B.R.1617

Handbook for A.P. 57140 SERIES RECEIVER B40

ANY SUGGESTIONS FOR AMENDMENTS OR ADDITIONS TO THIS BOOK SHOULD BE SUBMITTED TO THE CAPTAIN SUPERINTENDENT, A.S.R.E.,
THROUGH THE USUAL CHANNELS



When a change to this handbook is incorporated the brief details required below are to be filled in.

CHANGE No.	AUTHORITY (P Series No.)	DATE OF INSERTION	INITIALS
Amendment No	os. 1-6 and Change Nos.	1-5 are incorporate	ed in this
reprint.			
6	RNBAS P53/67	3-DEC-68	osm
7	RNBAS P442/87	3-DEC-68	og m
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Receiver A.P.	Circuit Ref.	Description	A.P. No.	nsn
		SWITCHES		
57140/ A	SW201	Switch 3 Position, Bandwidth		
	·	4 Items (i) Wafer	65631	
• •		(ii) Wafer	65632	
		(iii) Wafer (iv) Mechanism	65633 65639	
57140B/C	SW201	Switch 3 Position, Bandwidth	0,00,9	
5/1408/0	5#201	5 Items		
		(i) Wafer (ii) Wafer	65631 65632	
		(iii) Wafer	65633	
		(iv) Wafer	5930-A.P.	
		(v) Mechanism	206820 5930-A.P.	
·		(V) Nechanism	206828	
57140D	SW201	Switch 3 Position, Bandwidth		
	·	5 Items (i) Wafer	65631	
		(ii) Wafer	65632	
		(iii) Wafer	5930-A.P.	
	·	(iv) Wafer	206820 5930-A.P.	
		(20) 110202	206821	
		(v) Mechanism	5930-A.P. 20 <i>6</i> 828	
57140/ A	SW202	Switch 6 Position, System		
	·	4 Items (i) Wafer	65634	
		(ii) Wafer	65635	
		(iii) Wafer	65636	
		(iv) Mechanism	65640	
57140B/C	SW202	Switch 5 Position, System 4 Items		
		(i) Wafer	65634	
		(ii) Wafer	65635	
Ì		(iii) Wafer (iv) Mechanism	65636 5930-A.P.	
1		(2-)	206829	
57140 D	SW202	Switch 7 Position, System 5 Items		
		(i) Wafer	5930-A.P.	
		(ii) Wafer	206824 5930-A.P.	
		(iii) Wafer	206825 5930-A.P.	
			206822	
		(iv) Wafer	5930-A.P. 206823	
		(v) Mechanism	5930-A.P.	
			206830	

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RECEIVER B.40 - CHANGE NO. 6

(D.G.W.(N) - February, 1967)

Removal and Insertion Changes

Part 2, Chapter 8, Paragraph 18 (On reverse of Figure 5).

Remove and destroy leaf comprising Figure 5 and paragraph 18 and insert new leaf attached.

Manuscript Changes

- Part 2, Chapter 6, Paragraph 3. In first line, after "trimming tool" <u>insert</u> "(A.P.71479 Trimming Tool)".
- Part 3, Figure 10. Locate "R114" and "R120" and amend values to read "47 k".
- Part 3, Components List for 57140D I.F. Unit (following Figure 16).

Amend A.P. number of R201 and R205 to read "022-3039".

Record the insertion of this Change on the Change Record Leaf at the beginning of B.R.1617.

Admiralty, S.W.1.

MAY, 1956

R. E. 384/56

B.R. 1617 "Handbook for A.P. 57140 Series Receiver B40" having been approved by My Lords Commissioners of the Admiralty is hereby promulgated.

B.R. 1617 and Addendum "Handbook for Receiver B40, 1946" is hereby superseded and copies should be disposed of in accordance with instructions in B.R.1.

By Command of Their Lordships.

To: Flag Officers and Commanding Officers of H.M. Ships and Vessels concerned. & Glang

HANDBOOK FOR A.P.57140 SERIES, RECEIVER B40

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RECEIVER OUTFITS CDW, CAQ

SUMMARY OF DATA

PURPOSE

Receiver B40 is the main unit in Receiver Outfits CDW and CAQ fitted in H.M. Ships and R.N. Shore Wireless Stations respectively. Five versions of the receiver are in service - Patterns 57140/A/B/C and D.

TYPE OF RECEPTION

C.W. and A.M. Voice Pattern 57140D is suitable for the reception of F.S.K.

FREQUENCY RANGE

Five ranges, giving continuous coverage from 650 kc/s to 30 Mc/s. Intermediate frequency - 500 kc/s.

PHYSICAL DATA

(Including resilient mou	its and	tray)	Height	Width	Depth	Weight
			1921	1321	16**	114 lb

BRIEF TECHNICAL DESCRIPTION

The receiver is divided into three separate units as follows:-

R.F. Unit (All patterns)

- Stage 1 R.F. Amplifier, incorporating anti-cross-modulation control and harmonic frequency feed from the B.F.O. for calibration purposes.
- Stage 2 R.F. Amplifier, A.G.C. voltage applied.
- Stage 3 Mixer, employing a separate oscillator which can be crystal controlled. Fine adjustment of oscillator is provided in Pattern 57140D.

Note: Patterns 57140C/D has the input circuit modified for Common Aerial Working.

I.F. Unit (Patterns 57140/A)

Stage 4 I.F. Amplifier, A.G.C. voltage applied.

Stage 5 I.F. Amplifier,
A.G.C. voltage applied.

Stage 6 I.F. Amplifier, second detector, noise limiter and B.F.O.

Patterns 57140B/C/D

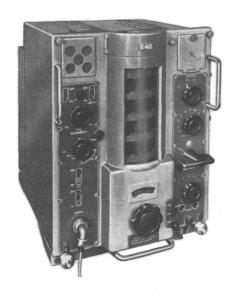
I.F. Amplifier
A.G.C. voltage applied.

I.F. Amplifier, with Crystal band-pass filter (1 kc/s) A.G.C. voltage applied.

I.F. Amplifier, second detector, noise limiter and B.F.O. In D Pattern, B.F.O. is modified to give additional "high" and "low" positions for F.S.K. workir on "wide" position.

Note: The B.F.O. is crystal controlled for calibrating.





A three position band-width switch allows for I.F. pass bands of 8 kc/s (wide) and 3 kc/s (narrow) in all patterns. The third position of this switch incorporates an audio note filter (band-pass 200 c/s, centre frequency 1000 c/s) in Patterns 57140/A; the 1 kc/s crystal band-pass filter is substituted in Patterns 57140B/C/D.

A.F. and Power Unit

Stage 7 A.F. Amplifier

Stage 8 Output.

Sensitivity:-

Voice 4 MV for a 20 dB signal and noise to noise ratio.

C.W. 2 MV for a 20 dB signal and noise to noise ratio.

Selectivity:-

Wide Band

 \pm 4 kc/s for 6 dB.

Narrow Band

+ 1.5 kc/s for 6 dB.

Crystal Filter + 0.5 kc/s for 6 dB - Patterns 57140B/C/D only.

Image Rejection: -

@ 23 Mc/s:-

better than 40 dB.

@ 1.05 Mc/s:- better than 95 dB.

A.G.C. Performance:-

For 80 dB change in input voltage, output change is less than 3.3 dB.

Noise Limiter:-

Effective between modula ion depths of 10% and 60%.

Max. Power Output:-

Loudspeaker - 2.5 Watts.

Ship's control system - 35 mW.

Telephone - 14 mW.

Power Supply:-

115/230V 40/60 c/s A.C.

Power Consumption: - 80 Watts.

Facilities are available for connecting both low impedance (80 ohms) and high impedance aerials to Patterns 57140/A/B and low impedance aerials to Patterns 57140C/D. The aerial system normally comprises standard wire or whip aerials.

Pattern 571400 contains later type valves replacing the obsolescent types f tted in the earlier patterns.

B.R.1617.

E.935 (Ship) E.995 (Shore).

B.649 (Ship) B.705 (Shore.

INTRODUCTION

- 1. Receiver B40, covered in this Handbook, is available in several different forms (Admiralty Pattern No. 57140 Series), differing appreciably in technical detail. The book also covers Receivers 62B Patterns 67757 and 67757A which are basically the same as B40 but are primarily for S.R.E. use.
- 2. The bulk of the book therefore, covers the receiver in general terms, where possible. Where this is not possible, individual descriptions of features in the different types are given.
- Related diagrams, drawings and illustrations are placed adjacent to the text to which they refer. Cross reference to other portions of the book is made by quoting the chapter and paragraph thus:-

2.5 or 5.8 (a)(iii).

- In the Chapters dealing with Alignment Procedures and Performance Testing, different techniques have been laid down for use according to the complexity of the Test Equipment available. In general, only the simplest procedures are visualised as being undertaken in seagoing ships. Nevertheless, these should suffice to maintain the equipment at a very high standard of performance. The subject is fully covered in the introduction to the Chapters devoted to Alignment and Performance Measurement.
- 5. The circuit diagrams for the B40D receivers, have, in many cases, different circuit references to those shown in the equivalent diagrams for the other patterns, especially with regard to the R.F. Unit. Therefore descriptions of the B40D should be read only with reference to the circuit diagram concerned, for that pattern.
- 6. The five patterns of the B40 receivers are generally identified throughout the Handbook as B40, B40A, B40B, B40C and B40D, but for all other purposes it must be remembered that every receiver in the range is a B40 and that its type is indicated by the suffix to its pattern number.
- 7. Receivers B40, B40A and B40B are considered to be completely interchangeable, and any one of these may be replaced by a B40C or B40D. For common aerial working, B40C or B40D is necessary; only B40D provides facilities for f.s.k. reception.

PART 1

OPERATION AND TECHNICAL DESCRIPTION

CHAPTER 1

OPERATING INSTRUCTIONS

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CHAPTER 1

OPERATING INSTRUCTIONS

Initial Setting-Up - Figs. 1, 2 and 3

- 1. (1) Ensure that the output line is connected, if not, switch in the Dummy Load, i.e. switch toggle towards the front of the receiver.
 - (2) Place the Mains Switch in the "ON" position. Until it has warmed up, there will be a tendency for the receiver to drift slightly off tune.
 - (3) Limiter switch to "OFF".
 - (4) Bandwidth switch to "NARROW" or "3 kc/s".
 - (5) Crystal switch to "OFF".
 - (6) Loudspeaker switch to "OFF". Use 'phones.
 - (7) System switch to "TUNE".
 - (8) Anti-Cross-Mod. Control fully clockwise.
 - (9) A.G.C. switch (where fitted) to "ON".

To tune-in a required signal

- 2.(a) If the station has been "logged" and the precise setting on the logging scale is known, set the Band switch to the appropriate waveband and adjust the tuning control to the required logging scale position, search to and fro across this setting until the required station is heard. Tune very carefully to the "dead space" of the signal, then set the System Switch to the "HIGH" or "LOW" position, for the reception of c.w. signals, or to the "R/T" position for the reception of "Voice" signals.
- NOTE: The HIGH and LOW positions of the System Switch are provided to clear "Adjacent Channel" interference when receiving c.w. signals. The position selected should be the one which gives greatest freedom from this type of interference.

See paragraph 3(g) for the full use of the System Switch.

- (b) If no logging scale setting for the required station is available, set the Wave-band Switch and Tuning control to the approximate tuning position. Then proceed as follows:-
 - (1) Set the System Switch to "CAL.".
 - (2) Tune to the zero beat of the calibration mark (black spot) nearest to the required frequency.

- (3) Shift the tuning drum cursor, by means of the cursor adjustment, until the arrow in the centre lines up with the "dead space".
- (4) Set the System Switch to "TUNE", and adjust the tuning control to the required frequency. Search to and fro over this setting until the station is heard. Tune very carefully to the "dead space" of the signal then set the System Switch to the "HIGH" or "IOW" position for the reception of c.w. signals, or to the R/T position for the reception of "Voice" signals.
- (5) Record the logging scale reading.
- (c) As the operation of Receiver B40D for f.s.k. reception involves indications on f.s.k. terminal equipment, it is not included in this handbook. Information is given in A.S.R.E. Note 3/55 Introduction of Radio Teletype (R.A.T.T.) in H.M. Ships.
- (d) Adjust gain controls as follows:-
 - (1) AF Gain to give a suitable level in the Remote Reception positions.
 - (2) Gain Control to give adequate level to operator's 'phones.

To receive signals from a station

The satisfactory reception of signals, whether Morse or Voice, whether or not in the presence of interference, jamming or fading, requires an understanding of the function of the various controls provided. A detailed explanation of the use of each control provided for this purpose, and its effect upon the incoming signal is given below:-

Crystal Switch

(a) This switches in or cut of circuit, a crystal whose function is to maintain the receiver accurately at a frequency determined by the crystal frequency. The crystal itself is housed in the Crystal Compartment. A pilot light shows behind a slot in the door of this compartment when the Crystal Switch is in the "ON" position.

Oscillator Trimming Control (B40D only)

(b) This is a fine tuning control for the local oscillator, enabling small adjustments to be made on either side of the normal setting. The scale has ten divisions marked 5 - 0 - 5, viewed through a window in the panel. This control is used for making fine tuning adjustments, particularly when receiving automatic telegraphy transmissions.

Anti-Cross-Modulation Control

(c) This control is normally in the "fully clockwise" position, and is used when cross-modulation interference is encountered. This form of interference is rare, and may be recognised by the manner in which the interfering signal "rides" on the wanted signal. It ceases when the wanted signal ceases, e.g. between morse symbols, and cannot be removed by tuning re-adjustments. It can be minimised, and possibly eliminated, by rotating the Anti-Cross-Modulation Control to the point where the interference is least.

Limiter Switch (SW203) and Limiter Control (RV220)

(d) Under conditions of severe interference, pulse or otherwise, the Limiter Switch (SW203) should be switched "ON". The amount of limitation imposed on the interference is effected by the Limiter Control (RV220). When the control is fully clockwise, limiting action is minimum. As the control is turned anti-clockwise, the amplitude of the interfering signals are reduced. The optimum position for this control is the point where interference cannot be reduced any further without undue distortion of the speech or (as in the case of morse signals) reducing the wanted signal also.

A.G.C. Switch (SW206) B40B/C/D

(e) This switch will normally be set to "ON", so that the a.g.c. circuit is operative. Only when a very weak signal is being received should it be necessary to switch off a.g.c. When switched "ON", the a.g.c. system levels out variations of signal strength due to fading, or variations of signal strength among ships operating on the same frequency. In the case of receivers B4O/A, a.g.c. is switched "ON" or "OFF" according to the position of the System Switch (SW2O2).

Bandwidth Switch (SW201)

(f) B40/A

(i) This is a three position switch giving two positions of IF selectivity 8 kc/s and 3 kc/s. In the third position, the bandwidth remains at 3 kc/s, but an additional Note Filter with an effective audio bandwidth of approximately 200 c/s at 1 kc/s, is brought into circuit in the AF Unit. In the WIDE position, the b.f.o. circuit is inoperative.

B4OB/C/D

(ii) A similar switch to that already described for the previous two patterns, is used to provide bandwidth positions of 8 kc/s, 3 kc/s and 1 kc/s. The third position is a 1 kc/s Crystal Filter circuit which replaces the Note Filter of the earlier patterns. The b.f.o. functions in all three positions.

System Switch (SW202)

(g) This switch permits selection of the following positions:-

CAL

(i) This is used when tuning-in a station which has not previously been logged. It permits the scale to be set accurately to the frequency in use. The receiver is tuned to the dead-space of the calibration signal nearest to the required signal frequency, and the cursor is rotated to the black spot denoting the calibration point in question.

R/T (Voice)

(ii) This position is used when receiving Voice signals.

TUNE

(iii) When tuning-in a station, this position is used. The tuning control should be adjusted to the dead-space of the required station. Subsequently, the System Switch should be set to R/T. for "Voice" signals, or to HICH or LOW for morse signals.

HIGH or LOW

(iv) When receiving morse, if interference from a station working on an adjacent channel is experienced, the switch should be set either to HIGH or LOW, according to which position affords the greatest freedom from interference. This is most effective on the 1 kc/s position.

MANUAL (B40/A only)

(v) The a.g.c. circuit is inoperative in this position. It should be used only when very strong interfering signals are experienced. Under these circumstances, if the a.g.c. circuits are in use, they will tend to produce such large a.g.c. voltages, that reception is blocked.

It must be remembered however, that in the MANUAL position, the b.f.o. is at 500 kc/s and will produce "dead space" tuning conditions if the wanted signal is tuned in accurately. The receiver must therefore be detuned slightly to ensure an audible note from the wanted signal.

F.S.K. Facilities (B40D only)

(vi) Two additional positions are provided on the System Switch for Frequency Shift Keying (FSK) reception. These are marked "FSK WIDE -HIGH-" and "FSK WIDE -LOW-" and are used for the reception of signals with a frequency shift of 200 - 1000 c/s. The HIGH and LOW c.w. positions remain the same (1000 c/s above and below the IF) and are also used for the FSK NARROW shift (0 - 200 c/s), so that the System Switch in this pattern has the following settings:-

Switch Position	System	,
1 2 3 4 5 6 7	FSK WIDE FSK WIDE FSK NARROW FSK NARROW TUNE RT CAL	LOW HIGH LOW) C.W.

AF Gain Control (RV224)

(h) This control is normally set to give the required volume on the remote loudspeakers and 'phones connected to the control system. The degree of automatic control afforded by the a.g.c. system should ensure that variations in strength of incoming signals, will not often require a change in the setting of the AF Gain Control.

Gain Control (RV305/309)

- (j) (i) When the a.g.c. system is in use, this control affects only the loudness of the signal heard in the built-in loudspeaker or receiver telephones. It does not affect the level in the control system.
 - (ii) When the a.g.c. is inoperative, i.e. in MANUAL or A.G.C. 'OFF', the overall signal level, both local and remote, is varied by this control.
- 4. The function of the other controls is as follows: -

Bandswitch

(a) This is the turret switch which selects the appropriate coils for each waveband, at the same time illuminating the relevant dial scale.

Tuning Assembly

(b) Tuning facilities are situated in the centre of the receiver and consist of the tuning drum, its associated cursor adjustment and dial locking device, logging scale and flywheel tuning drive; the knob being at the lower centre of the instrument. Tuning is by means of four ganged capacitors, one in each of the two RF amplifiers, the mixer, and local oscillator circuits. The drive operates the tuning drum through a 20:1 reduction gear box, a 3:1 reduction is made in the transmission to the ganged capacitors through a chain drive. Receivers B40B/C/D employ a modified drive incorporating a further gear box between the ganged capacitors and the chain drive. A stopping device at each end of the drive travel prevents damage to the ganged capacitors.

Tuning Drum

(c) The five scales - one for each band - are positioned on the drum at a slight angle to the horizontal. As the drum rotates, the cursor rises or falls (depending on the direction of rotation) allowing two revolutions of the drum between the stops at the ends. Calibration points on the scales are indicated by dots, and the alignment reference points are indicated by a + sign.

Cursor Shift Control

(d) This is a knurled wheel behind the curved hinged cover at the top of the central part of the front panel. It is used to enable the cursor to be aligned with the calibration marks on the tuning scales.

Dial Lock

(e) Situated at the right hand side of the tuning knob, this lever controls a device for holding the tuning assembly in a particular setting. Loading springs prevent excessive pressure being placed on the locking mechanism. A thumb set screw at the side of the lever prevents it dropping under severe vibration.

Monitor Loudspeaker and Switch

(f) This is used for local loudspeaker reception. It is switched "On" or "Off" by means of the Loudspeaker Switch, and can be used in circuit whether or not the external lines are connected. The audio output is relatively small, and care must be taken not to overload it by using excessively high settings of the gain control.

Telephone Jacks JK301/2

(g) Headphones pattern W621, impedance 600 ohms, should be inserted into these jacks. Either two or three contact jack plugs may be used.

Earthing Terminal

(h) This terminal is situated at the bottom right-hand side (as seen by the operator) of the receiver, below the 'phone jacks.

Dummy Load Switch SW204

(j) It is essential that this switch is in the ON position, i.e. with the lever towards the front of the receiver, when the 600 ohms cutput line is not in use. The switch then connects a dummy load resistor of 620 ohms across this line. The switch is placed in the OFF position when a remote loudspeaker is connected in the line.

Scale Lamps Brilliance Control RV125 B40/A/B/C RV102 B40D

(k) Part of this control is in series with the scale lamp selected by the Bandswitch and adjusts the brightness of the scale lamps.

NOTE: Controls described in (j) and (k) above, are at the back of the IF and RF Units.

External Connections

5. Power Supply

(a) The power supply is fed to the receiver via a Mk. 4 plug and socket on the front panel.

The remainder of the external connections are made to the plugs and sockets on the brackets at the rear of the RF and IF units.

Aerial Input Plug PL101

(b) This is a four pin Mark 4 plug, situated at the rear of the RF Unit. Pins B and C are used for the low impedance aerial inputs. A high impedance aerial may be connected to pin D in B40/A/B receivers only; there is no high impedance aerial input provided in B40C/D receivers. Pin A is earthed.

RIS Socket SK102 (SK101, B40D)

(c) This is a coaxial type socket (rear of the RF Unit). Outputs from RIS Outfits can be applied to the receiver, through this plug.

REC Socket - SK202

(d) This is a coaxial type socket, situated at the rear of the IF Unit. This IF Output can be used for Outfit REC.

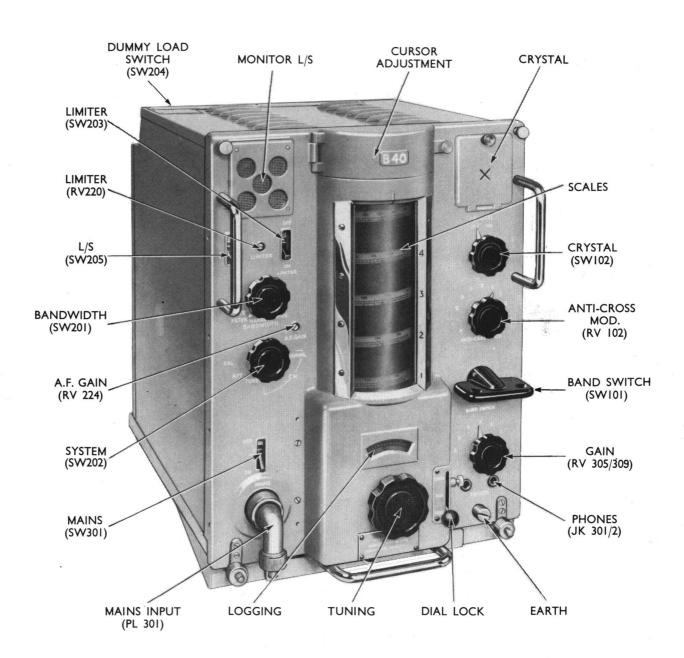
REB Socket - SK203

(e) This is a coaxial type socket, situated at the rear of the IF Unit.

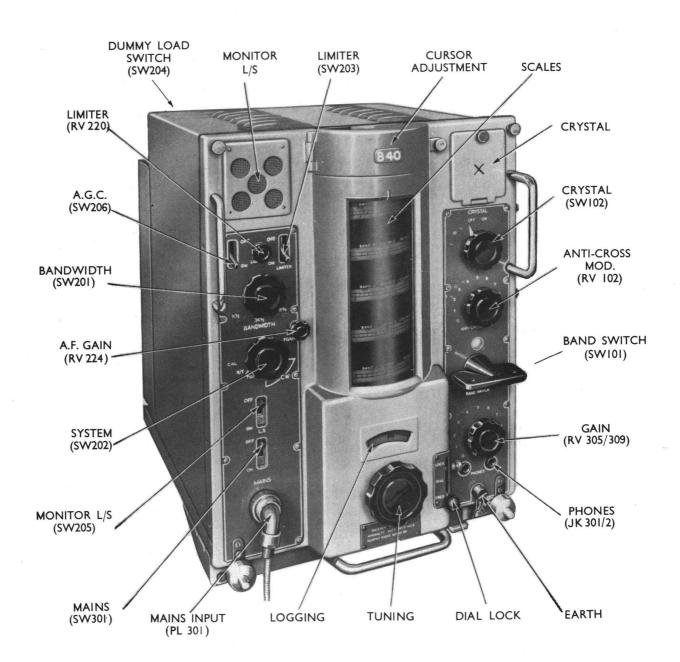
This socket is the one nearest to the RF Unit, and provides d.c. for use with Outfit REB.

Audio Output Plug - PL203 (PL202, B40D)

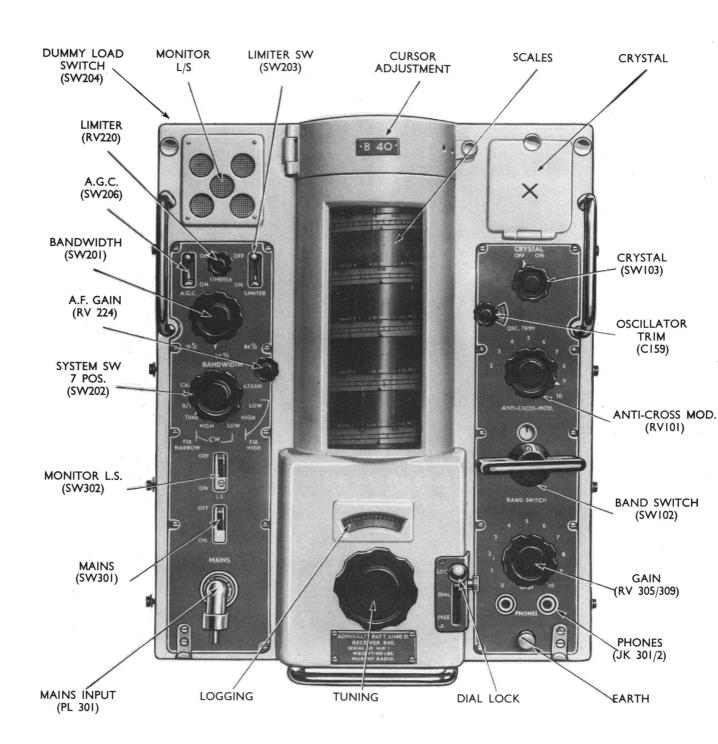
- (f) This is a Mark 4 six pole sealed type plug, providing three output channels as follows:-
 - (i) Pins A and B deliver 2.5 watts into a 600 ohms line. This output is normally connected to a remote loudspeaker.
 - (ii) Pins C and D deliver 35 mW into a 600 ohms line from a separate winding on the transformer.
 - (iii) Pins E and F give an output of 14 mW into a 600 ohms line. They are an extension of the headphone and monitor loudspeaker circuits.
 - (iv) Pins A and F are earthed.



RECEIVER B.40 PATTERN 57140/A



RECEIVER B.40 PATTERN 57140B/C



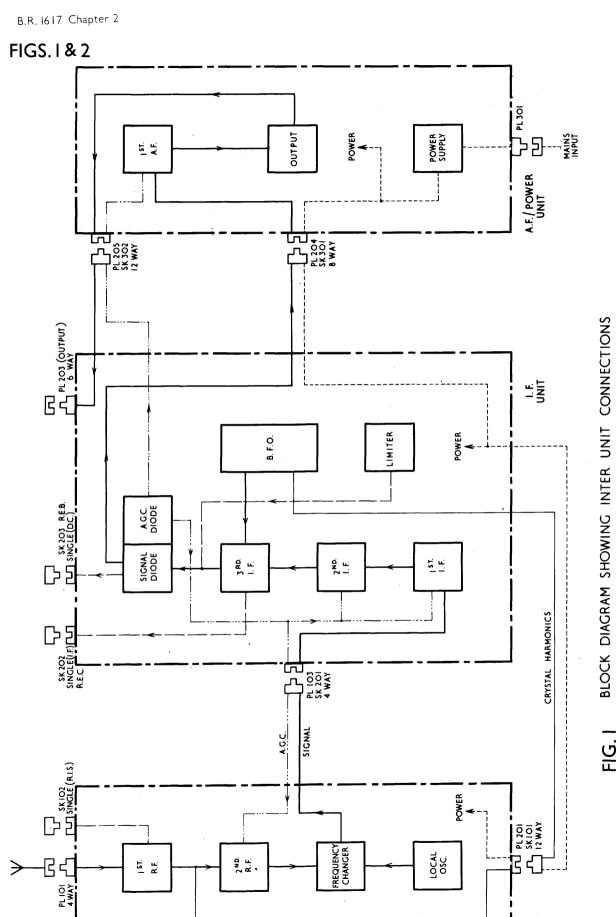
RECEIVER B40 PATTERN 57140 D

CHAPTER 2

BRIEF TECHNICAL DESCRIPTION

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CRYSTAL HARMONICS

LST.

A.P. 57140/A/B/C FIG. 1

B

R.F.

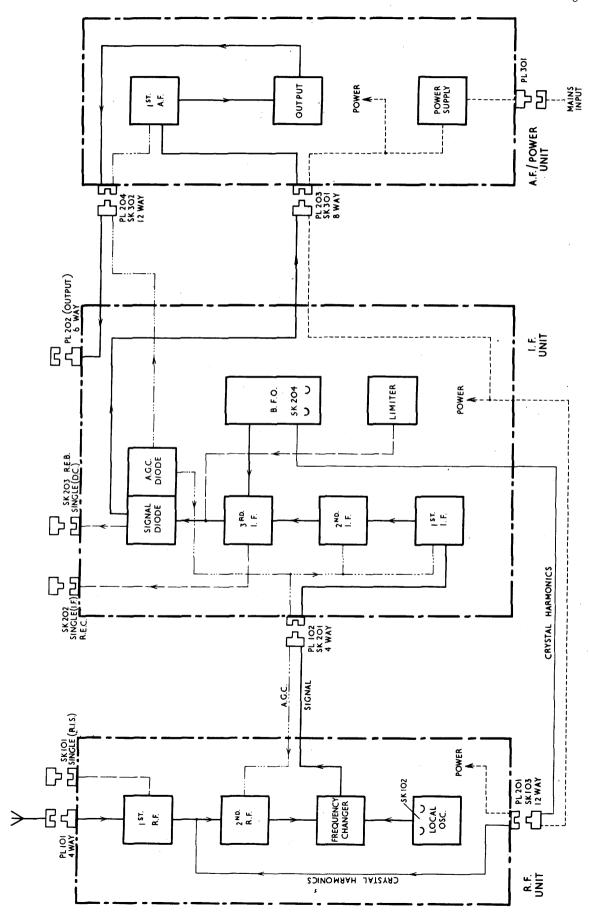


FIG. 2 BLOCK DIAGRAM SHOWING INTER UNIT CONNECTIONS

AR 57140 D

CHAPTER 2

BRIEF TECHNICAL DESCRIPTION

(Refer to Figs. 11, 12 and 13, Chapter 3)

Introduction

- 1. This section is devoted to a brief description at block diagram level of the arrangement and connections of the receiver. For a full detailed explanation of the circuitry, Chapter 3 (Detailed Circuit Description) should be read.
- 2. The receiver B40 is a conventional communications receiver for the reception of Voice, c.w. and f.s.k. signals in the frequency range 650 kc/s to 30 Mc/s. Five versions of the receiver are at present in service, and are identified under the pattern numbers 57140, 57140A, 57140B, 57140C and 57140D. These are customarily referred to, other than in Naval Store transactions, as B40, B40A, B40B, B40C and B40D. The main differences between the five versions are given below. For full details see Chapter 4.
 - B40. Original version.
 - B40A. Physical changes in the layout, mechanical changes to facilitate maintenance, and the substitution of improved components in certain cases.
 - B40B. Re-designed tuning drive, the addition of a crystal filter in the IF circuits, note filter deleted, A.G.C. switch fitted, System switch modified, mains transformer replaced, improved h.t. smoothing incorporated and a wave-band indicator fitted.
 - B40C. Modifications in the RF assembly to adapt the receiver for Common Aerial Working.
 - B40D. This receiver is fitted with preferred valves, which has made necessary some changes in the component values of the associated circuits. The b.f.o. and l.o. circuits are modified to adapt the receiver for f.s.k. reception. There are two extra b.f.o. pitch positions, for wide-band f.s.k. operation, thus the SYSTEM switch in this pattern has seven positions. The l.o. circuit is modified to incorporate a fine tuning control (OSC TRIM), which is fitted to the front panel. This trimmer gives a fine adjustment to the local oscillator tuning, to compensate for transmitter frequency drift.
- 3. The instrument is of unit construction, consisting of:- RF Unit, IF Unit, AF and Power Unit. These three units, each with their own controls, are inter-connected and mounted on the framework which fits into the receiver case. The tuning drive mechanism, and front panel are also mounted separately on this framework.

CHAPTER 2

- 4. The frequency range is covered in five bands, a turret switching arrangement selecting the required band. Switching to a particular band illuminates the appropriate scale. A logging scale is provided to facilitate re-setting the receiver to a particular frequency or station.
- 5. Facilities are provided for the following functions:-
 - (a) Matching the receiver to either a high impedance or low impedance aerial. (Low impedance only, in Receivers B40C/D).
 - (b) Varying the selectivity by changing the bandwidth.
 - (c) Reduction of interference by use of a noise limiter.
 - (d) Reduction or elimination of cross-modulation interference.
 - (e) Provision of facilities for reception of:-

 - (iii) Voice (R/T)

selected by means of a SYSTEM SWITCH.

This switch, in the CAL position, brings into operation a calibrator circuit which is used to check the setting accuracy of the scale.

- (f) Automatic gain control, to provide a reasonably constant level of audio frequency output, where the input signal or signals is not of constant strength.
- (g) Crystal control of the local oscillator when exceptional frequency stability is required.
- (h) Control of receiver gain.
- 6. The audio frequency output can be used locally at the receiver for telephone or monitor loudspeaker reception, or can be fed to remote positions for loudspeaker or telephone reception via 600 ohm lines.
- 7. The receiver may be operated from a 230 volt or 115 volt, 40 to 60 cycle a.c. supply.
- 8. A brief description of the units comprising the receiver, and the function and operation of the controls, is given below.

RF UNIT

9. (a) The input circuits to this receiver are designed to function with either high or low impedance aerials, excepting B40C and B40D, which have the low impedance input only. It contains the first three stages of the receiver; two RF stages and the mixer stage.

The first RF stage is a conventional RF amplifier, with an Anti-Cross-Modulation control in the grid circuit.

The second RF stage is also a conventional RF amplifier, with a.g.c. applied.

The frequency changer stage employs a mixer valve, with a separate local oscillator valve.

(b) The receiver covers a frequency range of 640 kc/s to 30 Mc/s. in five bands as follows:-

Band	Frequency Range
1	640 kc/s to 1.65 Mc/s
2	1.57 Mc/s to 4.1 Mc/s
3	3.9 Mc/s to 10 Mc/s
4	9.5 Mc/s to 18.5 Mc/s
5	17.6 Mc/s to 30.5 Mc/s

IF UNIT

- 10. (a) There are three stages of amplification at an intermediate frequency of 500 kc/s. The third stage incorporates the detecting, a.g.c. and noise limiter diodes. To receive c.w. signals and to calibrate the receiver, the b.f.o. output is also mixed with the IF signal in this stage, and the resultant audio signal passed to the first audio amplifier in the following unit. A.G.C. voltage may be applied to the first two stages.
 - (b) Different degrees of IF selectivity are available. These and associated circuits are as follows:-

B4OB/C/D

- (i) Two positions of selectivity "Wide" - 8 kc/s, "Narrow" - 3 kc/s (the third position of the switch concerned is a 200 c/s audio note filter in the AF and Power Unit).
- Three positions of selectivity 8 kc/s, 3 kc/s and 1 kc/s. The last position is a 1 kc/s crystal band-pass filter in the second IF grid circuit.
- (ii) A.G.C. voltage automatically applied A.G.C. is controlled by an for all conditions of working excepting MANUAL.
 - On/Off switch, for all conditions of working.
- (c) The operating conditions controlled by the SYSTEM switch are as follows:-

6 position SYSTEM switch Receivers B40/A Receivers B40B/C 5 position SYSTEM switch 7 position SYSTEM switch. Receiver B4OD

(i) Receiver B40/A/B/C - SYSTEM SWITCH -

System	Condition	Patterns	57140/A	Patterns 57140B/C	
		Sw. Pos.	A.G.C.	Sw. Pos.	A.G.C.
Manual	b.f.o. at IF	1	Off		
Low	b.f.o. at IF - 1 kc/s	2	0n	1	On or Off
High	b.f.o. at IF + 1 kc/s	3	On	2	11
Tune	b.f.o. at IF (for initial tuning)	4	On	3	tt
R/T(Voice)	b.f.o. off	5	On	4	11
Cal:	b.f.o. crystal controlled at IF	6	On	5	tr

(ii) Receiver B40D - SYSTEM SWITCH -

System	Condition	Switch Position
FSK Wide - Low	b.f.o. at IF - 2.55 kc/s	1)
FSK Wide - High	b.f.o. at IF + 2.55 kc/s	2) b.f.o.
FSK Narrow -	b.f.o. at IF - 1 kc/s	3) switched) On
	b.f.o. at IF + 1 kc/s	4
Tune	b.f.o. at IF (for initial tuning)	5\$
R/T (Voice)	b.f.o. Off	6
Cal.	b.f.o. crystal controlled at IF	7
The a.g.c. can	be switched On or Off at any	position of the switch

⁽d) As indicated above, the beat frequency oscillator is included in this unit. For calibration, the 500 kc/s crystal controlled position is used to give suitable check points on the scales. The monitor loud-speaker and 600 ohm main output socket are also mounted on this unit.

AF AND POWER UNIT

- 11. (a) The audio amplifier consists of a pre-amplifier and the output stage. The coupling between these two stages is normally resistance capacity, but in B40/A, position three of the Bandwidth switch replaces this coupling with the note filter, tuned to 1000 c/s.
 - (b) There are three audio outputs.
 - (i) Monitor Loudspeaker and Headphones) All these outputs are
 (ii) External loudspeaker) nominally at 600 ohms.
 (iii) Ship's Control System)
 - (c) The Power Unit consists of h.t. supply circuits employing a double diode rectifier valve connected to the mains transformer to give full wave rectification. In the B40D, two replacement double diodes are used with the anodes strapped, in the same type of circuit. A stabilised h.t. supply is provided to the local oscillator. Supplies for the valve heaters and pilot lamps are also derived from the unit.

RECEIVER 62B - A. P. 67757

- 12. (a) The Receiver 62B is similar to the B40B, but has facilities to make it suitable for use with Sound Reproduction Equipment. Bands 1 and 2 cover different frequencies to those of the B40 and the audio frequency circuits are modified to provide a suitable output level with adequate AF response. The output transformer TR301 is different, the S.R.E. output being obtained from Pins F and B of the output plug PL203. The circuit diagram (Fig. 65, Part 3) and associated components list is at the end of this handbook.
 - (b) The frequency bands are as follows: -

Band 1	150 kc/s - 300 kc/s
Band 2	560 kc/s - 1.5 Mc/s
Band 3	3.9 Mc/s - 10 Mc/s
Band 4	9.5 Mc/s - 18.5 Mc/s
Band 5	17.6 Mc/s - 30.6 Mc/s

RECEIVER 62B - A. P. 67757A

13. This is the re-valved version of the 62B Receiver. Certain component changes have been made vis-à-vis the original pattern receivers to adapt the circuits to changes in characteristics pertaining to the new type valves fitted. The circuit diagram and associated components list appear in Part 3 (Fig. 66).

CHAPTER 3

DETAILED CIRCUIT DESCRIPTION

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CHAPTER 3

DETAILED CIRCUIT DESCRIPTION

Circuit References

1. The circuit references quoted in this chapter, refer particularly to the pattern or patterns of the receiver described, as the references are not necessarily the same for the same component in different pattern circuit diagrams; this is especially the case with B40D. Circuit changes made necessary by the introduction of later type valves in the B40D are given in Chapter 4.7.

AERIAL CIRCUITS

2. <u>B4O/A/B</u> Fig. 11

(a) A transmission line or low impedance aerial source, is connected to the primary of the first RF transformer TR101 through Pins B and C of Plug PL101. This primary has a nominal impedance of 80 chms. These pins are not earthed, the aerial being connected via a co-axial transmission line (A.P.13831) of 92 chms characteristic impedance. A high impedance aerial may be connected through Pin D of the same plug, this input feeding directly into the secondary side of TR101, which is the grid circuit of the first RF amplifier (V101), tuned by the ganged variable capacitor C112, and the associated trimmers and padders C109, C110 and C111. The RF transformer, trimmers and padders for particular ranges are contained in the turret. On Ranges 1, 2 and 3, C110 and C111 are omitted. Pin A on PL101 is the earth connection.

B40C/D Fig. 13

- (b) These patterns are designed for HF receiver common aerial working (c.a.w.), and for this purpose, the low impedance input circuits in the turret are modified by the addition of capacitors on Ranges 1, 2 and 3. This in effect converts the primary of TR101 into a π element to form part of a filter network, when several receivers are to be worked from a common aerial. For information concerning common aerial working, refer to B.R.1615. There is no provision for a high impedance aerial.
- (c) If reference is made to Fig. 12 (B4OB/C circuit diagram); NOTES 1 and 2 indicate which components are fitted to the different pattern receivers.

FIRST RF AMPLIFIER

3. <u>B40/A/B/C</u> Figs. 11/12

(a) The signal passes to the grid of the first RF valve V101 (this is a high slope pentode, 10 mA per volt), through the coupling capacitor C102 from the tuned grid circuit. The anode circuit of this valve

consists of the parasitic stopper R105 and the primary of the second RF inter-coupling transformer TR102. When the SYSTEM switch SW202 is in the "CAL" position, calibration signals are fed into this circuit, through the capacitor C131. In this position h.t. is not applied to V101, so that aerial signals are not received; the remaining two tuned RF circuits give sufficient selectivity and amplification to receive harmonics from the b.f.o., to cover the entire range of the receiver. Fulses from an RIS outfit may be fed into the suppressor grid of V101 through Socket SK102.

(b) The ANTI-CROSS-MOD control RV102 varies the grid bias on V101. When a large RF signal, other than the tuned signal is present at the grid of V101, the selectivity of the first RF stage may be inadequate to prevent overloading of the valve. De-modulation takes place in the first RF valve, and the interfering signal modulates the wanted one. By varying the bias on V101, the working point on the mutual characteristic of the valve can be chosen so that de-modulation does not occur, or is minimised.

B40D Fig. 13

(c) The circuit is similar to that of the other patterns. The replacement valve type CV4014, has been incorporated into the circuit without any component values requiring modification. An additional resistor R130 is included to limit the bias voltage developed in the cathode circuit of V101, and a crystal rectifier (MR1) is connected between the slider of the ANTI-CROSS-MOD control (RV101), and the low potential end of R130, to ensure that the grid of V101 is never driven positive by large input voltages, resulting in a flow of grid current. The effect of this grid current would be to reduce the input resistance of the valve and heavily damp the associated tuned circuit, thus reducing selectivity and increasing cross-modulation. The additional circuit MR1 and R130, prevents this condition.

SECOND RF AMPLIFIER

4. <u>B40/A/B/C</u> Figs. 11/12

- (a) Valve V102 is a variable mu pentode with a mutual conductance of 2 mA per volt. Its grid circuit is tuned, and comprises the secondary of transformer TR102, a section of the ganged capacitor C116 and three capacitors C113, C114 and C115. The coupling between the primary and secondary of transformer TR102 is adjusted at manufacture. The anode load consists of resistors R113 and R114 in parallel, these resistors are of equal value and are connected in this manner to provide the required dissipation without increasing the size of the components. The signal is parallel fed to the frequency changer grid circuit via capacitor C121 and the primary winding of the transformer TR103.
- (b) Stage gain is controlled manually (RV305), or by the a.g.c. voltage. In B40/A, position 1 of the SYSTEM switch is for manual control, other positions of this switch giving automatic control. In Receivers B40B/C the a.g.c. ON/OFF switch SW206 determines the type of control.

(c) For manual control, bias is fed to the cathode resistor R115 from the manual GAIN control RV305, which is in the cathode return of V102 and the other valves that are otherwise controlled by the a.g.c. voltage. The a.g.c. voltage is fed to the grid through the resistor R112.

B40D Fig. 13

(d) Excepting minor changes made necessary by the change of valve, which in this case is type CV454, the electrical characteristics of the circuit in this pattern are the same as those in the other patterns. The values of certain components (see Chapter 4.7) have been modified so that the correct valve potentials, a.g.c. characteristic and stage gain of the valve are maintained.

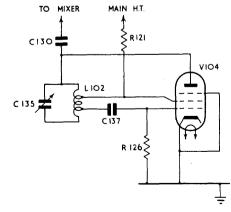
FREQUENCY CHANGER AND LOCAL OSCILLATOR

5. B40/A/B/C Figs. 11/12

- (a) Signals from the previous stage are fed via TR103 to the tuned grid circuit of the frequency changer, consisting of the secondary of the transformer, a section of the ganged capacitor C125, and the three capacitors C122, C123 and C124. The valve V103 is a triode-heptode, only the heptode portion of which is in use. The local oscillator signal is fed into the injector grid (Pin 4). The anode circuit includes the tuned primary of the first TF transformer TR104; this together with the tapped secondary is mounted in the RF Unit giving low impedance coupling to the IF Unit. The coil L201, which is tuned, becomes the input coil in the TF Unit.
- (b) The local oscillator functions either: -

As a normal variable oscillator, tracking with the incoming radio frequency signal to produce the intermediate frequency signal; or crystal controlled to provide stable reception on fixed frequencies.

Details are as follows:-



SIMPLIFIED VARIABLE FREQUENCY
OSCILLATOR CIRCUIT
FIG. I

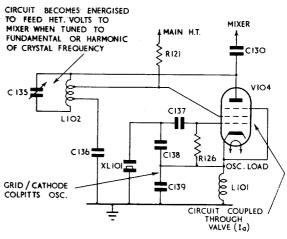
(i) Variable Frequency Oscillator Crystal Switch OFF

This is a conventional Hartley circuit; with both sides of the section of the ganged capacitor C135 (C126, B40D) insulated from earth. The output from the frequency changer is taken from the anode through C130 (C184, B40D). When the CRYSTAL switch is set to OFF, the crystal terminals are short-circuited to minimise the effect of the crystal on the local oscillator.

(ii) Crystal Controlled Oscillator

Crystal Switch ON

When switched to this method of operation, the circuit becomes a Colpitts crystal oscillator, coupled electronically to the anode circuit; which is tuned to the required harmonic of the crystal. A table showing how these frequencies are determined is given below. The function of L101 (L106, B40D) is to provide a high impedance RF path from the cathode to earth.



CRYSTAL CONTROLLED
OSCILLATOR
FIG. 2

Note. The four tuned circuits in the RF Unit have the associated components with the exception of the ganged capacitors, located in the turret switch compartments for the individual wavebands.

Band	Signal Frequency (S) kc/s	Derivation of Crystal Freq. kc/s	Range of Crystal Frequencies
1	640 - 1 650	S + 500	1140 - 2150
2	1570 - 4100	S + 500	2070 - 4600
3	3900 - 7 000	S + 500	4400 - 7500
	7000 - 10 000	S + 500 2	3 750 - 5250
4	9500 - 14 500	S + 500 2	5 000 - 7500
	14 500 - 1 8 500	<u>S + 500</u> 3	5000 - 6333
5	17 600 - 22 000	<u>S + 500</u>	6033 - 7500
	22 000 - 30 600	<u>s + 500</u> 4	5625 - 7775

B40D Fig. 13

(c) (i) Frequency Changer Stage

This stage is similar to the other patterns. The new valve CV2128 made certain minor changes in component value necessary, to maintain the correct working levels of the valve.

(ii) Local Oscillator Circuit

A modification has been made in the local oscillator circuit to facilitate f.s.k. reception, consisting of a small variable capacitor C159, added across part of the coil L101, to give fine tuning. The capacitor is driven by a slow motion drive from a control on the front panel marked OSC TRIM (See Fig. 3, Chapter 1). A scale having ten divisions marked 5 - 0 - 5 is viewed through a window in the panel. The range of the fine tuning is approximately + 5 kc/s at 20 Mc/s, and there is a proportional decrease in this range as the frequency is reduced. The function of this control is explained in para. 16, which deals with requirements for f.s.k. reception, and the means whereby they are provided in this pattern of the receiver. The local oscillator valve is now type CV4014.

THREE STAGE IF AMPLIFIER

6. <u>B40A/B/C</u> Figs. 11/12

- (a) This amplifier follows conventional lines employing variable mu pentode valves V201, V202 and V203. The centre frequency is 500 kc/s. The BANDWIDTH switch SW201 changes the coupling between the primary and secondary windings of each of the transformers TR201, TR202 and also TR104 (TR116 B40D) in the RF Unit. In position 1 (WIDE) the windings are over-coupled, giving bandwidth of approximately 8 kc/s. In B40/A receivers, positions 2 and 3 (NARROW & NOTE-FILTER) the coupling is loose, giving a bandwidth of approximately 3 kc/s.
- (b) In Receivers B4OB/C the second position of the BANDWIDTH switch is the same, but the third i.e. position switches a double crystal gating circuit into operation instead of the audio note filter. By reference to the circuit diagram Fig. 12, it will be seen that this circuit is incorporated in the grid circuit of valve V2O2. It consists of a 1 kc/s pass-band filter, switching in on the third position of the BANDWIDTH switch.
- (c) A.G.C. voltage can be applied to valves V201 and V202, by means of the SYSTEM switch in Receivers B40/A and the A.G.C. CN/OFF switch in B40B/C/D (see Fig. 8). When switched to manual operation the a.g.c. line is earthed and the gain setting determined by the setting of the manual RF GAIN control RV305.
- (d) An output for the IF method of working Outfit REC is taken from the cathode resistors R235/210 of the third IF valve V203, to the co-axial socket SK202.

B40D Fig. 13

(e) The replacement valves in the IF Unit are all Type CV131. The value of the valve cathode resistors in the first two stages has been reduced to ensure the correct biasing of the valves.

A.G.C. CIRCUIT

7.

(a) A.G.C. rectification is carried out by half of the double diode valve (V204a), fed from the primary side of the last IF transformer TR203. The cathode of this valve is biased from the potential divider R212 and R213 to give the requisite delay voltage. The load comprises two resistors R214 and R215 (R236/7 in B40B/C/D); the full a.g.c. voltage being applied to the RF and IF stages concerned. The tapping from the load applies part of the available voltage to the

grid of the first audio frequency amplifier V301.

B40/A Fig. 11

(b) For c.w. operation, resistor R217 and capacitor C219 are short-circuited by the SYSTEM switch SW202b/c, positions 2, 3 and 4. This reduces the resistance and increases the capacity of the line, to shorten the voltage build-up and retard the decay time. As soon as the c.w. transmission commences a.g.c. voltage is applied, and retained during the telegraphic spaces in the carrier. In switch position 5, R217 and C219 are in circuit to make equal the a.g.c. voltage build-up and decay time, for effective voice working, when the carrier is constant during transmission.

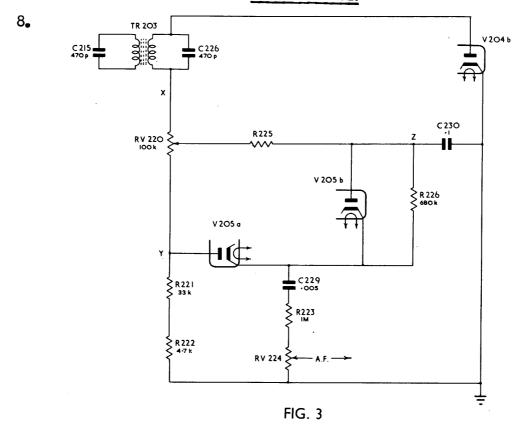
B40B/C Fig. 12

(c) The a.g.c. time constant circuits are modified to give an 0.1 second charge and 1 second discharge for all systems of operation. R217 and C219 are deleted from these patterns.

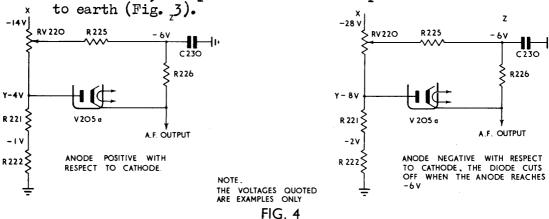
B40D Fig. 13

(d) The circuit is not changed fundamentally from the B40B/C version, excepting that the values of resistors R212, R213 and R237 are changed to alter the delay voltage and the a.g.c. voltage supplied to the first AF amplifier.

NOISE LIMITER



- (a) Under normal signal conditions, an alternating voltage at 500 kc/s with AF modulations superimposed is developed across the secondary of TR203 such that, when the anode of the detecting diode (V204b) is positive with respect to the cathode, the diode will conduct. RF filters remove the carrier frequency, leaving only the rectified modulation. Current will flow through the circuit RV220, R221 and R222; the point 'X' becoming negative with respect to point 'Y'.
- (b) C230 will charge through R225 and due to the long time constant of this circuit, the point 'Z' will take up a mean d.c. level with respect



(c) Since the anode of V205a is connected to point 'Y', whilst its cathode is connected via R225 and R226 to a point of relatively negative potential on RV220, the diode will conduct. It will thus present a low impedance to the AF modulation, which will be coupled by C229 to the AF GAIN control.

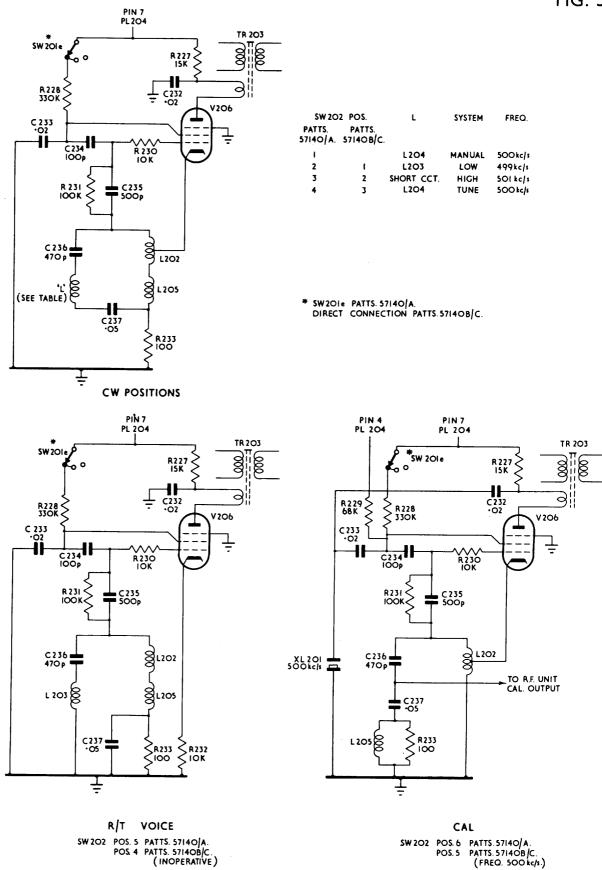
- (d) Meanwhile the cathode of V205b is connected virtually to point 'Y' (due to the low impedance presented by V205a), whilst its anode is connected via R225 to a point of relatively low potential on RV220. The valve is therefore, non-conducting.
- (e) For the proper understanding of the noise limiting action of the circuit, it should be realised that the potential at point 'Y' varies with the AF modulation. Point 'Z', however, remains at a fairly steady d.c. potential, due to the long time constant of R225 and C230.
- (f) A pulse of interference will have the effect therefore, that instantaneously, the potential at 'Z' will not change but the potentials along the chain RV220, R221 and R222 will increase their negative value as shown in Fig. 4.
- (g) When the voltage at 'Y' falls below the voltage at 'Z', V205a will cease to conduct.
- (h) Thus the voltage at V205a cathode, passed to the audio circuits is normally not limited, but sharp peaks of interference will be clipped off.
- (j) If, due to the self-capacity of V205a, some of the interfering pulse passes through the valve after it has become non-conducting, it is shunted to earth via C230 and V205b, whose cathode is now negative with respect to its anode and is therefore conducting.
- (k) It will be seen that RV220 can vary the potential between 'Y' and 'Z', and consequently the depth of modulation that can be passed without clipping. In this case it is a maximum of 80% with the slider of RV220 at the top, and 10% at the bottom where the points 'X', 'Y' and 'Z' are at the same potential.

BEAT FREQUENCY OSCILLATOR

9. B40/A/B/C Fig. 5.

(a) The circuit functions as a Hartley oscillator in the c.w. positions of the SYSTEM switch SW202, is inoperative in the R/T position, and is crystal controlled in the CAL position. In receivers B40/A, the oscillator does not function in the WIDE position of the BANDWIDTH switch SW201, as in this position the screen supply to the valve is broken. With the SYSTEM switch in the CAL position, the screen draws its h.t. supply from another source of higher potential, to increase the screen current and make the circuit oscillate, so as to provide the range of harmonics required. This also makes the calibration facility independent of the position of the BANDWIDTH switch. In B40B/C the b.f.o. functions on all positions of the BANDWIDTH switch.

FIG. 5



B.F.O. CIRCUIT SIMPLIFIED
A.P. 57140/A/B/C

- (b) The main tuned circuit consists of L202 and C236 and resonates 1 kc/s above the IF of 500 kc/s. The operating frequencies of the b.f.o. are depicted in Fig. 5, the SYSTEM switch position varying according to requirement. For those positions where the frequency of the tuned circuit equals the IF, a small inductance L204 is added in series with the main circuit. The larger inductance L203 reduces the resonant frequency still further to 1 kc/s below the IF for the LOW working position of the SYSTEM switch.
- (c) The anode circuit of the b.f.o. oscillator valve V206, is inductively coupled to the secondary winding of the last IF transformer TR203; this is the sole function of the anode of this valve, in the oscillatory circuit the screen operates as the virtual anode. As there is only a small degree of coupling between the IF transformer windings, the b.f.o. injection has negligible effect on the a.g.c. voltage derived from the primary.
- (d) With the SYSTEM switch in the R/T position the b.f.o. valve cathode is connected to chassis through R232 via SW202n. As well as stopping the valve from oscillating this prevents the potential of the cathode from rising too far above that of the chassis, this could happen if the cathode was left unconnected, thereby causing arcing when the switch was moved to another position, with resultant damage to the cathode of the valve.
- In the CAL position the SYSTEM switch removes the short circuit from crystal XL201 and the circuit is crystal controlled. Although under these conditions the tuned circuit has a natural frequency of 501 kc/s. the crystal causes it to oscillate at its own frequency of 500 kc/s. The additional screen voltage to provide the strong oscillation required, is obtained through SW202h to the h.t. line, which comes through Pin 4 of PL204, as well as the normal supply coming from Pin 7. The h.t. supply to the first RF valve is open-circuited to prevent signals from the aerial coming into the receiver during calibration; this also prevents the harmonics being radiated and breaking wireless silence. The calibration signal, consisting of the fundamental 0.5 Mc/s and its associated harmonics is passed from the coupling coil L205, through SW202m-k-j and the second RF transformer TR102, and so through the receiver. Harmonics are available up to the 60th (30 Mc/s), the fundamental being employed to beat with the signal from the IF stages at the second detector.

B40D Fig. 6

- 10. (a) The circuit is modified to give two extra b.f.o. pitch positions for FSK WIDE operation, to obtain an audio beat note of 2550 c/s above (HIGH) or below (LOW), the intermediate frequency.
 - (b) This is achieved by an arrangement of pre-set variable capacitors, selected by the SYSTEM switch. The first four positions of the SYSTEM switch give four different b.f.o. pitch frequencies (shown in Fig. 6), the fifth is the TUNE position. A comparison between the diagrams Fig. 5 and Fig. 6 will show that the fundamental operation of the circuit remains unchanged. The NARROW f.s.k. positions give an audio beat frequency (1000 c/s) above and below the IF. This was previously obtained by the pitch coils L203 and L204, which are deleted from this receiver. The NARROW FSK positions also provide a 1000 c/s note for the reception of c.w.
 - (c) The R/T and CAL circuits in this pattern are selected on positions 6 and 7 of the SYSTEM switch.
 - (d) Valve V206 is the new type CV131. No component modifications result from this change.
- 11. The calibrator crystals for the B40B/C/D receivers are specially processed, and though similar to the type 'A' crystals fitted to the other patterns, are not interchangeable with them. For identification, crystals for B40B/C/D are marked "Pattern 67864 Crystal 500 kc/s".

FIRST AF AMPLIFIER Figs. 11/12/13

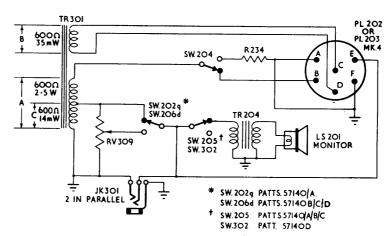
- 12. (a) The valve V301 is a variable mu pentode, with a.g.c. voltage tapped from the a.g.c. load network applied to its grid. The audio signal comes from the main AF GAIN control RV224. B40/A receivers have the anode circuit of the valve arranged to function with two alternative loads, switched by the BANDWIDTH switch SW201d in the IF Unit, through PL204 and SK301. In the WIDE and NARROW positions of this switch, the anode load is R302, in the NOTE FILTER position, it becomes a tuned circuit consisting of L301 and C302. This circuit resonates at 1000 c/s and only signals of about this frequency develop appreciable voltages across the load, to be passed to the output valve. The pass-band of this circuit is about 200 c/s.
 - (b) The above facility is not included in the BLOB/C/D receivers, as the third position of the BANDWIDTH switch brings into circuit the crystal band-pass filter associated with the IF circuits, instead of the note filter. This last mentioned component is deleted from these receivers, so that the anode load of V301 consists only of the load resistor R302.
 - (c) In B40D the valve is replaced by the later type CV.454. Minor changes have been made in component values to maintain the electrical characteristics of the stage.

OUTPUT CIRCUITS

Output Stage Figs. 11/12/13

13. (a) The receiver has a single valve output stage, employing a power pentode valve V302. This delivers a maximum audio frequency power of 2.5 watts to the output lines. The full output power is normally used to feed an external loudspeaker. Operating the DUMMY LOAD switch SW204 to the CN position, connects a 620 ohms resistor across this output and disconnects the loudspeaker line. The output transformer TR301 has a resistor R313 connected across its primary to reduce peak voltage, this prevents flash-over, should the remote loudspeaker become inadvertently disconnected. In B40D the valve is replaced by a new type CV.2136. This has resulted in minor changes in the cathode circuit components.

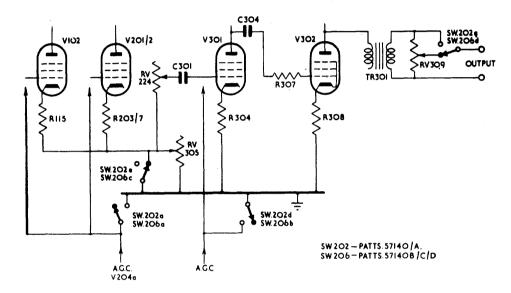
Output Lines



OUTPUT LINES FIG. 7

- (b) (i) The three audio cutputs are fed from the secondaries of transformer TR301, through socket and plug connectors from the AF and Power Unit, to the output plug in the IF Unit. The output plug (PL203, B40/A/B/C, PL202, B40D) is a Mark 4 sealed type and provides a six-way outlet at the rear of the IF Unit. To make the above diagram as clear as possible, the intermediate unit connecting plugs and sockets have been omitted.
 - (ii) The three output channels comprise:-
 - A 2.5W loudspeaker line, incorporating a switch SW204 (DUMMY LOAD). When this switch is placed in the "External L.S. OFF" position, i.e. the switch toggle to the front of the receiver, a compensating resistor R234 is connected to earth across the output.
 - -B- An output derived from a separate winding of the transformer, normally employed to provide up to 35 mW into a ship's control system.

- -C- The subsidiary headphone and monitor loudspeaker line extension, with a nominal power rating of 14 mV. RV309 gives further audio gain control when the a.g.c. is operative. This control is part of the two gang GAIN control RV305/309. The operation of RV309 is determined by the SYSTEM switch (SW202g) in B40/A receivers and by the a.g.c. switch (SW206d) in the later patterns.
- (iii) All these outputs have a nominal impedance of 600 chms, so that it is necessary for the external reproducers to be matched to this impedance. The output level for all lines is governed by the setting of the AF GAIN control RV224.



GAIN CIRCUITS FIG. 8

- 14. (a) The receiver can be operated with a.g.c. CN or OFF depending upon the setting of the control switches. "Manual" control of AF gain is provided at all times, but RF gain is manually or automatically controlled. The means by which the a.g.c. is switched, differs between the BLO/A receivers and the later patterns. On the former, a.g.c. is provided on positions 2 to 6 of the SYSTEM switch and is disconnected in position 1, where RF gain is manually controlled. In BLOB/C/D receivers, a.g.c. is controlled simply by the a.g.c. CN/OFF switch, manual control being provided in the OFF position.
 - (b) Electrically, the circuit is the same in all patterns of the receiver, the switch names representing the only difference. This is shown in Fig. 8 above. In the case of SW202, only positions 1 and 2 are shown, as the remainder of the positions on the SYSTEM switch sections concerned, are connected to position 2.

- (c) In the switching position shown, RF gain is controlled by the a.g.c. voltage. The headphones and monitor loudspeaker output line level is adjusted under these conditions by RV309, which is the a.f. section of the ganged GAIN control, switched by SW202g/206d. The other outputs are omitted from the diagram, as they are not controlled by RV309. The RF/IF section of the GAIN control (RV305) is short-circuited by SW202e/206c and automatic control voltage fed to the grids of the relevant valves.
- (d) When the RF gain is manually controlled, RV309 is disconnected by the opening of SW202g/206d. Switch sections SW202e/206c open and RV305 becomes the operative component of the GAIN control, varying the cathode voltages of the RF and IF valves concerned, to give the desired gain adjustment. The a.g.c. lines to these valves and the first AF valve are short-circuited to earth at SW202a/206a and SW202d/206b respectively.

RECTIFIER AND STABILISING CIRCUITS

15. <u>B40/A/B/C</u> Figs. 11/12

- (a) The double-diode valve V303, functions as a full wave rectifier. The smoothing circuit comprises two chokes, L302 in the positive h.t. line, and L303 (L304, B40B/C/D) in the negative h.t. return line, with smoothing capacitors C305, C307 (C315, B40B/C/D) and C308 (C314, B40B/C/D).
- (b) V304 is a neon stabiliser for the supply voltage to the local oscillator valve V104. The stabiliser priming electrode is supplied from the main h.t. line through R310. To provide effective de-coupling, the stabiliser valve is earthed at the RF Unit. Resistor R312 reduces the voltage to the first RF valve, which is a separate supply.

B40D Fig. 13

(c) This receiver incorporates an additional rectifier valve, the two anodes of each valve being strapped together and the whole arrangement used to form a full-wave rectifier circuit, with a valve at each end of the mains transformer h.t. winding. The valves employed are the preferred type CV.493 (V303 and V304). In this pattern the stabilising valve is V305, which is a replacement type CV.1832. As there is no priming electrode in this new valve, R310 is not included in this pattern. With the exception of the modifications mentioned above, the circuits are similar to the other pattern receivers.

RECEPTION OF FREQUENCY SHIFT KEYED TRANSMISSIONS (FSK) B4OD only

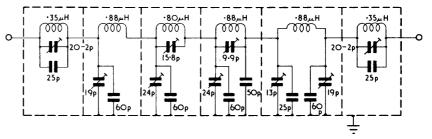
(Fig. 13)

- 16. (a) As previously mentioned, this receiver is modified for the reception of frequency shift keyed signals, in two particulars.
 - (1) The b.f.o. is changed to operate at two additional frequencies:FSK WIDE "HIGH" and FSK WIDE "LOW". The previous positions for
 c.w. operation are also used for f.s.k. reception on NARROW "HIGH"
 and NARROW "LOW".

- (2) A fine tuning control has been supplied to give vernier adjustment of the local oscillator frequency.
- (b) In the frequency shift system the MARK (inactive) signal is transmitted on one radio frequency and the SPACE (active) signal on a different radio frequency. The difference in frequency (amount of shift), has been fixed at 850 c/s as the standard for HF frequencies at the present time. Therefore for a nominal transmitting frequency of 5 Mc/s, the MARK signal is radiated on 5 Mc/s + 425 c/s and the SPACE signal on 5 Mc/s 425 c/s. MARK signals are always radiated on the higher frequency.
- (c) The audio frequency discriminator of the Frequency Shift Convertor CV89A/URA-8A in the WIDE condition, works over the range of frequencies 2025 to 3075 c/s, i.e. the centre frequency is at 2550 c/s and the excursion is + 525 c/s. In the NARROW shift condition, the centre frequency of the discriminator is 1000 c/s and the excursion is approximately + 100 c/s.
- (d) The Receiver B40C and earlier models, have pre-set frequencies for the beat frequency oscillator marked 'C.W. "LOW", TUNE and C.W. "HIGH" corresponding to 499 kc/s, 500 kc/s and 501 kc/s respectively, and unless additional b.f.o. frequencies are made available at 502.55 kc/s and 497.45 kc/s, it is only possible to obtain the correct audio frequency for the discriminator (2550 c/s) by mistuning the receiver so that the frequency passed to the intermediate frequency amplifier is 498.45 kc/s or 501.55 kc/s. The IF amplifier is tuned to 500 kc/s, so that under such conditions the receiver is not working at its maximum efficiency, for if the IF bandwidth is not switched to 1 kc/s, which is all that is required for the transmission of the message, the full gain of the IF amplifier will not be realised. If a wider bandwidth is used, the performance will be impaired by the increase of noise.
- (e) With a centre discriminator frequency of 2550 c/s, the frequencies of the MARK and SPACE signals are 2125 and 2975 c/s, and as the range of the discriminator is only 2025 and 3075 c/s, the margin for mistuning is very small. Without the fine tuning control OSC. TRIM the movement of the main RF control is too coarse for satisfactory operation on the higher frequencies, (9.5 30.5 Mc/s). Details concerning the modifications are given under the relevant headings in this chapter, and in Chapter 4.

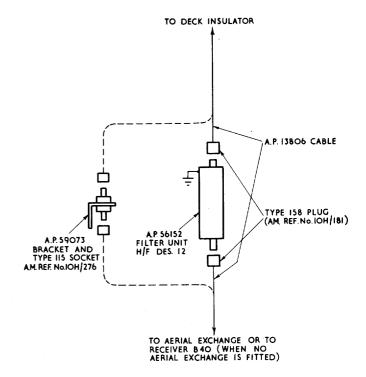
R.F. FILTER UNIT DESIGN 12

17. (a) Additional protection against Radar transmissions, particularly Types 79, 279, 281, 960 and variants, is provided by fitting the Filter Unit Design 12, (A.P.56152) in series with the aerial lead to the set, external to the receiver.



FILTER UNIT DES. 12 A.P. 56152. CIRCUIT DIAGRAM. FIG. 9

- (b) This is a low pass RF Filter and provides protection against transmissions on frequencies above 30 Mc/s.
- (c) When the source of the interference is inoperative and where maximum receiver sensitivity can be usefully employed, the filter can be taken out of circuit, at the aerial exchange, by means of a "through connector" arrangement.



FILTER UNIT DES.12 AP.56152. INSTALLATION DIAGRAM. FIG. 10

FIG. II

R	101 103 104 105 107	106 108 109	110	113 114 116 12 115 123 124	117 120 121 118 119	R
С	101 103 105 102 104 (III 112 109 110	107 108 106 131 134 1	113 118 114 115 117 116 133 : : 132	119 120 121 122 126 124 136 139 140 123 137	127 128 129 125 130	С
MISC	PLIOI RV 102 VIO : TR 101 SW 101 SW 102 a LP 101-107 RV 125		R 102	VIO2 TRIO3 SWIO26 XLIOI SWIO2c	VIO3 VIO4 SKI TRIO4 PLI LIOI SWIO2d	

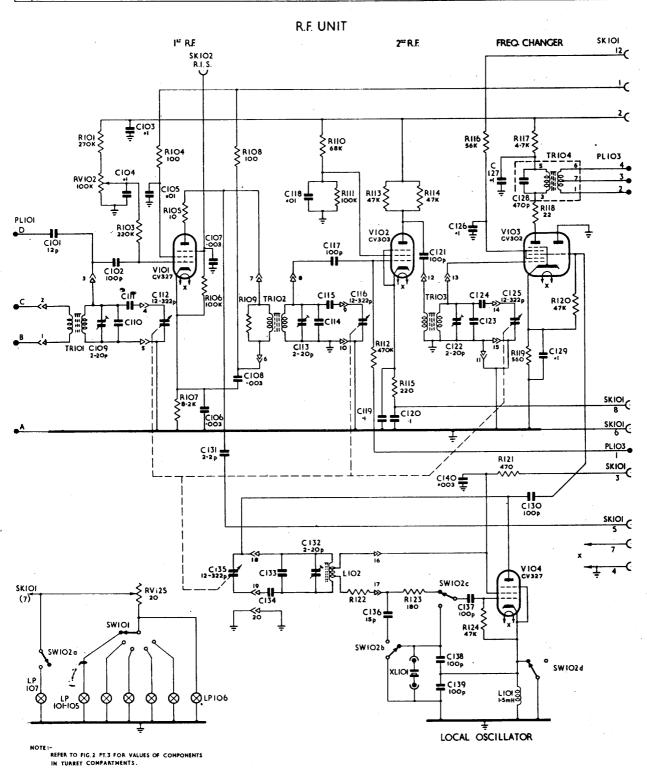
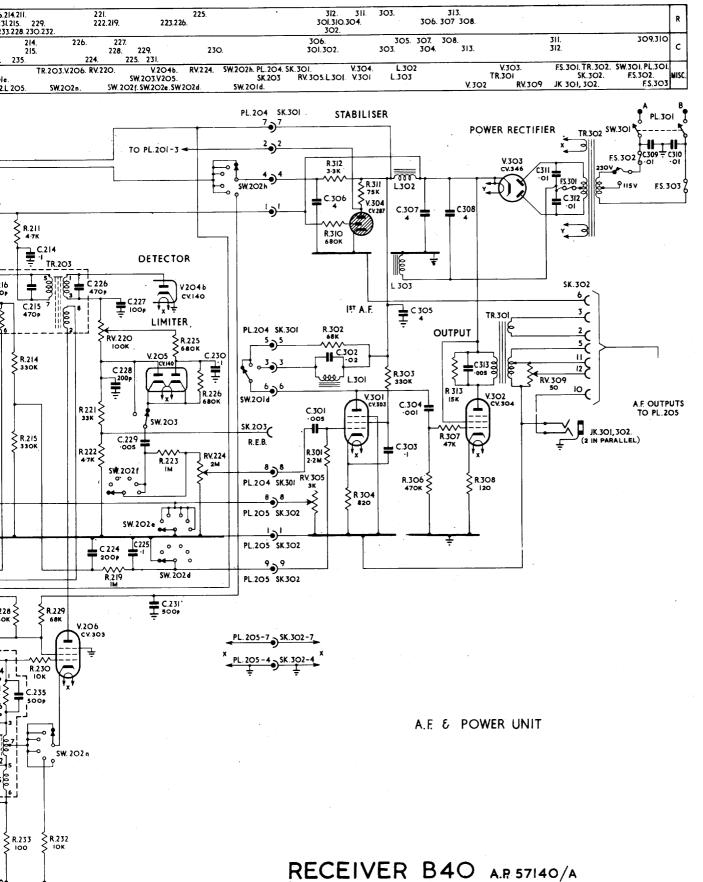


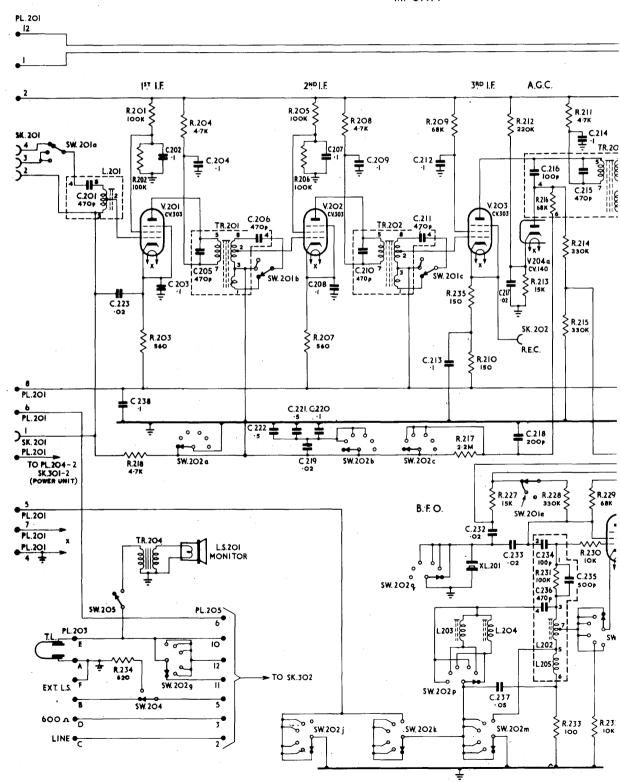
FIG. 11



CIRCUIT DIAGRAM

R			02.201. 8.203.	204.			206. 207		8.		20	9.235. 210. 2 217.	227.	12. 21			29. 0.232.
c	201.	223. 238.	2O2. 2O3.	204. 205.	2	206. 222.	221 219	207. 220. 208.	209. 210.	21	l. 212. 213.	. 2	232. 7	17. !33. 218.	216. 234. 236.	214. 215. 235.	
	PL.201. \$W.201a. SK.201. PL.203. T.L.	L.201. SW.205.	V.201. TR.204. SW.204. SW	\$W.2O2a. 1.2O2a.L.\$.2O	TR.201. DI.PL.205.	SW. 2016.	V.2		W.202b.		SW.201c. SW.202g. SW.202		204.5	K.202	/.204 <i>a.</i> 2.\$W.201e. L.202.L		TR.203.V SW.20

I.F. UNIT



COMPONENTS LIST RECEIVER B40 PATTERNS 57140/A CAPACITORS

Ref.	A.P. or Joint- Service Cat. No.	Value	Tol.	Rating	Remarks
C101 C102 C103 C104 C105	Z131175 Z123194 Z115095 Z115095 Z124407	12 pF 100 pF 0.1 uF 0.1 pF 0.01 uF	10% 20% 20% 20% 20%	500V 350V 350V 350V 350V	
C106 C107 C108 C109 G110	Z124477 Z124477 Z124477 Z124477 **AP•52437 Z131178	0.003 uF 0.003 uF 0.003 uF 2-20 pF 15 pF	20% 20% 20% 10% 10%	350V 350V 350V 500V	Variable Band 4
C110 C111 C111 C112 C113	Z131194 Z125666 Z125664 AP•60189	47 pF 600 pF 450 pF 12-322 pF 2-20 pF	5% 5% 5% + 1 2% 10%	500V 350V 350V	Band 5 Band 4 Band 5 Ganged Cap Sect. Variable
C114 C114 C114 C114 C115	Z131169 Z131058 Z131186 Z131197 Z125666	6.8 pF 10 pF 27 pF 56 pF 600 pF	10% 10% 10% 5%	500V 500V 500V 500V 350V	Band 2 Band 3 Band 4 Band 5 Band 4
C115 C116 C117 C118 C119	Z125664 AP•60189 Z123194 Z124407 Z115095	450 pF 12-322 pF 100 pF 0.01 uF 0.1 uF	5% 20% 20% 20%	350V 350V 350V 350V	Band 5 Ganged Cap Sect.
C120 C121 C122 C123 C123	Z115095 Z123194 AP•52437 Z131169 Z121058	0.1 uf 100 pf 2-20 pf 6.8 pf 10 pf	20/5 20/6 10/6 10/6 10/6	350V 350V 500V 500V	Variable Band 2 Band 3
C123 C123 C124 C124 C125	Z131184 Z131194 Z125664 Z125666 AP• 60189	22 pF 47 pF 450 pF 600 pF 12-322 pF	10% 10% 5% 5%	500V 500V 350V 350V	Band 4 Band 5 Band 5 Band 4 Ganged Cap. Sect.
C126 C127 C128 C129 C130	Z115095 Z115095 Z125665 Z115095 Z131206	0.1 uf 0.1 uf 470 pf 0.1 uf 100 pf	20% 20% 5% 20% 10%	350V 350V 350V 350V 500V	

Replacement component to be Z160009.

Ref.	A.P. or Joint- Service Cat. No.	Value	Tol.	Rating	Remarks
C131	Z131165	2.2 pF	0.5 pF	500V	Variable Band 1 Band 2 Band 3
C132	**52437	2.20 pF	10%	500V	
C133	Z131186	27 pF	10%	500V	
C133	Z131181	18 pF	10%	500V	
C133	Z131181	18 pF	10%	500V	
C133	Z131188	33 pF	5%	500V	Band 4
C133	Z131197	56 pF	5%	500V	Band 5
C134	Z125476	470 pF	5%	350V	Band 1
C134	Z126350	1050 pF	5%	350V	Band 2
C134	Z126351	2200 pF	10%	350V	Band 3
C134 C134 C135 C136 C137	W6424 Z125450 60189 Z131178 Z131206	500 pF 390 pF 12-322 pF 15 pF 100 pF	5% 5% 10% 10%	350V 350V 500V 350V	Band 4 Band 5 Ganged Cap Section
C138	Z123194	100 pF	20%	350V	
C139	Z123194	100 pF	20%	350V	
C140	Z124477	0.003 uF	20%	350V	
C201	Z125665	470 pF	5%	350V	
C202	Z115095	0.1 uF	20%	350V	
C203	Z115095	0.1 µF	20%	350V	
C204	Z115095	0.1 µF	20%	350V	
C205	Z125665	470 pF	5%	350V	
C206	Z125665	470 pF	5%	350V	
C207	Z115095	0.1 µF	20%	350V	
C208	Z115095	0.1 /1F	20%	350V	
C209	Z115095	0.1 /1F	20%	350V	
C210	Z125665	470 pF	5%	350V	
C211	Z125665	470 pF	5%	350V	
C212	Z115095	0.1 /1F	20%	350V	
0213	Z115095	0.1 µF	20%	350V	
0214	Z115095	0.1 µF	20%	350V	
0215	Z125665	470 pF	5%	350V	
C216	Z123194	100 pF	20%	350V	
C217	Z115504	0.02 uF	20%	750V	
C218	Z123274	200 pF	20%	350V	
C219	Z115504	0.02 uF	20%	750V	
C220	Z115095	0.1 uF	20%	350V	

Replacement component to be Z160009

Ref.	A.P. or Joint- Service Cat. No.	Va l ue	Tol.	Rating	Remarks
C221	Z115095	0.1 uF	20%	350V	
C222	Z115148	0.5 uF	20%	350V	
C223	Z115504	0.02 uF	20%	750V	
C224	Z1232 7 4	200 pF	20%	350V	
C225	Z115095	0.1 uF	20%	350V	
C226	Z125665	470 pF	5%	350V	
C227	Z123194	100 pF	20%	350V	
C228	Z123274	200 pF	20%	350V	
C229	Z115502	0•005 uF	20%	1000V	
C230	Z115095	0•1 uF	20%	350V	
C231	Z123456	500 pF	20%	350V	
C232	Z115504	0.02 uF	20%	750V	
C233	Z115504	0.02 uF	20%	750V	
C234	Z123194	100 pF	20%	350V	
C235	Z123456	500 pF	20%	350V	
C236	Z125665	470 pF	5%	350V	
C237	Z115505	0.05 uF	20%	500V	
C238	Z115095	0.1 pF	20%	350V	
C301	52162	0.005 uF	20%	1000V	
C302	Z115516	0.02 pF	10%	750V	
C3O3	Z115506	0.1 µF	20%	350V	
C3O4	Z115500	0.001 µF	20%	1000V	
C3O5	Z112521	4 µF	20%	400V	
C3O6	Z112521	4 µF	20%	400V	
C3O7	Z112521	4 µF	20%	400V	
C308	Z112521	4 11F	20%	400V	
C309	Z124409	0.01 11F	20%	750V	
C310	Z124409	0.01 11F	20%	750V	
C311	Z124409	0.01 11F	20%	750V	
C312	Z124409	0.01 11F	20%	750V	
C313	Z115502	0.005 11F	20%	1000V	

RESISTORS

Ref.	A.P. or Joint- Service Cat. No.	Value	Tol.	Rating	Remarks
R101 RV102	Z223092 AP• 60525A	270k ohms 100k ohms	10% 10%	<u>1</u> ₩ 4₩	Variable
R103	or AP•51464A Z223080	100k ohms 220k ohms	20% 10%	1 ₩ 1 ₩	II .

RESISTORS (Cont'd)

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R104 R105 R106 R107 R108	Z221110 Z221002 Z223038 Z222123 Z221110	100 ohms 10 ohms 100k ohms 8.2k ohms 100 ohms	10% 10% 10% 10% 10%	1W 12W 1W 1W 1W 1W 1W 1W 1W 1W 1W	
R109 R109 R109 R109 R110	Z222026 Z222005 Z222038 Z222080 Z223018	1.5k ohms 1k ohm 1.8k ohms 3.9k ohms 68k ohms	10% 10% 10% 10% 10%	12W 12W 12W 12W 14W 34W	Band 1 Band 2 Band 3 Band 4
R111 R112 R113 R114 R115	Z223038 Z223122 Z222216 Z222216 Z221152	100k ohms 470k ohms 47k ohms 47k ohms 220 ohms	10% 10% 10% 10% 10%	10W 12W 12W 13W 14W 12W	
R116 R117 R118 R119 R120	Z223009 Z222089 Z221026 Z221206 Z222215	56k ohms 4.7k ohms 22 ohms 560 ohms 47k ohms	10% 10% 10% 10% 10%	34 1W 1W 1W 1W 1W 1W 1W	
R121 R122 R122 R122 R122	Z221194 Z222017 Z221185 Z221143 Z221068	470 ohms 1.2k ohms 390 ohms 180 ohms 47 ohms	10% 10% 10% 10% 10%	12W 12W 12W 12W 12W 12W	Band 1 Band 2 Band 3 Band 4
R123 R124 RV125 R201 R202	Z221143 Z222215 AP• 60480A Z223039 Z223038	180 ohms 47k ohms 20 ohms 100k ohms 100k ohms	10% 10% 10% 10%	12W 12W 2•5W 2•5W 12W	Va ri abl <i>e</i>
R203 R204 R205 R206 R207	Z221206 Z222090 Z223039 Z223038 Z221206	560 ohms 4.7k ohms 100k ohms 100k ohms 560 ohms	10% 10% 10% 10% 10%	1-W 3-W 3-W 1-W 2-1-W	
R208 R209 R210 R211 R212	Z222090 Z223018 Z221131 Z222090 Z223081	4.7k ohms 68k ohms 150 ohms 4.7k ohms 220k ohms	10% 10% 10% 10% 10%	34W 34W 12W 12W 34W 34W	

RESISTORS (Cont'd)

	ı	<u> </u>			
Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R213 R214 R215 R216 R217	Z222152 Z223101 Z223101 Z223017 Z223206	15k ohms 330k ohms 330k ohms 68k ohms 2•2 Megohms	10% 10% 10% 10% 10%	12W 12W 12W 12W 12W 12W 12W	
R218 R219 RV220 R221 R222	Z222090 Z223164 AP• 52440A Z222195 Z222090	4.7k ohms 1 Megohm 100k ohms 33k ohms 4.7k ohms	10% 10% 20% 10% 10%	34 12 12 14 14 34 34 34 34 34	Variable
R223 RV224 R225 R226 R227	Z223164 AP• 60254A Z223143 Z223143 Z222153	1 Megohm 2.2 Megohms 680k ohms 680k ohms 15k ohms	10% 20% 10% 10% 10%	12W 14W 12W 12W 12W 34W	Variable
R228 R229 R230 R231 R232	Z223102 Z223018 Z222131 Z223038 Z222132	330k ohms 68k ohms 10k ohms 100k ohms 10k ohms	10% 10% 10% 10% 10%	3W 3W 1W 10W 3W	
R233 R234 R235 R301 R302	Z221111 Z243173 Z221131 Z223207 Z223017	100 ohms 620 ohms 150 ohms 2.2 Megohms 68k ohms	10% 5% 10% 10% 10%	34₩ 4•5₩ 12₩ 3₩ 4₩ 12₩	
R303 R304 RV305 R306 R307	Z223101 Z221227 Z273001 Z223122 Z222215	330k ohms 820 ohms 3k ohms 470k ohms 47k ohms	10% 10% 10% 10% 10%	1 W 2 1 W 2 1 W 2 1 W 2 1 W	Variable
R308 RV309 R310 R311 R312	2221123 2273001 2223144 2244085 2222069	120 ohms 50 ohms 680k ohms 7.5k ohms 3.3k ohms	10% 10% 10% 5% 10%	ই থ * কুথ 4•5₩ * কুথ	Variable
R313	Z244114	15k ohms	10%	6W	

Note: The above list relates to replacement requirements; all fixed composition resistors having a tolerance of 10%. The corresponding resistors in the receivers may have either 10% or 20% tolerances.

TRANSFORMERS

Ref.	Pattern No.	Description
TR101 TR102 TR103 TR104 TR201	(Replace TR101 bands 1-5 with 5905-A.P. 184026/7/8/9/30.	Aerial Transformer 1st R.F. Transformer 2nd R.F. " I.F. Output " 1st I.F. "
TR202 TR203 TR204 TR301 TR302	65690 65689 65561B	2nd I.F. " 3rd I.F. " Monitor Loudspeaker Transformer Output Transformer Mains Transformer

INDUCTORS

Pattern No.	Description
	Choke, 1.5 mH Oscillator
	Coil Tuned Oscillator
	Coil I.F. Input
	Coil Tuned B.F.O.
	Coil Pitch B.F.O. Tune
	Coil Pitch B.F.O. Low
	Coil B.F.O.
	Choke 1H Note Filter
6 55 6 0	Choke 18H Smoothing
65564	Choke 10H "
	655 6 0

FUSES

Joint Service Cat. No.	Description
2590108	Fuse 0.5 Amp
Z590110	Fuse 2 Amp
Z59 0110	Fuse 2 Amp
	Z590108 Z590110

LOUDSPEAKERS

Ref.	Pattern No.	Description
IS201	5 716 0 (В4 0) 66922 (В40А)	Monitor Loudspeaker 3 ohms

PLUGS AND SOCKETS

PL101 Z560070 Plug 4 pin, Aerial (Mk. 4) PL103 AP. 57771 Plug 4 pin, I.F. Output PL201 AP. 60157 Plug 12 pin, I.F. Unit/RF Unit PL203 Z560080 Plug 6 pin, Outputs (Mk. 4) PL204 AP. 60158 Plug 8 pin, I.F./Power Unit PL205 AP. 60157 Plug 12 pin, I.F./Power Unit PL301 Z560050 Plug 2 pin, Mains (Mk. 4)	Ref.	A.P. or Joint Service Cat. No.	Description
SK101 AP. 60156 Socket 12 way, R.F./1.F. Unit SK102 AP. 60451 Socket Coaxial, R.I.S. Socket 4 way I.F. Input SK202 AP. 60451 Socket Coaxial R.E.C. SK203 AP. 60451 Socket Coaxial R.E.B. SK301 AP. W8369 Socket 8 way I.F./Power Unit SK302 AP. 60156 Socket 12 way I.F./Power Unit	PL103 PL201 PL203 PL204 PL205 PL301 SK101 SK102 SK201 SK202 SK203	AP. 57771 AP. 60157 Z560080 AP. 60158 AP. 60157 Z560050 AP. 60156 AP. 60451 AP. 57772 AP. 60451 AP. 60451	Plug 4 pin, I.F. Output Plug 12 pin, I.F. Unit/RF Unit Plug 6 pin, Outputs (Mk. 4) Plug 8 pin, I.F./Power Unit Plug 12 pin, Mains (Mk. 4) Socket 12 way, R.F./I.F. Unit Socket Coaxial, R.I.S. Socket 4 way I.F. Input Socket Coaxial R.E.C. Socket 8 way I.F./Power Unit

IAMPS

Ref.	J.S. Cat. No.	Description
LP101-107	X951225	Lamp Pilot 6.5V 0.3A

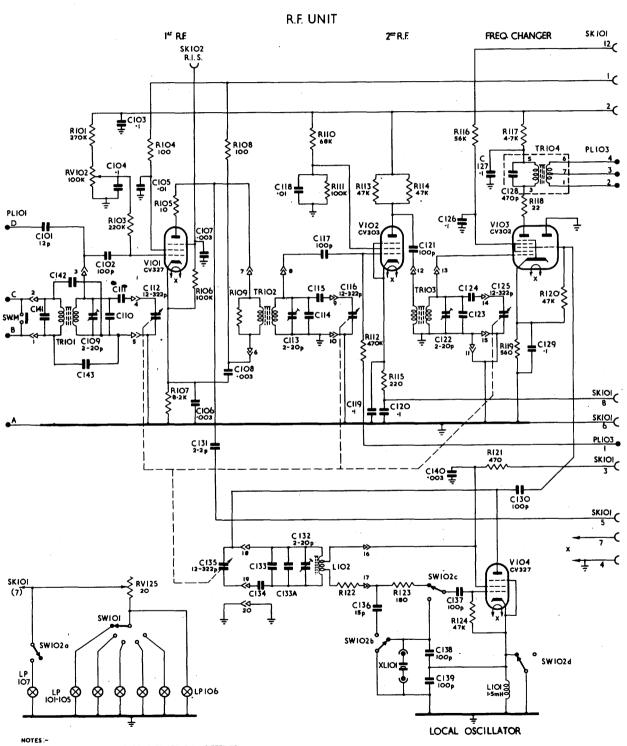
SWITCHES

Ref.	Pattern No.	Description
SW101		Switch Lamps, Band Indication
SW102	65638	Wafer Crystal, Crystal Switch
SW 201		Switch 3 Position, Bandwidth
SW202		Switch 6 Position, System
SW203	W9836A	Switch Single Pole, Limiter
SW204		Switch Single Pole, Dummy Load
SW 205		Switch Single Pole, Monitor L.S.
SW301	60448 or	Switch Double Pole, Mains
	50068	•

MISCELLANEOUS

Ref.	Pattern No.	Description
XL101	As Regd.	Crystal 2 Pin, Local Oscillator
XL201	A/500	Crystal 500 kc/s, Calibrate
JK301	676A	Jack 3 Pole, Phones
JK302	676A	Jack 3 Pole, Phones

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R	101 103 104 10	105 7 106 108	109 III I		117 120 121 118 119	R
, c	101 103 105 141 142 102 104 111 112 114 114 114 115	107 108 106 131 135	113 118 114 115 117 116 134 133 133a 132	119 120 121 122 126 124 136 139 140 123 137		c
MISC		VIOI SK IO2	TRIO2	VIO2 TRIO3 SWIO26 XLIOI SWIO2c	VIO3 VIO4 SKIQI TRIO4 PLIO3 LIOI SWIO2d	MISC



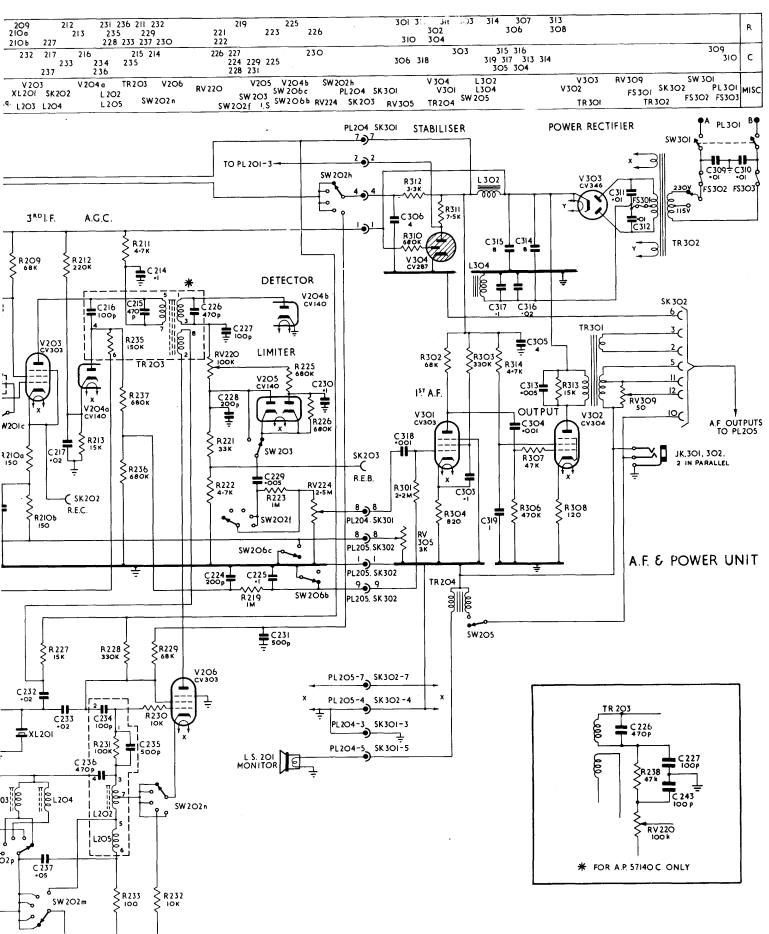
- I. THE FOLLOWING COMPONENTS ARE ONLY FITTED TO PATT. 57140C. :—CIAI, CIA2, CIA3 AND SW.M.

 THE HICH IMPEDANCE AERIAL CONNECTION TO PLIOI D, INCLUDING CIOI, IS OMITTED IN PATT. 57140C.

 3. CI33A IS FITTED ONLY IN PATT. 57140B/C.

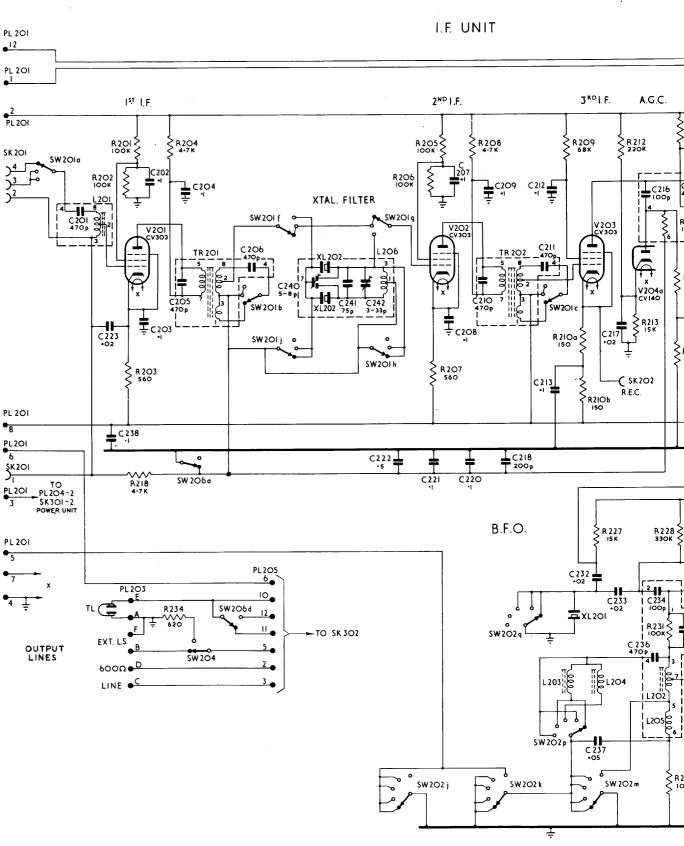
 4. REFER TO FIG. 2 PT.3 FOR VALUES OF COMPONENTS IN TURBET COMPARTMENTS

_ FIG



RECEIVER B40. A.P. 57140 B/C. CIRCUIT DIAGRAM.

R			OI 2 2O3 23 218	2O4 4						2O5 2O7	208	3			209 210 a 210 b	227	212 2	13	231 23 228	5
С	201	223 238	202 203	205 204	206	2 40	241	242	221	207 208	209 220	210	218	212 213 211	232	217 237	233		234 236	2
MISC	SW 201a PL 201 SK 201	L 2OI TL	V2O1 PL2O3	TR 201 SW 206a SW204	SW 2016 V 206d PL	SW 201 f SW 201 j 205	XT 505	SW 2019 SW 201 h SW 202 L206		V2O2			SW:	SW201c 202 k,m,p,		SK2	:02	V 20	L 2C	



COMPONENTS LIST RECEIVER B40 PATTERNS 57140B/C CAPACITORS

		CAPAO			
Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C101 C102 C103 C104 C105	Z131175 Z123194 Z115095 Z115095 Z124407	12 pF 100 pF 0.1 uF 0.1 uF 0.01 uF	10% 20% 20% 20% 20%	500V 350V 350V 350V 350V	Not in AP.57140C
C106 C107 C108 C109 C110	Z1244.77 Z1244.77 Z1244.77 ≅ AP. 524.37 Z131178	0.003 pF 0.003 pF 0.003 pF 2-20 pF 15 pF	20% 20% 20% 10% 10%	350V 350V 350V 500V	Variable Band 4
C110 C111 C111 C112	Z131194 Z125666 Z125664 AP• 60189	47 pF 600 pF 450 pF 12=322 pF	5% 5% 5%	500V 3 50V 350V	Band 5 Band 4 Band 5 Ganged Capacitor Section
C113	# AP. 52437	2 -2 0 pF	10%		Variable
C114 C114 C114 C114 C115	Z131169 Z131058 Z131186 Z131197 Z125666	6.8 pF 10 pF 27 pF 56 pF 600 pF	10% 10% 10% 5% 5%	500V 500V 500V 500V 350V	Band 2 Band 3 Band 4 Band 5 Band 4
C115 C116	Z125664 AP. 60189	450 pF 12=322 pF	5%	350 V	Band 5 Ganged Capacitor Section
C117 C118 C119	Z123194 Z124407 Z115095	100 pF 0.01 uF 0.1 uF	20% 20% 20%	350 V 350 V 350 V	Section
C120 C121 C122 C123 C123	Z115095 Z123194 ** AP• 52437 Z131169 Z131058	0.1 µF 100 pF 2-20 pF 6.8 pF 10 pF	20% 20% 10% 10% 10%	350V 350V 500V 500V	Variable Band 2 Band 3
0123 0123 0124 0124 0125	Z131184 Z131194 Z125664 Z125666 AP• 60189	22 pF 47 pF 450 pF 600 pF 12-322 pF	10% 10% 5% 5%	500V 500V 350V 350V	Band 4 Band 5 Band 5 Band 4 Ganged Capacitor Section
C126 C127 C128 C129 C130	Z115095 Z115095 Z125665 Z115095 Z131206	0.1 uF 0.1 uF 470 pF 0.1 uF 100 pF	20% 20% 5% 20% 10%	350V 350V 350V 350V 500V	

[■] Replacement component to be Z160009.

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C131 C132 C133 C133 C133	Z131165 X AP. 52437 Z131186 Z131181 Z132244	2.2 pF 2-20 pF 27 pF 18 pF 12 pF	0.5 pF 10% 10% 10% 10%	500V 500V 500V 500V 500V	Variable Band 1 Band 2 Band 3
C133 C133 C133A C133A C133A	Z132276 Z125608 Z132268	22 pF 33 pF Not fitted Not fitted 6.8 pF	5% 5%	350V 500V	Band 4 Band 5 Band 1 Band 2 Band 3
C133A	Z125 7 04	10 pF	5%	500V	Band 4
C133A	Z1322 7 9	27 pF	5%	350V	Band 5
C134	Z1254 7 6	470 pF	5%	350V	Band 1
C134	Z126350	1050 pF	5%	350V	Band 2
C134	Z126351	2200 pF	10%	350V	Band 3
C134 C134 C135 C136 C137	W6424 Z125450 60189 Z131178 Z131206	500 pF 390 pF 12-322 pF 15 pF 100 pF	5% 5% 10% 10%	350V 350V 500V 350V	Band 4 Band 5 Gang. Cap. Sect.
C138	Z123194	100 pF	20%	350V	Band 2) Band 3)Patt.)571400
C139	Z123194	100 pF	20%	350V	
C140	Z124477	0.003 pF	20%	350V	
C141	Z132277	22 pF	10%	500V	
C141	Z132073	15 pF	10%	500V	
C142	Z132280	27 pF	10%	500V	Bands 1/2 only Band 3 Bands 1/2) Band 3 Band 3
C142	Z132274	18 pF	10%	500V	
C143	Z132280	27 pF	10%	500V	
C143	Z132274	18 pF	10%	500V	
C201	Z125665	470 pF	5%	350V	
C202	Z115506	0.1 /1F	20%	350V	
C203	Z115095	0.1 /1F	20%	350V	
C204	Z115095	0.1 /1F	20%	350V	
C205	Z125665	470 pF	5%	350V	
C206	Z125665	470 pF	5%	350V	
G207	Z115095	0.1 juf	20%	350V	
G208	Z115095	0.1 juf	20%	350V	
G209	Z115095	0.1 juf	20%	350V	
G210	Z125665	470 pf	5%	350V	
G211	Z125665	470 pf	5%	350V	

^{*} Replacement component to be Z160009.

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks			
G212 G213 G214 G215 G216	Z115095 Z115095 Z115095 Z125665 Z123194	0.1 uf 0.1 uf 0.1 uf 0.1 uf 470 pf 100 pf	20/2 20/2 20/2 20/2 20/2	350V 350V 350V 350V 350V				
C217	Z115504	0.02 uF	20%	750V				
C218	Z123274	200 pF	20%	350V				
C220	Z115095	0.1 uF	20%	350V				
C221	Z115095	0.1 uF	20%	350V				
C222	Z115148	0.5 uF	20%	350V				
G223	Z115504	0.02 rf	20%	750V				
G224	Z123274	200 ff	20%	350V				
G225	Z115095	0.1 rf	20%	350V				
G226	Z125665	470 pf	5%	350V				
G227	Z123194	100 pf	20%	350V				
C228 C229 C230 C231 C232	Z123274 Z115502 Z115095 Z123456 Z115504	200 pF 0.005 pF 0.1 pF 500 pF 0.02 pF	20% 20% 20% 20% 20% 20%	350V 1000V 350V 350V 750V				
G233	Z115504	0.02 juF	20%	750V				
G234	Z123194	100 fuF	20%	350V				
G235	Z123456	500 pF	20%	350V				
G236	Z125665	470 pF	5%	350V				
G237	Z115505	0.05 juF	20%	500V				
C238 C240 C241 C242 C243	Z115095 Z125199 Z123194	0.1 /UF 5-8 pF 75 pF 3-33 pF 100 pF	20% 2% 20%	350 V 350 V	Variable Variable B40C only			
C3O3	Z115506	0.1 uF	20%	350V				
C3O4	Z115500	0.001 uF	20%	1000V				
C3O5	Z112521	4 uF	20%	400V				
C3O6	Z112521	4 uF	20%	400V				
C3O9	Z124409	0.01 uF	20%	750V				
0310	Z124409	0.01 /UF	20%	750V				
0311	Z124409	0.01 /UF	20%	750V				
0312	Z124409	0.01 /UF	20%	750V				
0313	Z1 1 5502	0.005 /UF	20%	1000V				
0314	Z112934	8 /UF	20%	400V				

Ref.	A.P. No. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C315	Z112934	8 uF	20,0	400V	
C316	Z115516	0.02 uF	10,0	750V	
C317	Z115574	0.1 uF	10,0	350V	
C318	Z115500	0.001 uF	20,0	1000V	
C319	Z115632	1 pF	20,0	350V	

RESISTORS

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R101 RV102 R103 R104 R105	Z223092 AP• 51464A Z223080 Z221110 Z221002	270k ohms 100k ohms 220k ohms 100 ohms 10 ohms	10,5 10,6 10,5 10,5 10,6	100 141 101 101 101 101	Variable
R106 R107 R108 R109 R109	Z223038 Z222123 Z221110 Z222026 Z222005	100k ohms 8.2k ohms 100 ohms 1.5k ohms 1k ohm	10,0 10,0 10,0 10,0 10,0	12W 34W 12W 12W 12W	Band 1 Band 2
R109 R109 R110 R111 R112	Z222038 Z222080 Z223018 Z223038 Z223122	1.8k ohms 3.9k ohms 68k ohms 100k ohms 470k ohms	10% 10% 10% 10% 10%	12W 12W 34W 12W 12W	Band 3 Band 4
R113 R114 R115 R116 R117	Z222216 Z222216 Z221152 Z223009 Z222089	47k ohms 47k ohms 220 ohms 56k ohms 4.7k ohms	10,0 10,0 10,0 10,0 10,0	34W 34W 12W 24W 12W	
R118 R119 R120 R121 R122	Z221026 Z221206 Z222215 Z221194 Z222017	22 ohms 560 ohms 47k ohms 470 ohms 1.2k ohms	10/2 10/2 10/2 10/2 10/2	12W 12VI 12W 12W 12W 12W	Band 1
R122 R122 R122 R123 R124	Z221185 Z221143 Z221068 Z221143 Z222215	390 ohms 180 ohms 47 ohms 180 ohms 47k ohms	10,5 10,5 10,5 10,5 10,5	177 127 127 127 127 127 127 127	Band 2 Band 3 Band 4

RESISTORS (Cont'd.)

					<u></u>
Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
RV125 R201 R202 R203 R204	A.P.60480A Z223039 Z223038 Z221206 Z222090	20 ohms 100k ohms 100k ohms 560 ohms 4.7k ohms	10% 10% 10% 10% 10%	2.5W 3W 1W 2W 3W	Variable
R205 R206 R207 R208 R209	Z223039 Z223038 Z221206 Z222090 Z223018	100k ohms 100k ohms 560 ohms 4.7k ohms 68k ohms	10% 10% 10% 10%	34 W 10 W 34 W 34 W 34 W 34 W	
R210A/B R211 R212 R213 R218	Z221131 Z222090 Z223081 Z222152 Z222090	150 ohms 4.7k ohms 220k ohms 15k ohms 4.7k ohms	1% 1% 1% 1%	1W 234W 3434W 34W	
R219 RV220 R221 R222 R223	Z223164 Z262183 Z222195 Z222090 Z223164	1 Megohm 100k ohms 33k ohms 4.7k ohms 1 Megohm	10% 10% 10% 10%	12W 24W 344W 344W	Variable
RV224 R225 R226 R227 R228	Z262948 Z223143 Z223143 Z222153 Z223102	2.5 Megohms 680k ohms 680k ohms 15k ohms 330k ohms	1% 1% 1% 1%	1W 12W 12W 24W 34W	Variable
R229 R230 R231 R232 R233	Z223018 Z222131 Z223038 Z222132 Z221111	68k ohms 10k ohms 100k ohms 10k ohms 100 ohms	10% 10% 10% 10%	34W 10W 10W 34W 34W	
R234 R235 R236 R237 R301	Z243173 Z223059 Ž223143 Z223143 Z223207	620 ohms 150k ohms 680k ohms 680k ohms 2.2 Megohms	9% 10% 10% 10%	4.5W 2W 12W 12W 34W	
R302 R303 R304 RV305 R306	Z223017 Z223101 Z221227 Z273001 Z223122	68k ohms 330k ohms 820 ohms 3k ohms 470k ohms	1% 1% 1% 1%	12W 12W 12W 12W	Variable

RESISTORS (Cont'd.)

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R307 R308 RV309 R310 R311	Z222215 Z221123 Z273001 Z223144 Z244085	47k ohms 120 ohms 50 ohms 680k ohms 7.5k ohms	10% 10% 10% 10%	12₩ 23₩ 33₩ 4.5₩	Variable
R312 R313 R314	Z222069 Z244114 Z222090	3.3k ohms 15k ohms 4.7k ohms	10% 10% 10%	3W 6W 3W	

TRANSFORMERS

Ref.	Pattern No.	Description
TR101 to TR103	TR101 bands 1-5 5905-A.P.184026/ 7/8/9/30	Transformers R.F.
TR104) TR201 to TR203)		Transformers I.F.
TR204 TR3 0 1 TR302	65690 65689 67763A	Transformer A.F Output Transformer A.F Output Transformer Power - Mains

INDUCTORS

Ref.	Pattern No.	Description
L101 L102 L201 L202 L203 L204 L205 L206 L302	65560	Choke 1.5 mH, Oscillator Coil tuned, Oscillator Coil IF, IF Input Coil tuned, B.F.O. Coil Pitch, B.F.O. "Tune" Coil Pitch, B.F.O. "Low" Coil, Calibration coupling Coil tuned, Crystal Filter Choke 18H. Smoothing
L304	67762	Choke 20H. Smoothing

FUSES

Ref.	Joint Service Cat. No.	Description
F301	Z 590108	Fuse 0.5 Amp
F302	Z 590110	Fuse 2 Amp
F303	Z 590110	Fuse 2 Amp

LIST OF COMPONENTS E40B/C

LOUDSPEAKERS

Ref.	Pattern No.	Description
IS201	A.P.66922	Loudspeaker 3 ohms, Honitor

PLUGS AND SOCKETS

Ref.	A.P. or Joint Service Cat, No.	Description
PL101 PL103 PL201 PL203 PL204	Z560070 AP•57771 AP•60157 Z560080 AP•60158	Plug 4 Pin, Aerial (Mk. 4) Plug 4 Pin, I.F. Output Plug 12 Pin, I.F. Unit/R.F. Unit Plug 6 Pin, Outputs (Mk. 4) Plug 8 Pin, I.F./Power Unit
PI205 PI301 SK101 SK102 SK201	AP. 60157 2560050 AP. 60156 AP. 60451 AP. 57772	Plug 12 Pin, I.F./Power Unit Plug, 2 Pin, Mains (Mk. 4) Socket 12 Way, R.F./I.F. Unit Socket Coaxial, R.I.S. Socket 4 Way, I.F. Input
SK202 SK203 SK301 SK302	AP. 60451 AP. 60451 AP. W8369 AP. 60156	Socket Single, REC Socket Single, REB Socket 8 Pin, I.F./A.F. and Power Unit Socket 12 Pin, I.F./A.F. and Power Unit

LAMPS

Ref.	J.S. Cat. No.	Description
IP101-107	X951225	Lamp Pilot 6.5V 0.3A

SWITCHES

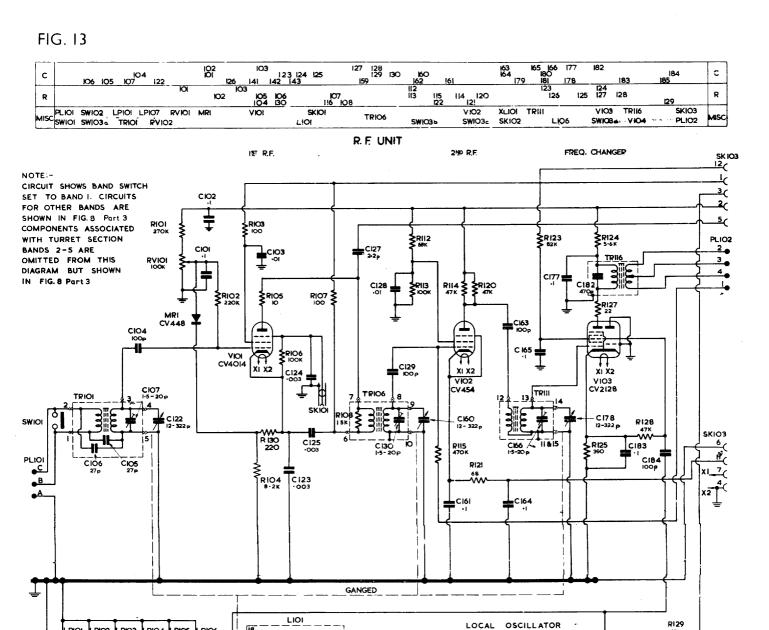
Ref.	A.P. or Joint Service Cat. No.	Description		
SW101 SW102 SW201	65638	Switch Lamps, Band Indication Wafer Crystal, Crystal Switch Switch 3 Position, Bandwidth		
SW 202 SW 203	5930-99-972-8826	Switch 5 Position, System Switch Single Pole, Limiter		

SWITCHES (Cont'd.)

A.P. or Ref. Joint Service Cat. No.		Description		
SW 204 SW 205 SW 206 SW 301	52805 5930-99-972-8825 60448 o r 50068	Switch Single Pole, Dummy Load Switch Single Pole, Monitor L.S. Switch 2 Position, A.G.C. Switch Double Pole, Mains		
s.w.m.	Z510080	Microswitch, C.A.W. (Patt. 57140C only)		

MISCELLANEOUS

Ref.	Pattern No.	Description
XL201 XL101 XL202 JK301 JK302	67864 676A 676A	Crystal 500 kc/s, Calibrate Crystal 2 Pin, Local Oscillator Crystal, Crystal Filter Jack 3 Pole, Phones Jack 3 Pole, Phones



R 116 17

-WW-R122 180

C 162

SWiO36

SWIO3c

XLIOI

R126 ≸

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C179

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C185

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LP103 LP104 LP105 LP106

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C[4]

C143

LPIOI

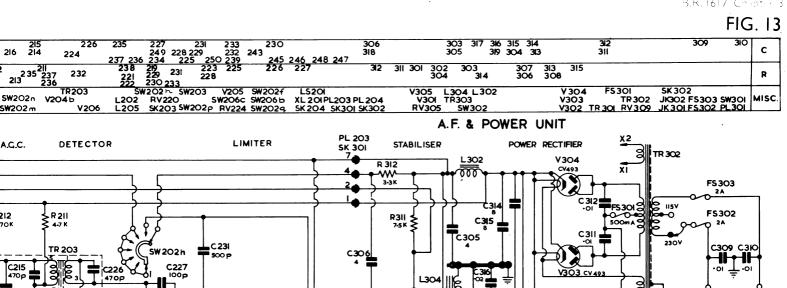
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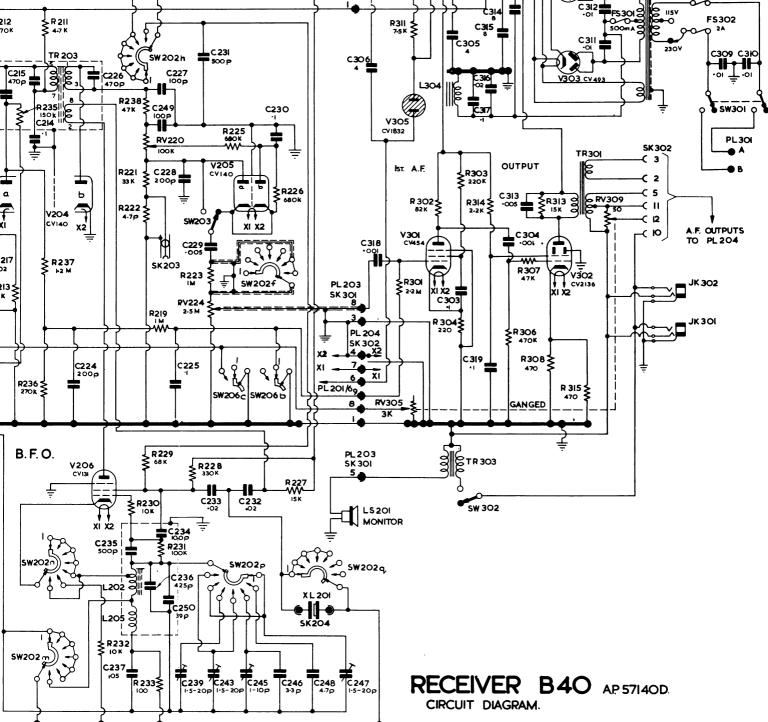
SW 102

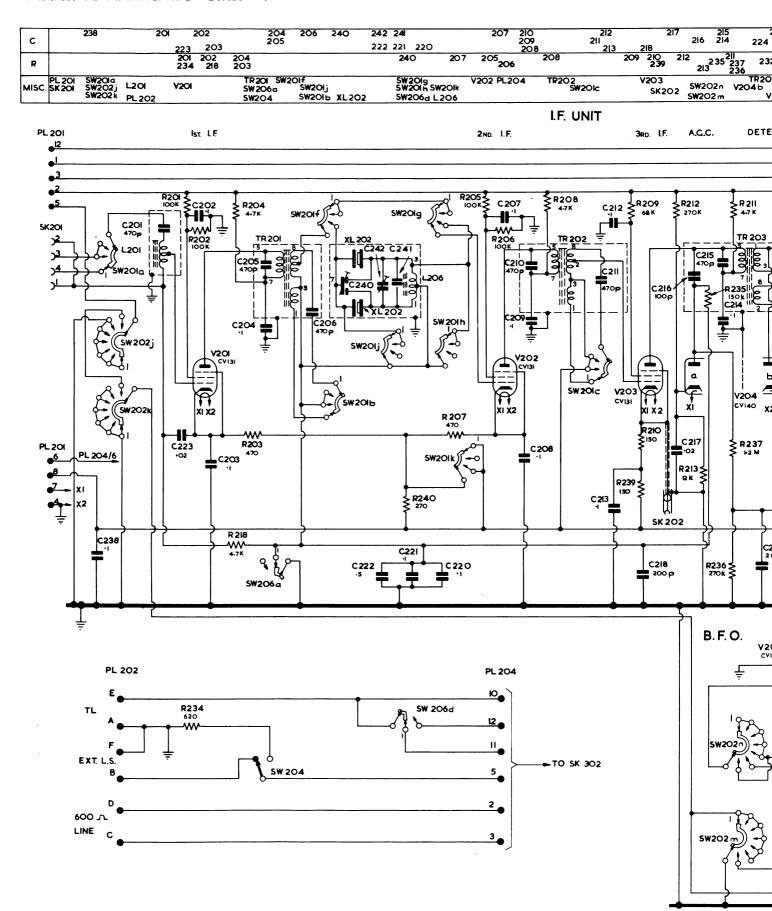
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LPIO7

RV_102







COMPONENTS LIST RECEIVER B40 A.P. 57140D CAPACITORS

		CAPACI	LIOND		
Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C101 C102 C103 C104 C105	Z115095 Z115095 Z124407 Z123194 Z132280	0.1 uF 0.1 uF 0.01 uF 100 pF 27 pF	20% 20% 20% 20% 10%	350V 350V 350V 350V 500V	Stud mounting
C106 C107 C108 C109 C110	Z132280 Z160009 Z132277 Z132280 Z132280	27 pF 4 ~18 pF 22 pF 27 pF 27 pF	10% 10% 10% 10% 10%	500 V 500 V 500 V 500 V	Variable
C111 C112 C113 C114 C115	Z160009 Z132073 Z132274 Z132274 Z160009	4 - 18 pF 15 pF 18 pF 18 pF 4 - 18 pF	10% 10% 10% 10% 10%	500 V 500 V 500 V	Variable Variable
C116 C117 C118 C119 C120	Z160009 Z1311&4 Z125666 Z160009 Z132291	4-18 pF 22 pF 600 pF 4-18 pF 56 pF	10% 10% 5% 10% 5%	500 V 350 V 500 V	Variable Variable
0121 0122 0123 0124 0125	Z123941 AP• 60189 Z124477 Z124477 Z124477	330 pF 12-322 pF 0.003 uF 0.003 uF 0.003 uF	2/0 + 2/0 20/0 20/0 20/0	750V 350V 350V 350V	Ganged Cap. Section
C126 C127 C128 C129 C130	AP. 60189 Z131165 Z124407 Z123194 Z160009	12-322 pF 2-2 pF 0-01 uF 100 pF 4-18 pF	+ 15% O 5 pF 20% 20% 10%	500 V 350 V 350 V	Ganged Cap. Section Variable
C131 C132 C133 C134 C135	Z160009 Z131169 Z160009 Z131058 Z160009	4-18 pF 6-8 pF 4-18 pF 10 pF 4-18 pF	10% 10% 10% 10% 10%	500 V 500 V	Variable Variable Variable
C136 C137 C138 C139 C140	Z131184 Z125666 Z160009 Z132291 Z123941	22 pF 600 pF 4 ~1 8 pF 56 pF 330 pF	10% 5% 10% 5% 2%	500V 350V 500V 750V	Variable

		Y		,	·
Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C141 C142 C143 C144 C145	Z125476 Z131186 Z160009 Z126350 Z131181	470 pF 27 pF 4-18 pF 1050 pF 18 pF	2% 10% 10% 5% 10%	350V 500V 350V 500V	Variable
C146 C147 C148 C149 C150	Z160009 Z126351 Z132244 AP. 61588 Z160009	4-18 pF 2200 pF 12 pF 6.8 pF 4-18 pF	10% 5% 0•5 pr	500 V 500 V 500 V	Variable Variablė
C151 C152 C153 C154 C155	AP. W6424 Z132276 Z125704 Z160009 Z125450	500 pF 22 pF 10 pF 4=18 pF 390 pF	5% 5% 5% 10% 5%	350V 500V 350V 350V 350V	Variable
C156 C157 C158 C159	Z132282 Z125608 Z160009 AP. 60189	33 pF 33 pF 4-18 pF 1-4.2 pF 12-322 pF	5/3 55/3 10/3 + 1 5/3	500 V 350 V	Variable Variable (OSC. TRIM) W & RC31-14 Ganged Capacitor Section
0161 0162 0163 0164 0165	Z115095 Z131178 Z123194 Z115095 Z115095	0.1 µF 15 pF 100 pF 0.1 µF	20% 10% 20% 20% 20%	350V 500V 350V 350V 350V	Stud mounting Stud mounting
C166 C167 C168 C169 C170	Z160009 Z160009 Z131169 Z160009 Z131058	4-18 pF 4-18 pF 6.8 pF 4-18 pF 10 pF	10;0 10;0 10;0 10;0 10;0	500 V	Variable Variable Variable
C171 C172 C173 C174 C175	Z160009 Z131184 Z125666 Z160009 Z131194	4-18 pF 22 pF 600 pF 4-18 pF 47 pF	10% 10% 5% 10% 5%	500V 350V 500V	Variable Variable
C176 C177 C178	Z123941 Z115095 AP• 60189	330 pF 0•1 uF 12=322 pF	25,5 20,5 + <u>1</u> 2,5	750 V 350 V	Stud mounting Ganged Capacitor Section
C179 C180	Z123194 Z123194	100 pF 100 pF	20,0 20,0	350 V 350 V	

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C181	Z131206	100 pF	10%	350V	Stud mounting
C182	Z125665	470 pF	20%	350V	
C183	Z115095	0.1 uF	20%	350V	
C184	Z131206	100 pF	10%	350V	
C185	Z124477	0.003 uF	20%	350V	
C186	Z123926	120 pF	2;	750V	
C187	Z123926	120 pF	2;	750V	
C188	Z123926	120 pF	2;	750V	
C189	Z131169	6.8 pF	10;	500V	
C201	Z125665	470 pf	5%	350V	Stud mounting
C202	Z115506	0.1 uf	20%	350V	
C203	Z115095	0.1 uf	20%	350V	
C204	Z115095	0.1 uf	20%	350V	
C205	Z125665	470 pf	5%	350V	
C206	Z125665	470 pF	5%	350V	Stud mounting
C207	Z115095	0.1 uF	20%	350V	
C208	Z115095	0.1 uF	20%	350V	
C209	Z115095	0.1 uF	20%	350V	
C210	Z125665	470 pF	5%	350V	
C211	Z125665	470 pF	5%	350V	Stud mounting
C212	Z115095	0.1 uF	20%	350V	
C213	Z115095	0.1 uF	20%	350V	
C214	Z115095	0.1 uF	20%	350V	
C215	Z125665	470 pF	5%	350V	
C216 C217 C218 C219 C220	Z123194 Z115504 Z123274 Z115095	100 pF 0•02 uF 200 pF 0•1/uF	20% 20% 20% 20%	350V 750V 350V	No Capacitor Stud mounting
C221	Z115095	0.1 /UF	20%	350V	Stud mounting Stud mounting
C222	Z115148	0.5 /UF	20%	350V	
C223	Z115504	0.02 /UF	20%	750V	
C224	Z123274	200 fF	20%	350V	
C225	Z115095	0.1 /UF	20%	350V	
C226	Z125665	470 pF	55,5	350V	Stud mounting
C227	Z123194	100 pF	20%	350V	
C228	Z123274	200 pF	20%	350V	
C229	Z115502	0.005 uF	20%	1000V	
C230	Z115095	0.1 uF	20%	350V	

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C231 C232 C233 C234 C235	Z123456 Z115504 Z115504 Z123194 Z123456	500 pF 0.02 uF 0.02 uF 100 pF 500 pF	20% 20% 20% 20% 20%	350V 750V 750V 350V 350V	
0236 023 7 0238 0239 0240	Z115505 Z115095 Z160009	425 pF 0.05 uF 0.1 uF 4-18 pF 1.5-8 pF	5,0 20,0 20,0 10,0	350 v 500 v 350 v	Lemco 1510 Stud mounting Variable Variable - Oxley Diff D.V.C. 1-5/8
C241 C242 C243 C245	Z167006 Z160009	75 pF 3-30 pF 4-18 pF 1-10 pF	250 1050	350 V	Lemco 1510 Variable W and R C30-01 Variable Variable W and R
C246 C247 C248 C249 C250	Z132419 Z160009 Z132420 Z123194 Z132285	3.3 pF 4-18 pF 4.7 pF 100 pF 39 pF	0•5 pF 10% 0•5 pF 20% 5%	500 V 500 V 350 V 500 V	C31/11A Variable
C3O3 C3O4 C3O5 C3O6 C3O9	Z115506 Z115500 Z112521 Z112521 Z124409	0.1 uF 0.001 uF 4 uF 4 uF 0.01 uF	20% 20% 20% 20% 20% 20%	350V 1000V 400V 400V 750V	
C310 C311 C312 C313 C314	Z124409 Z124409 Z124409 Z115502	0.01 µF 0.01 µF 0.01 µF 0.005 µF 8 µF	20/3 20/3 20/3 20/3 20/3	750V 750V 750V 1000V 400V	TCC Type 82
C315 C316 C317 C318 C319	Z115516 Z115500 Z115632	8 uf 0.02 uf 0.1 uf 0.001 uf 1 uf	20% 10% 10% 20% 20%	400V 350V 350V 400V 350V	" " " TCC Type CP.45N

RESISTORS, CARBON INSULATED FIXED GRADE 2

Unless otherwise stated

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R101 R102 R103 R104 R105	Z223092 Z223080 Z221110 Z222123 Z221002	270k ohms 220k ohms 100 ohms 8.2k ohms 10 ohms		12W 12W 12W 12W 12W 12W	
R106 R107 R108 R109 R110	Z223038 Z221110 Z222026 Z222005 Z222038	100k ohms 100 ohms 1.5k ohms 1k ohm 1.8k ohms		12 12 W 12 12 W 12 12 W 12 12 W	
R111 R112 R113 R114 R115	Z222080 Z223018 Z223038 Z222216 Z223122	3.9k ohms 68k ohms 100k ohms 47k ohms 470k ohms		1W 34W 1W 2 34W 1W	
R116 R117 R118 R119 R120	Z2220 17 Z221 18 5 Z221143 Z221068 Z222216	1.2k ohms 390 ohms 180 ohms 47 ohms 47k ohms	10%	12W 12W 12W 12W 12W 12W 34W	
R121 R122 R123 R124 R125	Z221089 Z221143 Z223030 Z222101 Z221185	68 ohms 180 ohms 82k ohms 5.6k ohms 390 ohms		12W 12W 3W 441 12W 12W	
R126 R127 R128 R129 R130	Z222215 Z221026 Z222215 Z221194 Z221152	47k ohms 22 ohms 47k ohms 470 ohms 220 ohms		12W 12W 212W 12W 12W 12W	
R201 R202 R203 R204 R205	Z203039 Z223038 Z221194 Z222090 Z203039	100k ohms 100k ohms 470 ohms 4•7k ohms 100k ohms		34 12W 12W 12W 12W 34W 34W	
R206 R207 R208 R209 R210	Z223038 Z221194 Z222090 Z223018 Z221131	100k ohms 470 ohms 4.7k ohms 68k ohms 150 ohms		10 34 W 10 10 10 10 10 10 10 10 10 10 10 10 10	

RESISTORS (Cont'd.)

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R211 R212 R213 R218 R219	Z222090 Z223093 Z222143 Z222090 Z223164	4.7k ohms 270k ohms 12k ohms 4.7k ohms 1 Megohm		34W 34W 10VI 34W 12W	
R221 R222 R223 R225 R226	Z222195 Z222090 Z223164 Z223143 Z223143	33k ohms 4.7k ohms 1 Megohm 680k ohms 680k ohms	10,5	34 44 47 12 12 12 12 12 12 12	
R227 R228 R229 R230 R231	Z222153 Z223102 Z223018 Z222131 Z223038	15k ohms 330k ohms 68k ohms 10k ohms 100k ohms		₹₩ 4 3 ₩ ₹ ₩ 1 ₩ 1 ₩	
R232 R233 R234 R235 R236	Z222132 Z221111 Z243 17 3 Z223059 Z223092	10k ohms 100 ohms 620 ohms 150k ohms 270k ohms	55/°	347 347 4-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1	Wire wound
R237 R238 R239 R240	Z223176 Z222216 Z221131 Z221164	1.2M ohms 47k ohms 150 ohms 270 ohms		1W 12W 12W 12W 2W	
R301 R302 R303 R304 R306	Z223207 Z223029 Z223080 Z221152 Z223122	2.2M ohms 82k ohms 220k ohms 220 ohms 470k ohms	10%	34V 12W 12W 12W 12W 12W	
R307 R308 R311 R312 R313	Z222215 Z221195 Z244085 Z222069 Z244114	47k ohms 470 ohms 7.5k ohms 3.3k ohms 15k ohms	5% 10% 5%	12W 34W 412W 34V 6W	Wire wound
R314 R315	Z222048 Z221195	2.2k ohms 470 ohms	} 10%	34W 34W 44W	

VARIABLE RESISTORS

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
.RV101 RV102 RV220 RV224 RV305 }	AP. 51464A AP. 60480A Z262183 Z262948 Z273001	100k ohms 20 ohms 100k ohms 2.5M ohms 3k ohms 50 ohms	20% 10% 20% 20%	14₩ 2.5₩ 0.1₩ 0.1₩	Anti-Cross-Mod. Lamps -Brilliance- Limiter A.F. GAIN Ganged R.F. GAIN A.F.

TRANSFORMERS

		
Ref.	A.P. or Joint Service Cat. No.	Description
TR101/115	TR101 bands 1-5 5905-A.P.184026/ 7/8/9/30	R.F. Transformers, Tuned Bands 1-5
TR116 TR201)		I.F. Transformer
TR202) TR203)		I.F. Transformers
TR301' TR302	AP.65689 AP.67763A	Audio Output Transformer Mains Transformer
TR303	AP65690	Monitor L.S. Transformer

INDUCTORS

Ref.	A.P. or Joint Service Cat. No.	Description
L101 to L105 L106 L201 L202 L205 L304 L304	AP. 65560 AP. 67762	Coils, Tuned - Local Oscillator Bands 1 - 5 Choke 1.5 mH - Local Oscillator Coil, tuned (I.F.) Coil, tuned B.F.O. Coil B.F.O. Choke 18-25H - Smoothing Choke 20H - Smoothing

FUSES

Ref.	A.P. or Joint Service Cat. No.	Description
F301 F302) F303)	Z590108 Z590110	500 mA Cartridge Fuse 2A " "

LOUDSPEAKER

Ref.	Pattern No.	Description
IS201	66922	Loudspeaker 3 ohms (Monitor)

PLUGS AND SOCKETS

Ref.	A.P. or Joint Service Cat. No.	Description
PL101 PL102 PL201 PL202 PL203	Z560070 AP. 57771 AP. 60157 Z560080 AP. 60158	4 Pin Mark 4 - Aerial Input 4 Pin - Inter-connecting (R.F./I.F. Units) 12 Pin - Inter-connecting (R.F./I.F. Units) 6 Pin - Mark 4 - Audio Output 8 Pin - Inter-connecting (I.F./A.F Power Unit)
PL204	AP. 60157	12 Pin - Inter-connecting (I.F./A.F Power Units)
PL301	Z5600 5 0	2 Pin Mark 4 - Mains Input
SK101 SK102	AP. 60451	Coaxial - R.I.S. Crystal - Local Oscillator
SK103	AP. 60156	12 Pin - Inter-connecting (R.F./I.F. Units)
SK201	AP.57772	4 Pin - Inter-connecting (R.F./I.F. Units)
SK202	AP. 60451	Coaxial - R.E.C.
SK203 SK204	AP. 60451	Coaxial - R.E.B. Crystal B.F.O.
SK301	AP.W8369	8 Pin - Inter-connecting (I.F./A.F. and Power Units)
SK302	AP. 60156	12 Pin - Inter-connecting (I.F./A.F. and Power Units)

IAMPS

Ref.	J.S. Cat. No.	Description
LP101-107	X951225	Pilot Lamps 6.5V 0.3A M.E.S.

SWITCHES

Ref.	A.P. or Joint Service Cat. No.	Description
SW101 SW102 SW103 SW201 SW202		Micro Switch - Burgess V3N IR1 Switch Iamps Crystal Switch Switch 3 Position - Bandwidth Switch 7 Position - System -
SW203 SW204	5930-99-972-8826 AP9836A	Switch 2 Position - Limiter - Switch 2 Position - Dummy Load -
SW206 SW301	5930-99-972-8825 AP.60448 cr) AP.50068	Switch 2 Position - A.G.C Switch 2 Position - Mains
S₩302	52805	Switch 2 Position - Monitor L.S.

MISCELLANEOUS

Ref.	A.P. or Joint Service Cat. No.	Description	
MR1	CV. 448	Crystal - Rectifier -	
XL101 XL201 XL202	AP. 67864	Crystal - Local Oscillator - Crystal 500 kc/s - B.F.O. (calibrate) - Crystal 500 kc/s - Crystal Filter -	
JK301/2	AP. 676A	Jack 3 pole	

CHAPTER 4

RECEIVER PATTERN DIFFERENCES

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Receiver B40 AP. 57140C/D. Turret Modifications	1

RECEIVER PATTERN DIFFERENCES

Introduction

- 1. The principal differences between the five patterns of the receiver are detailed below. As a general rule, subsequent patterns retain all improvement modifications and special facilities incorporated in the earlier types of the receiver. Thus B40B retains all the modifications of B40A, whilst incorporating additional modifications.
- 2. It should be remembered that the identity of a component in the circuit drawings of one pattern of receiver, is not necessarily the same in the circuit drawings of other patterns of the B40 receiver.

A. P. 57140A

- 3. This pattern differs from A. P. 57140 as follows:-
 - (a) The position of the noise limiter valve on the IF Unit is changed, to provide additional space for the fitting of an improved design of monitor loudspeaker.
 - (b) A tensioning device is fitted to the driving chain of the tuning mechanism to minimise backlash.
 - (c) The LIMITER and AF GAIN potentiometers (RV220 and RV224) are brought out to control knobs, instead of the screwdriver adjustment.
 - (d) The mains transformer TR302 is an oil filled type instead of the original open type. Three webs are cut away in the chassis to give clearance.
- NOTE: In accordance with Modification No. 5 (B.R. 1917), this transformer should now be replaced by A.P. 65561B.
 - (e) A protection bar is fitted in front of the IF transformer trimmers to prevent damage when the unit is withdrawn from the case.
 - (f) A portion of the left-hand side plate is cut away to facilitate removal of the crystal.
 - (g) The screen of the RF Unit is bent to prevent vibration.
 - (h) The size of the dowel holes is increased to bring the IF chassis forward.
 - (j) The manual GAIN control RV305/309 is fitted with a ganged potentiometer of improved design.
 - (k) Certain reconditioned receivers will have temperature compensated capacitors fitted in the local oscillator, RF and b.f.o. circuits as in the case of the B40B/C/D.

A. P. 57140B

- 4. This pattern differs from A. P. 57140A as follows:-
 - (a) A redesigned tuning drive is fitted.
 - (b) A 500 kc/s crystal filter is fitted in the IF chain, between the first two stages. The mounting of the filter is effected by removing the secondary of the IF coil L201, to the position formerly occupied by the monitor loudspeaker transformer TR204, this last-mentioned component is moved to the AF and Power Unit. The position formerly occupied by the transformer secondary L201 is taken by the IF transformer TR201, and the crystal filter (L206, XL202 etc.) positioned in the place vacated by TR201.
 - (c) The SYSTEM switch SW202 has five instead of six positions. The manual position is no longer required, as a separate a.g.c. switch SW206 is fitted to provide facilities for both manual and automatic gain control, in all positions of the SYSTEM switch. The a.g.c. switch is fitted in the position formerly occupied by the monitor loudspeaker switch SW205, this in turn being moved to the AF and Power Unit above the mains switch.
 - (d) The a.g.c. time constants are modified. The two load resistors R214/5, both of 330k ohms, are changed to R236/7, both of 680k ohms; C219, R217 and switches SW202b/c are removed and R216, (68k ohms) is changed to R235 (150k ohms). These changes give time constants of 0.1 second charge and one second discharge for all systems of operation.
 - (e) The BANDWIDTH switch SW201 is fitted with an additional section and has been re-wired to bring in the crystal filter on 1 kc/s in the third position of the switch.
 - (f) Certain leads in the IF Unit have been screened, to reduce hum pick-up.
 - (g) Increased smoothing is provided by replacing the 10H choke L303, by a 20H choke L304, and C307/8 (4 uF capacitors), to C314/5 (8 uF capacitors).
 - (h) To reduce hum, the following changes are incorporated: Capacitors C316/7 (0.02 aF and 0.1 aF respectively), are connected across L304, the screen of V302 is fed through R314 (4.7k ohms), and the heaters of V301/2 are earthed only in the IF Unit.
 - (j) The Note Filter, C302/L301 is removed, together with the associated BANDWIDTH switching. The anode load resistor of V301 (R302) is connected directly to the h.t. line.
 - (k) A replacement mains transformer A.P. 67763A (TR302), with a 'C' core, is fitted.
 - (1) A device is fitted to give a direct indication of the frequency band to which the receiver is switched.
 - (m) The trimming tools formerly supplied with the receiver were changed for the following reasons:-
 - (i) It was found that the existing tools were not suitable for lining up the crystal filter, due to the excessive metal.
 - (ii) In view of this, the tools were modified and simplified so that one tool, capable of trimming both the crystal filter and the ordinary IF trimmers, replaced two trimming tools previously supplied.

A.P. 571400

5. The only differences between this pattern and A.P.57140B are those due to the adaptation of the receiver for common aerial working. They are as follows:-

Aerial Circuit Modifications Fig. 12 Chapter 3.

(a) The aerial input is taken from Pins B and C of the aerial plug PL101. Pin A is earthed close to the plug and Pin D, previously connected to the secondary side of the input transformer TR101, via a small capacitor C101, to give a high impedance input, is no longer used. Separate co-axial leads are taken from Pins B and C of PL101 to contacts 1 and 2 of the aerial turret contact assembly. These contacts are also connected to the terminals of the micro-switch SWM (SW101 in B40D), which is operated by small conical cams fixed to the rear of the turret. The cams are placed so that when the turret contacts engage on any frequency range, the micro-switch contacts are open, and the aerial input circuits are included in series in the transmission lines. Whilst the turret is being switched from one range to another, the micro-switch is released and the contacts close, placing a short-circuit across the aerial input. When moving the turret from the operative position, the cams are arranged so that whichever way it moves, the micro-switch short-circuits the receiver input, before the tips of the pin contacts on the turret have been released by the fixed blade contacts. A connection between Pins A and B is thus maintained whilst switching from range to range.

Modifications to the Aerial Coil Compartments of the Turret

(b) Circuit and layout diagrams of the three turret compartments concerned (Wavebands 1, 2 and 3) are shown in Figs. 1 and 2, Part 3, the additional components relative to the modifications are indicated by dotted lines. The input transformer primary circuits have been redesigned so that the conditions of common aerial working (as specified in B.R. 1615 Ch. 2) are maintained. The inductance of each primary winding is small enough to allow the π filter (formed by this winding and the additional capacitors for the common aerial working system) to have its cut-off frequency maintained above 30 Mc/s, when working into a 92 ohms load, thus avoiding attenuation of incoming signals over the frequency range of the receiver. The coupling between primary and secondary of TR101 is such as to ensure the matching conditions required, i.e. a standing wave ratio better than 0.4. In actual practice this means reducing the coupling, thus increasing the selectivity of the aerial circuit. This has the effect of increasing the noise factor on Ranges 1, 2 and 3. The increase in noise factor varies between 1 and 1.5 dB with a 92 ohms source. On Ranges 4 and 5, the primary inductance is so small that stray circuit capacity is sufficient to make the π filter.

Modified Earthing Arrangements Fig. 1

(c) (i) These modifications achieve a reduction in coupling between the oscillator and aerial circuits in the RF turret. In the original patterns of the receiver, each coil compartment was insulated from the turret section to which it was secured. In the common aerial working receivers the aerial coil compartment is earthed to the

turret by the securing screws and a new earth terminal provided on the compartment, by replacing the paxolin spacer with a metal one. Additional earthing of the turret is provided by an earthing spider connected to a ring, which is in turn connected to the turret. A link is fitted between the oscillator and mixer sections of the turret, to maintain the relative potentials and reduce circulating currents.

(ii) As a result of this additional earthing, the oscillator radiation has been reduced so that the interference experienced in the c.a.w. system is approximately at the same level as that experienced with a single aerial when the receiver aerials are separated by about 15 feet. With these single aerial systems, aerial separations of as little as four feet are not uncommon and this form of interference has not proved excessive. With the c.a.w. system there is the added advantage, that it is always possible to switch to the alternative aerial.

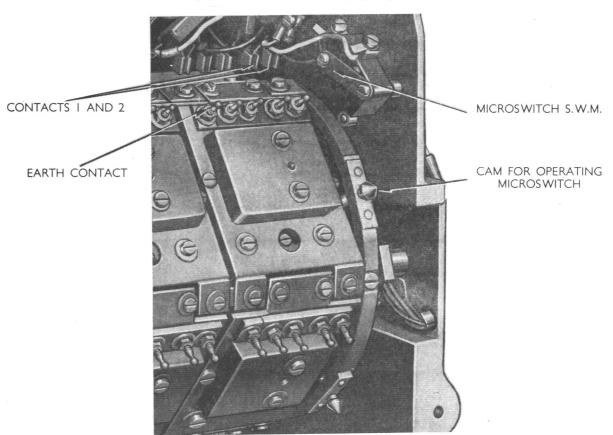
A.P. 57140D

- 6. As previously stated in the introduction to the handbook, circuit references have been extensively changed in this pattern of the receiver. The mechanical and electrical differences between A.P.57140D and 57140C, can best be considered by dividing them into three groups as follows:-
 - (a) Introduction of preferred type valves.
 - (b) Introduction of facilities for the reception of Frequency Shift Keying.
 - (c) Miscellaneous changes.
- 7. Dealing with the above groups in order:-
 - (a) Changes due to the new valves

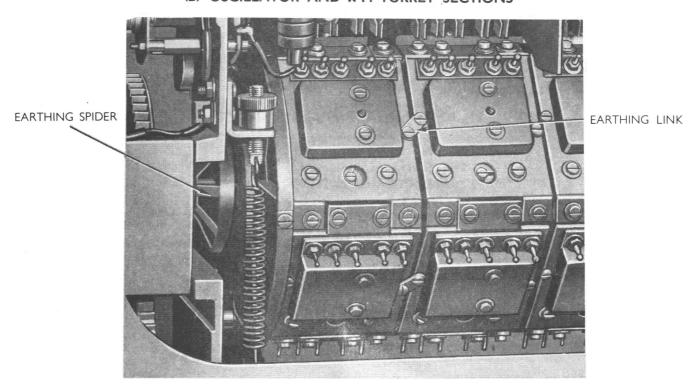
(i) Valves

Valve	B40/A/B/C CV No.	B4OD CV No.	Operation
V101	CV327	CV4014	First RF Second RF Mixer Oscillator 1st, 2nd and 3rd I.F.
V102	CV303	CV454	
V103	CV302	CV2128	
V104	CV327	CV4014	
V201/2/3	CV303	CV131	
V206 V301 V302 V303 V304	CV303 CV303 CV304 CV346 or CV1790 CV287	CV131 CV454 CV2136 CV493	B.F.O. AF Amplifier Output Rectifier Stabiliser
V304	-	CV493	Rectifier
V305		CV1832	Stabiliser

(A) AERIAL TURRET SECTION



(B) OSCILLATOR AND R F. TURRET SECTIONS



RECEIVER B40 A.P.57140 C/D TURRET MODIFICATIONS

In the table given below, the valves underlined are those fitted so far, by the manufacturer. Eventually, the valves shown in the "Reliable" column will be used exclusively.

Meanwhile when a "Preferred" valve fails, it should be replaced by its "Reliable" equivalent, if this is available.

Ref.	Reliable	Preferred
V101 V102 V103	CV4014 CV4009 CV2128	CV138 CV454
V104 V201	CV4014 CV4015	CV138 CV131
V202 V203 V204 V205 V206	CV4015 CV4015 CV4007 CV4007 CV4015	CV131 CV131 CV140 CV140 CV131
V301 V302 V303 V304 V305	CV4009 CV4043 CV4005 CV4005 CV1832	CV454 CV2136 CV493 CV493
	rlined valves f facturer.	itted by

(ii) Changes - Resistors

·				· · · · · · · · · · · · · · · · · · ·		
	B400			I	34 0 D	
Ref.	Value	Joint-Ser. Cat. No.	Ref.	Value	Joint-Ser. Cat. No.	Remarks
R115 R116 R117 R119 R203 R207 R212 R213 R236 R237	220 ohms 56k ohms 4.7k ohms 560 ohms 560 ohms 220k ohms 15k ohms 680k ohms	Z221152 Z223009 Z222089 Z221206 Z221206 Z223081 Z222152 Z223143 Z223143	R121 R123 R124 R125 R203 R207 R212 R213 R236 R237	68 ohms 82k ohms 5.6k ohms 390 ohms 470 ohms 270k ohms 12k ohms 270k ohms 12k ohms	Z221089 Z223030 Z222101 Z221185 Z221194 Z223093 Z223093 Z222143 Z223092 Z223176	V102 Cathode V103 Screen V103 Anode V103 Cathode V201 Cathode V202 Cathode A.G.C. Delay A.G.C. Delay A.F, A.G.C. AF, A.G.C.
R302 R303 R304 R308 R310	68k ohms 330k ohms 820 ohms 120 ohms 680k ohms	Z223017 Z223101 Z221227 Z221123 Z223144 Dele Z222090	R302 R303 R304 R308 ted, CV18 R314 R315	82k ohms 220k ohms 220 ohms 470 ohms 32 has no pr 2.2k ohms 470 ohms	Z223029 Z223080 Z221152 Z221195 rimary ignit Z222048 Z221195	V301 Anode V301 Screen V301 Cathode V302 Cathode ion electrode V302 Screen V302 Cathode

(iii) These component changes are all consequent upon the use of the new type valves and are necessary to ensure correct valve potentials, stage gain, and receiver characteristics.

(b) Changes due to the introduction of the FSK facility

- (i) Two mcdifications have been made for this purpose:-
 - (1) The beat frequency oscillator has been made to function at two additional frequencies; these are marked "FSK WIDE -HIGH-" and "FSK WIDE -LOW-" on the SYSTEM Switch (Fig. 3 Ch. 1). The marking "FSK NARROW" has been added to the existing "C.W. -HIGH- and -LOW-" on the switch; however, the operation of this facility remains as before.
 - (2) A small variable capacitor, marked "OSC TRIM" on the front panel, has been added to the local oscillator circuit to give fine tuning.
- (ii) Changes brought about by (1) above:-

C236 (470 pF), in the B40C is replaced by C236 (425 pF) and C250 (39 pF). C250 is a temperature compensating capacitor, hence greater stability of the b.f.o. is maintained for f.s.k. reception, The b.f.o. pitch coils in the B40C (I203 and I204) are no longer fitted; pitch control is effected in the B40D, by adjustment of the trimmers C239, C243, C247 (all 4 - 18 pF) and C245 (1 - 10 pF). The latter is shunted by C246 (3.3 pF) to provide the correct trimming range. The appropriate b.f.o. pitch is selected by the SYSTEM switch SM202. C248 (4.7 pF) is employed as a circuit balancing capacitor in the "WIDE HIGH" position to ensure that I202 is adjusted so as to fall within its frequency tolerance.

(c) Miscellaneous Changes

(i) To prevent excessive variation in image rejection figures, the capacitor changes listed below have been carried out.

	B4 ₁ 00)		B40	D	
Ref.	Value	Joint-Ser. Cat. No.	Ref•	Value	Joint-Ser. Cat. No.	Location
C111	450 pF	Z125664	C186 C121	120 pF 330 pF	Z123926' Z123941	
C115	450 pF	Z125664	C187 C140	120 pF 330 pF	Z123926 Z123941	Turret Compart- ments
C124	450 pF	Z125664	C188 C176	120 pF 330 pF	Z123926 Z123941	RF Band 5

- (ii) The 450 pF capacitors in the B40C were 5% tolerance and were responsible for excessive variation in image rejection figures. In order to maintain 2% tolerance, two "preferred" type capacitors have been connected in parallel as indicated in the table, in lieu of the one capacitor previously used.
- (iii) In order to achieve correct trimming in the mixer circuit of Band 4, C114 (27 pF), in the B40C, has been changed to C136 (22 pF), in the B40D.
- (iv) In the ANTI-CROSS-MODULATION control circuit of the B40D, a crystal rectifier MR1 (CV448), and a resistor R130, have been added to prevent positive excursions of grid potential.
- (v) An additional resistor R240 (270 ohms), together with the switch contacts SW201k, ensure that the bias to V201 and V202 is adjusted to maintain constant gain in the IF amplifier when the bandwidth is changed.

(vi) Band 3 Aerial Circuit (TR103)

Capacitor C189 (6.8 pF) added in parallel with C115.

Band 4 Aerial Circuit (TR104)

Capacitor C117 increased in value from 15 pF to 22 pF.

Band 5 Aerial Circuit (TR105)

Capacitor C120 increased in value from 47 pF to 56 pF.

Band 5 Oscillator Circuit (L105)

Capacitor C156 increased in value from 27 pF to 33 pF.

- Note 1 These changes are to facilitate RF alignment and are included in receivers with serial numbers above 400.
- Note 2 In B40C:- C115 is C109 Band 3 C117 is C109 Band 4 C120 is C110 Band 5 C156 is C133a Band 5

PART 2

ALIGNMENT, TESTING, ADJUSTING **MAINTENANCE AND REPAIR**

DISMANTLING THE RECEIVER

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To remove the IF Unit	2
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DISMANTLING THE RECEIVER

To remove the Receiver from its case

Figs. 1, 2 and 3, Part 1, Chap. 1

1. Undo the two retaining muts covering the front feet at the bottom of the front panel. Undo the two milled headed screws at the top corners of the front panel. Withdraw the connectors at the rear of the receiver. Pull the receiver upwards and forwards with the handles, it will then run cut on two rollers situated at the bottom rear of the framework. It should be noted that the receiver weighs nearly 100 lb.

To remove the IF Unit

Figs. 11, 13 and 15, Part 3

Remove the BANDWIDTH, SYSTEM, AF GAIN and LIMITER knobs. Withdraw the four inter-connecting plugs and sockets i.e. PL201 and PL103 (PL102, B40D) to the RF Unit, plugs PL204/5 (PL203/4, B40D) to the AF and Power Unit. Unscrew the two large retaining screws at the back of the IF Unit. Clear the dowel pins at the rear of the unit, it will then be possible to lift it clear.

To remove the AF and Power Unit

Figs. 18, 21 and 23, Part 3

3. Remove the GAIN knob at the bottom right of the front panel. Withdraw the two large screws at the back of the unit. Withdraw plugs PL204/5, (PL203/4 B40D). Pull back the unit and lift away from the panel.

RF Unit

4. All components can be reached on this unit without dismantling it from the receiver framework. If it should become necessary for the tuning mechanism to be removed, details are given in Chapter 9. The screws holding the mechanism in position are situated on the underside of the framework.

Switch Wafers

5. When replacing switch wafers on switches containing more than one of these items make sure that the locating notches are all pointing in the right direction.

ALIGNMENT

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ALIGNMENT

GENERAL INSTRUCTIONS

Introduction

1. Alignment will probably be necessary after replacement of major components in the RF and IF circuits, or if the receiver fails to reach the limits prescribed in performance measurements. However, before alignment is attempted, all other possible causes of poor sensitivity should be investigated. Alignment should be undertaken only by order of the Officer responsible for the maintenance of the equipment.

Precautions

- 2. When lining-up, the following precautions must be observed:-
 - (a) The receiver and test instruments must be connected individually to a common earth.
 - (b) All connecting leads must be as short as possible.
 - (c) Screened leads must be used to carry currents at RF or IF the screening being connected to the common earth.
 - (d) The receiver and test equipment must be allowed to warm through for at least 15 minutes before alignment is commenced, but a longer warming-up period for the receiver is sometimes advisable.

Trimming Tools

AP71479 TRIMMING TOOL

C 8

The appropriate trimming tool for the alignment procedure in hand should be selected from the Kit of Trimming Tools allowed for E.M.R. use. These trimming tools were at one time fitted in the receiver, but are now supplied as a kit.

Component Identification

Where no ambiguity can arise, switches and controls have been referred to by name, but not identified by component numbers, in order to make the instructions more readable.

Test Equipment

- 5. The principal items required are:-
 - (a) Test Oscillator

This should cover the frequency band of the receiver. The new Test Oscillator CT212 is particularly suitable, but G73 is also satisfactory. Its function is to provide a signal at a constant frequency and constant level for the duration of the alignment procedure.

The Modulation frequency employed is 1000 c/s for CT212, or 400 c/s for G73.

(b) Output Meter

The new Decibel Meter Portable No. 3 will provide this facility. Mean-while, the output meter of the CT82 Noise Generator can be used, or a h.r. Avometer connected to read a.c. volts.

The function of the instrument is to show how the receiver output varies, due to adjustments during alignment.

(c) Variable frequency AF Oscillator

This is required to provide an accurate test oscillator setting when aligning the b.f.o. in the B40D receiver. Ships fitted with this receiver will require dockyard or depot ship's assistance in this phase of alignment if they do not possess this test instrument. The Audio Oscillator G205 is the most suitable instrument at present in service.

(d) Oscilloscope Type 13A

This is needed for the same reason as given under (c) above. It is also used in conjunction with a frequency swept oscillator in a method of aligning the crystal filter, which gives more accurate results than the method which employs a signal generator and a micro-ammeter.

(e) Micro-ammeter

This indicates changes in second detector current due to adjustments made during crystal filter alignment. It is used to plot the crystal filter response curve when the test oscillator frequency is varied over the region around 500 kc/s.

Special Items

6. In order to save time when a receiver is in hand for alignment, certain special leads, connectors, etc., should be demanded and made up in good time beforehand.

The following special items, not already provided elsewhere, will be required:-

Item No.	Function	Item
1	To stop the b.f.o. valve oscillating. Connected between grid and chassis.	A 0.01 of capacitor, such as Z115552, with an A.P. W5845 crocodile clip joined to each end.
2	To permit an Output Meter to be connected to the receiver output (PL203) or PL202 (B40D)	A Mk. 4 Socket Free, 6 way, Z560120. Connect about four feet of twin cable to Pins A and B. Prepare the other end of the twin cable for connection to an output meter. Early receivers with a 'W' type outlet socket, will require the corresponding item instead of the Mk. 4 socket.

Item No.	Function	Item
3	To enable second detector current to be read on a h.r. Avometer No. 8	A.P. 60046 plug, fitted in socket SK. 203, should be removed. Connect to it a three foot length of Uniradio 70 cable (AP. 13870) or similar. Prepare the other end of the cable for connection to a h.r. Avometer No. 8
<u>,</u>	To reduce IF gain and so avoid overloading the receiver, when carrying out RF alignment.	An 0.01 uF capacitor, such as Z115552 connected in series with a 68 ohm resistor. A croccdile clip A.P. W5845 is connected to each free end.

THE ALIGNMENT PROCEDURES IN BRIEF

IF Alignment

- 7. (a) The object of aligning the IF stages is to ensure: -
 - (i) That each stage is tuned precisely to 500 kc/s (the intermediate frequency) so that the maximum voltage and the correct bandwidth are obtained at the output of the final IF amplifier.
 - (ii) That the b.f.o, is adjusted to the IF amplifier centre frequency of 500 kc/s and in the case of B40/A/B/C, to give a 1 kc/s beat note above or below this frequency. B40D is dealt with separately in para. 8.
 - (b) It should not be necessary to re-align the IF stages after changing valves in the IF Unit. In receivers B40/A/B/C, the b.f.o. coil I202 may require readjustment if the b.f.o. valve is changed. To do this, the drill (given in para. 14) up to step 8(a) or (b) should be followed, omitting step (4) (i.e.) do NOT alter the trimming of the last IF transformer.
 - (c) The adjustment of the dust-core trimmers should be carried out with the trimming tool provided in the E.M.R. trimming tool kit. The effect of an adjustment, as indicated in the output meter, should be noted when the trimming tool has been withdrawn from the trimmer.
 - (d) As the various circuits are brought into tune, the output from the test oscillator should be altered as necessary to maintain the maximum wattmeter reading at a level of about 300 mV.

B4OD B.F.O. Alignment

8. (a) The following b.f.o. frequencies need to be set up with an accuracy of ± 50 c/s in the WIDE position, or ₹ 20 c/s in the NARROW position of the SYSTEM switch. Receivers used for facsimile recording (MUFAX) + 30 c/s in the WIDE position.

System Switch Position	Frequency	Remarks
FSK WIDE HIGH	2550 c/s	above 500 kc/s
FAX	1900 c/s	above 500 kc/s
FSK WIDE LOW	2550 c/s	below 500 kc/s
FAX	1900 c/s	below 500 kc/s
FSK NARROW HIGH	1000 c/s	above 500 kc/s
FSK NARROW LOW	1000 c/s	below 500 kc/s
TUNE	-	on 500 kc/s

- (b) This order of accuracy cannot be achieved by the normal "beat" method. An oscilloscope is therefore employed. The necessary frequency is fed into the oscilloscope from an audio frequency oscillator, and the audio output frequency of the receiver is adjusted by means of the b.f.o. trimming capacitors so as to "match" the audio oscillator frequency, thus producing an ellipse in the c.r.t.
- (c) An RF signal is fed in at the grid of the 3rd IF valve. As the signal generator cannot be tuned to the receiver CAL signal with sufficient accuracy by the "zero beat" method, the signal generator is tuned to 499.5 kc/s (500 c/s below the receiver IF centre frequency), and "matched" in the oscilloscope for accuracy with a 500 c/s signal from the audio oscillator. This has to be taken into account when adjusting the audio oscillator, whose cutput frequencies are given in the table below:-

B40D System Switch Position	Sig. Gen. Frequency	B.F.O. Adjusted for:-	Resultant AF Output	AF Oscillator Frequency
WIDE HIGH	499.5 kc/s	500 kc/s + 2550 c/s	3050 c/s	3050 c/ s
WIDE LOW	499•5 "	500 kc/s - 2550 c/s	2050 c/s	2050 c/ s
NARROW HIGH	499•5 "	500 kc/s + 1000 c/s	1500 c/s	1500 c/s
NARROW LOW	499•5 "	500 kc/s - 1000 d/s	500 c/s	500° c/s
TUNE	499•5 "	500 kc/s	500 c /s	500 c/s

Crystal Filter Alignment

- 9. (a) The object of aligning the crystal filter is to ensure that it possesses the correct response curve and bandwidth, with its centre frequency at 500 kc/s.
 - (b) If the filter is very badly out of adjustment, it is recommended that realignment should not normally be undertaken in seagoing ships, but that assistance be sought from the dockyard or depot ship, unless the crystal filter facility is considered to be of very great immediate importance. A great deal of time, patience and care is necessary if the correct response curve is to be achieved.

RF Alignment

- 10. In general, this ensures:-
 - (a) Maximum voltage output from the RF section, optimum selectivity, and the correct bandwidth, over the frequency band covered by the receiver, by bringing all three tuned circuits into alignment. This is done by "trimming" for maximum receiver output at "trimming points" near the top and bottom of each waveband.
 - (b) Correct indication of frequency (including calibration points) on the tuning dial, by adjustment of the local oscillator trimming components. It is also necessary to ensure that the local oscillator is operating at 500 kc/s ABOVE the frequency of the incoming signal. This is checked by setting both test oscillator and receiver to a given frequency, then increasing the test oscillator frequency by 1 Mc/s. The test oscillator signal is now 500 kc/s above the receiver local oscillator frequency, and thus produces an IF signal which should be heard, although at greatly reduced strength.

IF ALIGNMENT

Test Equipment Required

11.

(r		
Test Equipment Description	Туре	Admiralty Pattern
Test Oscillator or Signal Generator covering 500 kc/s modulated 30% at 400 or 1000 c/s	CT212 G 7 3 CT218 Marconi	ZD•00784 ₩2508 10S/16780 54704/A
Output Meter	Decibel Meter Portable No. 3 Output Meter of Noise Generator CT82. TF340	ZD•00022 67166 54708
	11.740	94700
Connector	-	608 61
Adaptor		60865

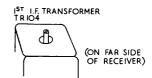
m These items are required for CT212 Test Oscillator, and are obtained from the A.P. 60875/A Box of Flexible connections for CT82 Noise Generator.

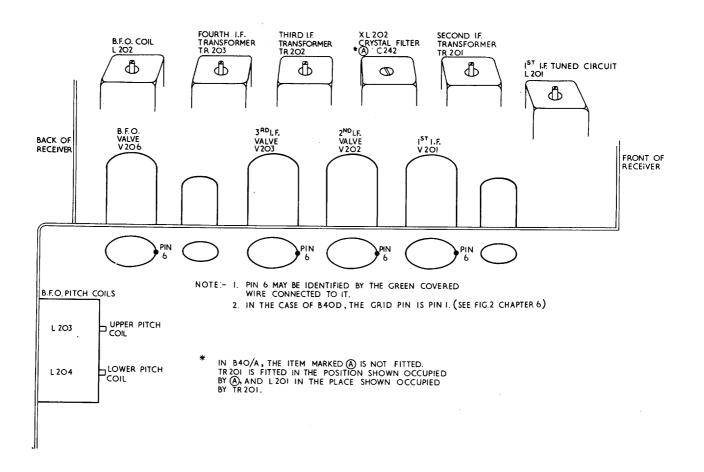
Special Items

12. The following special items will be required:
Items No. 1 and 2, shown in para. 6 under "General Instructions".

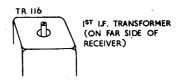
13•	The	drill in Outline	Steps
	(1)	Remove the receiver from its case, remove the side panel from the RF Stages, connect up the test equipment, and switch on. Allow to warm through for 1 hour.	1=3
	(2)	Line up last IF stage approximately.	4 - 5
	(3)	Adjust the b.f.o. roughly by the Test Oscillator	6 - 7
	(4)	Alignment of b.f.o. (B40/A)	8(a)
	(5)	Alignment of b.f.o. (B4OB/C)	8(b)
		Reference to alignment of b.f.o. (B40D)	8(c)
		Line up accurately the last IF stage	9 -1 0
	(6)	Line-up the remaining IF stages	11-14
	(7)	Final "touch-up"	15-16
			Paras.
	(8)	Complete instructions, with test equipment list, and connections for alignment of B40D b.f.o.	15-19

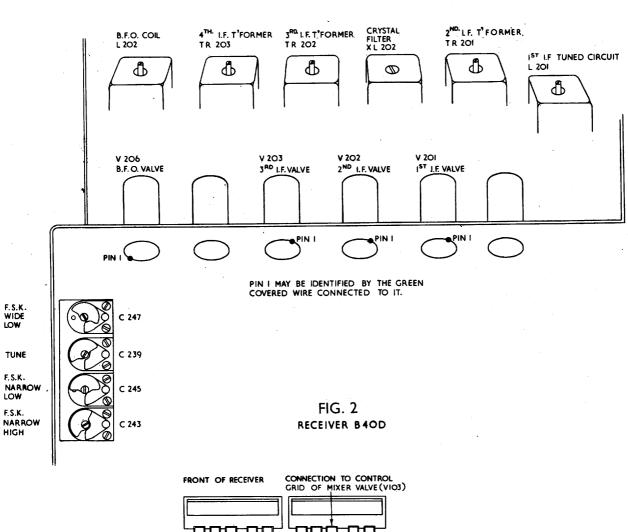
I F ALIGNMENT CONNECTION DIAGRAMS

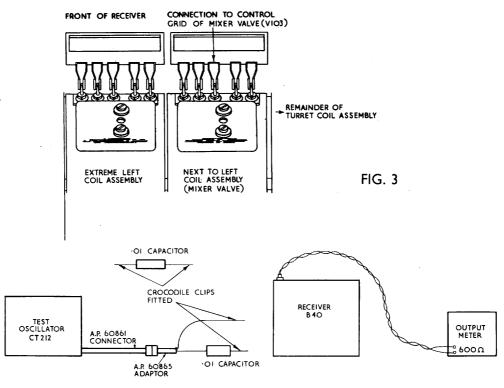




RECEIVER B40/A/B/C







TEST EQUIPMENT CONNECTION DIAGRAM

FIG. 4

The Drill in Detail

14.

1

STEP ACTION

- Remove the receiver from its case, and take off the side panel covering part of the RF Unit. Connect test equipment as shown, and allow equipment to warm through for at least 1 hour. N.B. The SYSTEM switch should be to C.W., so that the b.f.o. will warm through.
- 2 (1) Position receiver controls as follows:-
 - (2) ANTI-CROSS-MCD control fully CLOCKVISE.
 - (3) CRYSTAL switch to "ON". There should be no crystal in position. This renders the local oscillator inoperative without altering the load on the h.t. line.
 - (4) LIMITER switch to "OFF".
 - (5) OUTFUT switch (at back of receiver) toggle towards back of receiver.
 - (6) L.S. switch to "ON".
 - (7) A.F. GAIN control fully clockwise. OSC. TRIM to zero, i.e. midway between limits (B40D only).
 - (8) GAIN control fully clockwise.
 - (9) BAND switch to BAND 1, tuning dial to about 0.67 Mc/s.

	B40/A	B4OB/C/D
Band-width Switch	Narrow	3 kc/s
System Switch	Manual	R∕T
A.G.C. Switch	-	OFF

3 Adjust the test equipment as follows:-

Test oscillator

(1) Output about 0.1 volt, modulation depth 30% modulation 1000 c/s.

- (2) Output frequency 500 kc/s.
- (3) Output connected via the 0.01 µF capacitor to the grid of the 3rd IF valve. (Identify by Figs. 1 or 2).
- (4) 0.01 uF capacitor. Connect between the grid of the b.f.o. valve and chassis. (See Fig. 1). (B40/A only).
- (5) Output meter. Set to 600 ohms input impedance and to read 500 mW.

STEP

ACTION

- Adjust the trimming controls (screwed rods) at the top and bottom of the final IF transformer (TR.203) for maximum reading in the output meter. Adjust the output of the Test Oscillator as necessary for a convenient output meter reading.
- 5 Switch off the test oscillator modulation. Unclip the 0.01 µF capacitor between the grid of the b.f.o. valve and chassis (B40/A).
- SYSTEM switch to CAL. Adjust the test oscillator tuning for zero output meter reading at zero beat. This ensures that the test oscillator is accurately tuned to 500 kc/s.
- 7 SYSTEM switch B40/A to MANUAL (B40B/C to TUNE). Adjust the trimming control of b.f.o. coil L.202 for zero beat, indicated by zero reading in the output meter.

8(a) B40/A Receivers only

- NOTE To prevent the a.g.c. system being brought into operation in 8(a) (1) and (2) below, the test oscillator output must not exceed 100 mV.
- (1) SYSTEM switch to HIGH and the BANDWIDTH switch to NOTE FILTER. Adjust the b.f.o. coil L. 202 for maximum output meter reading.
- (2) SYSTEM switch to LOW. Adjust the upper b.f.o. pitch coil L203 for maximum output.
- (3) SYSTEM switch to MANUAL and the BANDWIDTH switch to NARROW. Adjust the lower b.f.o. pitch coil L.204 for zero beat, i.e. for zero output meter reading.
- (4) SYSTEM SWITCH to CAL. and check that the test oscillator is still on frequency, i.e. zero cutput meter reading. If not, readjust the test oscillator, and repeat the drill from 7 onwards.

8(b) B40B/C Receivers only

NOTE Due to the absence of the 1 kc/s filter (which is fitted only in B40/A receivers) it is not possible to use the selectivity of the filter as a means of obtaining a 1 kc/s note. It is therefore necessary to modulate the 500 kc/s input at 1000 cycles, and compare the pitch of the b.f.o. note with the pitch of the 1 kc/s modulation.

- (1) SYSTEM switch to HIGH. Test oscillator modulation to 1000 c/s. N.B. If a CT212 test oscillator is not available, it will be necessary to inject 1000 c/s. from an AF oscillator such as G.205, at the resistor R223. (See details given in Part 3 Fig. 13). The output level of the AF oscillator should be adjusted to give a comfortably audible note in the monitor loudspeaker. If a test oscillator other than CT212 is used, the RF output should be unmodulated, and tuned to 500 kc/s, checked against the B40 calibrator.
- (2) Adjust L202 by means of the trimmer at the top of the b.f.o. coil can, until the b.f.o. note obtained with the SYSTEM switch to HIGH and test oscillator unmodulated corresponds with the b.f.o. note obtained with SYSTEM switch to R/T and the test oscillator modulated at 1000 c/s.
- (3) SYSTEM switch to LOW. Adjust the upper b.f.o. pitch coil L205 until there is no change of note when the SYSTEM switch is set to HIGH.
- (4) SYSTEM switch to TUNE. Switch off modulation (or disconnect the AF oscillator). Adjust the lower pitch coil L204 for zero reading in the output meter.

N.B. The tuning is very flat.

(5) SYSTEM switch to CAL. Check that the test oscillator is still on frequency (zero beat with CAL. signal). If not, correct the test oscillator frequency and repeat steps 8(b)(1) to (5).

<u>STEP</u> <u>ACTION</u>

8(c) B40D receivers only

As the drill for the b.f.o. alignment of the B40D is long and complicated, it is given separately after this drill (6.15 to 19).

- 9 BLO/A SYSTEM switch to MANUAL. Clip the 0.01 of capacitor between the grid of the b.f.o. valve and chassis. BLOB/C/D SYSTEM switch to R/T. Switch ON the test oscillator modulation.
- Adjust the top and bottom IF Trimmers of the fourth IF transformer (TR. 203) for maximum output meter reading. (See Fig. 2 for component positions.)
- 11 Connect the test oscillator output to the grid of the 2nd IF valve.

 Adjust the top and bottom IF trimmers of the third IF
 transformer (TR. 202) for maximum output meter reading.
- 12 Connect the test oscillator output to the grid of the 1st IF valve. Adjust the top and bottom trimmers of the second IF transformer (TR. 201) for maximum output meter reading.

STEP	ACTION
13	Connect the test oscillator to the grid of the mixer valve, i.e. to the stationary turret coil contact as shown in Fig. 3. Tune the first IF transformer (TR104/116) and the 1st IF tuned circuit (L201) for maximum output meter reading.
14	SYSTEM switch to CAL., switch off test oscillator modulation, unclip capacitor from b.f.o. grid. Check that the test oscillator is still on frequency. If not, readjust the test oscillator and repeat the drill from 12 onwards.
15	SYSTEM switch to MANUAL, switch on test oscillator modulation, re-connect capacitor to b.f.o. grid. Re-check adjustment of TR104, or TR116 (B40D), L201, TR201, TR202 and TR203 in that order for maximum output meter reading.
16	Disconnect test oscillator and cutput meter. Unclip capacitor from grid of b.f.o. valve.

B.F.O. ALIGNMENT IN B40D RECEIVERS

(Step 8(c) in the IF Alignment, Para. 14)

Introduction

- 15. Unless ships are provided with an AF variable frequency oscillator, it will not be possible for sea-going personnel to align the b.f.o. circuits of the B40D receiver. If these circuits are in need of alignment, assistance should be sought in the normal manner from the depot ship or the dockyard. For B40D Receivers used in conjunction with MUFAX Recorders the alternative frequencies quoted in the drill must be used. Such receivers are clearly labelled to indicate they are used for FAX.
- 16. For dockyards and those ships having access to an AF oscillator; the procedure is as follows:-

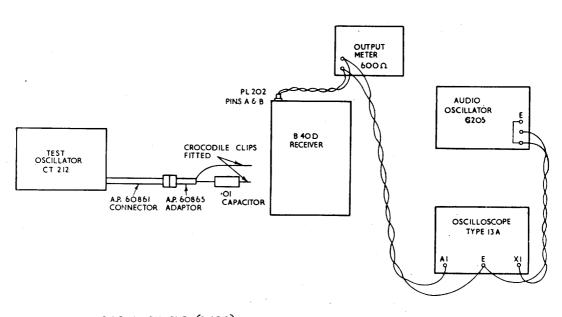


FIG. 5

B.E.O. ALIGNMENT (B 40 D)
TEST EQUIPMENT CONNECTION DIAGRAM

Test Equipment required

17.

Test Equipment description	Туре	Admiralty Pattern
Test Oscillator or Signal Generator covering 500 kc/s	CT212 CT218 Marconi	ZD00784 10S/16780 54704A
Audio Frequency Oscillator covering O-5000 cycles	G205	₩7252
Oscilloscope	Oscilloscope Type 13A	10S/831
Output Meter	Decibel Meter	ZD00022
	Portable No. 3 TF340	54708

NOTE See also Fig. 2 for positions and identities of components.

The Drill in Outline

18.		STEP
	Carry out the drill for IF alignment up to and including step (6).	1
	Connect the test equipment to the receiver.	2
	Set up the FSK WIDE HIGH position (or FAX).	3 - 6
	Set up the FSK WIDE LOW position (or FAX).	7 - 8
	Set up the FSK NARROW HIGH position.	9 - 10
	Set up the FSK NARROW LOW position.	11-12
÷	Set up the TUNE trimmer.	13 - 14
	Re-check the signal generator setting.	15
	Re-check all FSK settings and TUNE setting.	16

The Drill in Detail

19.

STEP ACTION

Follow the procedure for IF alignment up to and including Step 6.

STEP ACTION

- 2 Make the following additional receiver and test equipment connections and adjustments (Fig. 5):-
 - (1) Audio oscillator. Adjust to 500 c/s per second.

Output to X1 and E of oscilloscope.

One side of output to E.

(2) Oscilloscope

A1 to output meter

X1 to audio oscillator

CAL. markers - OFF

Trig. sync. - EXT.

Velocity range - Xx1

Y plate selector - A1A2

Produce a "square" picture by suitable adjustment of oscilloscope A1 gain and audio oscillator gain.

(3) Receiver

3

A.G.C. to QN

Loudspeaker switch to CN.

SYSTEM switch to CAL.

(4) Signal generator

Adjust to a frequency several kc/s below 500 kc/s. Connect cutput via the 0.01 µF capacitor to the grid of the mixer valve. (See Fig. 3 under "1.F. Alignment" for connection identity.)

- Increase the signal generator frequency slowly to 499.5 kc/s. An ellipse will appear on the oscilloscope c.r.t.
- Adjust the audio oscillator to 3050 cycles (2,400 c/s for MUFAX).
- 5 Receiver SYSTEM switch to FSK WIDE HIGH.
- Adjust the b.f.o. coil tuning slug (L202) until an ellipse is observed in the oscilloscope c.r.t.
 - NOTE The frequency required is 502.55 kc/s, not 496.45 kc/s (501.9 kc/s not 497.1 kc/s for MUFAX). A check that the higher of the two frequencies is tuned can be made by screwing the tuning slug out of the coil slightly; this increases the audio output frequency.
- 7 Audio oscillator to 2050 c/s (MUFAX 1400 c/s).
 SYSTEM switch to FSK WIDE LOW.

16

adjustments are set.

STEP	ACTION
8	Adjust the FSK WIDE LOW trimmer (C247) for an ellipse in the c.r.t. (C247 can be identified from Fig. 2.) Should two different settings of C247 produce an ellipse, set to the tuning position where the trimming capacitor is most fully meshed, i.e. greatest capacitance.
^ 9	Audio oscillator to 1500 cycles.
	SYSTEM switch to FSK NARROW HIGH.
10	Adjust the FSK NARROW HIGH trimmer (C243) for an ellipse in the c.r.t. Should two different settings of C243 produce an ellipse, set the trimmer to the position of least capacitance.
11	Audio oscillator to 500 c/s.
	SYSTEM switch to FSK NARROW LOW.
12	Adjust the FSK NARROW LOW trimmer (C245) for an ellipse in the c.r.t. If there are two settings which produce an ellipse, use the setting where the trimmer has greatest capacitance.
13	SYSTEM switch to TUNE.
14	Adjust TUNE trimmer (C239) for an ellipse in the c.r.t. If there are two settings which produce an ellipse, use the setting where the trimmer has least capacitance.
15	Check frequency setting as follows:-
	SYSTEM switch to CAL
	Audio oscillator to 500 c/s
	Signal generator to 499.5 kc/s
	An ellipse should be seen on the c.r.t. If necessary vary the signal generator tuning slightly until the ellipse appears, but do NOT tune to 500.5 kc/s, at which another ellipse will appear.

Check that an ellipse appears in the c.r.t. when the following

RECEIVER SYSTEM SWITCH	AF OSCILLATOR OUTFUT		
FSK WIDE HIGH	3050 c/s - 50 c/s		
FAX	2400 " " 30 "		
FSK WIDE LOW	2050 " " 50 "		
FAX	1400 " " 30 "		
FSK NARROW HIGH	1500 " " 20 "		
" " LOW	500 " " " "		
TUNE	500 " " " "		

To complete the IF alignment return to Step 9 in paragraph 14.

CRYSTAL FILTER ALIGNMENT

(B4OB/C/D only)

 $\frac{\text{NOTE}}{\text{NOTE}}$ This procedure does not apply to the receivers B40/A which are not fitted with a crystal filter.

Test Equipment required

20.

Instrumen t	Title	Admiralty Pattern
Signal Generator or Test Oscillator covering 500 kc/s	CT212 CT218 Marconi G73	ZD00784 108/16780 54704/A W•2508
Meter reading 250 micro-amps full scale deflection	H.R. Avometer 8S or 8SX	12945
	Microamme ter	54148
Connector	•	60861
Adaptor	-	60865

m These items are required for CT212 Test Oscillator, and are obtained from the A.P. 60875 Box of Flexible Connections for CT82 Noise Generator.

Special Items

21. The following special items are required:-

Items 1 and 3 shown in para. 6 under "General Instructions".

NOTE The IF stages must be accurately aligned before the crystal filter is aligned.

The drill in Outline

22. STEPS 1-3 Remove receiver from case. Connect up test equipment. Switch on. Set crystal filter frequency exactly in centre of 4-5 IF passband i.e. to 500 kc/s. 6-10 Obtain adjustments, and mark the test oscillator incremental tuning control at two points, one 1 kc/s above and one 1 kc/s below, the centre frequency of 500 kc/s. 11-12 Obtain smooth crystal filter response curve, symmetrical and with sharp cut-off. Final "touch-up". 13-14

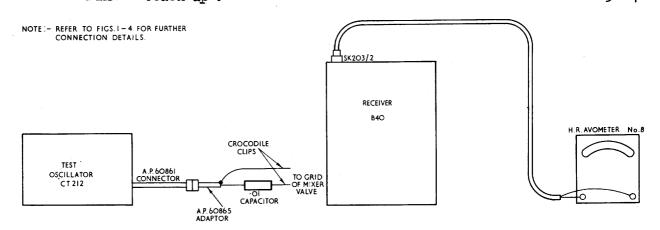


FIG. 6(d)
TEST EQUIPMENT CONNECTION DIAGRAM
CRYSTAL FILTER ALIGNMENT

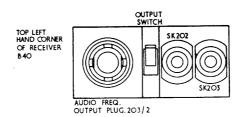


FIG. 6(b)

23.

STEP

ACTION

- With the receiver out of its case and the side panel removed, switch on the receiver and test oscillator and allow 15 minutes to warm through.
- 2 Receiver controls as follows:-

CRYSTAL switch to ON, with crystal removed.

BANDWIDTH switch to 1 kc/s.

SYSTEM switch to CAL.

Tune to 0.67 Mc/s.

Output switch at the back of the receiver, toggle towards front of receiver.

A.G.C. switch to OFF.

LIMITER switch to OFF.

A.F. GAIN control fully clockwise (RV. 224)

GAIN control fully clockwise (RV. 305/309)

Monitor L.S. switch to "CN"

- 3 Adjust the test equipment as follows: -
 - (1) Test oscillator

Output not exceeding 50 microvolts.

Output frequency 500 kc/s

C. W.

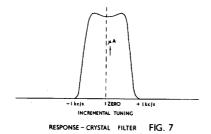
Output connected via A.P. 60861 connector, A.P. 60865 adaptor, and a 0.01 /uF capacitor to the grid of the mixer valve, i.e. to the stationary turret coil contact as shown in Fig. (3) under IF alignment.

- (2) Avometer. Connect to the made-up lead, (6.6 Item 3) with the plug inserted in SK203 and the other end joined to the Avometer, central conductor of the coaxial cable to negative of Avometer.
 - N.B. This enables second detector current to be read on the Avometer.

Set the Avometer to read d.c. microamps, 250 MA range.

STEP ACTION Test oscillator - note reading on incremental scale. Tune 4 to 500 kc/s and adjust for zero beat as heard in receiver telephones. 5 SYSTEM switch to R/T. Adjust C242 at the top of the crystal filter can (shown in Fig. 1 under IF alignment) for maximum reading in the Avometer. The oscillator output should be adjusted to give an Avometer reading of approximately 60 micro-amps. SYSTEM switch to CAL. Check that test oscillator is still on 500 kc/s (zero beat note, using telephones for greater accuracy.) 6 SYSTEM switch to R/T. Test oscillator from c.w. output to 1000 c/s modulation output. Listen to the 1000 c/s note. 7 SYSTEM SWITCH to TUNE. Test oscillator to c.w. By means of the incremental tuning control on the test oscillator, slowly increase the frequency of the test oscillator. A low pitched note, due to the action of the b.f.o., will be heard. 8 Increase the test oscillator frequency still further until the b.f.o. beat note is equal in pitch to the 1 kc/s modulation. Mark the incremental tuning control to indicate the setting at which this occurs. 9 Rotate the incremental tuning control back to its 500 kc/s position, then slowly decrease the test oscillator frequency until the b. f. o. beat note and the modulation note are equal in pitch. Mark the incremental tuning control to indicate the setting at which this occurs. The incremental tuning control will now be marked at two points. one 1 kc/s above and the other 1 kc/s below the 500 kc/s position. 10 Test oscillator to c.w. output, incremental scale to zero. Receiver SYSTEM switch to CAL. Check that test oscillator is still at 500 kc/s. If not, repeat the drill from step 6 onwards. 11 SYSTEM switch to R/T. Set the incremental tuning control to the mark 1 kc/s above 500 kc/s. Carefully increase the test oscillator cutput so that 40 microamps is indicated in the Avometer. Adjust C240 (side of crystal filter can) for minimum reading in the Avometer. 12 Slowly sweep the incremental tuning control between the two marks. above and below the centre frequency, at the same time noting the manner in which the reading in the Avometer indicates the response curve of the crystal filter. The current reading in the

Avometer should follow the curve shown overleaf.



STEP	ACTION
13	Make very small adjustments to C240, if necessary, to obtain sharp cut-off with symmetrical response.
14	SYSTEM switch to CAL., make a final check that the test oscillator is at 500 kc/s.

ALTERNATIVE METHOD OF CRYSTAL FILTER ALIGNMENT

Introduction

- 24. It has been found that a more positive result in crystal filter alignment can be achieved by the use of a ganging oscillator and a cathode ray oscilloscope.
- 25. Since this test equipment is not universally available, the method of alignment already described is considered to be the standard method. For the benefit of dockyards and ships which may possess the necessary equipment, however, the alternative method, using a ganging oscillator, is described below.
- 26. Crystal filter alignment should not be undertaken unless the IF stages are correctly aligned.

Test Equipment Required

27.

Test Equipment Description	Туре	Admiralty Pattern
Ganging Oscillator covering 500 kc/s, sweep speed down to 5 c/s if possible	Cossor Model 343	54707
Cathode Ray Oscilloscope, with amplifier linear down to 5 c/s if possible	13A Cossor	10S/831 ₹3336A

WARNING

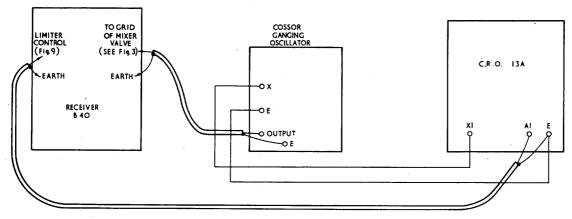
If the sweep rate of the ganging oscillator is higher than approximately 10 cycles, the crystal filter response curve picture will be distorted due to "ringing" in the high-Q crystal filter circuit.

Conversely, if the sweep rate is much lower than 10 cycles, the crystal filter response curve picture may be distorted due to non-linearity of the c.r.t. amplifier.

These points must be remembered during alignment

The d	The drill in Outline	
28.	Connect up, set up and switch on test equipment and receiver.	1 - 5
	Tune ganging oscillator until a response curve is seen on the c.r.o.	6
	Adjust the trimming controls until the required shape of response curve is obtained.	7 - 10

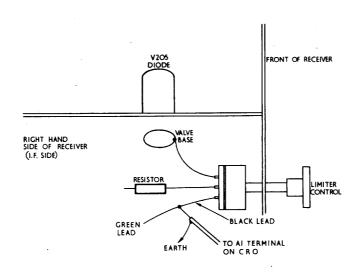
The connection to the mixer grid can be identified by reference to Fig. 3 under IF Alignment. The connections shown are used with the Cossor Ganging Oscillator and Oscilloscope 13A.



NOTE:- CONNECTIONS USED WITH COSSOR GANGING OSCILLATOR & 13A OSCILLOSCOPE.

FIG. 8

TEST EQUIPMENT CONNECTION DIAGRAM CRYSTAL FILTER ALIGNMENT (ALTERNATIVE METHOD)



CONNECTION TO RECEIVER FROM CRO FIG. 9

The Drill in Detail

_	_	
')	u	
_	7	

STEP ACTION 1 Remove the receiver from its case. Remove the RF Unit sidepanel. 2 Position the controls on the receiver as follows: -(1) CRYSTAL switch to "ON", with crystal removed. BANDWIDTH switch to 3 kc/s. (3) SYSTEM switch to R/T. WAVEBAND switch to BAND 1, tuning dial to about 0.67 Mc/s. (5) Output switch at back of receiver, towards front of receiver. (6) A.G.C. switch to OFF. (7) LIMITER switch to OFF. (8) A.F. GAIN control fully clockwise (RV. 224). (9) GAIN control fully clockwise (RV.305/309). (10) Monitor L.S. switch to "OFF". 3 Frequency swept oscillator controls as follows:-(Cossor Ganging Oscillator for example) (1) Modulation control to frequency modulation. (2) Adjust frequency to 500 kc/s approximately. (3) Bandwidth switch to 20 kc/s. 4 Cathode ray oscilloscope controls as follows:-(Type 13A Oscilloscope for example - important controls only are mentioned.) (1) Trig. sync. - external. (2) Velocity range - 10 c/s. (3) Fine velocity - as low as convenient (not more than 10 sweeps per sec.) (4) Probe selector to OFF. (5) Y plate selector to A1A2.

(6) CAL. markers to OFF.

5

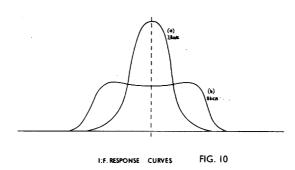
6

7

Switch on equipment and allow to warm through.

Rotate the ganging oscillator tuning dial until the response curve is seen in the oscilloscope. If the IF stages have been accurately aligned, the peak of the curve will be at 500 kc/s. As it has been aligned against its own crystal, the IF calibration will probably be more accurate than the calibration of the frequency scale on the ganging oscillator. The latter should therefore be disregarded.

The shape of the response curve should be as shown in (a) Fig. 10.



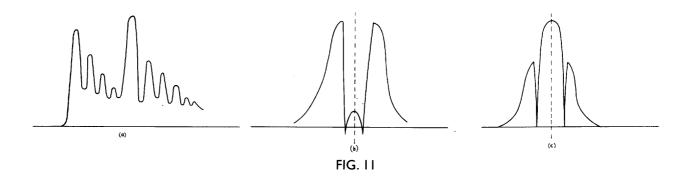
NOTE If the ganging oscillator has a bandwidth control, the width of the curve can be adjusted.

On switching the receiver BANDWIDTH control to WIDE (or 8 kc/s), the curve should resemble (b) above.

If the curves are distorted, then the IF stages need adjustment, and the complete IF alignment should be carried out.

Receiver BANDWIDTH switch to 1 kc/s. If possible reduce the Ganging oscillator BANDWIDTH to 10 kc/s.

The response curve obtained will depend upon the crystal filter settings. One of the following curves should be seen.



ACTION

8

Adjustment of the "top" trimmer will normally produce a picture similar to Fig. 11(b) or (c), and further adjustment should be made to obtain equal peaks of maximum possible height.

9

Adjustment of the "side" trimmer has the effect of lifting the central hollow in sketch Fig. 11 (b), or of reducing the two side peaks in Fig. 11 (c).

Adjustment should continue until a curve similar to Fig. 12(d) below is achieved.

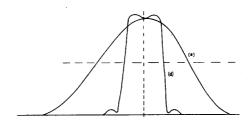


FIG. 12

10

On switching receiver BANDWIDTH switch between 1 kc/s and 3 kc/s, the two curves Fig. 12 (d) and (e) should appear in turn. It will be observed that the bandwidth of the 1 kc/s curve is approximately half the bandwidth of the 3 kc/s curve at half maximum amplitude, i.e. 6 dB down from maximum.

RF ALIGNMENT

NOTE The IF Unit of the receiver must be correctly aligned before RF alignment is commenced.

Test Equipment required

30.

Test Equipment Description	Туре	Admiralty Pattern No.
Test Oscillator or Signal Generator covering 600 kc/s to 30 Mc/s	CT212 CT218 Marconi G73	ZD00784 10S/16780 54704/A W2508
Meter reading approx. 250 microamps	H.R. Avometer 8S or 8SX Microammeter	12945 54148
Connector - See Note 1	-	64960

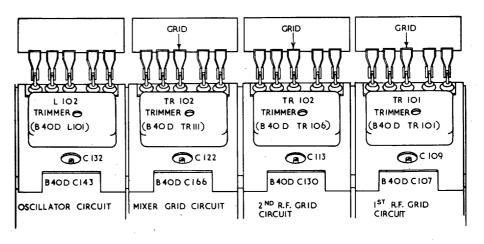
NOTES 1. This connector is supplied in the "Box of Flexible Connectors for A.P. 67166 Noise Generators", and is required for CT212 and CT218.

- 2. If the signal generator or test oscillator will not cover the higher frequency end of the frequency band, the second harmonic should be used.
- 3. The high resistance Avometer (Model 8) is used as a tuning indicator, reading second detector current. Alternatively, the CT82 Output Meter, or Decibel Meter Portable No. 3, may be used as an indicator, reading AF output power. The former method is preferred.
- 4. Special items No. 3 and No. 4 will be required. (See para. 6 under General Instructions.)

The Drill in Outline

31.		STEPS
	Remove receiver from case. Connect up test equipment. Switch on.	1-4
	Turn the tuning control to its low-frequency limit, and set the cursor to line up with the end of the scale. Adjust the local oscillator trimmers so that the tuning scale frequency agrees with the test oscillator frequency at the two alignment points marked +.	5 - 7
	Bring the RF circuits into alignment on all frequency bands.	8-14
	Check that the calibration 'zero' is accurately aligned to the calibration mark on the scale.	15 - 17

CONNECTION DIAGRAMS RF ALIGNMENT



DETAILS OF R.F. COIL ASSEMBLY

FIG. 13

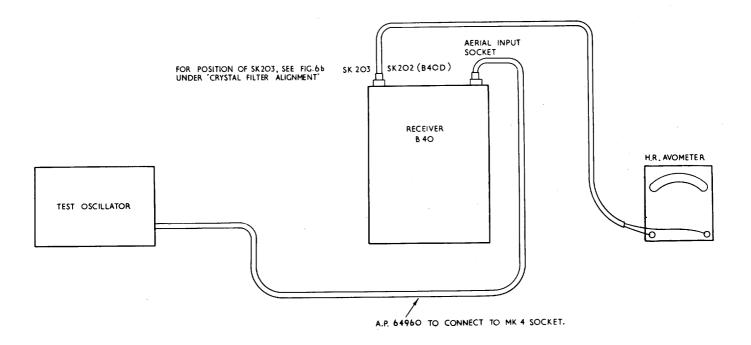
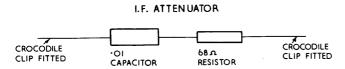


FIG. 14(a)



The 32.	Drill	in I	TEST EQUIPMENT CONNECTION DIAGRAMS RF ALIGNMENT
	STEP		ACTION
	1		Remove receiver from its case and remove the side panel. Switch on receiver and test oscillator and allow equipment to warm through for 30 minutes.
	2		Receiver controls as follows:-
		(1)	ANTI-CROSS MOD. Control fully clockwise.
		(2)	CRYSTAL switch to OFF.
		(3)	A.F. GAIN control fully clockwise (RV.224).
		(4	GAIN control fully clockwise (RV.305/309)
		(5)) L.S. switch to ON.

ACTION

- (6) LIMITER switch to OFF.
- (7) Output switch (at back of receiver) toward front of receiver, (unless an output meter is connected across pins A and B of 6-pin output plug).

(8)	CONTROL	B40/A	B4OB/C/D
	BANDWIDTH SWITCH	NARROW	3 kc/s
	SYSTEM SWITCH	MANUAL	TUNE
	A.G.C. SWITCH	••	OFF

(9) WAVEBAND switch to BAND 1.

NOTE The explanation will be given in terms of this Band.

- (10) TUNING control fully anti-clockwise. Set the cursor frame so that the pointers line up with the low-frequency end of the scales. (The cursor must remain in this position throughout the alignment.) Tune to 1.52 Mc/s. i.e. the alignment position indicated by a + on Band 1.
- Reduce the sensitivity of the receiver IF amplifier by connecting the IF attenuator, i.e. the 0.01 µF capacitor and 68 ohm resistor in series (Item 4 para. 6) between the grid of the 2nd IF amplifier (V2O2) and earth. (See Fig. 1 under "IF Alignment" for valve pin numbers and Fig. 14(b) details of attenuator.) This reduces IF voltage by about 40 dB.
- 4 Test oscillator. Adjust to:-

C.W.

Tune to 1.52 Mc/s.

Output - approx. 100 microvolts. If RF stages are badly misaligned, a larger output will be necessary.

Connect output to receiver aerial socket.

Adjust the local oscillator trimming capacitor (C132, B40D-C143) for zero beat note in the telephones. (See Fig. 13 for trimmer identification). Increasing the output level of the test oscillator as necessary, check that a beat note can be heard in the receiver loudspeaker when the test oscillator tuning is varied around a setting 1 Mc/s GREATER than its original setting, i.e. for BAND 1, 2.52 Mc/s. Check that a beat note cannot be heard when the test oscillator is varied around a setting 1 Mc/s LOWER than its original setting.

ACTION

6

Tune the receiver and the test oscillator to 0.67 Mc/s. Adjust the local oscillator inductance trimmer for zero beat in monitor L.S. or telephones.

7

Repeat steps (4), (5) and (6) until further trimming is unnecessary.

8

- (a) B40/A Stop the b.f.o. oscillating by connecting a 0.01 uF capacitor between the grid of the b.f.o. valve and earth. (The grid of the b.f.o. valve can be identified from Fig. 1 under "IF Alignment".)
- (b) B4OB/C/D SYSTEM switch to R/T.

9

Adjust AVOMETER to read d.c. microamps at a convenient level when plugged in to SK.203, (or cutput meter to 6 pin plug) as in Fig. 14(a).

10

If using an output meter as a tuning indicator, switch on test oscillator modulation, at 400 or 1000 cycles (30% depth if variable). The test oscillator should remain on c.w. if using a second detector current indicator. In both cases tune to 1.52 Mc/s.

11

Adjust the RF circuit capacity trimmers C122, C113 and C109 (in that order) (B40D; C166, C130, C107) for maximum reading in the Avometer (or cutput meter if being used).

12

Set the test oscillator to 0.67 Mc/s and tune the receiver accurately to it. Adjust the RF circuits inductance trimmers in TR103, TR102 and TR101 (TR111, TR106 and TR101 in B40D) (in that order) for maximum reading in the Avometer or cutput meter.

13

Repeat steps (11) and (12) until no further appreciable improvement in output can be obtained, the final adjustments being made at 1.52 Mc/s.

14

Repeat this procedure on the remaining frequency bands of the receiver, trimming at the high frequency end of the band with the capacitor trimmers and at the low frequency end of the band with the inductance trimmers, at the trimming points indicated by a +. The following table indicates the trimming frequencies.

BAND	LOW FREQUENCY	HIGH FREQUENCY
1	0.67 Mc/s	1.52 Mc/s
2	1.66 Mc/s	3.8 Mc/s
3	4.11 Mc/s	9.2 Mc/s
4	9.8 Mc/s	17.4 Mc/s
5	18 Mc/s	29 Mc/s

ACTION

- Disconnect the test oscillator, the Avometer, and the IF attenuator from the receiver B4O/A, remove the b.f.o. grid-shorting capacitor.
- SYSTEM switch to CAL. Check that the calibration "spots" on the tuning dial coincide with the zero beat position of the calibrating signal. Providing the zero beat applicable to the calibration spots nearest the tracking points lie within the limits given below, calibration is satisfactory. If not, the two local oscillator trimming controls for the waveband in question should be readjusted to lie within the limits. This will also entail re-alignment of the waveband in question.

WAVEBAND	LOW FREQUENCY END	HIGH FREQUENCY END
5	17.9 - 18.1 Mc/s	28.85 - 29.15 Mc/s
4	9.95 - 10.05 Mc/s	17.4 - 17.6 Mc/s
3	3.984.02 Mc/s	8.95 - 9.05 Mc/s
2	1.99 - 2.01 Mc/s	3.98 - 4.02 Mc/s
1	0.995 - 1.005 Mc/s	1.49 - 1.51 Mc/s

Overall Method of Alignment

33. It has been assumed that RF alignment is sufficiently accurate, before commencing realignment, to permit a signal to be fed through the receiver from the aerial terminal. This will normally be the case in ships.

Should this not be so, the following overall method should be followed, using the principles already given.

- (1) Connect test oscillator to grid of mixer (see Fig. 13) roughly align the two trimmers in the mixer grid circuit for maximum second detector or cutput meter indication.
- (2) Connect test oscillator to grid of 2nd RF amplifier valve. Roughly align the two trimmers in the second RF amplifier grid circuit.
- (3) Connect test oscillator to aerial. Roughly align the two trimmers in the 1st RF amplifier grid circuit.

Carry out complete RF alignment as given in Steps (1) to (16).

CHAPTER 7

PERFORMANCE TESTS

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CHAPTER 7

PERFORMANCE TESTS

INTRODUCTION

Arrangement and layout of the information

- 1. The performance of a receiver needs to be checked:-
 - (a) As an aid to diagnosis during fault location.
 - (b) To determine whether the receiver is still working within satisfactory limits.
 - (c) By the Dockyard, following extensive repair, so as to ensure that the receiver meets the full Test Specification.
- 2. The tests in (a) and (b) above, entail the use of simple test equipment which is found in most ships. They have been grouped together in Part A, which is therefore primarily for the use of ships. Part B contains the tests applicable to (c) above. These tests will seldom be carried out in ships, which will in any case not always possess the necessary test equipment or facilities. The information in Part B is therefore principally for the benefit of dockyards and depot ships, but other ships may make use of the information when necessary.

The tests are designed to ensure that the overall performance of the receiver is satisfactory, and that the special facilities afforded by the receiver are functioning correctly. In addition to the overall tests, there are individual tests for the RF, IF and AF sections. Individual stage gains may also be checked. These section checks are necessary when the overall sensitivity is below the specified figure.

The tests have been arranged so that overall tests are carried out first. Functional tests of special circuits are given next. The last group, which may be loosely termed fault-finding checks, should be necessary only if the overall tests are unsatisfactory.

Precautions to be observed in connecting-up test equipment

- 3. Receiver and test equipment must be connected to a common earth.
- 4. All connecting leads must be as short as possible. Screened leads, with the screen connected to a common earth must be used for all connectors carrying current at radio frequencies.
- The receiver and associated test equipment must be switched on and allowed to warm up for at least one hour, before a test is carried cut, in the case of B40D, the receiver should be switched on at least 6 hours before the b.f.o. test. (See Handbook for RATT B.R.2133). The SYSTEM switch should not be left in the R/T position, otherwise the b.f.o. valve will not warm up with the rest of the receiver.

- 6. In setting-up the test rig, only those controls whose setting is important are mentioned. The remainder may be ignored.
- 7. Then feeding in RF at the low impedance aerial input of the receiver, the signal generator must be connected by means of a screened lead of the correct matching impedance, and (in the case of A.P. 54704 Sig. Gen.) a suitable attenuator. Specific details will be given in the instructions for each performance measurement concerned. Where signal generator cutput voltages to the receiver are quoted, they refer to the figures actually set up on the signal generator attenuator.

Test Equipment to be used

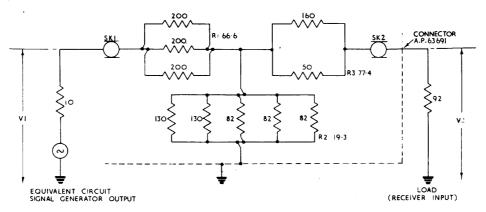
- 8. Signal Generator CT218 will replace A.P.54704/A Signal Generator for use with B40 receivers. In the meantime, the latter should be used. The instructions have been framed to cover the use of either of these instruments, although any signal generator of suitable accuracy which provides the required facilities, may be employed. The necessity for correct matching of the signal generator output, the connecting lead, and the receiver input must be remembered. If this is not carried out, the value of the voltage at the receiver input will be uncertain.
- 9. Since the modulation frequencies of the two signal generators in question are not the same, 1000 c/s has been specified for CT218, and 400 c/s for A.P.54704/A. This difference in modulation frequency should make no significant difference to the figures achieved for the test in question. The difference in fact amounts to a little over 1 dB. Other test equipment specified is C.N.R.T.E., normally supplied to the ships or dockyards concerned.

Connector details

10. The following connectors are designed to conform with the alignment and testing requirements for the B40 and B41 Receivers, when using A.P.54704/A Signal Generator.

Connector Input

11. This connector comprises two items; an attenuator and a connector. The attenuator plugs directly into the Signal Generator A.P.54704/A, output and is joined to the receiver input by the connector.



ATTENUATOR A.P. 63693 FIG. I

Attenuator Unit, Design 38, 20 dB, 10 ohm input, 92 ohm load A.P. 63693

12. The attenuator is housed in a small metal screening box containing two resistors R1 and R3 in series, with resistor R2 connected from the centre point to earth. The box is fitted with two connector terminations, one (SK1) to fit the output of the Signal Generator (A.P.54704/A), whilst the other (SK2) is an A.P.62151 connector. The attenuator is designed, so that when used with Signal Generator A.P.54704/A, (output voltage V1) and working into a nominal 92 ohm load represented by the receiver input, the voltage V2 across this load is given by $\frac{V1}{V2} = \frac{1}{10}$ or 20 dB voltage ratio.

Connector Flexible Screened, 3 ft long A.P. 63691

13. This is used to connect the attenuator to the receiver. It comprises a suitable length of Uniradio No. 31 cable (A.P.13831), with a characteristic impedance of 92 ohms. This cable is fitted at one end with a plug (A.P.62150); the other end terminates with a 4 pin Mk. 4 socket (A.P.560110) to fit into the aerial plug on the receiver (PL101). The cable connector is connected to Pin "C"; Pins "A" and "B" are connected together and Pin "D" is left unconnected.

Connector IF (A.P. 63692)

14. Comprises a suitable length of Uniradio No. 31 cable (A.P.13831); fitted at one end with A.P.62150 plug to fit into the A.P.63693 Attenuator output. The other end terminates in a 0.01 uF capacitor screened by a small piece of brass tube which is sweated to the cable screen. Two short flexible insulated leads, each about three inches long and terminating in a "crocodile" clip, are connected to capacitor and screen respectively. A rubber cover is fitted over the brass screening tube. The connector is primarily used for feeding signals into the IF amplifier, although in one case it is used for taking RF measurements.

NOTE:- If these special connectors are not available, they should be made up.

- 15. When using Signal Generator CT218, all leads for connection between the signal generator and the receiver (if not supplied with the signal generator), may be found in the "Box of Flexible Connectors for Pattern 67166 Noise Generator CT82".
- 16. The cutput connector employed for the tests given in Section "B", consists of a 6 Pin Mark 4 socket (Free termination) and a twisted pair of different coloured wires (flex, or P.V.C. insulated), one end of which is connected to Pins A and B of the socket. Pattern numbers for all the items to assemble the socket are given in Chapter 8 Para. 18, this chapter also details approved methods of assembling the socket with the leads, and soldering to the pins. The leads should be about four feet long, with the free ends connected to spade terminals, or crocodile clips. In use, the wire from Pin A must be connected to the earth terminal of the output meter. In early receivers with a 'W' type output outlet plug the corresponding item must be used instead of the Mark 4 socket. (See also Chap. 6, Para. 6, Item 2).
- 17. Other special items and leads of a minor nature, are specified in the instructions for the test concerned.

SUMMARY OF THE TESTS, AND THEIR OBJECT

PART A

Noise Factor Test using Noise Generator CT82

18. This test determines whether or not the amount of noise which is produced within the receiver (as opposed to atmospheric noise picked up in the aerial) is within the prescribed limits.

Noise Output Test using Noise Generator CT82

- Having established that the amount of noise being generated in the receiver is normal, the output due to the amplification of that noise by the receiver can be measured. Tests have established the output which can be expected from a receiver whose performance satisfies the Test Specification for overall gain. (See also Para.37, step 6 for Noise Gain). This standard of performance is bound to fall off during service, and a lower limit of acceptable performance has therefore been fixed.
- NOTE: As an "in situ" test to establish that a receiver is still performing satisfactorily, it is normally only necessary to carry out a Noise Factor and noise output check at the centre of each wave-band.

As a check on performance after alignment, the tests should be carried out at the HF and IF end of each band, in addition to centreband. This test should also be carried out subsequently, at infrequent intervals.

Deductions to be drawn from CT82 readings

20. Where either noise factor or noise output readings fail to satisfy the requirements laid down, intelligent study of the figures achieved can do much to identify the source of poor performance. Further details are given under the heading "Interpretation of CT82 readings" paragraphs 40 and 41.

Valve electrode potentials

21. The first phase in receiver fault-finding is to narrow down the investigation to a particular unit or circuit. It may then be possible to locate the faulty component by checking the electrode potentials of the valve in the suspected circuit. It is desirable to place certain receiver controls in pre-determined positions in order to obtain controlled conditions for the test.

PART B

Signal + Noise/Noise ratio, and overall sensitivity

- 22.(a) The receiver should be capable of an output of 500 milliwatts when fed with an RF input voltage of 1 microvolt at the low impedance aerial connection. This output is due to signal and receiver noise i.e. Signal + Noise.
 - (b) When the signal is switched off, the output should fall by at least 22 dB. The output now remaining is due to receiver noise alone.

(c) The Signal + Noise/Noise ratio is therefore quoted as 22 dB, and the sensitivity as 500 milliwatts for 1 microvolt. These are the performance figures which the receiver should achieve.

Overall Audio-Frequency Response

- 23. (a) This test ensures that the AF response at the receiver output conforms to the following requirements:-
 - (i) With a reference level established at the maximum output obtainable over the AF band, the output at 300 c/s and 3000 c/s modulation should not fall by more than 4 dB below the reference level.
 - (ii) The output at 80 c/s modulation frequency should fall by at least 13 dB below the reference level.
 - (b) An RF signal at 1.05 Mc/s is fed in at the receiver aerial connection. The modulation applied to this signal is varied from 80 c/s to 3 kc/s, and the AF response as indicated by the output meter readings is noted. The amplitude of the RF signal, and the depth of modulation, is maintained at a constant level.
 - (c) Besides checking the response of the AF stages, this test provides usefu information as to the alignment of the remainder of the receiver, since misalignment of the RF or IF stages would probably influence the shape of the AF response curve.

Output levels

24. (a) This test ensures that the output levels are not less than:-

(b) The reference level of output is 500 milliwatts from the loudspeaker connections of the output plug.

PHONE JACK 2 - 3.5 milliwatts

Image Rejection

- 25. (a) An intermediate frequency signal of 500 kc/s may be obtained with an incoming signal 500 kc/s above or below the local oscillator frequency.
 - (b) The local oscillator operates at 500 kc/s above the incoming signal. The test is therefore designed to ensure that at the frequency where image interference (i.e. second channel interference) could occur that is, 1 Mc/s higher than the fundamental frequency -, adequate attenuation is achieved in the RF stages before the interfering signal reaches the Mixer stage.

A.G.C. Performance

- 26.
 (a) The function of the a.g.c. system is to maintain a reasonably constant receiver output with an input signal which is varying over a wide voltage range.
 - (b) The test is designed to ensure that the receiver output does not vary by more than 3.5 dB, whilst the input RF voltage is varied over a range of 77 dB.

Anti-Cross-Modulation

- (a) This test is designed to check the range of control of the ANTI-CROSS-MODULATION potentiometer. With this potentiometer turned fully clockwise that is, permitting the first RF stage to give maximum gain the receiver GAIN control is adjusted so that an input of 100 microvolts at the aerial terminal produces an output of 500 milliwatts.
 - (b) When the ANTI-CROSS-MODULATION control is turned to the other end of its travel i.e. fully anti-clockwise the RF stage gain is reduced. In order to produce an output of 500 mV from the receiver, the signal generator output must now be increased by at least 15 dB.

Crystal controlled operation

28. There exceptional receiver frequency stability is required, the local oscillator frequency may be crystal-controlled. This test checks that the receiver operates satisfactorily in this condition. The test is purely functional.

Noise Limiter Action

- 29(a) The noise LTHITER control should be effective on signals whose modulation depth lies between 10,0 and 60,0.
 - (b) In this test, an RF voltage modulated successively between 10, and 60, is fed to the grid of the mixer valve. At each variation of depth of modulation the receiver limiter control is operated to ensure that the receiver output, which is displayed as a trace on the c.r.t. of an oscilloscope, is limited by the action of the LEGITER control.

AF Gain

- (a) The gain of the audio frequency stages is checked at a nominal frequency of 1000 c/s. An input of 0.15 volts to the grid of the first AF valve should produce a reading of 500 milliwatts or more in the output meter.
 - (b) Due to the poor setting accuracy of the "Output Voltage" scale of the AF Oscillator at low voltages, an output of 15 volts is used.

This is reduced to an input of 0.15 volts at the receiver by means of a 100/1 (approx.) voltage divider between AF Oscillator and receiver.

(c) For this test, the Power Unit should be removed from the receiver.

IF response - adjacent channel selectivity -

- 31.

 (a) This test ensures that, when the receiver is in the NARROW or 3 kc/s position of the BANDWIDTH switch, the bandwidth of the receiver is greater than 2.5 kc/s wide at 6 dB down and less than 9 kc/s at 40 dB down. When the BANDWIDTH switch is at WIDE or 8 kc/s, the bandwidth of the receiver should be greater than 8 kc/s at 6 dB down, and less than 25 kc/s at 40 dB down.
 - (b) The incremental tuning scale of the signal generator is first calibrated, to provide an accurate measurement of bandwidth.
 - (c) The signal generator output voltage and the receiver output power are then established at fixed levels. The signal generator output is increased by 6 dB, and the output frequency detuned until the receiver output falls to its original figure. The bandwidth is then measured by means of the incremental tuning scale.
 - (d) This test is repeated on the WIDE or 8 kc/s position of the BANDWIDTH switch.
 - (e) An alternative method, involving the use of a frequency-swept oscillator and oscilloscope, is included. Although this method is preferred, it is not often applicable, since the frequency swept oscillator is not generally available.
 - (f) By this method, the response curve due to the IF voltage at the second detector is displayed on an oscilloscope, a swept frequency about 500 kc/s being fed in at the mixer grid. Using the scan length as a scale, the bandwidth at 6 dB and 40 dB down from resonance, can be measured for each position of the BANDWIDTH switch.

IF Gain

Overall Gain

- (a) This test ensures that the voltage gain over the IF stages is correct. It is carried out with the BANDWIDTH switch in the WIDE (B40/A) or 8 kc/s (B40B/C/D) position, and also in the NARROW (B40/A) or 3 kc/s (B40B/C/D) position.
 - (b) An RF signal of 100 microvolts, modulated 30% at 400 or 1000 c/s injected at the mixer grid, should produce a receiver output of at least 500 milliwatts with the BANDWIDTH switch in its widest bandwidth position.
 - (c) With the BANDWIDTH switch set to NARROW or 3 kc/s as applicable, an RF signal of 35 microvolts, modulated as before, should produce an output of at least 500 milliwatts.

IF Stage gain

33. Should the overall stage gain not reach the specified figure, it is necessary to determine which stage(s) are at fault. Individual stage gain figures are therefore taken.

RF gain

- (a) In this test, the gain over the entire RF amplifier is measured. Should this prove unsatisfactory the gain of individual RF stages can be checked. The gain is measured indirectly, in the sense that if the receiver is operating within satisfactory limits, a given RF input should produce an AF output of 500 mW. It is possible to derive stage gain figures if so desired.
 - (b) When the Signal Generator A.P.54704A is used, a 20 dB attenuator is inserted between it and the receiver. In addition, when the signal generator is connected to the grid of a valve, a special lead incorporating a screened 0.01 µF capacitor is employed.
 - (c) When the Signal Generator CT218 is used, it is connected directly to the receiver when feeding the aerial connector, or through a special lead and 0.01 µF capacitor when connected to the grid of the mixer or RF valves.
 - (d) Irrespective of the signal generator used, the IF gain is reduced when the signal voltage is fed in at the first RF grid, or at the aerial connector. This is achieved by connecting an attenuator, consisting of a 0.01 µF capacitor and a 68 ohm resistor in series, between the grid of the second IF valve, and the chassis.
 - (e) To check individual stage gain, commencing on Band 1 at 1.05 Mc/s, a signal is fed in at the mixer grid, sufficient to produce a reading of 500 mW, in the output meter. The signal generator output voltage is noted, to see that it does not exceed the maximum value permitted, as laid down in the table provided in the Test Instructions. The procedure is repeated on the same frequency, but with the signal fed in through the second RF valve grid, the first RF valve grid, and lastly the aerial connector, in that order, the value of signal generator output voltage being checked at each stage.
 - (f) The entire procedure is repeated at a given frequency in each waveband.

PART A

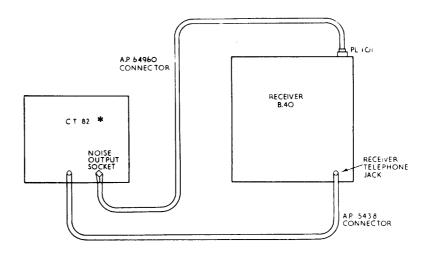
PERFORMANCE TESTS PRIMARILY FOR THE USE OF SHIPS

NOISE FACTOR MEASUREMENT

Test Equipment required

35.

Test Equipment Description	Identity	A.P.
Noise Generator	CT82 *	67166
Box offlexible connectors for use with CT82	-	608 75 A



CONNECT CT. 82 NOISE OUTPUT TO RECEIVER LOW IMPEDANCE AERIAL INPUT CONNECT C.T. 82 "AUDIO IN" SOCKET TO RECEIVER TELEPHONE JACK.

* CT410 may also be used. Set input impedance to 600 ohms and read 75 ohm dB scale (see B.R.1771(43)).

TEST EQUIPMENT CONNECTION DIAGRAM FIG. 2

The Drill

36. STEP

PROCEDURE

1 Set the receiver controls as follows:-

- (1) NOISE limiter to OFF
- (2) BANDWIDTH switch to 3 kc/s
- (3) MONITOR L.S. switch to ON

(4)

RECEIVER	SYSTEM SWITCH	A.G.C. SWITCH
B40/A	Manual	-
B40B/C/D	Tune	OFF

- (5) CRYSTAL switch to OFF
- (6) ANTI-CROSS-MOD. control, fully clockwise
- (7) GAIN control, fully clockwise
- (8) AF GAIN control, adjust as described overleaf
- (9) DUMMY LOAD switch. Toggle towards front of set.

NOTE: - The b.f.o. is in circuit with the object of operating the second detector in the linear range.

STEP	PROCEDURE (Contd.)
2	Set the CT82 controls as follows:-
	(1) "Noise out" switch to 75 ohms
	(2) "Audio in" switch to HIGH (if the output of the receiver is low it may be necessary to use either the 'Medium' or 'Low' switch positions).
3	Tune the B40 receiver to the mid-band frequency on Range 1.
4	Adjust AF gain for a midscale reading (i.e. 10 dB) in the output meter with the Diode Current switch to "OFF".
5	Switch the Diode Current switch to "10 mA".
6	Rotate the Diode Current control until the reading in the output meter has increased by 3 dB. If the Noise Factor is higher than 11 dB it will be necessary to switch to the "100 mA" position to obtain a 3 dB increase.
7	Read off noise factor on the 75 ohm scale of the Noise Factor Meter.
8	Repeat the test on all bands, with the receiver tuned successively to the remaining mid-band frequencies, then (if desired) to the LF and HF tracking points.
	NOTES ATTRIBUTED AND ACTIONS THAT THE STATE AND AND AND AND

NOISE OUTPUT MEASUREMENT USING NOISE GENERATOR CT82

The Drill

37. Test Equipment connections as for Noise Factor measurement.

STEP	PROCEDURE
1	Set receiver control as for measurement of noise factor, but adjust both gain controls to maximum. Tune to the centreband frequency on Range 1.
2	Set CT82 control as for measurement of noise factor with the Diode Current switch to "OFF", and the "Audio In" switch to "High".
3	Read noise output in dBs on the output meter. If the output of the receiver is so low that no reading is obtained, turn the "Audio In" switch to "Medium" or "Low" as appropriate. Note the reading obtained and whether measured on "High" (H), "Medium" (M), or "Low" (L).

NOTE: - An output which reads 0 dB on the "High" position of the switch will read approximately 16 dB on the "Low" position of the switch.

STEP PROCEDURE (Contd.)

- Repeat the test at the mid-band frequency on the remaining ranges, and at the LF and HF tracking points if necessary.
- Convert all Noise Output readings in terms of the "Audio In" switch set to "Low".
- NOTE: To convert Noise Output readings from "High" to "Low" add 15.5 dB.

 To convert from "Medium" to "Low" add 6.0 dB.

Because Noise Output is in part dependent on Noise Factor, (a receiver whose Noise Factor increases by 3 dB will have a Noise Output 5 dB greater, assuming its gain remains constant), it has been found most convenient when comparing receivers of the same type (i.e. in this case the B40 series), to work in terms of Noise Gain and Noise Factor. Noise Gain figures, which are a measure of receiver gain, are obtained for B40/A/B/C/D by subtracting the Noise Factor at any given frequency from the Noise Output referred to Low at that frequency, both quantities being expressed in Decibels.

NOISE GAIN (dB) = NOISE OUTFUT LOW (dB) - NOISE FACTOR (dB). COMPARISON BETWEEN RECEIVERS OF DIFFERING TYPES OF THE BASIS OF NOISE GAIN FIGURES IS INVALID.

Levels of Performance (Ships only)

38. (a) In receivers which only just satisfy the Test Specification criteria of performance for signal-to-noise ratio, the following average results have been obtained over the whole band:-

"Noise factor should not be worse than 9.0 dB."

All new receivers must reach the above standard of performance. However, it is found in practice that due to allowed component tolerances, many new or repaired receivers attain a standard of performance considerably better than that quoted above, and in some cases noise factors as good as 1 dB may be found. This is quite in order and the table below gives the noise factor to be expected from receivers on installation.

NOISE FACTOR (See Note 1 below)

Noise factors should be taken as soon as possible after the new or repaired receiver has been installed, and these figures should be recorded as the initial figures. These results obtained should be as indicated in the table, any cases where the noise factor is more than 1 dB worse, i.e. greater than the higher figure shown in the table, the fact should be brought to the notice of the issuing authority of the receiver. Subsequently the receiver should be checked periodically as indicated on the maintenance schedule and a slow deterioration in noise factor is permissible (see Note 2).

TABLE

	NOISE FACTOR AT BOTTOM, MIDDLE AND TOP OF BAND
Range 1 " 2 " 3 " 4 " 5	Normally lies between 1 dB and 9.0 dB " " 1 dB and 9.0 dB " " 2 dB and 9.0 dB " " 3 dB and 9.0 dB " " 6 dB and 9.0 dB

NOISE GAIN (See Notes below)

The actual figure obtained for noise gain is somewhat dependent on the location of the receiver, e.g. in a screened cubicle, lower noise gains may be obtained than in a "noisy" location or where there is considerable interference on the mains supply. For this reason it is better to install the receiver in its bay and take a series of noise factor and noise gain readings. If these readings are taken after the initial installation of the receiver or subsequent to its re-installation after repair, they should be used as the initial noise gain and any subsequent results showing a sudden deterioration of more than 3 dB should be investigated. A steady deterioration in noise gain is permissible (see Note 2 below).

NOTE 1

The recommended practice as stated is to obtain the noise factor and noise gain when the receiver is known to be in good condition and use these results as a basis for comparison of later periodic readings. In general the noise factors will tend to worsen, i.e. increase and the noise gain to decrease with time. A steady deterioration is to be expected and only sudden changes of several dB need be investigated.

NOTE 2

It is emphasised that the figures given in the table only apply when the receiver is first installed and the receiver should not normally be defected if the results gradually deteriorate below those given in the table. The results given in para. (b) below are the noise results which should be obtained, when a receiver has reached this low level of performance, effort should be made to discover the reason, see table of Fault diagnosis using CT82, and either the necessary action taken to restore the performance or a copy of the results (not the receiver) sent to the Dockyard or base for information and proposed action.

Re-alignment of the receiver should not be attempted except in an emergency and in general it will be found that the performance can be restored without realignment. (See table of Fault diagnosis using CT82.)

NOTE 3

The Noise Gain figures are calculated as shown in para. 37, step 6.

NOTE 4

In B40C/D the noise factors obtained are usually slightly worse than those for B40A/B. However the permissible limits given apply to all B40 type receiver.

NOTE 5

The level of performance quoted in para. 38(a) using the CT82 for B40 type receivers also applies to 62B. However, due to its location, interference can sometimes give rise to bad noise factors, even on installation. In this event, the results only should be returned to the installation authority for comment and action.

(b) In general, it is considered that B40 receivers which do not reach the standard of Noise Factor and Noise Gain performance shown below should be considered unserviceable and removed to the E.M.R. for investigation at the earliest opportunity.

Noise Factor: 15 dB on all ranges (CT82 & CT410); Noise Gain: -10 dB using CT82 (-36 dB using CT410) on all ranges.

The minus sign of Noise Gain which occurs when receiver performance is poor need not lead to confusion if it is remembered, for example, that a Noise Gain of -7 dB is 3 dB better than a Noise Gain of -10 dB.

oscillator stage on that band only.

INTERPRETATION OF CT82 READINGS

Diagnosis of the causes of poor Noise Factor and/or Noise Gain

- 39. The following table indicates some common faults.
 - NOTE 1:- Variations in supply voltage of <u>+</u> 10V will cause variations in Noise Gain of <u>+</u> 1.5 dB, Noise Factor remaining substantially the same.
 - NOTE 2:- Where a portion of the receiver is suspected from examination of the CT82 results, further more detailed tests will often be necessary to locate the defective component.

It is most important where receiver alignment is suspect, that all other possible causes are investigated before carrying out re-alignment. THIS MUST ONLY BE ATTEMPTED AS AN EMERGENCY MEASURE and the set must be made a Dockyard Defect at the earliest opportunity. (A.F.O. 534/57 refers).

FAULT DIAGNOSIS USING CT82 TEST RESULTS

FROLI DIAGNOSIS USING CTOZ TEST RESULTS				
	Symptom	Possible Fault	Location of Fault	Remedy
	High (Poor) Noise Factor on all bands	A. Bad contact in r.f. valves	A. r.f. valve and mixer valve	Move valves about in socket to give cleaning action on pins. Inspect holders.
	High (Poor) Noise Factor on all bands	B. r.f. valve failing	B. r.f. valve and mixer valve	Check valves on CT160 Valve tester, for emission etc. Replace faulty valves.
NOISE FACTOR FAULTS	·	C. Low r.f. gain	C. h.t. voltages or mains voltage low. Unswitched components in r.f. stages, i.e. any component common to all bands of the receiver.	Check using Avometer Model 7K. Check by-pass capacitors electrode voltages etc. in r.f. and mixer stages. Replace faulty component.
	High (Poor) Noise Factor on whole of one band.	r.f. gain low in that band only.	D. Switched components to that band, in r.f. and mixer circuits.	Check appropriate com- ponents, coils etc.
	ono bana,		E. Alignment of r.f. stages on that band only.	See important note at head of table. Realign r.f. stages and

FAULT DIAGNOSIS USING CT82 TEST RESULTS (Contd.)

	1			
	Symptom	Possible Fault	Location of Fault	Remedy
	High (Poor) Noise Factor at one end of a band	r.f. gain low at that point	As in E above	See important note at head of table.
	Noise Factor measurement not obtain- able due to no increase	No noise entering Receiver Aerial terminals	G. Noise Generator not operating	Check mains on, Diode current meter reading etc. See BR. 1771(12) for fault finding.
ULTS	in receiver Noise Output		H. Connecting lead from Noise Generator to Receiver aerial terminals open or short circuited	Check for continuity and insulation.
NOISE FACTOR FAULTS			J. Receiver Noise Factor greater than 20 dB	Check overall gain etc. as indicated in Receiver handbook. Pay particular attention to first r.f. and mixer stages.
	Noise Factor suddenly changes on one band only	r.f. gain Low on that band	K. See D, E, F above.	See important note at head of table.
	Noise Factor suddenly changes in all bands	r.f. gain changed	L. r.f. stages of Receiver	Check h.t. mains voltage electrode voltages.
	arr pailes		M. Noise Generator fault	See B.R.1771(12).

	Symptom	Possible Fault	Location of Fault	Remedy
	Noise Gain Low on all	Receiver gain low.	N. h.t. voltage low. Mains voltage low.	
	bands, Noise Factor normal.		P. Faulty components in non switched sections, e.g. by-pass capacitors.	Check electrode voltages use handbook maintenance methods.
			Q. Valve or Valves low in gain or emission.	Check a.f. overall gain, i.f. overall gain to locate fault. Check suspect valves on CT160 valve tester.
			R. B.F.O. not working properly.	Check according to handbook.
GAIN FAULTS			S. i.f. alignment incorrect.	Realign i.f. as an emergency measure only. (See important note at head of table before attempting alignment.)
NOISE GAIN	Noise Gain Low on one band only. Noise Factor being normal.	r.f. gain lcw in mixer stage.	T Switched components in r.f. stages and oscillator, particularly in the mixer stage.	Check these components.
			U. Alignment of r.f. stages and oscillator stage.	Try all other fault finding before attempting an r.f. realignment. See important note at head of table.
	Noise Gain Low on one end of one band only and Noise Factor Normal	r.f. gain low at bad point.	V. As in T & U above.	
	Noise Gain Higher than usual	High Receiver gain.	W. Main voltage high. h.t. high.	Check using Avometer.
	Noise Gain Low on all	B.F.O. frequency or level change.	B.F.O. circuit.	Check B.F.O. frequency and level as indicated in maintenance notes.

- 40. Spare.
- 41. Spare.

VALVE ELECTRODE POTENTIALS

- 42. In order to obtain the figures with reasonable certainty, the receiver should be operated with the controls set as follows:-
 - (1) ANTI-CROSS-MOD. control, fully clockwise
 - (2) CRYSTAL switch to OFF

(3)

RECEIVER	BANDWIDTH SWITCH	SYSTEM SWITCH	A.G.C. SWITCH
B4Q/A	Narrow	Manual	-
B40B/C/D	3 kc/s	Tune	Off

- (4) LIMITER switch to OFF
- (5) OUTFUT switch at back of receiver, toggle to front of receiver
- (6) MONITOR L.S. switch to OFF
- (7) GAIN controls both fully clockwise.

Test Equipment to be used

- 43.
 - (a) The figures given overleaf were obtained using an Avometer Patt. 47A.

 If a different instrument is used, the results obtained may in certain instances differ considerably from those laid down, particularly where a voltage measurement is being made across a high impedance.
 - (b) The limits given are approximately 15% + the normal reading.

Valve electrode potential tables (B40/A/B/C)

44. (a) RF Unit

		Meter range	Reading	Acceptable limits	
Valve	Electrode	(volts)	(volts)	From	То
1st RF valve V101	Anode Screen Cathode	480 460 480	200 200 65	1 7 0 1 7 0 55	230 230 75
2nd RF valve V102	Anode Screen Cathode	460 480 12	100 75 1•5	85 65 1•3	115 85 1•7
Frequency Changer V103	Anode Screen Cathode	480 480 12	240 65 1•8	205 55 1.6	275 75 2•0
Local Oscillator V104	Anode Screen	480 480	150 150	125 125	1 7 5 175

(b) AF and Power Unit

Valve		Meter range	Reading	Acceptable limits	
(or socket)	Electrode	(volts)	(volts)	From	То
SK301	Pin 1 " 2 " 4 " 7	480 " "	250 150 200 230	215 125 170 200	265 1 75 230 260
SK302 Gain control fully anti- clockwise (i.e.) Min. Gain	Pin 8 (R305 slider	120)	25	20	30
1st AF valve V301	Anode Screen Cathode	480 480 12	80 30 1•4	70 25 1•2	90 35 1•6
Output valve V302	Anode Screen Cathode	480 480 12	250 250 3•8	215 215 3•3	265 265 4•1

(c) IF Unit

Valve	77747-	Meter range	Reading	Accepta	ble limits
valve	Electrode	(volts)	(volts)	From	То
1st IF valve V201	Anode Screen Cathode	480 480 12	230 60 2•1	200 50 1•9	260 70 2•3
2nd IF v alve V2O2	Anode Screen Cathode	480 480 12	230 60 2	200 50 1.8	260 70 2•2
3rd IF valve V203	Anode Screen Cathode	480 480 12	215 85 2•5	185 75 2• 2	245 95 2•8
A.G.C. diode V204a	Cathode (a.g.c. delay voltage)	120	10	8.5	11.5
B.F.O. (V206)					
b.f.o. "ON" B4O/A - MANUAL	Anode	480	170	145	195
B4OB/C/D - TUNE	Screen	460	23	20	26
b.f.o. "OFF" (SYSTEM SW. to R/T)	Anode S cr een Cathode	480 480 120	185 40 9	155 33 7	205 47 11
SYSTEM Switch to CAL	Ancde Screen	480 480	105 73	90 60	120 86

LOCAL OSCILLATOR OUTPUT

Test Equipment required

45. (a) Valve Voltmeter, CT54, A.P. 67921. Set to measure a.c. volts, 24 volts range.

Connections

(b) The probe connector of the CT54 need not be used. Connect the valve voltmeter between the oscillator grid of the mixer valve (Pin 4 B40/A/B/C, Pin 7 B40D), and earth.

RF Voltage

(c) The RF voltage measured should approximate to the values given below + 1 volt.

Band	Frequency (Lic/s)	Nominal RF voltage
1	0.67	6.5 volts
2	1.66	6 "
3	4.1	7 "
4	9 . 8	6 "
5	18	<u>1</u> , "

VALVE ELECTRODE POTENTIAL TABLES - B4OD

Voltage Checks

46. The following series of measurements have been taken with a d.c. 20 000 ohm/volt meter (Avometer Model 8 A.P. 12945); they are average values and should only be considered as a guide to the proper functioning of a particular valve. The figures were taken whilst the receiver was delivering an output of 500 milliwatts.

(a) RF Unit

Valve Type	Valve	Avometer Liodel 8		
Position	Electrode	P.D.	Range	
V101	Anode	223	1000	
CV4014	Screen	223	1000	
1st RF valve	Cathode	61	250	
V102	Anode	120	250	
CV454	Screen	59	250	
2nd RF valve	Cathode	0• 6	2•5	
V103	Anode	257	1000	
CV2128	Screen	60	250	
F.C. valve	Cathode	1•6	10	
V104 CV4014 L.O. valve	Anode Screen	149 149	250 2 5 0	

(b) IF Unit

(i) Amplifier

Valve Type	Valve	Avometer	Model 6
Position	Electrode	P.D.	Range
V201	Anode	257	1000
CV131	Screen	168	250
1st IF valve	Cathode	2.4	10
V202	Anode	257	1000
CV131	Screen	108	250
2nd IF valve	Cathode	2•4	10
V203	Anode	238	1000
CV131	Screen	166	250
3rd IF valve	Cathode	2•2	10
V204a CV140 A.G.C. valve	Cathode Delay Voltage	10.8	25

These measurements are taken with the grid of V206 connected to earth through $0.01\,\mu\text{FD}$ capacitor (B.F.O. not oscillating).

(ii) B.F.O.

Valve Type	Valve	Avomete	r Model 8
Position	Electrode	P.D.	Range
V206 CV131 B.F.O. valve			
Position 1-5 of SW S202	Anode Screen	205 53	250 250
Position 6 (R/T of SW S202)	Anode Screen Cathode	231 168 10	1000 250 25
Position 7 (CAL) of SW S2O2	Anode Screen	130 150	250 250

(c) AF and Power Unit

Valve Type	Valve	Avometer Model 8		
Position	Electrode	P.D.	Range	
V301 CV454 AF Amp valve	Anode Screen Cathode	50 33 0•63	100 100 2•5	
V302 CV2136 AF Output valve	Anode Screen Cathode	245 224 10•5	1000 1000 25	
R305 Tapping Point 'Gain' control fully anti-clockwise		25	100	

(d) H.T. Outputs from Power Unit

Point of Output	Avometer	Model 8
Total of output	P.D.	Range
SK301 Pin 1	277	1000
" " 7	253	II .
" " 4	229	tt
" " 2	150	250

PART B

PERFORMANCE TESTS MORE SUITABLE FOR USE IN DEPOT SHIPS AND DOCKYARDS SIGNAL + NOISE/NOISE RATIO, AND OVERALL SENSITIVITY

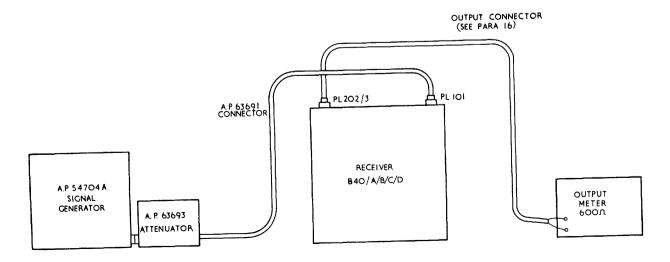
Test Equipment required

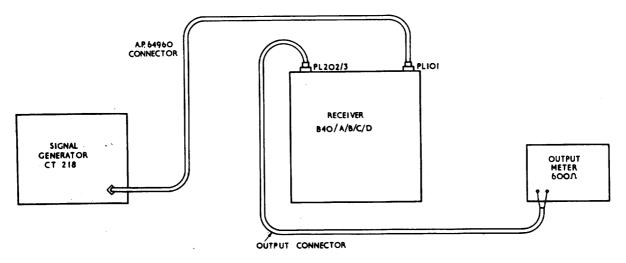
47.

·		-	
Instrument	Title	A.P.	Remarks
Signal Generator covering 500 kc/s to 30 Mc/s	CT218 Marconi	10S/16780 54704/A	Note: - This instrument is not calibrated above 25 Mc/s.
Output Wattmeter with Connector (see para. 16)	Decibel Meter Portable No. 3 Output Power Meter TF340	ZD00022 54708	
Attenuator	-	63693	These two items are required
Connector	-	63691	for use with A.P.54704 Signal Generator
Connector		64960	Required for use with CT218. Part of Box Stowage for connectors for CT82 Noise Generator

Test Requirement

- 48. (a) SENSITIVITY 500 mil output for not more than 1 microvolt input.
 - (b) SIGNAL + NOISE/NOISE RATIO Better than 22 dB.





WHEN USING 105/16780 SIGNAL GENERATOR C.T. 218

TEST EQUIPMENT CONNECTION DIAGRAM FIG. 3(b)

The Drill

49. STEP

PROCEDURE

- 1 Connect the instruments as shown in Figs. 3a or 3b above. Switch on, and allow to warm through for 15 mins.
- 2 Set the receiver controls as follows:-
 - (1) ANTI-CROSS-MOD. control fully clockwise
 - (2) CRYSTAL switch to OFF
 - (3) LIMITER switch to OFF
 - (4)

RECEIVER	BANDWIDTH SWITCH	SYSTEM SWITCH	A.G.C. SWITCH
B40/A	Narrow	Manual **	-
BrtoB\C	3 kc/s	R∕T	OFF
BHOD	3 kc/s	R/T	OFF ·

- (5) OUTPUT switch towards back of receiver. Short circuit R223.
 - m Stop h.f.o. oscillating by connecting a 0.01 uF capacitor between the chassis and the grid of the b.f.o. valve.

STEP

PROCEDURE

- (6) LOUDSPEAKER switch to OFF
- (7) TELEPHONES unplugged
- (8) AF GAIN control fully clockwise (RV224)
- (9) GAIN control fully clockwise (RV305/309)
- (10) TUNE the receiver to 0.67 Mc/s
- 3 Set the relevant signal generator controls in accordance with its Handbook instructions to provide the following:

MODULATION =
$$\begin{cases} \text{CT218 - 1000 c/s, 30}, \\ \text{A.P.54704A - 400 c/s, 30}, \end{cases}$$

Output frequency 0.67 Mc/s

Output level 10 microvolts (A.P.54704A) 1 microvolt (CT218)

4 Set the output meter controls to provide the following:-

Input impedance - 600 ohms

Output level - to read at least 500 mW.

Tune the signal generator accurately to the receiver setting as indicated by maximum reading in the output meter. The receiver output must exceed 500 mW.

NOTE: If it is not possible to obtain this output, sensitivity is low, and the reason must be investigated.

- Reduce receiver gain by means of the GAIN control (RV305/309) if necessary, until 500 mW is obtained.
- 7 SYSTEM switch to TUNE. B40/A only unclip capacitor shorting grid of b.f.o. valve to chassis. Remove short circuit from R223.

Switch off signal generator modulation i.e. to C.W.

- 8 Tune signal generator for zero beat.
- 9 B40/A/B/C SYSTEM switch to LOW. B40D SYSTEM switch to FSK NARROW LOW.
- Adjust receiver AF GAIN control (RV224) for a reading of 500 mW in the output meter.
- Switch off the signal generator carrier, but retain all the connections to the receiver.

PROCEDURE

- 12 Check that the output meter reading has fallen by at least 22 dB, i.e. to less than 3 milliwatts.
- Repeat the above procedure on the following frequencies:-

BAND	Frequency (Mc/s)		
	Bottem	Middle	Тор
1	0.67	1.05	1.52
2	1.66	2.6	3.8
3	4.11	6.4	9.2
4	9.8	13.1	17.4
5	18.0	23.0	28.0

OVERALL AUDIO-FREQUENCY RESPONSE

Test Equipment required

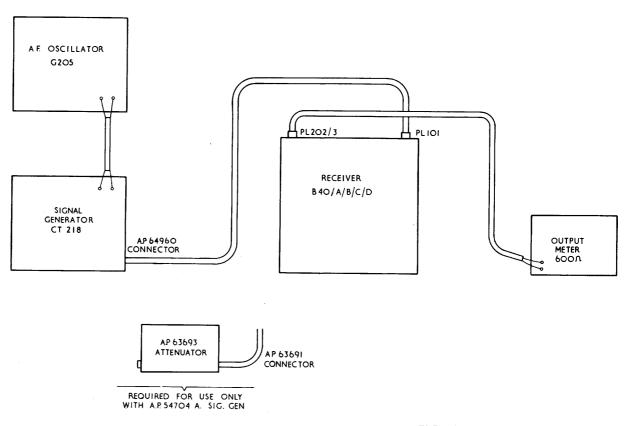
50.

	Description	Identity	A.P.
Signal Generator covering 1 Mc/s with provision for external modulation		CT218 Narconi	10S/16780 54704/A
Audio frequenc	cy variable frequency	G. 205	W. 7252
Output Meter v	vith Connector (see para. 16)	Decibel Meter Portable No. 3 TF340	ZD• 00022 54 7 08
Attenuator		-	63693
Connector	See Note 1	_	63691
Connector	See Note 2	-	64960

- NOTE 1:- These will be required if A.P.54704/A Signal Generator is used. For details see paras. 11 to 13.
- NOTE 2 :- Required if CT218 Signal Generator is used. Provided in the "Box Stowage for connectors for CT82 Noise Generator".

Test requirement

- 51. The audio frequency response, measured at the receiver output, with the signal fed to the receiver input, should conform to the following requirements:-
 - (a) With a reference level established at the maximum output obtainable over the audio-frequency range, the output at 300 c/s and 3000 c/s modulation should not fall by more than 4 dB below the reference level.
 - (b) The output at 80 c/s modulation frequency should fall by at least 18 dB below the reference level.



TEST EQUIPMENT CONNECTION DIAGRAM FIG 4

The Drill

52. STEP

PROCEDURE

- 1 RECEIVER controls as follows:-
 - (1) ANTI-CROSS-MOD. control fully clockwise
 - (2) CRYSTAL switch to OFF
 - (3) LIMITER switch to OFF
 - (4) OUTPUT switch, toggle to rear of receiver
 - (5) LOUDSPEAKER switch to OFF
 - (6) GAIN control fully clockwise (RV305/309)
 - (7) TUNE to 1.05 Mc/s

(8)

RECEIVER	BANDWIDTH SWITCH	SYSTEM SWITCH	A.G.C. SI.ITCH
B40/A	Wide	Tune	•
B40B/C/D	8 kc/s	Tune	OFF

2 Signal generator

- (1) Adjust output level to 10 microvolts, (100 microvolts in the case of A.P.54704/A).
- (2) TUNE to 1.05 Mc/s (the receiver frequency) and adjust carefully for MINIMUM output meter reading i.e. zero beat.
- 3 SYSTEM switch to R/T (B40B/C/D). SYSTEM switch to MANUAL (B40/A) and stop b.f.o. oscillating by connecting 0.01 µF capacitor between b.f.o. valve grid and chassis.
- Signal generator to external modulation. Adjust modulation frequency of external AF Oscillator for maximum receiver output, maintaining modulation depth at 30%.
- Adjust receiver gain by means of the AF GAIN control (RV224) for a reading of +15 dB on the 10 milliwatts output meter range i.e. 316 milliwatts. This is the reference level.

STEP

PROCEDURE

6 Maintaining the modulation depth at 30%, vary the AF modulation frequency in steps between 80 c/s and 3000 cycles per second.

Check that:-

- (1) The output meter reading does not fall more than 4 dBs below the +15 dB reference level at any modulating frequency between 300 c/s and 3000 c/s, i.e. it must not fall below 125 milliwatts.
- (2) The output meter reading falls more than 18 dB below the +15 dB reference level, i.e. below 5 m/, at a modulating frequency of 80 cycles per second.

OUTPUT LEVELS

Test equipment required

53• (a)

Description	Identity	A.P.
Signal Generator covering approximately 1 Mc/s	CT218 Marconi	10S/16780 54704/A
Output Meter with Connector (see para. 16)	Decibel lieter Portable No. 3 TF340	ZD•00022 54708
Connector See Note 1 Attenuator		63691 63693
Connector See Note 2		64960

NOTE 1.- Required for usc with A.P.54704/A Signal Generator

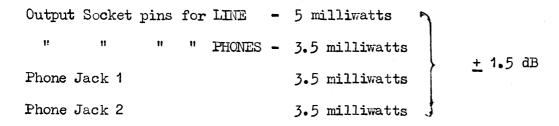
NOTE 2:- " " " CT218 " "

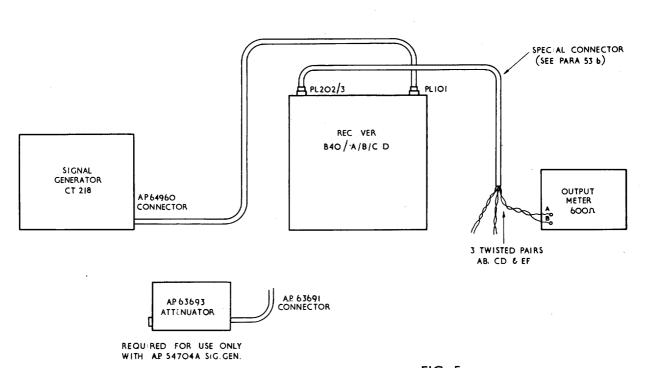
(b) To facilitate this test a special output connector should be made up. It consists of a six way Mark 4 socket (see Chapter 8 Para. 18) with three twisted pairs suitably coloured for identification, about 4 ft long. The three pairs are connected to Pins A and B, C and D, and E and F, the free ends being fitted with either spade terminals or crocodile clips. Chapter 8 gives information on how to assemble this socket connector and details concerning approved methods of soldering to the pins.

(c) A further connector is required for Step 5 of the test to connect the output meter to the phone jack. This consists of a standard phone jack plug terminating a twisted pair about 3 feet long. Spade terminals or crocodile clips are connected to the free ends.

Test requirement

54. When the receiver is set up to give 500 mW at the external loudspeaker pins of the output socket, the levels at the other outputs should be as follows:-





TEST EQUIPMENT CONNECTION DIAGRAM FIG. 5

The Drill

55. STEP

PROCEDURE

- 1 RECEIVER controls as follows:-
 - (1) ANTI-CROSS-MOD. control fully clockwise
 - (2) CRYSTAL switch
- OFF
- (3) LIMITER switch
- OFF
- (4) OUTPUT switch (at back of receiver) Toggle to rear of receiver
- (5) LOUDSPEAKER switch

- OFF

(6) GAIN control

- fully clockwise

(7)

RECEIVER	BANDWIDTH SWITCH	SYSTEI SWITCH	A.G.C. SWITCH
B40/A	Narrow	R/T	-
B40B/C/D	3 kc/s	R/T	OIN

- (8) TUNE to 1.05 Mc/s
- 2 Signal Generator controls as follows:-
 - (1) Modulation, 1000 c/s (CT218) or 400 c/s (54704/A) 30% depth of modulation.
 - (2) Tune to 1.05 Mc/s, and adjust for maximum reading in the output meter.
 - (3) Output level 100 microvolts (A.P.54704/A)
 10 microvolts (CT218)
- With the output meter connected to pins A and B of the special connector described in para. 53(b), adjust receiver AF GAIN control for a reading of 500 mW in the meter.
- Put the toggle of the cutput switch towards the front of the receiver. Disconnect cutput wattmeter from pins A and B of PL203/2, and connect it in turn, by means of the special connector, to pins C and D (600 ohms line) and E and F (600 ohms phones). An output power reading of 5 m. for "Line" and 3.5 m. for "phones" (+ 1½ dB) should be obtained.
 - NOTE: Pins A and F should be connected to the earth terminal of the output meter. When testing the output across pins C and D, no particular connection is required.
- Plug in the output meter in turn to each of the telephone jacks on the front panel, using the connector described in para. 53(c). With the wattmeter set to 600 ohms an output power reading of 3.5 mW + 1½ dB should be obtained from each jack.

IMAGE REJECTION

Test Equipment required

56.

Description		Identity	A. P.
Signal Generator covering 1 Mc/s to 25 Mc/s		CT218 Larconi	10S/16780 54704/A
Output Meter	r with Connector (see para. 16)	Decibel Meter Portable No. 3 TF340	ZD• 00022 54708
Attenuator	See Note 1	-	63693
Connector	See Note 1	-	63691
Connector	See Note 2	-	64960

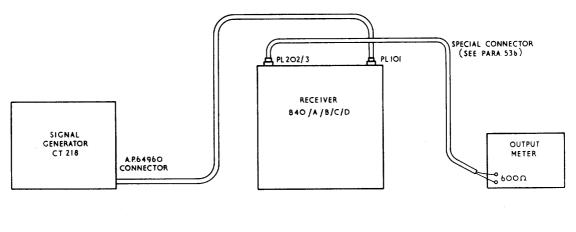
NOTE 1:- These will be required if A.P.54704/A Signal Generator is used.

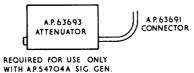
NOTE 2:- Required if CT218 Signal Generator is used. Provided in the "Box Stowage for connectors for CT82, Noise Generator".

Test requirement

57. The image rejection should be as follows:-

	Wa ve- Ba nd	Fundamental Frequency (Mc/s)	Image Frequency (Mc/s)	Image Rejection (dB)
	1	1.05	2.05	Exceeding 95 dB
	2	2.6	3. 6	" 80 "
	3 .	6.4	7•4	" 60 "
	4	13.1	14.1	" 50 "
	5	23	24	" 40 "
,		1		





TEST EQUIPMENT CONNECTION DIAGRAM FIG. 6

The Drill

58. <u>STEP</u>

1

PROCEDURE

RECEIVER controls as follows: -

- (1) ANTI-CROSS-MOD. control fully clockwise
- (2) CRYSTAL switch
- OFF
- (3) LIMITER switch
- OFF
- (4) OUTPUT switch
- toggle toward rear of receiver
- (5) LOUDSPEAKER switch
- OFF
- (6) GAIN control
- fully clockwise
- (7) TUNE to 1.05 Mc/s

· (8)

)					
,	RECEIVER	BANDWIDTH SWITCH	SYSTEM SWITCH	A.G.C. SWITCH	
	B4O/A	Narrow	ì ïanual	-	
	B4OB/C/D	3 kc/s	R/T	OFF	

N.B. B40/A - connect grid of b.f.o.

PROCEDURE

2	Signal	Generator	controls:-

Output tuned to receiver setting of 1.05 Mc/s.

Output modulated 30%, 1000 c/s (CT218) or 400 c/s (A.P.54704/A)

Output level - 10 microvolts for A.P. 54704/A Signal Generator 1 microvolt for CT218 Signal Generator

- Receiver AF GAIN control (RV224), adjust for 500 mW reading in output meter.
- Tune signal generator to 2.05 Mc/s. Increase the signal generator output by a substantial amount (e.g. by approximately the number of decibels shown in the "image rejection" column under "Test requirement". Vary the signal generator tuning around 2.05 Mc/s until the image frequency is tuned exactly, as shown by a rise in output meter reading. Adjust the signal generator accurately to this setting.
- Re-adjust the signal generator output level until the output meter reading is again 500 mW.
- 6 Check that the signal generator output level is now greater than its original setting by 95 dB or more.
- Repeat the procedure for the other frequencies listed in the table under "Test requirement", and check that the appropriate image rejection figure in decibels is obtained.
 - N.B. When A.P.54704/A signal generator is used, the result is not always accurate, due to the mismatch which occurs when the attenuator is switched to "mV x 100".

63691

64960

A.G.C. PERFORMANCE

Test equipment required

Connector

Connector

Description	Identity	A.P.
Signal Generator covering around 1 Mc/s	CT218 Marconi	10S/16780 54704/A
Output Meter with Connector (see para. 16)	Decibel Meter Portable No. 3	ZD. 00022
	TF340	54708
Attenuator See Note 1	-	63693

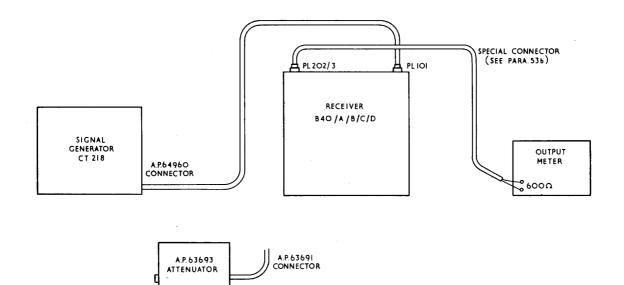
See Note 2

NOTE 1:- These will be required if A.P. 54704/A Signal Generator is used.

NOTE 2:- Required if CT218 Signal Generator is used. Provided in the "Box Stowage for connectors for CT82 Noise Generator".

Test requirement

- 60. The receiver is adjusted to give a 200 mV output with a 1.5 microvolt input. Modulation is 30%, 1000 c/s (CT218) or 400 c/s (A.P.54704/A). The input at the receiver is increased from 1.5 microvolt to 10 millivolts (i.e. by 77 dB). The receiver output should not change by more than 3.5 dB at any point between the two input voltage levels.
- N.B. When using A.P.54704/A Signal Generator, the output attenuator should be set to 15 microvolts and 100 millivolts respectively, due to the use of the Attenuator A.P.63693.



TEST EQUIPMENT CONNECTION DIAGRAM

FIG. 7

The Drill

61. STEP

PROCEDURE

1 RECEIVER controls as follows:-

REQUIRED FOR USE ONLY WITH AP.54704A SIG. GEN.

- (1) ANTI-CROSS-MOD. control fully clockwise
- (2) CRYSTAL switch OFF
- (3) LILLITER switch OFF
- (4) OUTFUT switch at back of receiver toggle toward back of receiver
- (5) LOUDSPEAKER switch OFF
- (6) GAIN control fully clockwise
- (7) TUNE to 1.05 Mc/s

(8)	RECEIVER	BANDWIDTH SWITCH	SYSTEM SWITCH	A.G.C. SWITCH
	B40/A	Narrow	R∕T	-
	B4OB/C/D	3 kc/s	R/T	ON

STEP

PROCEDURE

- 2 Signal Generator controls:-
 - (1) Output level 1.5 microvolt (CT218)
 15 microvolts (A.P.54704 A)
 - (2) Modulation 30%, 1000 c/s (CT218) or 400 c/s (A.P.54704/A)
 - (3) Frequency tune to receiver frequency of 1.05 Mc/s, as indicated by maximum cutput meter reading.
- Adjust receiver AF GAIN control (RV224) to give a reading of 200 milliwatts in the output meter.
- Slowly increase the signal generator output voltage in convenient steps 6700 times, i.e. by 77 dB (CT218, to 10 millivolts, A.P.54704A to 00 millivolts). Check that output meter reading does not increase by more than 3.5 dB at any point between the two voltage output limits.

ANTI-CROSS-MODULATION

Test Equipment required

62	
	٠

Ī	Description		A.P.
Signal Gener	Signal Generator covering around 1 Mc/s		10S/16780 54704/A
Output Lieter	Output Meter with Connector (see para. 16)		ZD. 00022 54708
Attenuator	See Note 1	-	63693
Connector	> 266 1/016 1	_	63691
Connector	Connector See Note 2		64960

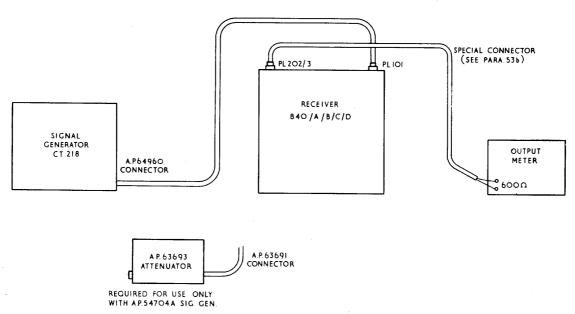
NOTE 1:- These will be required if A.P.54704/A Signal Generator is used.

NOTE 2:- Required if CT218 Signal Generator is used. Provided in the 'Box Stowage for connectors for CT32 No se Generator'.

Test requirement

63.

- (a) With the ANTI-CROSS-MODUIATION control fully clockwise (maximum gain position) receiver gain is adjusted so that with an input of 100 microvolts (CT218) or 1 millivolt (A.P.54704/A), an output of 500 milliwatts is obtained.
- (b) Turn the ANTI-CROSS-MODULATION control fully anti-clockwise. Increase the output of the signal generator until the output meter again reads 500 mW, and check that the signal generator output is now at least 15 dB greater than in (a) i.e. 560 microvolts (CT218) or 5.6 millivolts (A.P. 54704/A).



TEST EQUIPMENT CONNECTION DIAGRAM

FIG. 8

The Drill

64. STEP

PROCEDURE

1 RECEIVER controls as follows:-

- (1) ANTI-CROSS-MOD. control fully clockwise
- (2) CRYSTAL switch OFF

STEP

PROCEDURE

- (3) LIMITER switch .
- (4) LOUDSPEAKER switch ON
- (5) AF GAIN control fully clockwise (RV224)
- (6) TUNE to 1.05 lc/s

(7)	RECEIVER	BANDWIDTH SWITCH	SYSTEM SWITCH	A.G.C. SWITCH
	B40/A	Narrow	Hanual	-
	B40B/C/D	3 kc/s	Tune	OFF

OFF

- (8) OUTPUT switch at rear of receiver, toggle to rear of set.
- 2 Signal Generator controls as follows:-
 - (1) Tune to 1.05 Mc/s, unmodulated, exactly to zero beat as indicated by zero output meter reading.
 - (2) Output to 100 microvolts (1 millivolt A.P.54704/A Sig. Gen.)
- 3 SYSTEM switch to:-
 - B40/A Manual, but detune receiver for maximum "audio" output.

B40B/C - LCW

B4OD - FSK NARROW LOW

Adjust GAIN control (RV305/309) for a reading of 500 milliwatts in the output meter.

- 4 ANTI-CROSS-MOD. control fully anti-clockwise.
- 5 Increase signal generator output until output meter again reads 500 mW.
- 6 Check that signal generator output has increased by at least 15 dB i.e. at least 560 microvolts, or 5.6 millivolts, depending upon the signal generator employed.

CRYSTAL CONTROLLED OPERATION

Test Equipment required

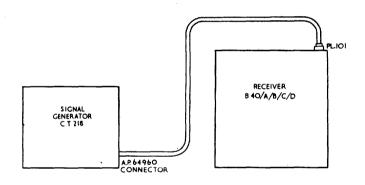
65.

Description	Identity	A.P.
Signal Generator covering 2 Mc/s = 10 Mc/s	CT218 larconi	108/16780 54704/A
Connector - See Note	-	64960

NOTE: - Provided with connectors for CT82 Noise Generator.

Test requirement

66. With a suitable crystal of frequency Fc plugged in, the receiver should operate, crystal controlled, at n.Fc - 500 kc/s, where n is 1, 2, 3 or 4 e.g. Fc = 2.5 Mc/s.



TEST EQUIPMENT CONNECTION DIAGRAM FIG. 9

The Drill

67. STEP

PROCEDURE

1 RECEIVER controls as follows:-

- (1) ANTI-CROSS-HOD. control fully clockwise
- (2) CRYSTAL switch to ON. Note that warning lamp should work.

STEP

PROCEDURE

- (3) Plug-in a crystal of any frequency, e.g. 2.5 Mc/s
- (4) OUTPUT switch at back of receiver toggle towards front of receiver
- (5) LIMITER switch

- OFF

(6) LOUDSPEAKER switch

to ON

(7) GAIN controls

- adjust for adequate loudspeaker output.

(8)

RECEIVER	BANDWIDTH SWITCH	SYSTEM SWITCH	A.G.C. SWITCH
B40/A	Narrow	Manual	-
B4OB/C/D	3 kc/s	Tune	OFF

- 2 Signal Generator controls: -
 - (1) C.W. operation
 - (2) Output level 10 microvolts (A.P.54704A)
 1 microvolt (CT218)
 - (3) Tune to Fc 500 kc/s (2000 kc/s)
- Tune receiver to Fc 500 kc/s (2000 kc/s) then tune signal generator to receiver frequency as indicated by maximum volume in the loudspeaker. Tune the receiver around this frequency and check that a note is obtained, which varies in amplitude but not in pitch. The receiver is then operating crystal controlled.
- Repeat the operation at twice, three and four times the crystal frequency (2, 3 and 4 Fc 500 kc/s). Using the crystal quoted this would be at 4.5 Mc/s, 7 Mc/s and 9.5 Mc/s.

NOISE LIMITER ACTION

Test Equipment required

68.

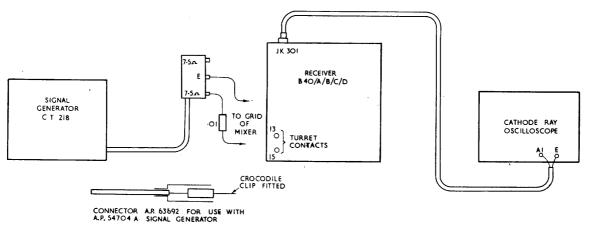
I	Description	Identity	A.P.	
Signal Generator covering around 0.67 Mc/s		CT218 Ma rc on i	10S/16780 54704A	
Oscilloscope		-	10S/831	
Attenuator	Soc Note 1	_	63693	
Connector	See Note 1		63692	
Connecting le As supplied w See Note		-		
Connector consisting of a phone jack (A.P.650/1) connected to a twisted pair (see para. 53(c)).				

NOTE 1:- This will be required if A.P. 54704A Signal Generator is used.

NOTE 2:- This will be required for use with CT218.

Test requirement

69. When a signal of 200 MV (CT218) or 1000 MV (A.P.54704A) modulated at 1000 or 400 c/s, the modulation depth being any value between 10,0 and 60%, is applied to the mixer valve grid, the limiter control is effective in its limiting action.



TEST EQUIPMENT CONNECTION DIAGRAM

FIG. 10

The Drill

70. STEP

PROCEDURE

- 1 Set RECEIVER controls as follows:-
 - (1) CRYSTAL switch ON. Remove crystal
 - (2) SYSTEM switch R/T
 - (3) LIMITER switch OFF
 - (4) OUTFUT switch at back of receiver, toggle towards rear of receiver.
 - (5) LOUDSPEAKER switch OFF
 - (6) GAIN control to give suitable amplitude of trace without distortion
 - (7) AF GAIN control fully clockwise
 - (8) TUNE to 0.67 Mc/s.

(9)			
, - ,	RECEIVER	BANDWIDTH SWITCH	A.G.C. SWITCH
	B40/A	Wide	-
	B4OB/C/D	8 k c/ s	CI/I

2 Set Signal Generator controls as follows: -

Frequency - 500 kc/s

Modulation - CT218, 1000 c/s A.P.54704A, 400 c/s

Modulation Depth - 10%

Output level - 1000 microvolts A.P.54704A 200 microvolts CT218

Connect output via a 0.01 µF capacitor (already incorporated in A.P.54704A Signal Generator lead) to the receiver mixer grid.

3 Set oscilloscope controls as follows: -

Trig. Sync. to Y1

Velocity range - 100 c/s

Fine velocity - suitable value

Y Plate selector - A1, A2

STET	_
	•

PROCEDURE

- Tune the signal generator exactly to the receiver IF as shown by maximum height of trace on the c.r.t. Adjust the oscilloscope "Y" plate amplifier control for a convenient height of trace.
- Switch the receiver LIMITER switch to "ON". Check that the LIMITER control is effective, as indicated by a reduction in the amplitude of the trace on the c.r.t., when the limiter control is operated.
- By steps, increase the modulation depth up to a maximum of 60%, checking the effectiveness of the LIMITER control at each step.

AF GAIN

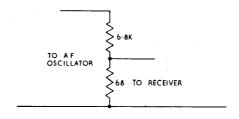
Test Equipment required

71.

Description	Identity	A.P.
Audio Frequency Test Oscillator capable of operating at 1 kc/s	G.205	₩.7252
Output Meter	Decibel Meter Portable No. 3	ZD• 00022
	TF340	54708

Special Items

72. A 100/1 voltage divider should be made up as follows:-

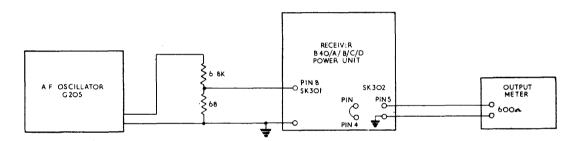


100/1 VOLTAGE DIVIDER

FIG. 11

Test requirement

- 73. For a receiver output of 500 milliwatts, the input to the grid of the first AF valve should be not greater than 0.15 volts, at 1000 c/s.
 - NOTE 1:- With the test equipment connected as shown, the output voltage at the AF oscillator should be 15 volts.
 - NOTE 2:- It is necessary to remove the AF and Power Unit from the receiver in order to carry out this test.



TEST EQUIPMENT CONNECTION DIAGRAM

FIG. 12

The Drill

-		
74.	STEP	PROCEDURE
	1	Remove the AF and Power Unit from the receiver. Reconnect the mains plug. Connect up the test equipment.
	2	On all patterns of the receiver, connect pins 1 and 9 of SK302.
	3	On B40/A, connect pins 5 and 6 of SK301.
	4	Switch on, and allow 15 minutes to warm through.
	5	AF oscillator frequency, 1000 c/s.
	6	Adjust the AF oscillator output level so that the output meter reads 500 milliwatts. The oscillator output should be not more than 15 volts.

IF RESPONSE

ADJACENT CHANNEL SELECTIVITY

LETHOD USING SIGNAL GENERATOR, AF OSCILLATOR AND OUTPUT LETER

Test Equipment required

75.

Instrument	Title	A. P.
Signal Generator covering 500 kc/s	CT218 Marconi	10S/16780 54704/A
Output Wattmeter with Output Connector (Para. 16)	Decibel Meter Portable No. 3 Output Power Meter TF340	ZD. 00022 54708
AF Oscillator	-	W. 7252
Model 8 Avometer	_	A.P.12945
Attenuator See Note		63693
Connector	~	63692

NOTE: - For use with A.P. 54704/A Signal Generator

Additional equipment

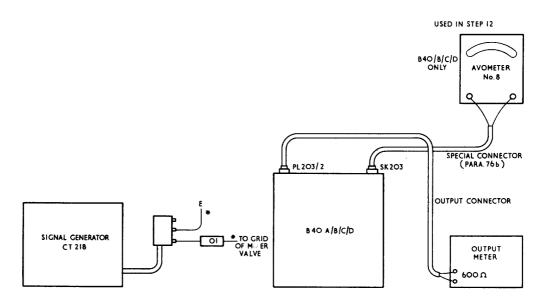
- 76.(a) A 0.01 mfd capacitor with a crocodile clip on each lead. (B40/A only).
 - (b) A coaxial plug (A.P. 60046) connected to a suitable length of coaxial cable (see Chap. 6, Para. 6).

Test requirement

77. The minimum acceptable bandwidth at 6 dB down, and the maximum acceptable bandwidth at 40 dB down for each position of the BANDWIDTH switch is as follows:-

Response	Rece iver	B40/A	Receiver B40B/C/D		
Level	Narrow	Wide	1 kc/s	3 kc/s	8 k c/ s
6 dB (Min.)	2.5 kc/s	8 kc/s	1 kc/s	2.5 kc/s	8 kc/s
40 dB (max.)	9 kc/s	25 kc/s	½ kc/s	9 k c/ s	25 k c/s

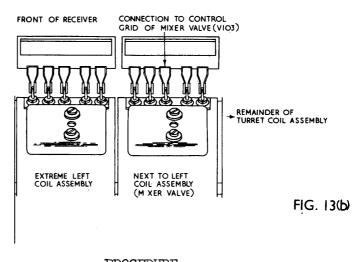
"1 kc/s position" measured at 30 dB down



NOTE:— IF AP54704 A SIGNAL GENERATOR IS USED, "HE CONNECTION BETWEEN THE SIGNAL GENERATOR AND THE GRID OF THE MIXER VALVE IS MADE THROUGH THE AP.63693 ATTENUATOR AND AP.63692 CONNECTOR.

* CROCODILE CLIPS FITTED.

FIG. 13(g)
TEST EQUIPMENT CONNECTION DIAGRAM



The Drill

78. STEP

PROCEDURE

1 Receiver settings as follows:-

OUTPUT switch towards rear of receiver

ANTI-CROSS-MOD. control fully clockwise

2

CRYSTAL switch ON, crystal removed

A.G.C. switch to OFF

NOISE LIMITER to OFF

LOUDSPEAKER switch to ON

GAIN and AF GAIN controls fully clockwise

SYSTEM switch to TUNE

BANDWIDTH switch to NARROW or 3 kc/s

TUNE receiver to 0.67 Mc/s

Calibrate the signal generator incremental or logging scale as follows:-

(a) A.P.54704/A - follow the instructions contained in the Signal Generator Handbook, or use a method similar to that given below.

(b) CT218

- (1) Set the signal generator output to approximately 50 microvolts, and connect to mixer grid, no modulation.
- (2) Tune the signal generator accurately for zero beat at 500 kc/s as indicated by the output meter. Note the logging scale reading, and identify this reading as (A).
- (3) Increase the signal generator frequency until the audio note is approximately 1000 c/s.
- (4) Receiver SYSTEM switch to R/T.
 Signal generator to modulate 30% at 1000 c/s.
- (5) Compare the 1000 c/s note with the audio note heard in (3) above.
- (6) Switch off signal generator modulation. SYSTEM switch to TUNE. Adjust the signal generator frequency and repeat steps 4 and 5 as necessary until the two notes are equal in pitch.
- (7) Note the logging scale reading, and identify this reading as (B).

The difference between readings (A) and (B) represents 1000 c/s (1 kc/s).

Greater accuracy can be achieved by repeating the procedure with the signal generator 1 kc/s below the zero beat frequency (see (3) above), and taking an average of the two results.

STEP PROCEDURE 3 SYSTEM switch to CAL. Adjust signal generator frequency for zero beat as observed in the output meter. Signal generator output level to 50 microvolts (CT218) or 250 JuV (A.P.54704/A). 4 SYSTEM switch to TUNE Any note heard represents an error in b.f.o. alignment, and if this note is higher in pitch than a low "burr", the b.f.o. should be re-aligned. 5 Adjust the signal generator accurately for zero beat. 6 SYSTEM switch to R/T (B40B/C/D), MANUAL (B40/A). In B40/A, stop b.f.o. oscillating by connecting an 0.01 uF capacitor between b.f.o. valve grid and chassis. 7 Switch signal generator to modulate, 30%, CT218 - 1000 c/s $A \cdot P \cdot 54704/A = 400 \text{ c/s}$ Adjust AF GAIN to give suitable receiver output i.e. 100 milliwatts. 8 Increase signal generator output voltage by 6 dB i.e. from 50 microvolts to 100 microvolts (or 250 to 500 microvolts for A.P.54704/A). Detune the signal generator until the receiver output falls to the original level. Note carefully the amount of detuning on the incremental or logging scale, and convert this reading to kc/s. 9 Repeat, detuning the signal generator in the opposite direction. The sum of the two frequencies derived from the incremental scale readings, gives the bandwidth at 6 dB down. This should be greater than 2.5 kc/s. 10 Repeat steps (7) (8) and (9), but this time increase the input by 40 dB i.e. from 50 microvolts to 5 millivolts (250 MV to 25 mV for A.P. 54704/A, after detuning the signal generator so that the cutput meter is not damaged. Read off from the incremental scale readings, the bandwidth at 40 dB. It should be less than 9 kc/s. 11 Repeat steps (5) to (10) inclusive, with receiver BARDWIDTH to 8 kc/s or WIDE. In this case, the bandwidth 6 dB down should be greater than 8 kc/s, and the bandwidth 40 dB down should be less than 25 kc/s.

- 12
- In the case of B40B/C/D, to check the receiver bandwidth in the 1 kc/s position, the output meter should be disconnected and a Model 8 (high resistance) Avometer connected to read second detector current. The connection of the Avometer is fully described in Chapter 6 Para. 23.3.(2) under Crystal Filter Alignment. The following procedure should be carried out using the Avometer for measuring receiver output.
- (1) With the Avometer disconnected, set receiver BANDWIDTH switch to 1 kc/s and SYSTEM switch to CAL. Switch OFF signal generator modulation, and adjust its tuning for zero beat, as heard in the monitor loudspeaker. Note the logging scale reading.
- (2) SYSTEM switch to R/T. Connect Avometer and adjust the signal input voltage to obtain a reading of 50 microamps in the Avometer (switched to the correct current range 250 µA). Care must be taken when using the meter to ensure that it is not damaged by overloading.
- (3) Increase the signal input voltage to twice its original setting (6 dB), and increase the signal generator frequency until the reading in the Avometer is again 50 microamps. Carefully note the amount of de-tuning on the logging scale and convert the reading to c/s.
- (4) Decrease the signal generator frequency to the setting below 500 kc/s where the Avometer again reads 50 microamps. Note the frequency on the logging scale, and convert to c/s.
- (5) The two frequencies so obtained are added together and should exceed 1 kc/s.
- (6) Tune the signal generator to 500 kc/s and repeat the procedure, but this time increase the signal input voltage 30 times (30 dB approx.). The bandwidth at this level should not exceed 5 kc/s.

Important. When making this test it is essential that the signal generator is de-tuned over 5 kc/s before making the voltage increase, both above and below 500 kc/s, to avoid damaging the meter.

IF RESPONSE (METHOD USING FREQUENCY SWEFT OSCILLATOR AND OSCILLOSCOPE)

79. For those ships and dockyards who may possess a ganging oscillator, such as the Cossor Model A.P.54707, a quicker method is available. The shape of the response curves which should be seen, is given in Fig. 15.

Test Equipment required

80.

Instrument	Title	A.P.
Frequency swept Oscillator covering 500 kc/s	Cossor Model	54707
Oscilloscope	Type 13A	105/831

Additional equipment

81. A 0.01 uF capacitor with a crocodile clip at each end. (For use with B40/A only.)

Connectors of suitable length made up from any convenient uniradio (screened) cable.

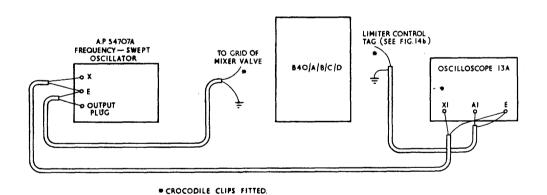
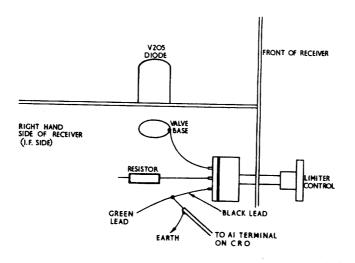


FIG. 14(0).
TEST EQUIPMENT CONNECTION DIAGRAM



CONNECTION TO RECEIVER FROM CRO FIG. 14(b)

The Drill

82. STEP

PROCEDURE

- 1 Receiver settings:-
 - (1) OUTPUT switch towards front of receiver.
 - (2) ANTI-CROSS MOD. control fully clockwise.
 - (3) CRYSTAL switch to ON, crystal removed.
 - (4) SYSTEM switch to CAL.
 - (5) LOUDSPEAKER switch to OFF.
 - (6) AF GAIN control fully clockwise (RV224).
 - (7) GAIN control, adjust for reasonable output in the telephones.

STEP

PROCEDURE

(8)			
	RECEIVER	BANDWIDTH SWITCH	A.G.C. SWITCH
	B40/A	Narrow	-
	B40B/C/D	3 kc/s	CIN

- (9) TUNE to 0.67 Mc/s
- (10) Plug in Telephones
- 2 Ganging oscillator settings:-
 - (1) Frequency 500 kc/s. Adjust tuning slightly until zero beat is heard in the telephones. Leave the tuning dial at this setting.
 - (2) Bandwidth 20 kc/s.
- - (1) Trig. Sync. EXT
 - (2) Velocity Range 10 c/s
 - (3) Fine Velocity As low as convenient
 - (4) Cal. Markers OFF
 - (5) Y Plate Selector A1, A2
- SYSTEM switch B40/A MANUAL
 Short the grid of the b.f.o. valve
 to earth by a 0.01 µF capacitor.
 B40B/C/D R/T

Adjust GAIN control for reasonable picture amplitude in c.r.t.

Do not overload the receiver

- Adjust the A1 gain control on the oscilloscope to give a convenient measurable deflection on the graticule.
- Inspect the IF response curve displayed in the c.r.t., for symmetry. Re-alignment must be undertaken if the skirts are noticeably asymmetric.
- Measure the bandwidth across the response curve at the point where the amplitude has dropped to half the value of the centre-frequency (500 kc/s) amplitude i.e. at the 6 dB down points. The horizontal frequency scale may be calibrated by the 20 kc/s length of the oscilloscope time-base.

8

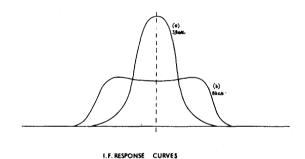
Repeat the above procedure, with the BANDWIDTH switch in the following positions:-

RECEIVER	BANDWIDTH POSITIONS
B40/A	Wide
B4OB/C/D	8 kc/s 1 kc/s

The curves should be shaped similarly to those illustrated in Fig. 15. It is especially important that the 1 kc/s curve should be accurate.

9

Receivers which fail to satisfy the test should have the IF stages re-aligned.



-1 kc/s. 1 ZERO + 1 kc/s.
INCREMENTAL TUNING
RESPONSE - CRYSTAL FILTER FIG. 15

IF GAIN MEASUREMENTS

PART 1

OVERALL IF GAIN

Test Equipment required

83.

Description of instrument	Identity	A. P.
Signal Generator capable of operation	CT218	10S/16780
at 500 kc/s, and modulation of 400 or 1000 cycles per second at 30%	Marconi	54 7 04/ A
Output Meter with Output Connector (see para. 16)	Decibel Meter Portable No. 3 TF340	ZD•00022 54708
Connector See Note 2	_	
Connecting lead with attenuator See Note 1		63692/3

NOTE 1:- This will be required if A. P. 54704/A Signal Generator is used.

NOTE 2:- This is supplied with CT218 Signal Generator.

Test requirement

84. In order to produce a reading of 500 milliwatts in the output meter, a signal at 500 kc/s modulated 30%, injected by the signal generator at the grid of the mixer valve, must not exceed the following:-

DANDUITDMI GUITMAU DOGTATAN	INPUT VOLTAGE			
BANDWIDTH SWITCH POSITION	CT218	A. P. 54704/A		
NARROW or 3 kc/s	50 microvolts	250 microvolts		
WIDE, or 8 kc/s	100 microvolts	500 microvolts		

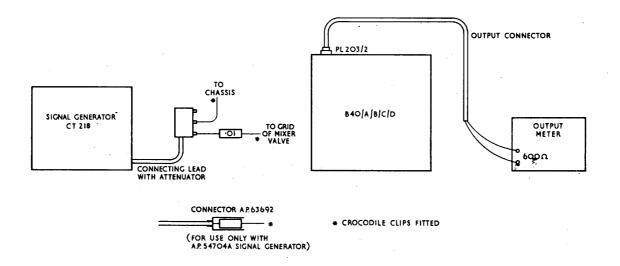


FIG. 16
TEST EQUIPMENT CONNECTION DIAGRAM

The Drill

85. STEP

PROCEDURE

- 1 Receiver controls as follows:-
 - (1) ANTI-CROSS-MOD. control fully clockwise
 - (2) CRYSTAL switch ON, with crystal removed
 - (3) SYSTEM switch CAL.
 - (4) LIMITER switch OFF
 - (5) OUTFUT switch (at back of receiver) toggle toward rear of receiver
 - (6) LOUDSPEAKER switch ON
 - (7) GAIN control fully clockwise
 - (8) AF GAIN control fully clockwise

RECEIVER	BANDWIDTH SWITCH	. A.G.C. SWITCH		
B40/A	Narrow	-		
B40B/C/D	3 kc/s	OFF		

STEP

PROCEDURE

2 Signal Generator controls as follows:-

Operate on C.W.

Tune to 500 kc/s, and tune exactly for zero reading in the output meter. (Zero beat with receiver calibrator.)

3 Receiver controls

Monitor L.S. switch - OFF

SYSTEM switch

- R/T

4 Signal Generator controls

Modulate carrier at 1000 or 400 cycles, per second, 30%

Output - adjust output level for a reading of 500 milliwatts in the output meter. Check that signal generator output voltage does not exceed the figures quoted in the table below.

5 RECEIVER BANDWIDTH SWITCH to:-

8 kc/s - B40B/C/D

or

WIDE - B40/A

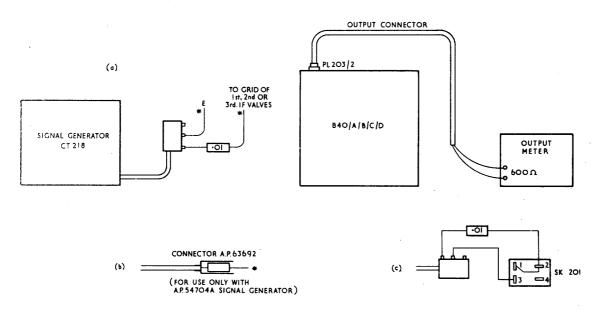
Adjust the signal generator output for a reading of 500 milliwatts in the output meter.

Check that the signal generator output voltage does not exceed the figures given in the table below: -

<u>B</u> ANDWIDTH SWITCH	CT218	A. P. 54704/A
3 kc/s	50 microvolts	250 microvolts
8 kc/s	100 microvolts	500 microvolts

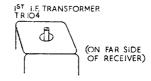
IF STAGE GAIN

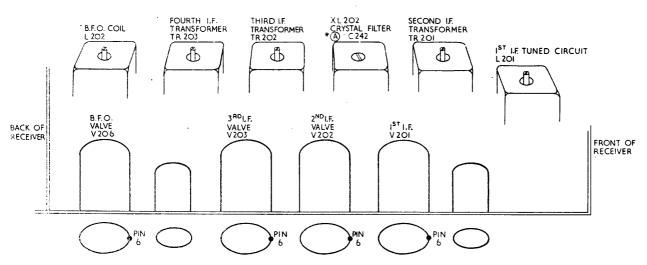
PART 2



* CROCODILE CLIPS FITTED.

FIG. 17
TEST EQUIPMENT CONNECTION DIAGRAM





NOTE:- I. PIN 6 MAY BE IDENTIFIED BY THE GREEN COVERED WIRE CONNECTED TO IT.

2. IN THE CASE OF 840D, THE GRID PIN IS PIN I. (SEE FIG.2 CHAPTER 6)

IN B4O/A, THE ITEM MARKED (A) IS NOT FITTED.
TR 201 IS FITTED IN THE POSITION SHOWN OCCUPIED
BY (A), AND L 201 IN THE PLACE SHOWN OCCUPIED
BY TR 201.

Test requirement

86. A 500 kc/s signal, modulated 30% at 400 or 1000 cycles per second, is applied to the grids of the three IF valves in turn, to give a receiver output of 500 ml.

Test	Input level to all patterns of B40					
Point	CT218	A.P.54704/A				
SK201 **	125 microvolts	600 microvolts				
V201	600 "	2.5 millivolts				
V202	11 millivolts	45 "				
V203	100 millivolts (approx.)	800 "				

For a receiver output of 500 milliwatts, the input should not exceed the figures given in the Table above.

m refer to Fig. 17(c) for details of CT218 connection to SK201.

The Drill

87.	STEP	PROCEDURE		
	1	Receiver controls as follows	s: -	
		(1) ANTI-CROSS-LIOD. control	-	fully clockwise
		(2) CRYSTAL switch	-	ON. Remove crystal
		(3) SYSTEM switch	-	CAL.
		(4) LIMITER switch	_	CFF
		(5) OUTFUT switch at back of		ceiver, toggle towards k of receiver
		(6) LOUDSPEAKER switch	-	ON.
		(7) GAIN control	-	fully clockwise
		(8) AF GAIN control	_	fully clockwise
		(9)		

BANDWIDTH SWITCH

Narrow

3 kc/s

A.G.C. SWITCH

OFF

RECEIVER

B4OB/C/D

B40/A

	77	7
2.	ŀΕ	۲

PROCEDURE

2 Signal Generator controls as follows:-

Switch to C.W.

Tune to 500 kc/s, and tune for zero reading in the output meter. (Zero beat with receiver calibrator)

3 Receiver controls as follows:-

MONITOR LOUDSPEAKER switch - OFF

B40/A - SYSTEM switch to MANUAL Clip a 0.01 uF capacitor between the grid of the b.f. valve and chassis. (See Fig. 18) Short circuit R223.

B4OB/C/D - SYSTEM switch to R/T

4 Signal Generator controls as follows:-

Modulation - 400 c/s or 1000 c/s (as applicable) 30% depth of modulation.

- Connect the signal generator output via the 0.01 µF capacitor (N.B. This is "built-in" in Connector A.P.63692) to the grid of the third IF valve, (V203). Check that an output of 500 milliwatts can be obtained with less than the signal input specified in the chart under "Test requirement".
- Repeat the procedure in (5) with the signal generator output connected successively to the grid of the second and first IF valves.
- Repeat the procedure in (5) with the signal generator output connected between pins 2 and 3 of SK201 with PL103 removed (see Fig. 17(c)).

RF GAIN

Test equipment required

88.

Description of instrument	Identity	A.P.
Signal Generator covering 1 Mc/s to 24 Mc/s	CT218 Marconi	108/16780 54704/A
Output Meter and Connector (see para. 16)	Decibel Meter Portable No. 3 TF340	ZD•00022 54708
Connector - For use with CT218	-	64960
Connecting lead with attenuator	-	Supplied with CT218

The following additional items will be required if A.P.54704A Signal Generator is used:-

Attenuator - A.P. 63693

Connector - A.P. 63692 (non-aerial inputs)

Connector - A.P. 63691 (Aerial input)

The following special item is required: -

A 68 ohm $\frac{1}{2}$ watt resistor, in series with a 0.01 μ F capacitor, with crocodile clips at the free ends (Fig. 19(c))

Test requirement

- 89.(a) The following table gives:-
 - (i) The equivalent voltage at the test point, (assuming no attenuators)
 - (ii) The voltage shown on the CT218 output level indicator
- and (iii) The voltage shown on the A.P.54704/A cutput indicator
 - (b) For a receiver cutput of 500 milliwatts, the signal input modulated at 400 c/s (A.P.54704/A) or 1000 c/s (CT218), at 30%, should not exceed the figures laid down in the table.

Signal Generator Output reading in microvolts (except "Equivaler							.t" Col	L.)					
. Ban d	Freq. (Mc/s)		xer Gri t Conta			2nd RF Valve Grid 1st RF (Turret Contact 8) (Turret			Valve Contac	Grid ot 3)	Aerial		
		Equiv- alent	CT218	54704	Equi v- alent	CT218	54704	Equ iv- alent	CT218	54 7 04	Equiv-	CT 218 E	54704
1	1.05	100	100	500	90	90	450	7	700	3500		0 %	8 8
2	2.6	80	80	400	25	25	125	4	400	2000	n 1 any	1	an 1000 on any
3	6•4	80	80	400	20	20	100	3	300	1500	رب ا	ts	ts ts
4	13.1	80	80	400	20	20	100	3	300	1500		0 - :	more ovol e
5	25	80	80	400	20	20	100	3	300	1500	Not m micro range	Not me micror	Not more microvorange

90. The variation between the figures given under "equivalent", "CT218" and "54704" may be explained as follows:-

Under "Wixer Grid" and "2nd RF Valve Grid"

(a) The "equivalent" and "CT218" figures are the same, but because the 54704/A 10:1 attenuator is not correctly terminated i.e. it is connected across a high impedance, the actual attenuation is approximately 5:1 in practice.

Under the "1st RF Grid" and "Aerial"

(b) The "54704/A" figure for the 1st RF valve is 500 times the "equivalent" figure, due to the 100:1 attenuator in the IF stages, and the 5:1 step down of the incorrectly matched A.P.63693 attenuator. When connected to the aerial, the 54704/A figure is 1000 times the "equivalent" figure, since the attenuator is now correctly matched and gives its normal 10:1 step down in voltage. Due to the 100:1 IF attenuator, the "CT218" figure is 100 times greater than the "equivalent" figure for both the 1st RF grid and aerial measurements.

Details of the attenuators employed are given under the Test Equipment Connection Diagrams.

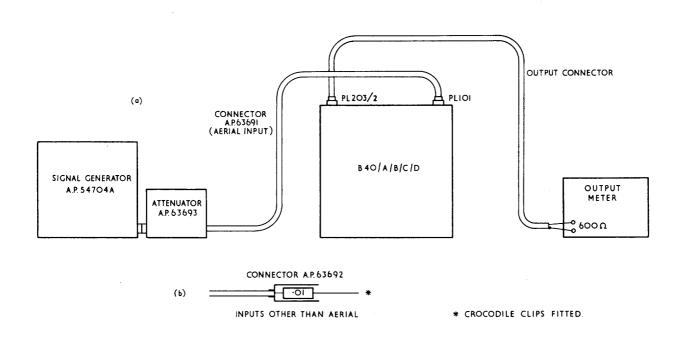


FIG. 19
TEST EQUIPMENT CONNECTION DIAGRAM

68

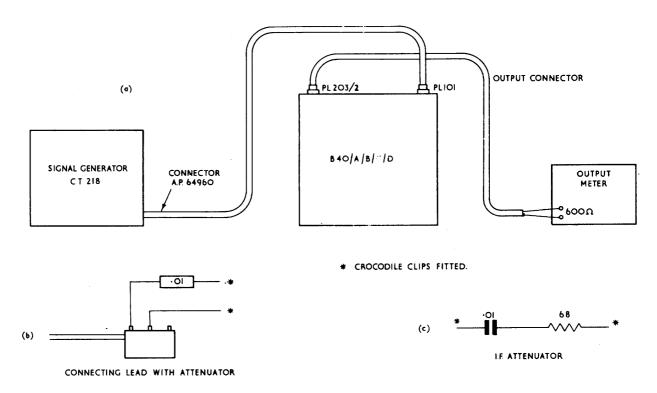
I.E. ATTENUATOR

NOTE:— THE I.F. ATTENUATOR IS CONNECTED BETWEEN THE 2ND. I.F. VALVE GRID AND CHASSIS, IN TESTS WHERE THE SIGNAL GENERATOR IS

TO THE AERIAL.

CONNECTED TO THE 1ST. R.F. VALVE GRID OR

i.e. THE LAST TWO COLUMNS IN THE TABLE.



NOTE:— THE IF ATTENUATOR IS CONNECTED BETWEEN THE 2ND. IF VALVE GRID AND CHASSIS, IN TESTS WHERE THE SIGNAL GENERATOR IS CONNECTED TO THE 1st. R.E. VALVE GRID, OR TO THE AERIAL CONNECTOR.

i.e. THE LAST TWO COLUMNS IN THE TABLE.

FIG. 20
TEST EQUIPMENT CONNECTION DIAGRAM

The I	rill	
91.	STEP	PROCEDURE
	1	Receiver controls as follows:-
		(1) ANTI-CROSS-MOD. control - fully clockwise
		(2) CRYSTAL switch - OFF
		(3) OUTPUT switch at back of receiver - toggle towards back of receiver
		(4) LOUDSPEAKER switch - OFF
		(5) GAIN control - fully clockwise
		(6) AF CAIN control - fully clockwise

2

(7) TUNE to 1.05 Mc/s

(8)

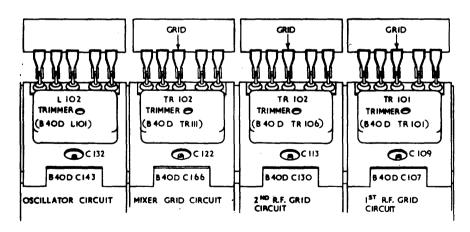
RECEIVER	BANDWIDTH SWITCH	SYSTEM SWITCH	A.G.C. SWITCH	
B40/A	Narrow	Maņual	-	
BHOB/C/D	3 kc/s	R/T	off	

NOTE: - B40/A - stop b.f.o. valve oscillating by connecting a 0.01 nF capacitor between its grid and chassis.

Short circuit R223.

Signal Generator controls as follows:-

- (1) Modulation CT218, 1000 c/s A.P.54704A, 400 c/s
- (2) Output Connect to receiver mixer grid, using the appropriate connector.
- (3) Tune to 1.05 Mc/s, and adjust tuning for maximum output meter reading.
- Signal Generator output level to give an output meter reading of 500 milliwatts. Check that this output level does not exceed the figure specified in the table for the signal generator in use.
- Repeat the procedure, with the signal generator connected in turn to the second RF valve grid, the first RF valve grid, and lastly, to the aerial connector, employing the connectors and attenuators specified.
- 5 Repeat the whole procedure for the remaining four frequency bands.



DETAILS OF R.F. COIL ASSEMBLY

CHAPTER 8

REPAIR DATA FOR MARK 4. PLUGS AND SOCKETS

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Mark 4 Plug and Socket, Pin identify Assembly of Miniature Cable with Mark Assembly details Mark 4 Sockets	c 4 Soc	ket		•••	•••	1 2 3
Mark 4 Socket connections to Co-axial Mark 4 Connectors, Components comprise termination in the order in which	sing th	e free			••• ble	4 5
	5	-				-

CHAPTER 8

REPAIR DATA FOR MARK 4 PLUGS AND SOCKETS

Introduction

1. The range consists of nine basic sealed multipole plugs and sockets accommodated in small, medium or large size shells. The Receiver B40 is fitted with three of these plugs and sockets, all of them being of the small shell size, as illustrated in Fig. 1.

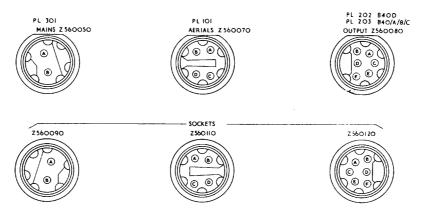


FIG.1 RECEIVER B40 AP. 57140/A/B/C
MK 4 PLUGS & SOCKETS PIN IDENTIFICATIONS

2. These components are normally employed as fixed plugs for panel mounting and free sockets for terminating connectors. They are designed for use with Vinmetsmall and Metvinsmall cables.

Routine Maintenance

3. (a) Mating

Then mating fixed and free items, care should be taken to ensure that the free item is fully engaged. The coupling nut should be tightened as far as possible by hand; spanners should not be used.

(b) Lubrication of Screw Threads

Screw threads should be lightly coated with Grease Anti-Seizing A.P. 556.

(c) Testing

The use of prods with sharp points for testing or other purpose should be avoided. The test connections should be made to simulate the normal engagements of the mating contact.

Replacement, Connection and Mounting

4. General

The miniature cables used with these plugs and sockets are insulated with polythene; care must be taken, therefore, to avoid damaging this with the heat of the soldering operation. The compact design also necessitates especial care in soldering. However, if due attention is paid to the methods laid down in the following procedure, little difficulty will be experienced.

Solder and Flux

5. A good quality solder with resin core should be used.

Method of Soldering

- 6. (a) One pole of a suitable transformer (Approx: 1 Volt, 80 Amps) or battery of similar rating, is connected by means of a mating item, or contact to the contact to be soldered. The other pole is connected through a flexible lead to a metal or carbon pencil bit, approximately a quarter of an inch in diameter tapering to a chisel point; aluminium has been found to be a suitable material for this bit. In soldering, the bit is applied firmly to the surface of the part to be soldered, which is thus heated by the current which flows.
 - (b) An electric, or high pressure gas soldering iron with a similar pencil bit, tinned on one face only may be used but will be found to be less convenient. The heat from the gas iron should be correctly adjusted by experiment.

Preparation of Conductors

- 7. (a) The ends of the cable should be in accordance with the cable connection details given in para. 14. If the insulation or any part of the conductors have become damaged, when removing a faulty plug or socket, it will be necessary to replace the conductor or cable concerned. The cable should be drawn a sufficient distance through the appropriate outlet fittings to enable the soldering operation to be performed.
 - (b) See that the insulation of the conductors is stripped for approximately \frac{1}{8} in. and the bare ends tinned with the minimum of heat, preferably by dipping them into a bath of molten solder. It is important to see that the exposed ends are trimmed accurately and the exposed part of the conductor kept to a minimum. Synthetic rubber sleeves should be fitted at this stage, in such a manner that they can be rolled down over the soldered connections.

Preparation of Pole Contacts

8. All "buckets" of pole contacts should be carefully tinned, using the minimum of heat. Excess solder must be avoided and any excess flux removed.

Temporary Mountings

9. It will be found that the soldering operation is facilitated if the item to be soldered is held by mating with the corresponding plug or socket, preferably mounted at an adjustable angle. The contacts of this mating item can be connected to one pole of the low voltage supply, if electrical soldering as described in para. 6(a) is employed.

Making the connections

- 10. (a) If it should be necessary to repair a connection, sufficient conductors should be unsoldered to allow easy access. After the repair is complete, they should be reconnected in the order outlined in the following paragraph, which is the procedure to be followed for the complete connection of a plug or socket.
 - (b) Arrange the outlet fittings on the conductor see paragraphs 12 (fixed items) or 14 (free items). Hold the conductor ready, melt the solder in the bucket at the left hand end of the bottom row of contacts, with the minimum of heat. The conductor is then dipped into the molten solder and the heat instantly removed. The solder should be used very sparingly, blobs and spikes should be avoided. The same procedure is then followed for the other contacts in the row, working from left to right. After each row is completed, the joints should be checked by giving each conductor a slight pull, and rubber sleeves, if used, rolled down over the joints until the ends are flush with the surface of the moulding. The other rows should be treated similarly working from the bottom to the top.

Cleaning

11. After the soldering operation the face of the moulding must be cleaned and any solder, flux or other matter, which may impair the electrical performance, removed. A stiff brush and a little carbon tetrachloride will be found useful for this operation.

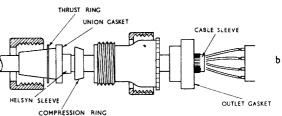
Mounting the Plugs (Fixed panel mounting)

- 12. (a) First the plain metal mounting ring should be screwed up to the body until it just touches the rubber gasket, which should then lie in its hollow edge without distortion. The feather edge of the mounting may then be bent to the "D" flat of the body to prevent rotation. Before mounting the item, the sealing gasket, panel face and the adjacent threads of the shell should be given a thin coat of bakelite varnish, care being taken to prevent the varnish getting to those working threads, engaging with the coupling nut.
 - (b) The plug is pushed through the panel and the locking ring screwed home finger tight. If the panel is 3/32 in. thick or less, the mounting washer must be used under the locking ring. The plug should then be held with the appropriate male body holder and the locking ring tightened home with the semi-tubular spanner.

Assembly of the Sockets (Free Cable Terminating Connectors)

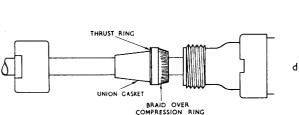
- 13. (a) As this assembly is more involved, than that for the panel mounting items, details are given step by step with the accompanying illustrations to make the drill as simple as possible. It must be realised that the whole operation should be tackled with extreme care and attention to detail, to produce a workmanlike job.
- 14. (1) Prepare the ends of the cable as shown by stripping the P.V.C. sheathing, braid and polythene tape. Strip and tin-dip the wire ends. Dimension "A" should be ½ in. for the straight outlets and 7 in. for the right angled outlet.
 - (2) Thread the outlet fittings on the cable as shown, comb out the metal braid and solder the conductors to the bucket ends. A Helsyn sleeve, for ½ in. cable, should be used for packing if necessary.
 - (3) With the outlet gasket inside, lock the outlet to the moulding assembly with the outlet nut. Move the compression ring on the braid, just (clear of the P.V.C. sheathing. Pull the ends of the braid out at right angles to the cable and trim. Adjust cable sleeve close to compression ring.
 - (4) Bend the braid back over the compression ring, taking care that the ends do not project over its rear face. Slide the union gasket up to the rear face of the compression ring, over the Helsyn sleeve.
 - (5) Force the cable into the outlet member until the braid seats into { it, (the conductors will bow to permit this). Bring up the thrust ring and lock with the union nut.



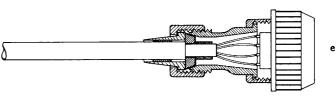


COMPRESSION RING

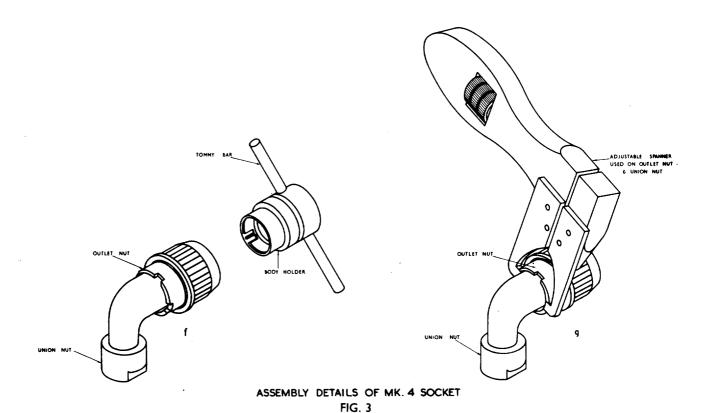
BRAID



CABLE SLEEVE



ASSEMBLY OF CABLE WITH MK 4 SOCKET FIG. 2



15. Special tools are supplied with these connectors. One of these, the female body holder, should be used to hold the cable unit, while the outlet nut is tightened with the special spanner. When both halves of the connection are mated the cable nut should be fully engaged and the coupling nut tightened by hand. A small amount of lubricant (A.P.566) should be applied to all screw threads.

Specific Details of Mark 4 Connectors fitted to Receiver B40

16. (a) Plug PL101, Aerial Connector

In most installations, the cable for the free item consists of a single co-axial line (A.P.13831) connected to Pin C. The only other connection being a link between Pin A and Pin B. The cable braid screen is securely bonded to the body of the socket.

(b) Plug PL203 or PL202, Output Connector

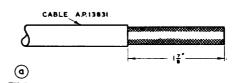
Although this is a six pin connector, as a rule only four connections are necessary, therefore the specified miniature cable is JS6145-100015.

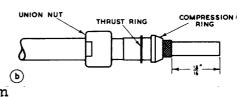
(c) Plug PL301, Mains Connector

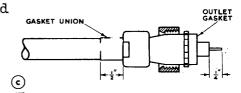
The miniature cable required for this connector is JS6145-1000008. Note. Further details can be obtained from Installation Specifications B. 705 and B. 649/R1.

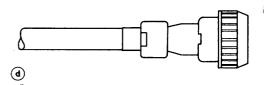
Fitting the 4 pin Mark 4 Socket to the Aerial Cable (A.P.13831)

- 17. The co-axial aerial input cable should be connected to the Mark 4 socket as follows:-
 - (1) Prepare the cable A.P. 13831 as shown in (a).
 - (2) Thread the union nut and thrust ring on to the cable as shown. Place the gasket union on to the cable in such a position that it coincides with the end of the P.V.C. sheath on the cable. To prevent damage to the cable during this operation Hellerman type pliers should be employed if available. Afterwards thread on the compression ring and trim the braiding as shown in the diagram (b).
 - (3) Comb out the braiding left after trimming as in (2) above, this will consist of all the braid projecting beyond the compression ring. back the braiding in a similar manner to that shown in Fig. 2(d) so that it is taken over the compression ring, taking care that the ends do not project over its rear face. on the outlet straight and secure it tightly against the braid and compression ring with the union nut. Ease the assembly back as far as it will go over the polythene, trim the cable to expose the conductor as shown. Thread on the outlet gasket and solder the conductor to Pin C on the socket. Pins A and B are soldered together with a small piece of wire (c).
 - (4) Ease the assembly over the polythene until it mates with the socket. Secure with the outlet nut (d).



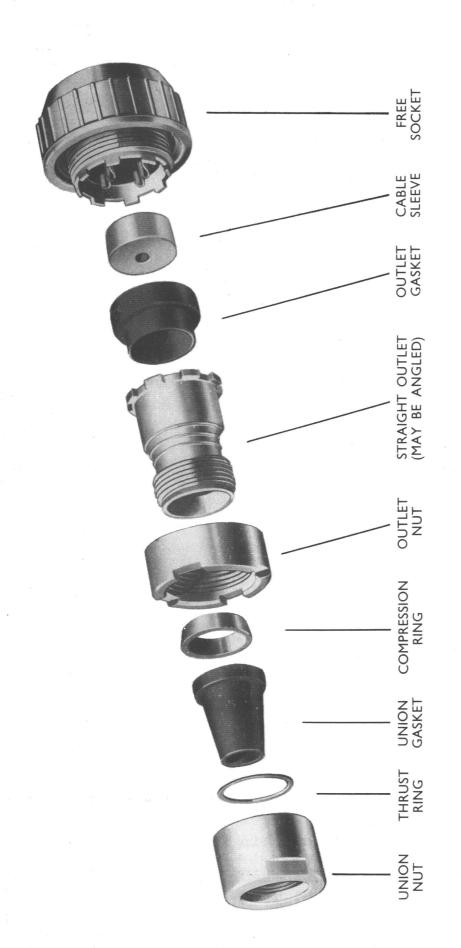






MK4 SOCKET CONNECTIONS TO COAXIAL CABLE FIG. 4





MARK 4 PLUGS AND SOCKETS

COMPONENTS LIST

18.	Joint-Service Catalogue No.
Mounted on the Receiver	
Plug, fixed, 2 pin (Mains Input) Plug, fixed, 4 pin (Aerial Input) Plug, fixed, 6 pin (Audio Frequency Output)	z560050 z560070 z560080
The mating sockets (cable entry) for these plugs are catalogued i parts and are supplied with the receivers as follows:-	n their component
For mating with 2 Pin Plug Z560050	
Socket, free, 2 way Gasket, union Gasket, outlet Outlet, angle including:- Nut, union Ring, thrust Ring, compression Cable Sleeve	2560090 2970107 2970058 2970068) 2970127) 2970095 2970101 2970101
Alternative improved items for use with mains input cable 6145-91 follows:-	0 - 0008 are as
Socket, electrical (free) male shell Seal, rubber, special shaped section Shield, electrical, plug-socket (angle) Adaptor, cable to electrical plug-socket Washer flat Ring, electrical bonding Seal, rubber, special shaped section Sleeve, cable binding	5935-99-056-0090 5935-99-011-9877 5935-99-011-9122 5935-99-097-0293 5310-99-097-0095 5975-99-097-0107 5935-99-097-0114
For mating with 4 Pin Plug Z560070	
Socket, free, 4 way Gasket, outlet Gasket, union Outlet, straight, including:- Nut, union Ring, thrust Ring, compression Cable Sleeve	Z560110 Z970058 Z970108 Z970062) Z970128) Z970096 Z970102
For mating with 6 Pin Plug Z560080	
Socket, free, 6 way Gasket, outlet Gasket, union Outlet, straight, including:- Nut, union Ring, thrust Ring, compression Cable Sleeve	Z560120 Z970058 Z970108 Z970062) Z970128) Z970096 Z970102
It is not possible to draw from stores a complete assembly under	a single number.
Spanner Kit, Pattern No. 056-9022	
Body Holder, double-ended, male and female, Size 1 Body Holder, double-ended, male and female, Size 2 Body Holder, double-ended, male and female, Size 3 Spanner, Adjustable Spanner, Semi-tubular, Size 1 Spanner, Semi-tubular, Size 2 Spanner, Semi-tubular, Size 3 Tommy Bar	0273/056-9019 0273/056-9020 0273/056-9021 0277/097-0134 0277/097-0137 0277/097-0140 0276/097-0143

CHAPTER 9

REPAIR DATA

TUNING DRIVE MECHANISM

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CHAPTER 9

REPAIR DATA

TUNING DRIVE MECHANISM

DESCRIPTION RECEIVERS B40/A

1. From the drawing (Fig. 1) it will be seen that the tuning knob spindle assembly comprises the following items:-

The knob
The spindle (B)
The flywheel and clutch mechanism (C and D)
The logging scale (A) mounted on the flywheel
The worm gearing to the scale drum and gang (H and J)
The drive locking device (F, G and U)

- 2. The boss of the flywheel houses the clutch, which is a simple friction type comprising the spring (C) secured at the end of the spindle by the nut (D). Reference to the drawing will show that the spring fits over and along the spindle. It exerts sufficient pressure against the face of the flywheel for the turning moment provided by the knob and flywheel, to be transferred to the spindle and work the mechanism. When the drive is stopped by means of the locking device or cam operated stop, the clutch slips, so that only the knob and flywheel turn.
- 3. As flywheel tuning is employed, the resultant mechanical inertia could cause damage to the gang by exerting sudden excessive pressure at the ends of its travel, especially as it has a comparatively fragile ceramic spindle. To prevent this, the cam operated stop is fitted. It is located at the bottom of the worm wheel shaft and is in two parts:- A driver plate (T) securely fixed to the shaft and a cam plate (S) mounted on top of the driver plate but free to revolve on the shaft. Due to the gearing, the total movement of this shaft is about one and a half turns, from the closed to the open position of A slot is cut in the upper cam plate for a radial distance of approximately 180°; a lip from the lower fixed plate engages into this slot, resulting in the lower plate travelling for about half a turn as the lip moves along the slot, before it reaches the end and starts to drive the upper cam plate. Thus for one and a half turns of the under fixed plate (T) the upper plate (S) will only revolve once, to operate the spring loaded push rod (E) against the stop (R) on the logging scale, at each end of the gang traverse.
- The mechanism can also be stopped at any given point by means of the dial locking device. The dial lock lever (F) when placed in the locking position, turns an eccentrically grooved shaft (G) at right angles to the tuning spindle to produce sufficient breaking effect on this spindle (in the item (U)) to stop it turning. The lever has a spring loaded clutch to prevent the grooved shaft from jamming the tuning spindle.

- The worm (H) at the end of the tuning spindle drives the worm wheel (J).

 The scale drum (K) which rotates on the spindle (M) is driven by the split driving pinion (L). This spindle is helically grooved and imparts a vertical up or down motion as it rotates. The pitch of this helical groove on the spindle is the same as the helically graduated scale on the drum: this results in each individual scale being presented through 1.82 turns of the drum, due to the ratio between the pinion (L) and its mating gear on (M).
- 6. A chain sprocket (H) is mounted underneath the split driving pinion on the wormwheel shaft. This is connected by a suitable chain to a further sprocket (P) mounted on the ganged capacitors spindle. The chain incorporates a spring (Q) with a torsion bar (V) to reduce backlash. (Pattern 57140 is fitted with the spring only.) Due to the relative size of the chain sprockets a transmission reduction of 3:1 takes place through this particular drive, as the reduction from the tuning spindle to sprocket (P) is 20:1, it follows that the total reduction to the gang is 60:1.

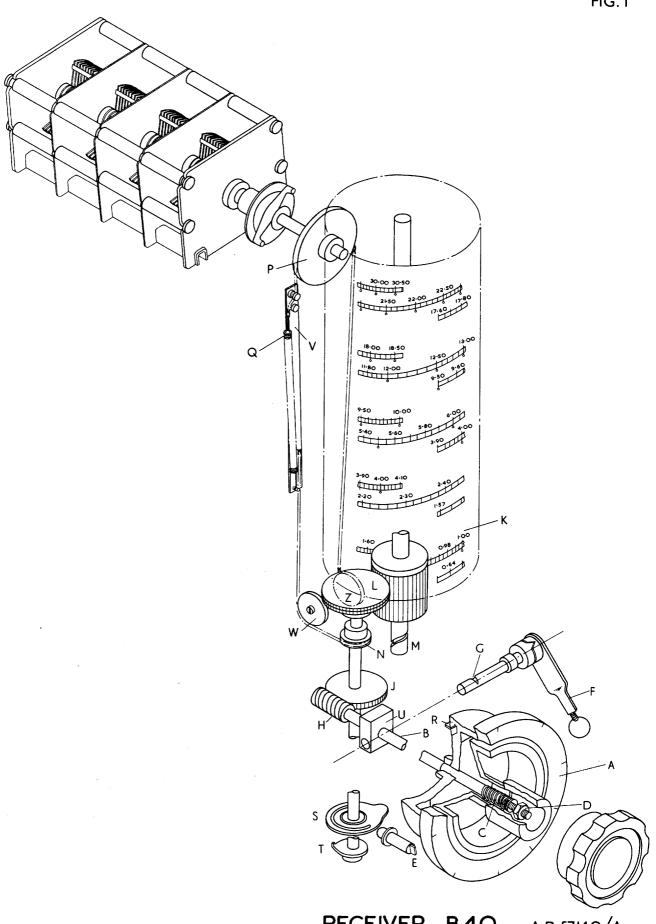
SUMMARY RECEIVERS B40/A

- 7. (a) The gear box reduction ratio is 20:1.
 - (b) The chain drive reduction is 3:1.
 - (c) Total speed reduction from the tuning knob to the ganged variable capacitors is 60:1.
 - (d) During the whole travel of the tuning mechanism between the mechanical stops the variable capacitors are rotated through about 17330 and not 1800.
 - (e) The scale drum calibrations are marked on a helix and the drum turns through about 1.82 turns to move past the cursor. As it rotates the drum rises or falls ½ in. each complete turn.
 - (f) Backlash throughout the mechanism is taken up by spring loading.
 - (g) The stop bar engages with an angle piece on the high speed shaft of the gear box and is cam operated from the gear box low speed shaft.
 - (h) The tuning knob drives the gear box through a friction clutch that prevents an excessive strain being placed on the mechanism when the stops are hit.
 - (j) The tuning mechanism flywheel makes easier, large movements of the ganged capacitors.

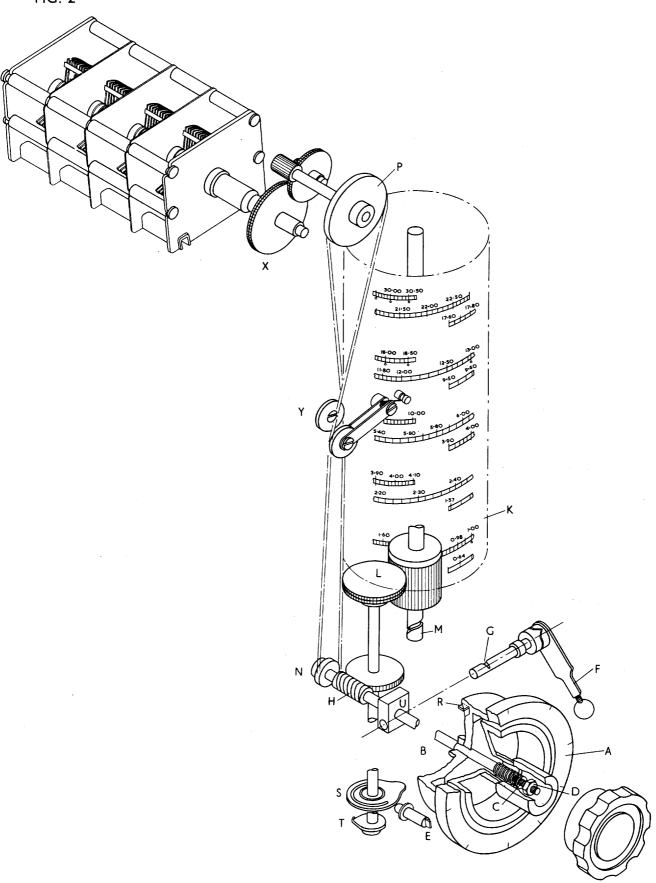
DESCRIPTION RECEIVERS B40B/C/D Fig. 2

- 8. The clutch, flywheel, locking and stopping devices are the same as those in Receivers B40/A previously described. The drawing shows that the mechanism driving the scale drum, is exactly the same as for the other patterns.
- 9. The chain sprocket (N) is mounted at the end of the tuning spindle (B) instead of on the shaft associated with the driving pinion (L), thus it is not subjected to the 20:1 speed reduction of the earlier models and as the chain drive ratio between sprockets (N) and (P) remains the same, the reduction is provided by a further gear box (K) in the transmission from the sprocket (P) to the ganged capacitors. Jockey pulleys (Y) are fitted in the chain drive to take up any slack. The arrangement constitutes a considerable improvement over the earlier patterns, resulting in reduced backlash.

FIG. I



RECEIVER B40 A.P. 57140/A TUNING DRIVE MECHANISM



RECEIVER B 40. A.P. 57140 B/C/D TUNING DRIVE MECHANISM.

SUMMARY RECEIVERS B40B/C/D

- 10. (a) Reduction to driving pinion (L) is 20:1.
 - (b) Ratio between pinion (L) and the scale drum, about 1.5 turns to 1.82 turns.
 - (c) Reduction from the tuning spindle through the chain drive is 3:1.
 - (d) Reduction between the chain drive and the ganged capacitors is 20:1.
 - (e) Total reduction from the spindle to the ganged capacitors is 60:1.
 - (f) The backlash is not more than + one division of the logging scale.
 - (g) The stop bar engages with an angle piece on the high speed shaft of the lower gear box and is cam operated from the associated low speed shaft.
 - (h) The tuning knob drives the gear box through a friction clutch, which slips to prevent an excessive strain being put on the mechanism when the stops are hit.
 - (j) The flywheel facilitates large movements of the ganged capacitors.

CHECKING THE MECHANISM

11. Warning. Before making any adjustments, free the shaft of the ganged capacitors from the drive by loosening the relevant grub screw. Failure to take this precaution can result in damage to the gang by causing it to turn through an angle greater than it would move with correctly adjusted stops.

(a) Scale Drum

The scale drum should be free on its shaft during the whole of its travel. If necessary it should be oiled.

(b) Scale Position

If the drum is too high or too low relative to the cursor pointers, it may be lowered or raised by slackening the $\frac{1}{4}$ in. B.S.F. lock nut at the top of the shaft and rotating this shaft with a screwdriver placed in the slot in the top.

Turn the tuning knob fully anti-clockwise and set the cursor pointers to the end of their corresponding scales. The pointer should be nearly central.

(c) Stops

With the cursor frame set as above, turn the tuning knob fully clockwise until engaged by the stop. The end of the scales should be within about 1/16 in. of the cursor pointers. If the tuning drum overshoots by about $\frac{3}{4}$ in., the cam operated stop must be adjusted (see para. 17).

(d) Drive

All set screws securing the gears to their shafts must be tight on their flats. Similarly the screws on the stop bar operating cam should be tight.

(e) Chain

See that the chain is arranged as illustrated in Figs. 1 and 2 for the different pattern receivers. Make sure that it is not twisted and in B40/A receivers see that the tensioning coil spring (Q) does not foul either the upper capstan pulley (P) or the idler pulleys (W and Z) at the other end of the travel, thus restricting the tuning traverse. The chain should be lubricated with a thin layer of anti-seize grease A.P.556.

(f) Gang Capacitor Coupling

The coupling grub screw fixing the ganged capacitors shaft to the mechanism, must be accessible when the tuning knob is rotated fully counter-clockwise.

CONNECTING THE GANGED CAPACITOR TO BHE DRIVE

- 12. (1) Turn the tuning knob fully counter-clockwise.
 - (2) Turn the gang shaft carefully by hand, until it is fully clockwise as seen from the front of the receiver.
 - (3) Holding the shaft in position by hand, tighten the grub screws. In Receivers B40B/C, Allen type grub screws are fitted and it will be necessary to have the special tool for fitting this item.
 - Note. It is essential that this operation is done at the LF end of the travel, for the angle through which it is rotated by the driving mechanism is much less than the angle through which the capacitor is free to rotate away from its fully anticlockwise position.

TO REMOVE THE SCALE DRUM ASSEMBLY

- 13. (1) Unscrew and remove the logging scale pilot lamp holder.
 - (2) Remove the scale lamp carrier inside the drum after undoing the two retaining screwed rods at the top.
 - (3) Remove the \(\frac{1}{4}\) in. B.S.F. hexagonal nut and washer at the top of the centre shaft.
 - (4) Pull forward the top of this shaft until it clears the die-casting, then lift out the assembly.

TO RELIOVE SHAFT AND DRUM BROM THE CURSOR FRAME

14. (1) Lay the cursor frame, with the scale drum in it, face downwards on the bench.

- (2) Screw the shaft down the drum as far as it will go. Then remove the friction washer and the two $\frac{3}{8}$ in. B.S.F. hexagonal nuts from the shaft.
- (3) Screw the shaft right out of the assembly, from the top, taking care not to scratch the drum.
- (4) Lift out the drum.
- (5) Pull through the drum bearing with a piece of soft rag soaked in petrol or paraffin.
- (6) Clean the shaft with the same sort of rag.
- (7) Put a few drops of thin anti-seize lubricating oil on the shaft.

 TO RE-ASSEMBLE SHAFT AND DRUM INTO THE CURSOR FRAME
- 15. (1) Lay the drum in the cursor frame so that the drum pinion boss is at the opposite end to the cursor knurled thumb plate.
 - (2) Insert the shaft into the centre tube of the drum, through the top hole in the cursor frame, putting the helically cut end of the shaft in first. Screw the shaft until it projects as much as possible through the bottom hole of the frame.
 - (3) On to the shaft put the two $\frac{3}{8}$ in. B.S.F. hexagonal nuts, with chamfered ends outwards, and then the friction washer. Have the nuts so that there is about $\frac{3}{8}$ in. of thread clear above the washer.
 - (4) Screw back the shaft until the top end is inside, and flush with the upper end of the top hole in the cursor frame.
 - (5) Check that the shaft is located vertically, and is free to turn.

TO RE-ASSEMBLE THE SCALE DRUH ASSEMBLY INTO THE DIE CASTING

- 16. (1) Lock the tuning, with the knob turned fully clockwise.
 - 2) Hold the scale drum assembly vertical and have the spigot on the end of the shaft just projecting below the hole at the bottom of the cursor freme.
 - (3) Allow the drum to roll down the helix to its lowest position.
 - (4) Rotate the centre shaft until the cursor pointers are opposite the HF ends of the calibrated scales.
 - (5) Insert the spigot on the end of the shaft into the hole in the bottom of the die casting.
 - (6) Place one of the two $\frac{1}{4}$ in. steel washers on the top of the shaft just above the top bearing of the cursor frame.
 - (7) Slide the top of the shaft backwards until this end just engages the slot in the die casting.
 - (8) With the second finger of the right hand hold the top half of the split pinion (L) against its anti-backlash springs.

- (9) With the first finger of the right hand keep the drum turned so that the HF ends of the calibrated scales are central.
- (10) With the left hand, gently push the top of the shaft to the back of the slot in the top of the die casting.
- (11) On the top end of the shaft put the other $\frac{1}{4}$ in. steel washer, then the $\frac{1}{4}$ inch B. S.F. hexagonal nut.
- (12) Make sure that the anti-backlash springs in the pinion gearing are working and that the HF ends of the scales are central.
- (13) Raise the drum to the correct height by turning the centre shaft with a screwdriver fitted into the slot at the top end, until the cursor pointers just overlap the bottom of the two lines containing the calibration divisions of each scale.
- (14) Still holding the shaft steady with the screwdriver, tighten the \(\frac{1}{4}\) in. B. S. F. hexagonal nut on the top.
- (15) Adjust the tightness of the friction washer holding the cursor frame, by altering the position of the two $\frac{3}{8}$ in. B.S.F. hexagonal nuts that are just below the cursor frame, until this can be comfortably, but not too easily, rotated by one thumb.
- (16) Replace the scale illuminating lamps. Make sure that the bottom end of the carrier for the lamps does not touch the inside of the drum at either side.

TO ADJUST THE CAM OPERATED STOP BAR

- 17. (a) This mechanism is indicated in the two drawings Figs. 1 and 2 by the letters "S" and "T". It is situated at the bottom of the low speed shaft of the reduction gear box to the scale drum. It is accessible, if the receiver is turned on to its right hand side. The following points must be checked:-
 - (i) The tuning knob should rotate about 28.95 turns between the operations of the cam against the stop bar. It is possible to rotate through either 27.95, 28.95 or 29.95 turns, according to the angular position of the operating cam on the shaft.
 - (ii) Adjust this angular position of the cam until the movement of the stop bar is the same at each end of the 28.95 turns of the tuning knob.
 - (iii) Make sure that the flat spring between the cam boss and the thrust race underneath the gear box occupies 1/16 in. + 1/64 in.; this should be measured when the gear box output shaft is held down by a finger applied to the end of the shaft at the top of the split driving pinion (L).

TO ADJUST THE LOCKING MECHANISM AND/OR THE CLUTCH

- 18. (1) Remove the tuning knob and unscrew the self locking nut (D) on the front end of the tuning spindle (B). Remove the washer helical spring and flywheel.
 - (2) Turn the logging scale fully counter-clockwise. Set the cursor frame so that the pointer corresponds accurately with the LF end of the drum scale for Band 5. Lock the dial.
 - Note. Do not touch the cursor again until the following adjustments are completed.
 - (3) Undo the screw in the logging scale boss, and remove the logging scale complete.
 - (4) Release the dial lock. BE CAREFUL NOT TO TOUCH THE TUNING SPINDLE.
 - (5) Undo the screw in the end of the locking cross shaft (G). Remove the washer, helical spring and locking lever.
 - (6) Loosen the grub screws in both the collars on the cross shaft.
 - (7) Turn the cross shaft by finger pressure as far as it will go in a clockwise direction, looking at its right hand end.
 - (8) Slide the inside collar up to the die casting and tighten the grub screw.
 - (9) Place a thin piece of paper between the external collar and the spherical bearing and hold the collar tight against this bearing, with the cam faces in a horizontal position. Tighten the collar grub screw really hard. Remove the piece of paper.
 - (10) Put back the locking lever, helical spring, washer and screw.
 - (11), Lock the tuning spindle with the locking lever.
 - (12) Replace the logging scale dial in the fully counter-clockwise position i.e. against its stop (R), and in such a position on the shaft that it has running clearance.
 - (13) Tighten the screw in the logging scale dial boss.
 - Note. If, when tried, the logging scale has not enough clearance, turn it back to the fully counter-clockwise position, lock the tuning spindle and undo the screw in the central boss. With the logging scale still held against its stop, move it a little along its shaft and re-tighten the central boss screw.
 - (14) Release the tuning spindle. See that the logging scale revolves freely in a clockwise direction. In the anti-clockwise position the logging scale should be against the stop bar when the LF end of the tuning scale for Band 5 corresponds with the cursor pointer.
 - (15) Replace the flywheel, spring, washer and the 2 BA hexagonal nut.

(16) Tighten the self-locking 2 BA hexagonal nut until there is sufficient friction to drive the gears easily, but insufficient to overcome the lock when applied gently.

REMOVAL OF THE UPPER GEAR BOX (X) ON RECEIVERS BLOB/C/D ONLY

- 19. (a) This gear box is situated between the drive and the upper chain sprocket (P) on these patterns and provides the 20:1 speed reduction to the gang, lost on these models earlier on in the transmission; due to the chain drive being taken from the tuning spindle, instead of the wormwheel shaft as in the earlier patterns.
 - (b) It will be noted that the gear box is encased, and from the diagram Fig. 2 will be seen to consist of two split pinion wheels with antibacklash springs, driven by corresponding spur gears, to give the required transmission reduction.
 - (c) The construction is such, that normally no maintenance will be required. However if it ever becomes necessary to remove the gear box for repair, the following procedure will achieve this:-
 - (1) Remove the scale drum.
 - (2) Slacken the grub screws keying the drive to the gang capacitor shaft.
 - (3) Remove the four fixing screws that secure the gang capacitors to the chassis and slide the gang away from the gear box until it is free of the spindle.
 - (4) Remove the chain sprocket (P) from the gear drive.
 - (5) Remove 3 fixing screws from the gear box frame situated directly behind the scale drum position.
 - (6) Remove the socket SK101, by withdrawing the fixing screws. The gear box can now be removed. When replacing reference should also be made to paragraph 12.

PART 3

ILLUSTRATIONS, COMPONENT LISTS

AND COIL DATA

2 A R T __ 3

ILLUSTRATIONS, COMPONENTS LISTS AND

COIL DATA

LIST OF CONTENTS Fig. B40/A/B/C - RF Unit Turret Switch components, layout diagram Turret Switch components, circuit diagram 2 **34**56 Right hand layout Circuit diagram (opposite Fig. 3) Circuit diagram (opposite Fig. 6) Top layout Components List B40D - RF Unit 78 Turret Switch components, layout diagram Turret Switch components, circuit diagram Circuit diagram 9 Layout diagram (Right hand) 10 Components List B40/A - IF Unit Layout and switch wiring diagram 11 Circuit diagram 12 Components List B40B/C - IF Unit Layout and switch wiring diagram 13 Circuit diagram 14 Components List B4OD - IF Unit Layout and switch wiring diagram 15 Circuit diagram 16

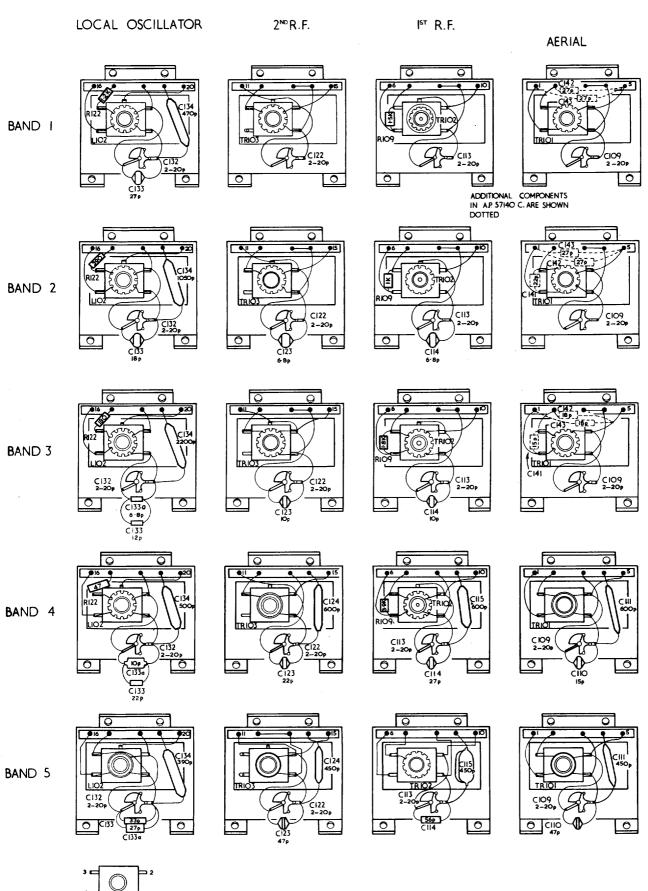
Components List

	LIST OF CONTENTS (Continued)	Fig.
B40/A - A	F and Power Unit	
В	op layout ottom layout ircuit diagram	17 18 19
C	omponents List	
BLOB/C - A	F and Power Unit	
В	op layout ottom layout ircuit diagram	20 21 22
C	omponents List	
BLOD - AF	and Power Unit	
	ottom layout ircuit diagram	23 24
C	omponents List	
B	40/A, circuit diagram 40B/C, circuit diagram 40D, circuit diagram	25 26 2 7
	CERAIR AND WINDING DATA FOR COILS	
	TURFET COILS	Tig.
RF coil from	n the base showing tag positions	28
Aerial Coils	s (TMO1)	
Band Band Band	1 B40C/D only	29 3 0 31
Band Band	2 B4QC/D only	32 53
Band Band Band	3 B40C/D only 4	34 35 36
First RF Con	ls (TR102)	
Band Band Band Band Band	2 3 4	37 38 39 40 41
Second RF Co	oils (T.103)	
Band Band Band Band Band	2 3 4	42 43 44 45 46

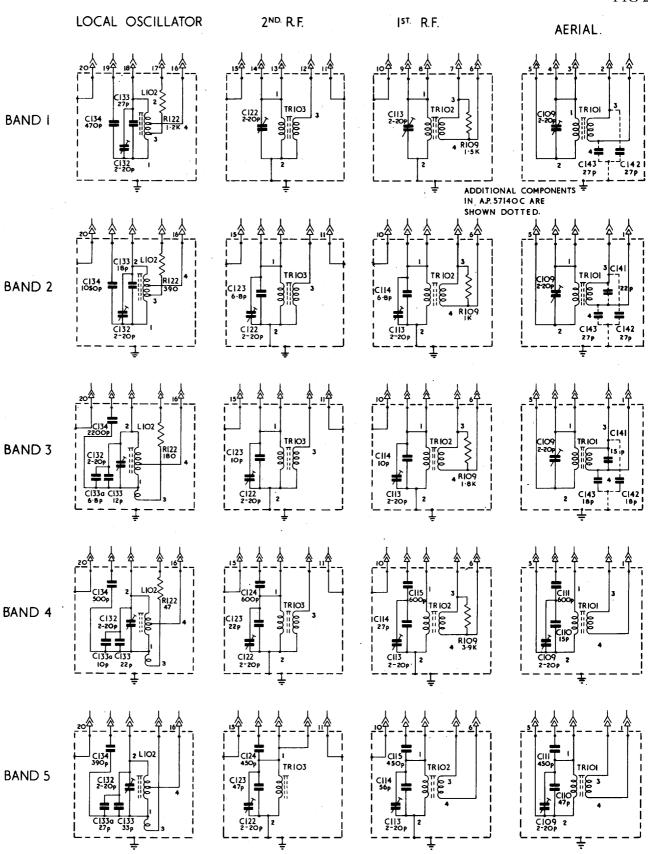
LIST OF CONTENTS (Continued)

Turret Coils (Continued)	Fig.
Oscillator Coil (L102)	
Band 1 Band 2 Band 3 Band 4 Band 5	47 48 49 50 51
<u>IF COILS</u>	
IF Coil Assembly for the base IF Transformer (TR104) (B40D, TR116) IF Coil (L201) IF Transformers, TR201 and TR202 (B40/A) IF Transformers, TR201 and TR202 (B40B/C/D) IF Transformer, TR203	52 53 54 55 56 57
B.F.O. Coils, L202 and L205 Pitch Coils, L203 and L204 Choke RF, 1.5 mH Crystal Filter Assembly, details (B40B/C/D) Crystal Filter Wiring Diagram Crystal Filter Coil L206 (B40B/C/D) Note Filter L301, (B40/A)	58 59 60 61 62 63 64
IRON CORED TRANSFORMER AND CHOKE - DATA -	Para
Choke, A.P. 65560, L302 Choke, A.P. 65564, L303 Choke, A.P. 67762, L304 Output Transformer, A.P. 65689, TR301 Output Transformer Monitor Loudspeaker TR204 (B40D-TR303) Mains Transformer A.P. 65561/A/B, TR302 (B40/A) Mains Transformer A.P. 67763A, TR302 (B40B/C/D)	1 2 3 4 5 6 7
A. P. 67757 RECEIVER 62B	
Circuit Diagram	Fig. 65
Components List	
A.P. 67757A RECEIVER 62B Circuit Diagram Furret Switch Components Components List	<u>Fig</u> • 66 67

COIL TAG NUMBERS

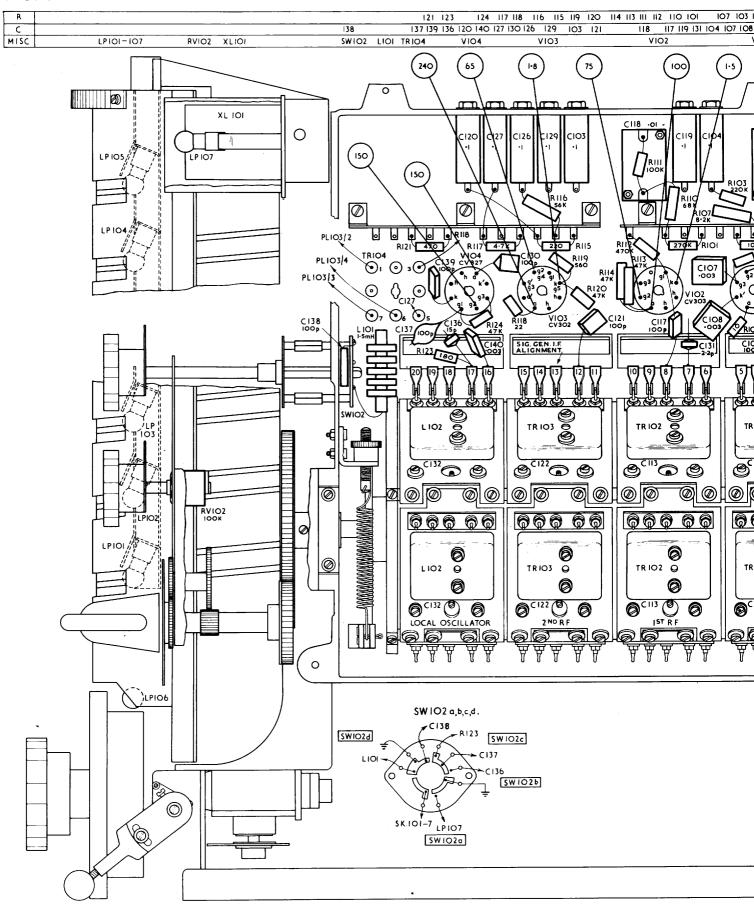


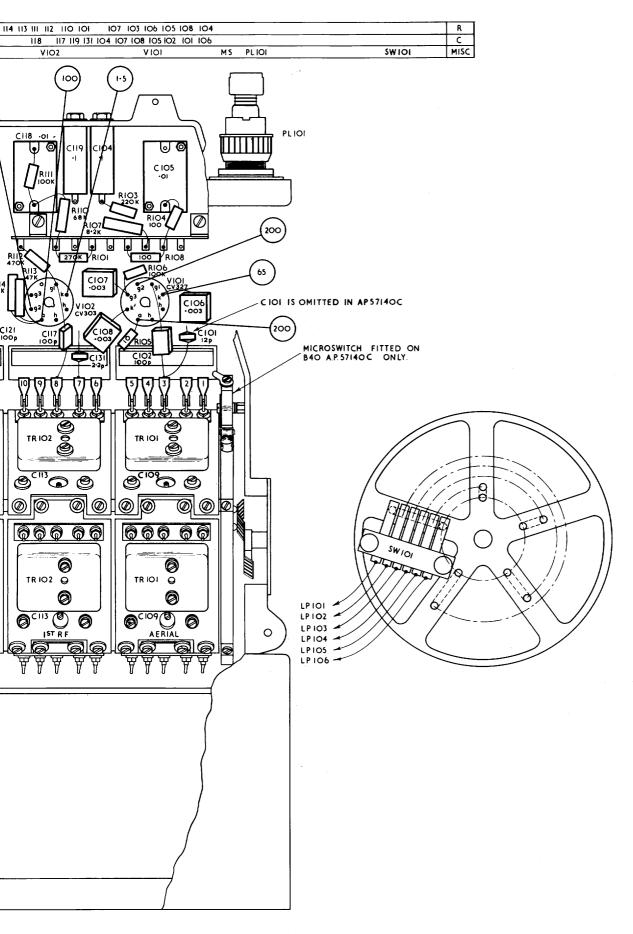
RECEIVER B40 AP57140/A/B/C.
TURRET SWITCH COMPONENTS:-LAYOUT DIAGRAM.



RECEIVER B 40. A.P. 57140/A/B/C.
TURRET SWITCH COMPONENTS. CIRCUIT DIAGRAM.

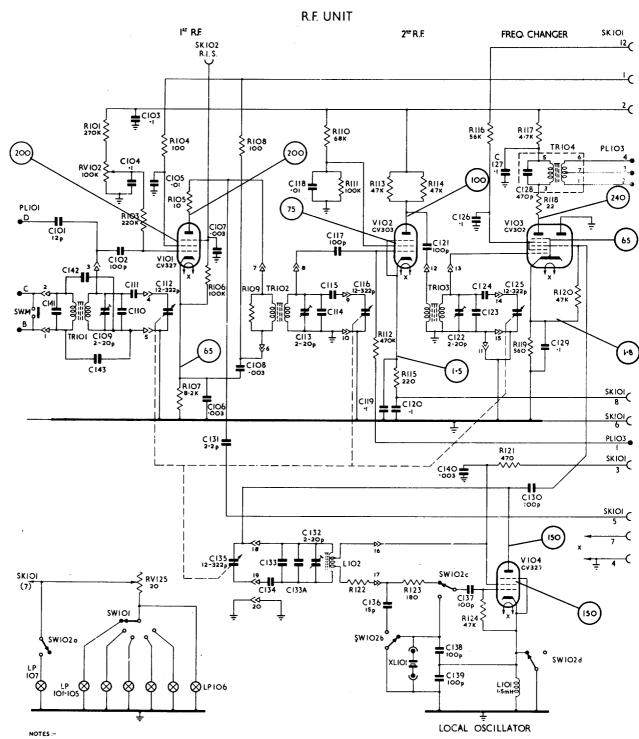
FIG. 3





RECEIVER B40 A.P. 57140/A/B/C R.F. UNIT. RIGHT HAND LAYOUT.

_							FIG. 4
R		101 103 104	105 107 106 108	109 111		116 117 12C 121 118 24 119	R
C	101 141 142 143	103 105 102 104 III 112 109 110	107 108 106 131 135	113 118 114 115 117 134 133 133a 132	6 119 120 121 122 126 138 140 123 136 139 137	124 127 128 129 125 130	С
	PLIOI SWM TRIOI SWIOZa LP	RV102 \$W101 101-107 RV125	VIOI SK IO2	TRIO2	V IO2 TR IO3 SWIO26 XLIOI SWIO2c	VIO3 VIO4 TRIO4 LIOI SWIO2d	SKIQI PLIO3 MISC



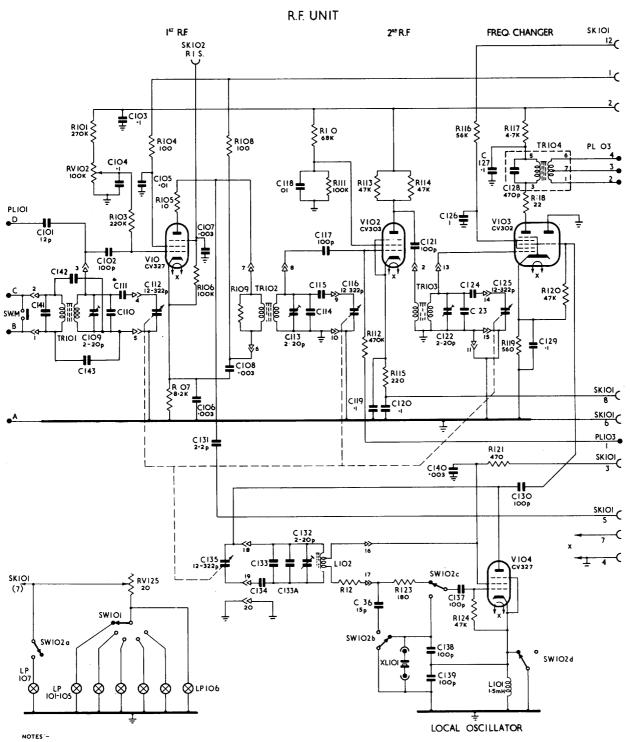
- I. THE FOLLOWING COMPONENTS ARE ONLY FITTED TO PATT.57140C:—C141,C142,C143 AND SWM.

 2. THE HIGH IMPEDANCE AERIAL CONNECTION TO PLIOI D, INCLUDING CIOI, IS OMITTED IN PATT.57140C
- 3. C133A IS FITTED ONLY IN PATT 5714OB/C.
 4. REFER TO FIG. 2 PT.3 FOR VALUES OF COMPONENTS IN TURRET COMPARTMENTS

RECEIVER B40. A.P. 57140/A/B/C R.F. UNIT. CIRCUIT DIAGRAM.

FIG. 5

	U . J						
R		101 103	104 105 107 106 108	109 111	113 114 112 115	116 117 120	R
			107 100	122		24 119	
	101	103 10	5 107 108	113 118 114 115 117 116			1
C	141 142	102 104 (11 109 110	H2 106 131 135	134 133 133a 132	138 140 123 139 137	130	
	PLIOI	RV102	VIOI	TRIO2	VIO2 TRIO3	VIO3 VIO4 SKIOI TRIO4 PLIO3	MISC
MISC	SWM TRI	01 SW101 _P101-107 RV125	SK 102	LIOZ	SMIOSP XFIOI SMIOS	TRIO4 PLIO3	MISC

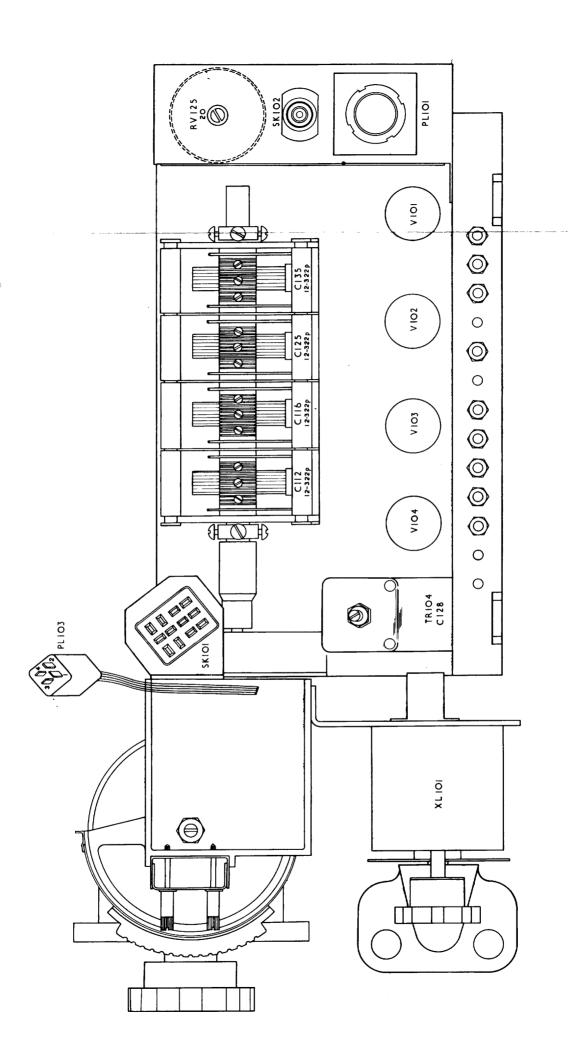


- I. THE FOLLOWING COMPONENTS ARE ONLY FITTED TO PATT. 57140C :- C14 , C 42 , C 43 AND 5W M

 2. THE HIGH IMPEDANCE AERI L CONNECT ON TO PLIOI , INCLUDING CIOI, IS O , TTED PA TS 140C

 3. C133A IS FITTED ONL IN PAT 57140B/C

 4. REFER TO F.C. 2 PT.3 FOR VALUES OF COMPONENTS IN TURRET COMPARTMEN S



RECEIVER B40 A.P.57140/A/B/C.

COMPONENTS LIST RECEIVER B40.

PATTERNS 57140/A/B/C

RF UNIT

CAPACITORS

		-	77.10.20		
Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
C101 C102 C103 C104 C105	Z131175 Z123194 Z115095 Z115095 Z124407	12 pF 100 pF 0.1 xF 0.1 xF 0.01 xF	10/3 20/3 20/3 20/3 20/3	500V 350V 350V 350V 350V	Not in AP.57140C
C106 C107 C108 C109 C110	Z1244;77 Z1244;77 Z124;477 ≅ Z160009 Z131178	0.003 ref 0.003 ref 0.003 ref 4.18 pf 15 pf	20% 20% 20% 10% 10%	350V 350V 350V 500V	Variable Band 4
C110 C111 C111 C112 C113	Z131194 Z125666 Z125664 A.P. 60189 = Z160009	47 pF 600 pF 450 pF 12-322 pF 4-18 pF	56 56 56 10 10	500V 350V 350V	Band 5 Band 4 Band 5 Ganged Cap. Sect. Variable
C114 C114 C114 C114 C115	Z131169 Z151058 Z131186 Z151197 Z125666	6.8 pF 10 pF 27 pF 56 pF 600 pF	10% 10% 10% 5%	500V 500V 500V 500V 350V	Band 2 Band 3 Band 4 Band 5 Band 4
C115 C116 C117 C118 C119	Z125664 A. P. 60189 E123194 E124407 E115095	450 pF 12-322 pF 100 pF 0.01 pF 0.1 pF	5/3 20/3 20/3 20/3 20/3	350V 350V 350V 350V	Band 5 Ganged Cap. Sect.
C120 C121 C122 C123 C123	Z115095 Z123194 ≅ Z160009 Z131169 Z131058	0.1 xF 100 pF 4-18 pF 6.8 pF 10 pF	20% 20% 10% 10%	350V 350V 500V 500V	Va riable Band 2 Band 3
C123 C123 C124 C124 C125	Z131184 Z131194 Z125664 Z125666 A.P.60189	22 pF 47 pF 450 pF 600 pF 12-322 pF	10% 10% 5%	500V 500V 350V 350V	Band 4 Band 5 Band 5 Band 4 Ganged Cap. Sect.

[#] Replacement Component.

B.R.1617 PART 3 COMPONENTS LIST RF UNIT B40/A/B/C

				OUL OIGHTED	PIDI OF ONLI PHOLESPIC
Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
C126 C127 C128 C129 C130	Z115095 Z115095 Z125665 Z115095 Z131206	C.1 22F O.1 22F 470 pF O.1 22F 100 pF	20% 20% 20% 10%	350V 350V 350V 350V 500V	
C131 C132 C133 C133	Z131165 ⊭Z160009 Z131186 Z131181	2.2 pF 4-18 pF 27 pF 18 pF	0.5 pF 10% 10% 10%	500V 500V 500V	Variable Band 1 Band 2
C134 C134 C134	Z125476 Z126350 Z126351	470 pF 1050 pF 2200 pF	% % 1%	350V 350V 350V	Band 1 Band 2 Band 3
C134 C134 C135 C136 C137	W6 424 Z125450 60189 Z131178 Z130206	500 pF 390 pF 12-322 pF 15 pF 100 pF	5% 5% 10% 10%	350V 350V 500V 350V	Band 4 Band 5 Ganged Cap. Sect.
C138 C139 C140	Z123194 Z123194 Z124477	100 pF 100 pF 0.003 uF	20% 20% 20%	350V 350V 350V	

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
C133 C133 C133 C133A C133A C133A	Z125704	12 pF 22 pF 33 pF 6.8 pF 10 pF 27 pF	10% 50% 10% 50% 50%	500V 350V 500V 500V 500V 350V	Band 3 Band 4 Band 5 Band 3 Band 4 Band 5

[#] Replacement Component.

PATTERN 57140C ONLY

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
C141 C141 C142 C142 C143 C143	Z132277 Z132073 Z132280 Z132274 Z132280 Z132274	22 pF 15 pF 27 pF 18 pF 27 pF 18 pF	15000000000000000000000000000000000000	500V 500V 500V 500V 500V 500V	Band 2 Band 3 Bands 1/2 Band 3 Bands 1/2 Bands 3

RESISTORS

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
R101 RV102 R103 R104 R105	Z223092 51464A Z223080 Z221110 Z221002	270k ohms 100k ohms 220k ohms 100 ohms 10 ohms		1W 1W 1W 1W 1W 1W	Variable
R106 R107 R108 R109 R109	Z223038 Z222123 Z221110 Z222026 Z222005	100k ohms 8.2k ohms 100 ohms 1.5k ohms 1k ohm		1 W 34 W 1 W 1 W W 1 W W 1 W W 1 W W 1 W W 1 W W 1 W W 1 W	Band 1 Band 2
R109 R109 R110 R111 R112	Z222038 Z222080 Z223018 Z223038 Z223122	1.8k ohms 3.9k ohms 68k ohms 100k ohms 470k ohms	10%	1W 210W 3W 3412W 12W	Band 3 Band 4
R113 R114 R115 R116 R117	Z222216 Z222216 Z221152 Z223009 Z222089	47k ohms 47k ohms 220 ohms 56k ohms 4.7k ohms		377 34W 127 347 347 247 247	
R118 R119 R120 R121 R122	Z221026 Z221206 Z222215 Z221194 Z222017	22 ohms 560 ohms 47k ohms 470 ohms 1.2k ohms		1W 1W 1W 1W 1W 1W 1W	Band 1
R122 R122 R122 R123 R124 RV125	Z221185 Z221143 Z221068 Z221143 Z222215 60480A	390 ohms 180 ohms 47 ohms 180 ohms 47k ohms 20 ohms		1 W 1 W 1 W 1 W 1 W 1 W 1 W 1 W 1 W 1 W	Band 2 Band 3 Band 4 Variable

TRANSFORMERS

Ref.	Pattern No.	Description
TR101 bands 1 - 5	Replace with 5905-A.P.184026/7/8/9/30	Transformer R.F. Aerial
.TR102/3	-	Transformer 1st & 2nd R.F.
TR104	-	Transformer I.F I.F. Output

INDUCTORS

Ref.	Description
L101	Choke 1.5 mH - Oscillator -
L102	Coil, Tuned - Oscillator -

PLUGS AND SOCKETS

Ref.	A.P. or Joint-Service Cat. No.	Description
PL101 PL103 SK101 SK102	Z5 60070 57771 60156 60451	Plug 4 pin - Aerial (Mk. 4) Plug 4 pin - IF Output Socket 12 way - RF/IF Unit inter-connection Socket Co-axial - R.I.S.

LAMPS

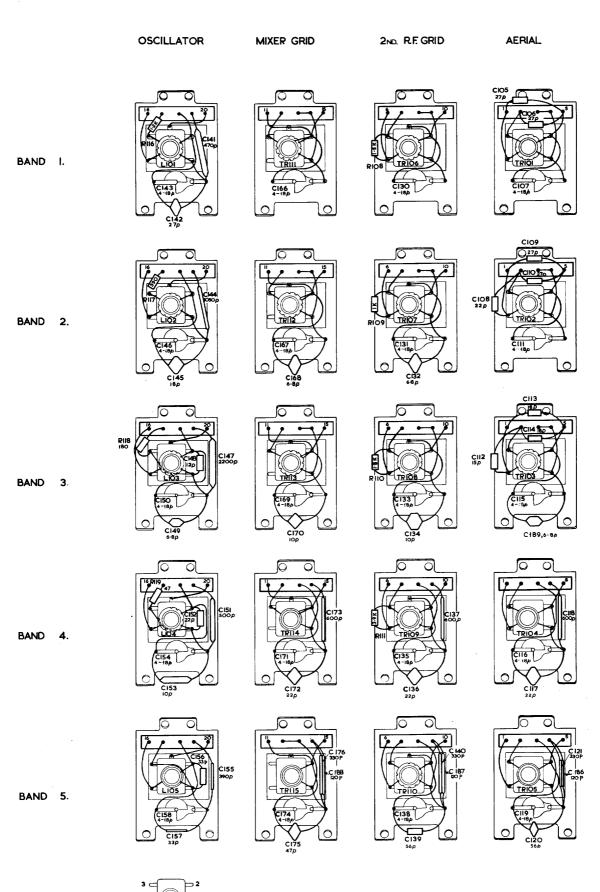
Ref.	J.S. Cat. No.	Description
LP101-10	7 x 951225	Pilot Lamps, 6.5V., 0.3A M.E.S.

SWITCHES

Ref.	Pattern	Description
SW101 SW102 SW.M	65638	Switch, Lamps Switch, Wafer, Crystal Microswitch - B40C only -

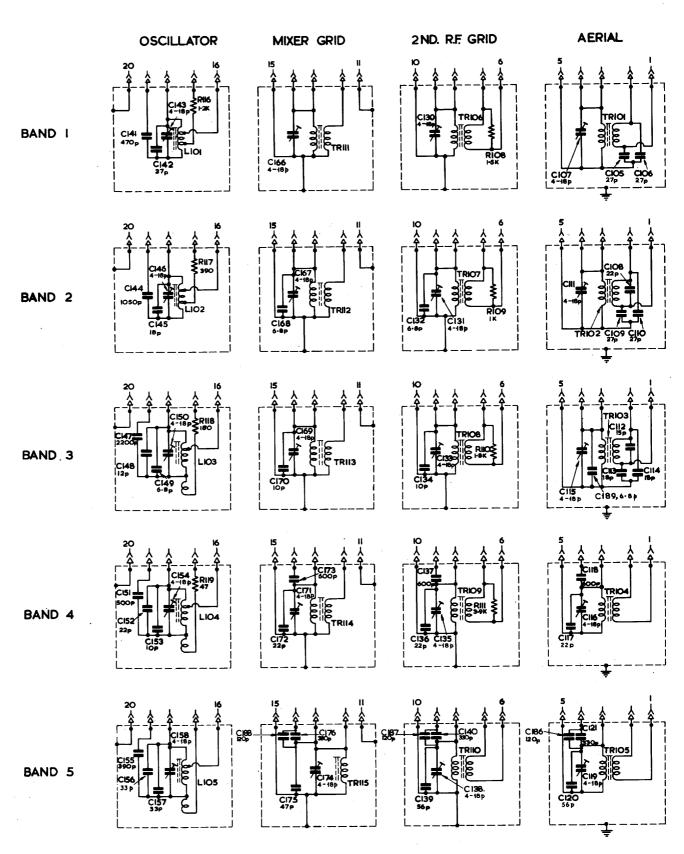
CRYSTAL

Ref.	Pattern .	Description			
XL101	As required	Crystal, 2 pin, - Local oscillator -			

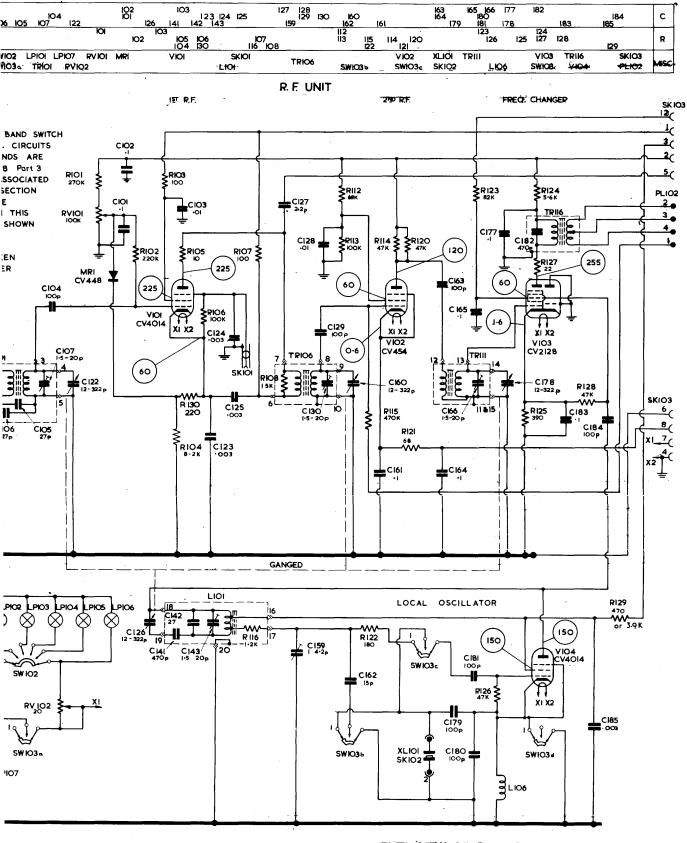


RECEIVER B40 A.P. 57140 D.
TURRET SWITCH COMPONENTS. LAYOUT DIAGRAM.

COIL TAG NUMBERS

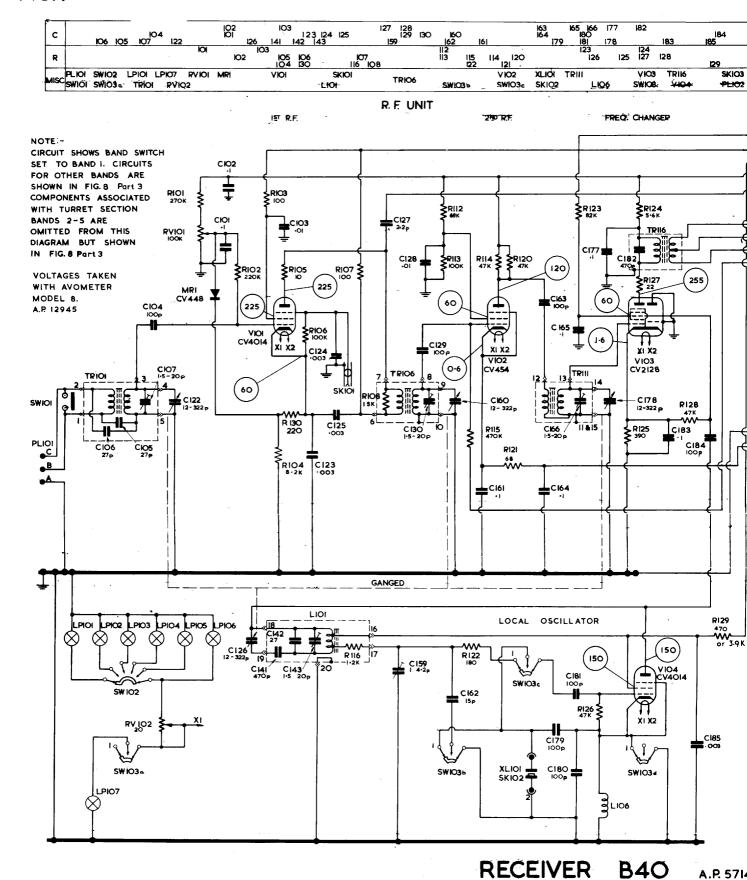


RECEIVER B40 A.P. 57140 D. TURRET SWITCH COMPONENTS. CIRCUIT DIAGRAM.



RECEIVER B40 A.P. 57140D

FIG.9



R.F. UNIT CIRCUIT DIAGRAM

CAPACITORS (Cont'd.)

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Ratinġ	Remarks
C176 C177 C178 C179 C180	012-7105 011-5905 A.P.60189 012-3165 012-3165	330 pF 0.1 /uF 12-322 pF 100 pF 100 pF	2% 20% 20% 20% 20%	750V 350V 750V 750V	Stud mounting Ganged Cap. Sect.
C182 C183 C184 C185 C186 C187 C188 C189	012-3984 011-5095 012-7113 911-5674 012-3926 012-3926 012-7087	470 pF 0.1 µF 100 pF 0.003 µF 120 pF 120 pF 120 pF 6.8 pF	20% 20% 20% 20% 2% 2% 0•5 pF	750V 350V 750V 350V 750V 750V 750V 750V	Stud mounting

RESISTORS

Ref.	A.P. or Joint-Service Cat. No.	Val ue	Tol.	Rating	Remarks
R101 R102 R103 R104 R105	022-3091 022-3079 022-1109 022-2123 022-1002	270k ohms 220k ohms 100 ohms 8.2k ohms 10 ohms	10% 10% 10% 10%	1 W 2 1 W 1 W 1 W 1 W 1 W 1 W	
R106 R107 R108 R109 R110	022-3037 022-1109 022-2025 022-2004 022-2037	100k ohms 100 ohms 1.5k ohms 1k ohm 1.8k ohms	10% 10% 10% 10% 10%	12W 12W 21W 21W 12W 12W 12W	
R111 R112 R113 R114 R115	022-2079 022-3018 022-3037 022-2216 022-3121	3.9k ohms 68k ohms 100k ohms 47k ohms 470k ohms	10% 10% 10% 10% 10%	12W 34W 12W 23W 12W 12W	
R116 R117 R118 R119 R120	022-2016 022-1184 022-1142 022-1067 022-2216	1.2k ohms 390 ohms 180 ohms 47 ohms 47k ohms	10% 10% 10% 10% 10%	12W 12W 12W 12W 12W 12W	

RESISTORS (Cont'd.)

Ref.	A.P. or Joint-Service Cat. No.	Val ue	Tol.	Rating	Remarks
R121 R122 R123 R124 R125 R126 R127 R128 R129 R130	022-1088 022-1142 022-3030 022-2100 022-1184 022-2214 022-1026 022-2214 022-2079 022-1151	68 ohms 180 ohms 82k ohms 5.6k ohms 390 ohms 47k ohms 22 ohms 47k ohms 47k ohms 22 ohms 47k ohms		1 W 1 2 W 1 W 1 W 1 W 1 W 1 W 1 W 1 W 1	

VARIABLE RESISTORS

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
RV101	900-4942	100k ohms	20%	0.1₩	Anti-cross-mod.
RV102	580-3198	20 ohms	10%	2.5₩	Lamps, Brilliance

TRANSFORMERS

Ref.	Pattern No.	Description
TR101 TR102 TR103	5905-A.P.184026 5905-A.P.184027 5905-A.P.184028	R.F. Transformer Band 1 R.F. Transformer Band 2 R.F. Transformer Band 3
TR104 TR105	5905-A.P.184029 5905-A.P.184030	R.F. Transformer Band 4 R.F. Transformer Band 5
TR106 TR107 TR108 TR109 TR110	5905-A.P.106099 5905-A.P.106100 5905-A.P.106108 5905-A.P.106109 5905-A.P.106110	R.F. Transformers 1st and 2nd R.F. Tuned, Bands 1 to 5 R.F. Transformers 1st and 2nd R.F. Tuned, Bands 1 to 5 R.F. Transformers 1st and 2nd R.F. Tuned, Bands 1 to 5 R.F. Transformers 1st and 2nd R.F. Tuned, Bands 1 to 5 R.F. Transformers 1st and 2nd R.F. Tuned, Bands 1 to 5
TR111 TR112 TR113 TR114 TR115	5905-A.P.106101 5905-A.P.106102 5905-A.P.106111 5905-A.P.106112 5905-A.P.106113	R.F. Transformers 1st and 2nd R.F. Tuned, Bands 1 to 5 R.F. Transformers 1st and 2nd R.F. Tuned, Bands 1 to 5 R.F. Transformers 1st and 2nd R.F. Tuned, Bands 1 to 5 R.F. Transformers 1st and 2nd R.F. Tuned, Bands 1 to 5 R.F. Transformers 1st and 2nd R.F. Tuned, Bands 1 to 5
TR116	5950-A.P.106117	I.F. Transformer

INDUCTORS

Ref.	A.P. or Joint-Service Cat. No.	Description	
L101 L102 L103 L104 L105	A.P.106103 A.P.106104 A.P.106114 A.P.106115 A.P.106116	Coil, Tuned - Local Oscillator Choke, 1.5 mH - Local Oscillator	

PLUGS AND SOCKETS

Ref.	A.P. or Joint-Service Cat. No.	Description	
PL101 PL102 SK101 SK102 SK103	999-3526 972-8183 580-3620 A46852 972-8233	4 Pin, Mark 4 - Aerial Input 4 Pin - Interconnecting (RF/IF Units) Coaxial - R.I.S. Crystal - Local Oscillator 12 Pin - Interconnection (RF/IF Units)	

LAMPS

Ref.	A.P. or Joint-Service Cat. No.	Description
LP101 to LP107	995–1225	Pilot Lamps, 6.5V 0.3A M.E.S.

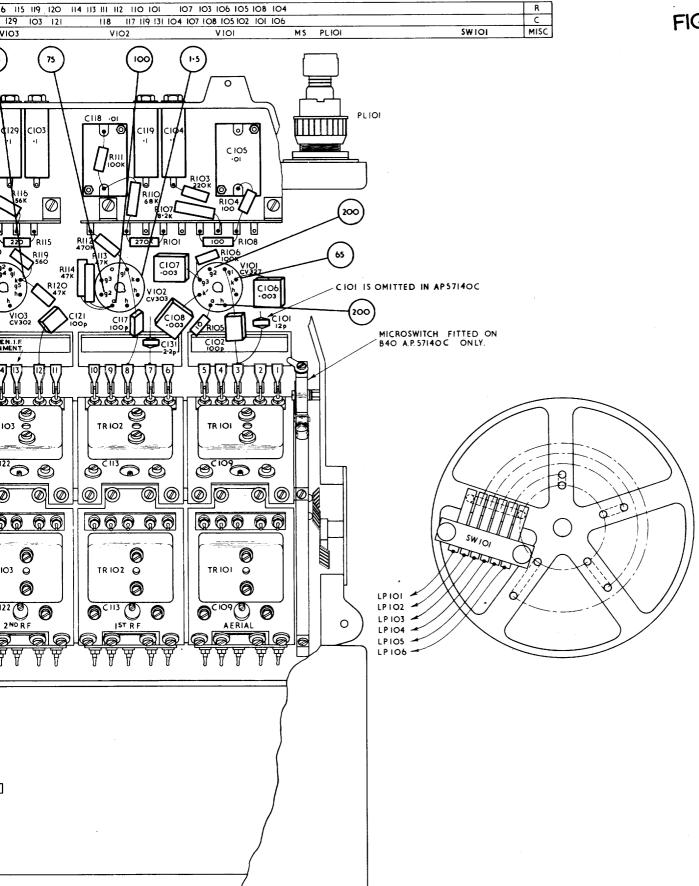
SWITCHES

Ref.	A.P. or Joint-Service Cat. No.		Description
SW101 SW102 SW103	051-0080	Micro Switch Switch Lamps Crystal Switch	

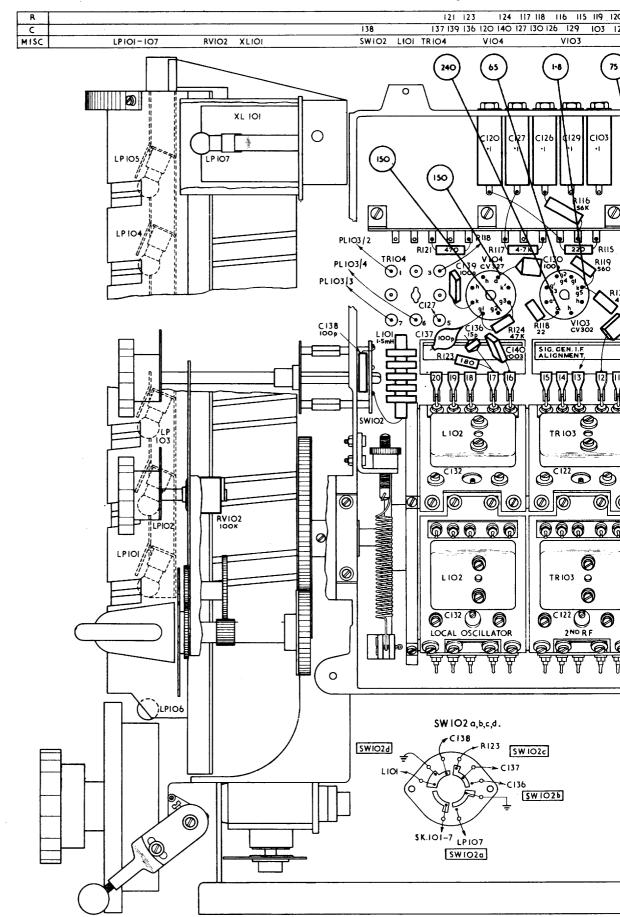
CRYSTALS

Ref.	A.P. or Joint-Service Cat. No.	Description	
XL101	CV7130	Crystal - Local Oscillator	
MR1	037 – 2373	Crystal - Rectifier	

FIG. 10



RECEIVER B40 A.P. 57140/A/B/C



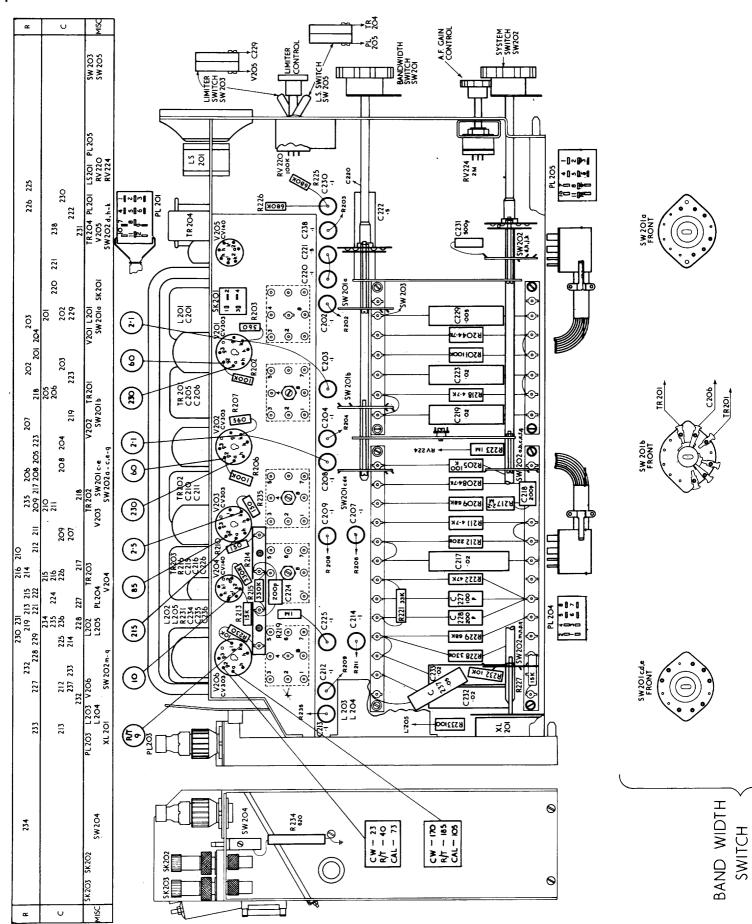
COMPONENTS LIST, RECEIVER B40

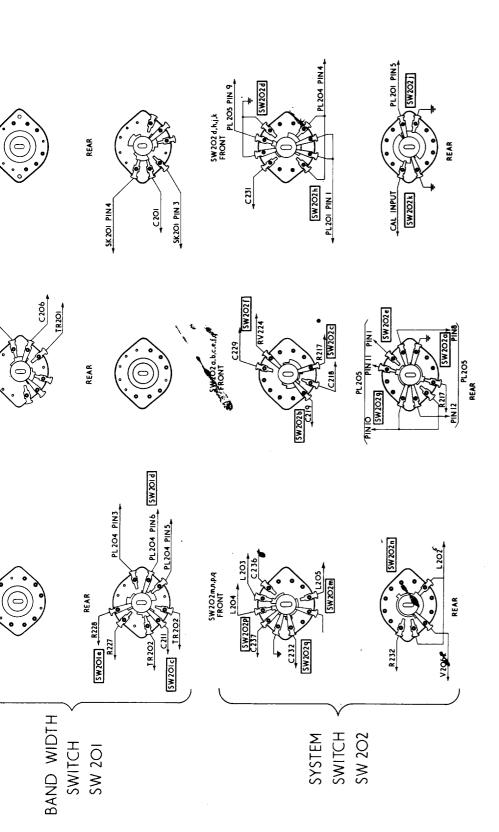
A . P . 5 7 1 4 0 D

$\underbrace{R}_{\bullet\bullet}\underbrace{F}_{\bullet\bullet}\underbrace{U}\underbrace{N}\underbrace{I}\underbrace{T}_{\bullet\bullet}$

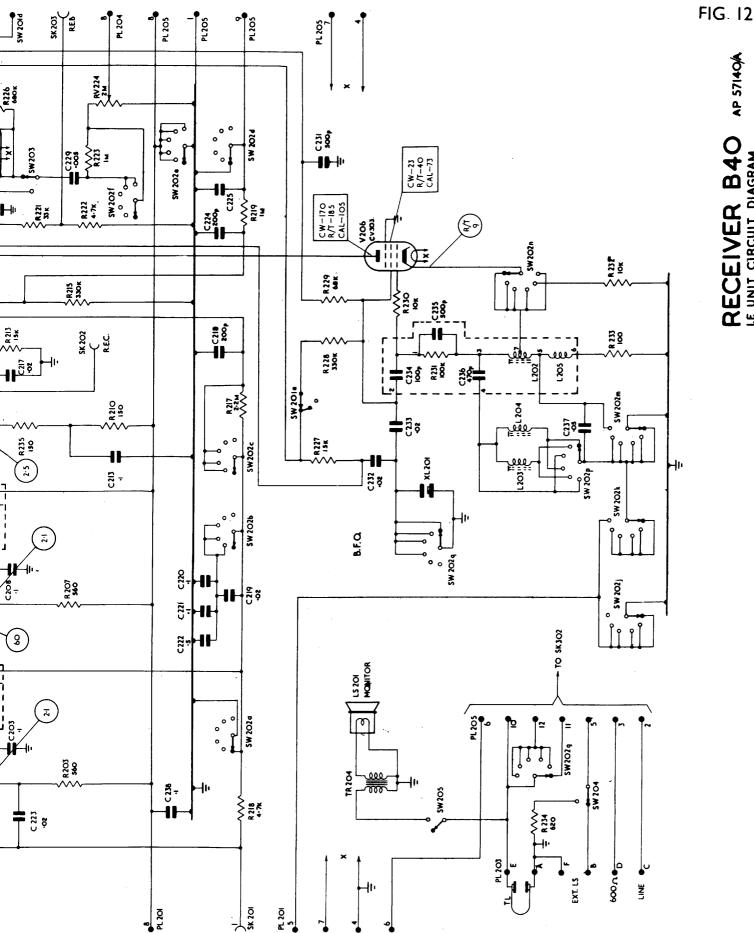
Ref.	A.P. or Joint-Service Cat. No.	Val ue	Tol.	Rating	Remarks
C101 C102 C103 C104 C105	011-5095 011-5095 012-4407 012-3165 012-7099	0.1 /uF 0.1 /uF 0.01 /uF 100 pF 27 pF	20% 20% 20% 20% 20% 10%	350V 350V 350V 750V 750V	Stud mounting Stud mounting
C106 C107 C108 C109 C110	012-7099 016-0009 012-7097 012-7099 012-7099	27 pF 4-18 pF 22 pF 27 pF 27 pF	5% 10% 5% 5% 5%	750 v 750 v 750 v 750 v	Variable
C111 C112 C113 C114 C115	016-0009 012-7093 012-7095 012-7095 016-0009	4-18 pF 15 pF 18 pF 18 pF 4-18 pF	10% 5% 5% 5% 10%	750 v 750 v 750 v	Variable Variable
C116 C117 C118 C119 C120	016-0009 012-7097 972-9507 016-0009 012-7107	4-18 pF 22 pF 600 pF 4-18 pF 56 pF	10% 5% 5% 10% 2%	750 V 350 V 750V	Variable Variable
C121 C122 C123 C124 C125	012-3941 A.P.60189 911-5674 911-5674 911-5674	330 pF 12-322 pF 0.003 /uF 0.003 /uF 0.003 /uF	2% 1 % 20% 20% 20%	750V 350V 350V 350V	Ganged Cap. Sect.
C126 C127 C128 C129 C130	A.P.60189 012-7081 012-4407 012-3165 016-0009	12-322 pF 2.2 pF 0.01 uF 100 pF 4-18 pF	1% 0.5 pF 20% 20% 10%	750 V 350 V 750 V	Ganged Cap. Sect. Variable
C131 C132 C133 C134 C135	016-0009 012-6772 016-0009 012-7089 016-0009	4-18 pF 6.8 pF 4-18 pF 10 pF 4-18 pF	10% 0•5 pF 10% 0•5 pF 10%	750V 750V	Variable Variable Variable

FIG. 11





RECEIVER B40. A.P. 57140/A. I.F. UNIT LAYOUT AND SWITCH WIRING DIAGRAM.



RECEIVER B40 AP 57140/A LE UNIT CIRCUIT DIAGRAM.

α (O4 MISC	P.204	7	SW 202 h	SW 2014 SW 2014 SW 2014 SW 2014
313	RV 22				8
225 223 227 227 227	୬୮ କା				DETECTOR DETECTOR C213 FR213 SW202 SW202 FR213 FR213 SW202 FR213 FR213 SW202 FR213 FR213 FR213 SW202 FR213 FR21
221 222 222 219 214 214 214 214 214 214 214	224 TR 203 V 206 W 202 n	•			
212 213 216 211 231 214 215 233 228 23O 2 217 216	277			A.G.C.	220 C C C C C C C C C C C C C C C C C C
209 235 217 210 217 212 212	233 234 234 232 237 236 SW ZOIC V2O3 SW ZOZOZC SW ZOZOZC SW ZOZOZ SW ZOZW			3r4. IF	
207 209	206 211 222 221 219 220 5W 201 V202 SW 202 TR 202 5W 201 SW 2024 XL 20 SW 2021 SW 2024			2nd. IF	C200 C300
218 202 204 234 203 202 204	2 -) High	60
2 <u>0</u>	C PL201 SW 2014 SK 201 T1 PL 203		2		3K 201 3K 201

COMPQNENTS LIST B40 RECEIVERS

PATTERNS 57140/A

I.F. UNIT

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C201 C202 C203 C204 C205	Z125665 Z115095 Z115095 Z115095 Z125665	470 pF 0.1 uF 0.1 uF 0.1 uF 470 pF	5% 20% 20% 20%	350V 350V 350V 350V 350V	
C206 C207 C208 C209 C210	Z125665 Z115095 Z115095 Z115095 Z125665	470 pF 0.1 µF 0.1 µF 0.1 µF 470 pF	5% 20% 20% 20% 5%	350V 350V 350V 350V 350V	
C211 C212 C213 C214 C215	Z125665 Z115095 Z115095 Z115095 Z125665	470 pF 0.1 uF 0.1 uF 0.1 uF 470 pF	5% 20% 20% 20% 5%	350V 350V 350V 350V 350V	·
C216 C217 C218 C219 C220	Z123194 Z115504 Z123274 Z115504 Z115095	100 pF 0.02 juF 200 pF 0.02 juF 0.1 juF	20% 20% 20% 20% 20%	350V 750V 350V 750V 350V	
C221 C222 C223 C224 C225	Z115095 Z115148 Z115504 Z123274 Z115095	0.1 /UF 0.5 /UF 0.02 /UF 200 /DF 0.1 /UF	20% 20% 20% 20% 20%	350V 350V 750V 350V 350V	
C226 C227 C228 C229 C230	Z125665 Z123194 Z123274 Z115502 Z115095	470 pF 100 pF 200 pF 0.005 MF	5% 20% 20% 20% 20%	350V 350V 350V 1000V 350V	
C231 C232 C233 C234 C235	Z115504 Z123194	500 pF 0.02 uF 0.02 uF 100 pF 500 pF	20% 20% 20% 20% 20%	350V 750V 750V 350V 350V	

CAPACITORS (Continued)

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
0236	Z125665	470 pF	5%	350V	
0237	Z115505	0.05 uF	20%	500V	
0238	Z115095	0.1 uF	20%	350V	

RESISTORS

	·				
Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
R201 R202 R203 R204 R205	Z223039 Z223038 Z221206 Z222090 Z223039	100k ohms 100k ohms 560 ohms 4.7k ohms 100k ohms		34W 12W 14W 14W 14W 14W 14W	
R206 R207 R208 R209 R210	Z223038 Z221206 Z222090 Z223018 Z221131	100k ohms 560 ohms 4.7k ohms 68k ohms 150 ohms	10%	12W 12W 12W 54W 54W 12W	
R211 R212 R213 R214 R215	Z222090 Z223081 Z222152 Z223101 Z223101	14.7k ohms 220k ohms 15k ohms 330k ohms 330k ohms		34 34 14 12 12 12 14 15 16	
R216 R217 R218 R219 RV220	Z22301 7 Z223206 Z222090 Z 223 1 64 52440A	68k ohms 2.2M ohms 4.7k ohms 1.Megohm 100k ohms	20%	12W 12W 2W 12W 12W 14W	Variable
R221 R222 R223 RV224 R225	Z222 1 95 Z222090 Z223164 60254A Z223143	33k ohms 4.7k ohms 1 Megohm 2.0M ohms 680k ohms	}10% 20%	347 347 277 277 14W 12W	Variable
R226 R227 R228 R229 R230	Z223143 Z222153 Z223102 Z223018 Z222131	680k ohins 15k ohins 330k ohins 68k ohins 10k ohins	10%	12W 2W 34W 24W 12W	

RESISTORS (Continued)

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R231	Z223038	100k ohms	1%	12₩	
R232	Z222132	10k ohms	1%	34₩	
R233	Z221111	100 ohms	1%	34₩	
R234	Z243173	620 ohms	1%	4•5₩	
R235	Z221131	150 ohms	1%	12₩	

TRANSFORMERS

Ref.	Pattern	Description
TR201 TR202 TR203 TR204	65690	1st IF Transformer 2nd IF Transformer 3rd IF Transformer Monitor Loudspeaker Transformer

INDUCTORS

Ref.	Description
L201 L202 L203 L204 L205	Coil, IF Input Coil Tuned, B.F.O. Coil Pitch, B.F.O. 'TUNE' Coil Pitch, B.F.O. 'LOW' Coil, B.F.O.

LOUDSPEAKER

Ref.	Pattern	Description
LS201	57160 (B40) 972 - 9307	Monitor Loudspeaker, 3 ohms

PLUGS AND SOCKETS

Ref.	A.P. or Joint Service Cat. No.	Description
PL201 PL203 PL204 PL205	60157 2560080 60158 60157	Plug 12 Pin, Inter-connection IF/RF Units Plug 6 Pin, Outputs (Mk. 4) Plug 8 Pin, Inter-connection IF/AF and Power Units Plug 12 Pin, Inter-connection IF/AF and Power Units

PLUGS AND SOCKETS (Continued)

Ref.	A.P. or Joint Service Cat. No.	Description
SK201	57772	Socket 4 way, IF Input
SK202	60451	Socket Coaxial, R.E.C.
SK203	60451	Socket Coaxial, R.E.B.

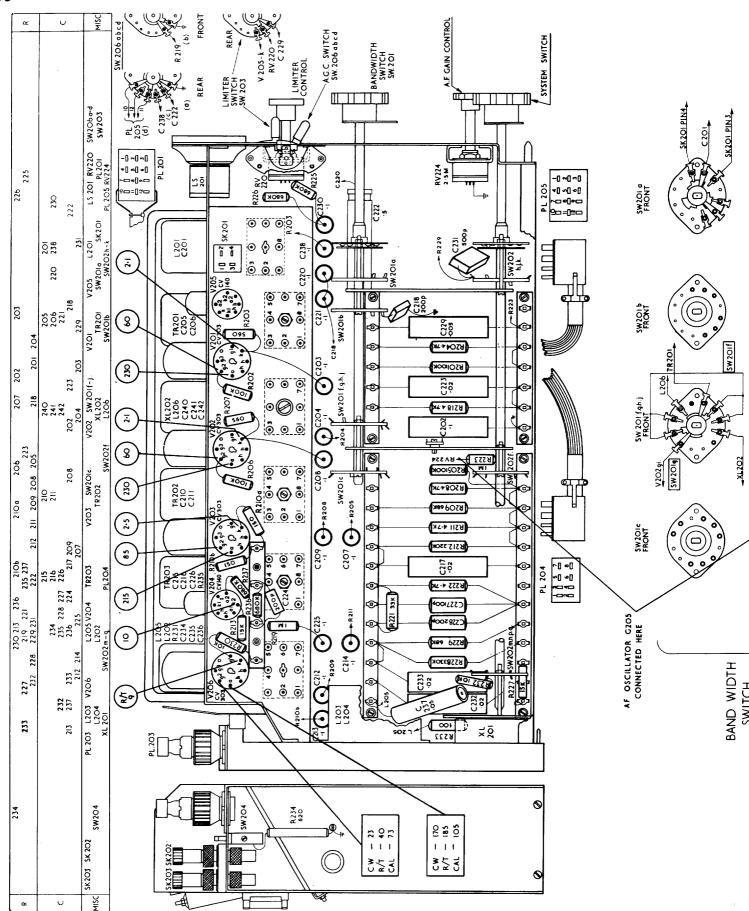
SWITCHES

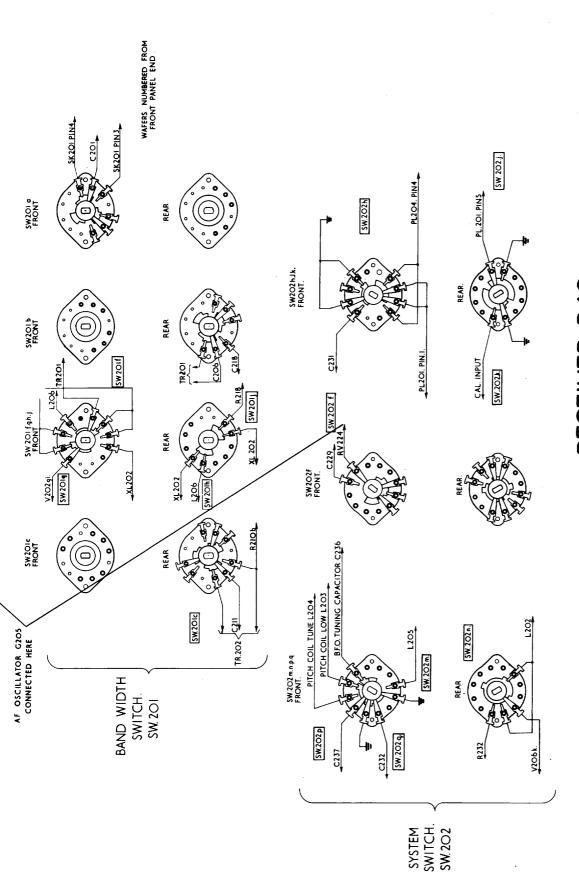
Ref.	Pattern	Description			
SW201 SW202 SW203 SW204 SW205	W9836A W9836A W9836A	Switch 3 Position, Bandwidth Switch 6 Position, System Switch Single Pole, Limiter Switch Single Pole, Dummy Load Switch Single Pole, Monitor Loudspeaker			

CRYSTAL

Ref.	Pattern	Description
XL201	A/500	Crystal 500 kc/s, Calibrate

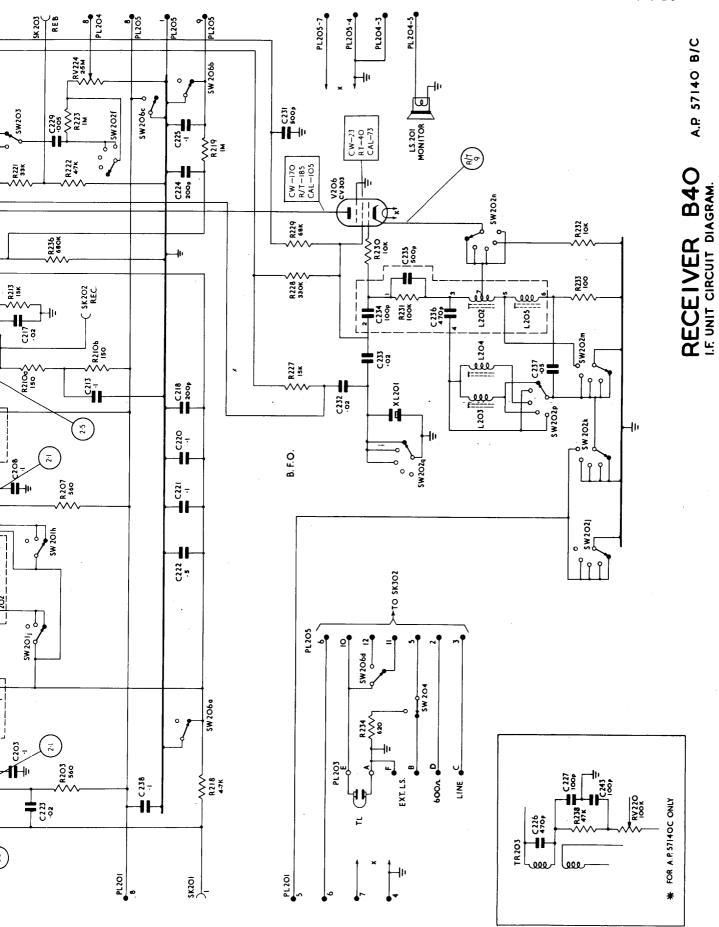
FIG. 13

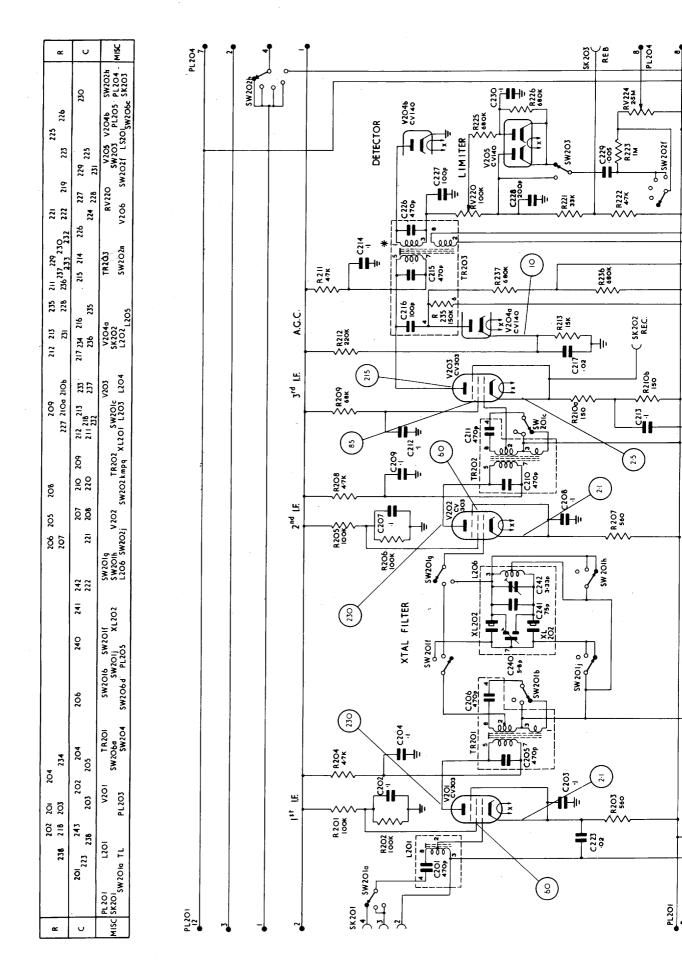




RECEIVER B40. A.P.57140B & A.P.57140C. I.F. UNIT :- LAYOUT AND SWITCH WIRING DIAGRAM

FIG. 14





COMPONENT LIST, RECEIVER B40,

PATTERNS 57140B/C

IF UNIT

 					
Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C201	Z1 25665	470 pF	5%	350V	
C202	Z11 5506	0•1 xF	20%	350V	
C203	Z11 5095	0•1 xF	20%	350V	
C204	Z11 5095	0•1 xF	20%	350V	
C205	Z1 25665	470 pF	5%	350V	
C206	Z 125665	470 pF	5%	350V	
C207	Z 115095	0.1 uF	20%	350V	
C208	Z 115095	0.1 uF	20%	350V	
C209	Z 115095	0.1 uF	20%	350V	
C210	Z 125665	470 pF	5%	350V	
C211	Z1 25665	470 pF	5%	350V	
C212	Z11 5095	0•1 pF	20%	350V	
C213	Z11 5095	0•1 pF	20%	350V	
C214	Z11 5095	0•1 pF	20%	350V	
C215	Z1 25665	470 pF	5%	350V	
C216	Z1 2 31 94	100 pF	20%	350V	
C217	Z11 5504	0.02 uF	20%	750V	
C218	Z123274	200 pF	20%	350V	
C220	Z11 5095	0.1 uF	20%	350V	
C221	Z11 5095	0.1 uF	20%	350V	
C222	Z115148	0.5 juf	20%	350V	
C223	Z115504	0.02 juf	20%	750V	
C224	Z123274	200 fbf	20%	350V	
C225	Z115095	0.1 juf	20%	350V	
C226	Z125665	470 pf	5%	350V	
C227	Z123194	100 pF	20%	350V	
C228	Z123274	200 pF	20%	350V	
C229	Z115502	0•005 /1F	20%	1000V	
C230	Z115095	0•1 /1F	20%	350V	
C231	Z123456	500 pF	20%	350V	
C232	Z115504	0.02 JUF	20%	750V	
C233	Z115504	0.02 JUF	20%	750V	
C234	Z123194	100 pF	20%	350V	
C235	Z123456	500 pF	20%	350V	
C236	Z125665	470 pF	5%	350V	
	_				

CAPACITORS (Continued)

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C237 C238 C240	Z11 5505 Z11 5095	0.05 /uf 0.1 /uf 5-8 pf	20% 20%	500V 350V	Variable
C241 C242	Z1 251 99 972-6179	75 pF 4-34 pF	2%	350V	Variable
C243	Z123194	100 pF	20%	350V	B40C only

RESISTORS

				_	
Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R201 R202 R203 R204 R205	Z223039 Z223038 Z221206 Z222090 Z223039	100k ohms 100k ohms 560 ohms 4.7k ohms 100k ohms		2₩ 2₩ 1₩ 4₩ 4₩ 4₩	
R206 R207 R208 R209 R210A/B	Z223038 Z221206 Z222090 Z223018 Z221131	100k ohms 560 ohms 4.7k ohms 68k ohms 150 ohms		2W 2W 3W 3W 2W 12W	
R211 R212 R213 R218 R219	Z222090 Z223081 Z222152 Z222090 Z223164	4.7k ohms 220k ohms 15k ohms 4.7k ohms 1 Megohm	10%	작사 작사 작사 작 사 작 사 12 W	
RV220 R221 R222 R223 RV224	Z262183 Z222195 Z222090 Z223164 Z262948	100k ohms 33k ohms 4.7k ohms 1 Megohm 2.5M ohms		축w 축w 출w ½w 1₩	Variable Variable
R225 R226 R227 R228 R229	Z223143 Z223143 Z222153 Z223102 Z223018	680k ohms 680k ohms 15k ohms 330k ohms 68k ohms		2W 2W 3W 34W 34W 34W	
R230 R231 R232 R233 R234	Z222131 Z223038 Z222132 Z221111 Z243173	10k ohms 100k ohms 10k ohms 100 ohms 620 ohms		10 W	
R235 R236 R237	Z223059 Z223143 Z223143	150k ohms 680k ohms 680k ohms		- 1 ₩ - 1 ₩ - 1 ₩	

TRANSFORMERS

Ref.	Pattern No.	Description		
TR201 to		Transformers IF		
TR204 TR205	65690	Transformer AF Transformer AF (S.R.E. Output, Receiver 62B only)		

INDUCTORS

Ref.	Description
L201 L202 L203 L204 L205 L206	Coil IF, -IF Input- Coil tuned - B.F.O. Coil Pitch - B.F.O. "TUNE" Coil Pitch - B.F.O. "LOW" Coil, - Calibration Coupling - Coil tuned - Crystal Filter -

LOUDSPEAKER

Ref.	Pattern	Description	
LS201	972-9307	Loudspeaker, 3 ohms, Monitor	

PLUGS AND SOCKETS

Ref.	A.P. or Joint Service Cat. No.	Description
FL201 FL203 FL204 FL205	60157 Z 560080 60158 60157	Plug 12 Pin, Inter-connecting IF/RF Units Plug 6 Pin, Outputs (Mk. 4) Plug 8 Pin, Inter-connecting IF/AF and Power Units Plug 12 Pin, Inter-connecting IF/AF and Power Units
SK201 SK202 SK203	57772 60451 60451	Socket 4 way, IF Input Socket Single, R.E.C. Socket Single, R.E.B.

SWITCHES

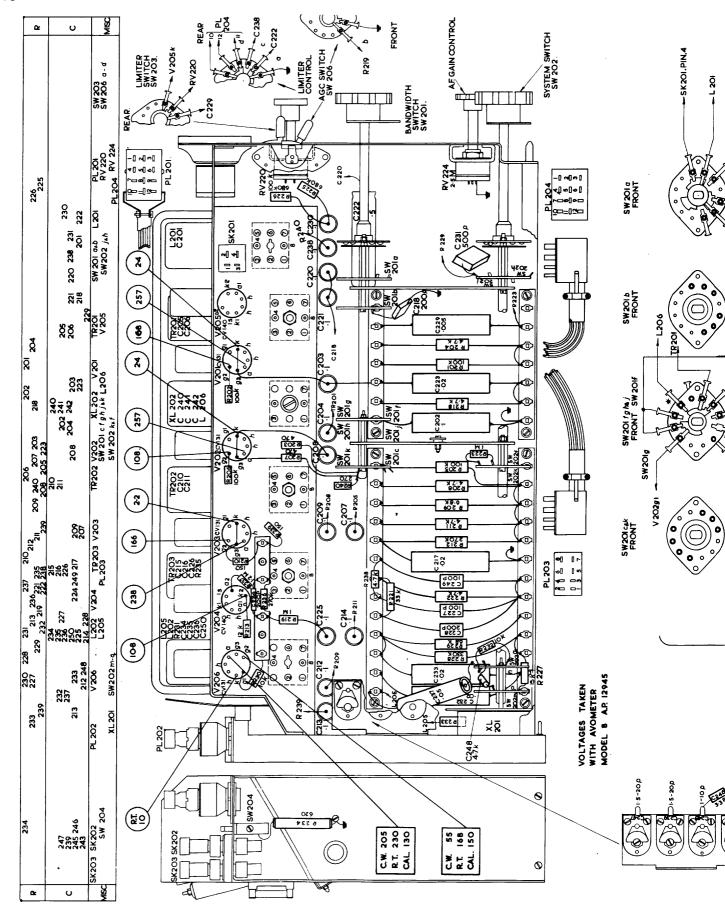
Ref.	A.P. or Joint Service Cat. No.	Description	
SW201 SW202 SW203 SW204	5930-99-972-8826 W9836A	Switch, 3 position - Bandwidth Switch, 5 position - System Switch, single pole - Limiter Switch, single pole - Dummy Load	
SW206	5930-99-972-8825	Switch, two position - A.G.C.	

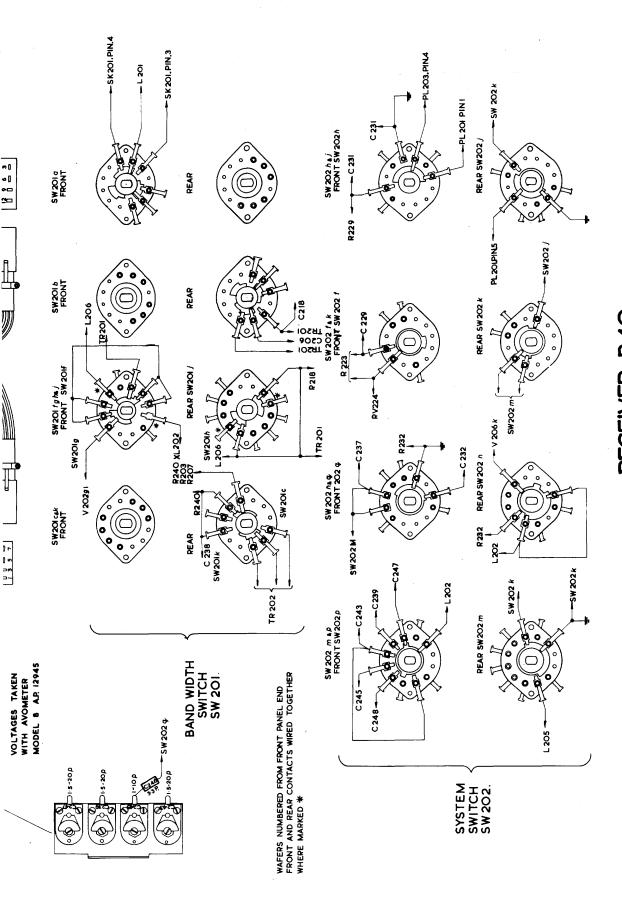
CRYSTALS

Ref.	Pattern No.	Description
XL201 XL202 -	67864	Crystal, 500 kc/s, Calibrate Crystal, Crystal Filter Crystal, Filter Unit

SWITCH WAFERS

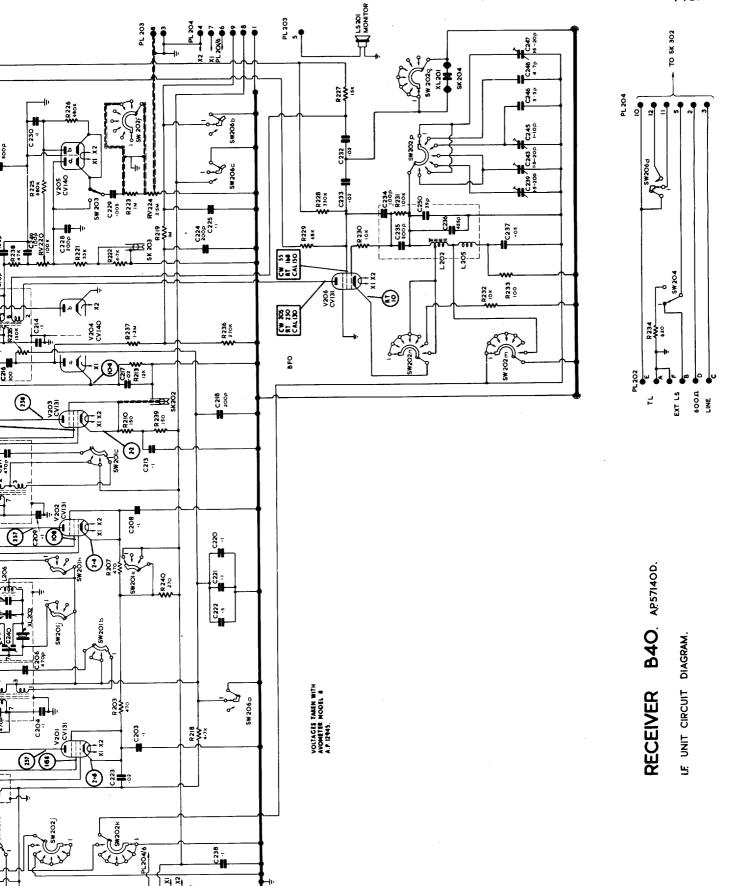
Ref.	Pattern No.
SW202 m, n, p, q SW202 f SW202 h, j, k SW201 c SW201 b SW201 a SW201 f, g, h, j	65636 65635 65634 65633 65632 65631 not patternised (A.S.W.E. Drawing 57240)





RECEIVER B40 AP57140 DIF UNIT. LAYOUT AND SWITCH WIRING DIAGRAM.

FIG. 16



υ	œ	Z S S S			
		PL 203 PL 204 LS 201		PL 203	11
247		SW2029 XL201 SK204			
*	227	5K 302		-	7 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
230 246	526	SW 2024			
243 245		4205 74.202 74.202 74.202	•	LIMITER	
		RV220 SW203 V205 SW203FPL304 L202 SW202h SW20dd SW202p SW2066SK302 L205 SK203 RV224 SW206c			
234 239 250 233	228 223 231 225	7203 SW2/			25 × 25 × 25 × 25 × 25 × 25 × 25 × 25 ×
	22.2	SW 202h (203 R)			
224 249 228 237 235	238 229 221 230 219 222	202			SW X
2 %	233 22	8		<u>«</u>	C23.8
226	232	SW204 03 V206		DETECTOR	
	1	1 ~1		٥	## ## ## ## ## ## ## ## ## ## ## ## ##
2 23	237 211 212 213 235 234 236	SW202n SW202nV204 TR		A.C.C.	
217 216	212 213	\$05 \$4.		<	2 × 2 × 3
		V208 SK202 SL202			(E) \$\frac{1}{2}
\$	230 230 239	^ 50		340 1F	\$ 3 S C C S
======================================	8.4.0	SW2OIC			
ν.		8	E UNIT	-	
280	208	TR 202	ñ		
% %% % % %	205 206	V202			
220 202	205	SW2OIP SW2OIN SW2OIN		2 ND IF	
. 12	2	SW2OI SW3			
	240				S W 2019
240 242 24		XL 202 L20X SW 2016 SW 20J			Sw2015
		SW2OIF XL 202 SW2OIb			
% %		5w2			\$ 50 ks
% %	SS	TR201 SW206a			
203	204	×			20 20 20 20 20 20 20 20 20 20 20 20 20 2
		\$		Ē	
201 202	20 20 20 20	05		IST. IF	
×					
		SW2Ola SW2O2 SW2O2 x			SW 202 j
60		AS AS			
238				5.0	
		8K 201		7 2 2	※ - - 이에 열어이수 -
v	o _x	MSC.			

COMPONENTS LIST, RECEIVER B40

PATTERN 57140 D

IF UNIT

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
C201	012-3984	470 p F	5%	750 V	
C202	011-7818	0.1 /uF	20%	350 V	
C203	011-5095	0.1 /uF	20%	350 V	Stud mounting
C204	011-5095	0.1 /uF	20%	350 V	Stud mounting
C205	012-3984	470′ p F	5%	750 V	
020)	012-3304	+/ ∪ P1	2/0	, , , , ,	
C206	012-3984	470 p F	5%	750 v	
C207	011-5095	0.1 /uF	20%	350V	Stud mounting
C208	011-5095	0.1 UF	20%	350 V	Stud mounting
C209	011-5095	0.1 /uF	20%	·350 V	Stud mounting
C210	012-3984	470 pF.	- 5 / %	750 V	
0210	012 3304	* • F-	2/-	, , ,	
C211	012-3984	470 p F	5%	750 V	
C212	011-5095	0.1 /UF	20%	350V	Stud mounting
C213	011-5095	0.1 /uF	20%	350V	Stud mounting
C214	011-5095	0.1 /uF	20%	350V	Stud mounting
C215	012-3984	470 p F	5%	750 V	
	0.2 3,04	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		, -	
C216	012-3165	100 p F	20%	750 V	
C217	011-7826	0.02 juF	20%	750 V	
C218	012-3292	200 ′ p F	10%	750V	
C219		-			No Capacitor
C220	011-5095	0.1 /UF	20%	350 V	
C221	011-5095	0.1 /UF	20%	350V	Stud mounting
0221	011-5148	0.5 /uF	20%	350V	
0223	011-7826	0.02 /uF	20%	750 V	
C224	011=7020	200 p F	10%	750 V	
C225	012-5292	0.1 /uF	20%	350V	Stud mounting
022)	011-5055	0.1/02	20/3		
C226	012-3984	470 p F	5%	750 V	
C227	012-3165	100 pF	20%	750V	
C228	012-3292	200 pF	10%	750 V	
C229	011-7827	0.005 /uF	20%	1000V	
C230	011-5095	0.1 /uF	20%	350V	Stud mounting
02,00					
C231	012-3412	500 p F	10%	750 V	
C232	011-7826	0.02 /uF	20%	750 V	
C233	011-7826	0.02 JuF	20%	750 V	
C234	012-3165	100 pF	20%	750 V	
C235	012-3412	500 p F	10%	750 V	

CAPACITORS (Cont'd.)

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
C236 C237 C238 C239 C240	011-7822 011-5095 016-0009 945-4604	425 pF 0.05 uF 0.1 uF 4-18 pF 1.5-8 pF	5% 20% 20% 10%	350V 500V 350V	Lemco 1510 Variable Variable - Oxley Diff. D.V.C. 1-5/8
C241 C242 C243 C244	972-2071 016-0047 016-0009	75 pF 3-30 pF 4-18 pF 2-12 pF	2% 10%	350 V	Lemco 1510 Variable, W & R C30-01 Variable Variable, W & R C31/11A
C245 C246 C247 C248 C249 C250	972-6178 012-6768 016-0009 012-6770 012-3165 012-7103	3.3 pF 4-18 pF 4.7 pF 100 pF 39 pF	0.5 pF 10% 0.5 pF 20% 5%	750 V 750 V 750 V 750 V	Variable

RESISTORS

Ref.	A.P. or Joint-Service Cat. No.	Value .	Tol.	Rating	Remarks
R201 R202 R203 R204 R205	022-3039 022-3037 022-1193 022-2090 022-3039	100k ohms 100k ohms 470 ohms 4.7k ohms 100k ohms	10% 10% 10% 10% 10%	3W - 2W - 2W - 3W - 3W - 3W - 3W	
R206 R207 R208 R209 R210	022-3037 022-1193 022-2090 022-3018 022-1130	100k ohms 470 ohms 4.7k ohms 68k ohms 150 ohms	10% 10% 10% 10% 10%	12W 12W 24W 34W 34W 412W	
R211 R212 R213 R218 R219	022-2090 022-3093 022-2142 022-2090 022-3164	4.7k ohms 270k ohms 12k ohms 4.7k ohms 1M ohm	10% 10% 10% 10% 10%	34W 34W 2W 2-34W 12W	
R221 R222 R223 R225 R226	022-2195 022-2090 022-3164 022-3143 022-3143	33k ohms 4.7k ohms 1M ohm 680k ohms 680k ohms	10% 10% 10% 10% 10%	3W 3W 41 1W 1W 1W 2W	

RESISTORS (Cont'd.)

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
R227 R228 R229 R230 R231 R232 R233 R234 R235 R236 R237 R238 R239 R240	022-2153 022-3102 022-3018 022-2130 022-3037 022-2132 022-1111 011-3482 022-3058 022-3091 022-3176 022-2214 022-1130 022-1163	15k ohms 330k ohms 68k ohms 10k ohms 10k ohms 100k ohms 100 ohms 620 ohms 150k ohms 270k ohms 270k ohms 47k ohms 150 ohms	10% 10% 10% 10% 10% 10% 10% 10% 10% 10%	34 34	Wirewound

VARIABLE RESISTORS

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
RV220	972-9484	100k ohms	20%	0.1W	Limiter
RV224	972-9485	2.5M ohms	20%	0.1W	A.F. Gain

TRANSFORMERS

Ref.	A.P. or Jcint-Service Cat. No.	Description		
TR201 TR203	A.P.106119 A.P.106120	I.F. Transformer I.F. Transformer		

INDUCTORS

Ref.	A.P. or Joint-Service Cat. No.	Description
L201 L202 L205 L206	A.P.106118 A.P.106121 A.P.106121 A.P.106124	Coil Tuned, I.F. Coil Tuned, B.F.O. Coil B.F.O. Coil, Crystal Filter

LOUDSPEAKER

Ref.	A.P. or Joint-Service Cat. No.	Description
LS201	972-9307	Loudspeaker, 3 ohms - Monitor

PLUGS AND SOCKETS

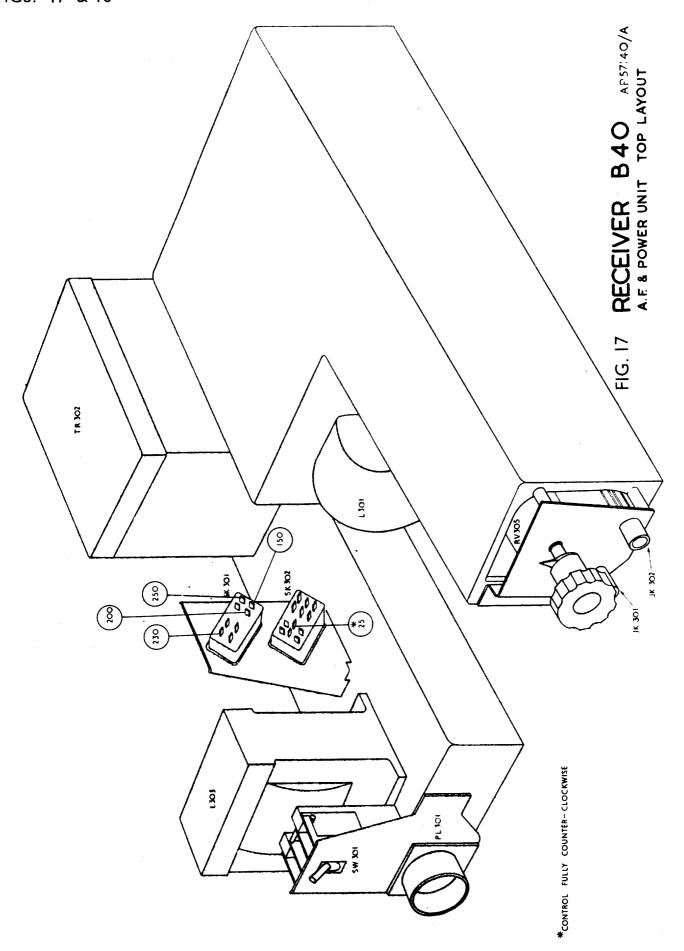
Ref.	A.P. or Joint-Service Cat. No.	Description
PL201 PL202	972-8214 972-9112	Plug 12 Pin, Interconnecting (RF/IF Unit) Plug 6 Pin, Mark 4, Audio Frequency Output
PL203	911-6428) two 972-8208)items	Plug 8 Pin, Interconnection (IF/AF and Power Unit)
PL204	972-8210) two 972-8185)items	Plug 12 Pin, Interconnecting (IF/AF and Power Unit)
SK201 SK202 SK203 SK204	9 7 2 – 82 3 0 580 – 3620 580 – 3620	Socket, 4 Pin - Interconnecting (RF/IF Units) Socket, Coaxial - R.E.C. Socket, Coaxial - R.E.B. Socket for B.F.O. Crystal

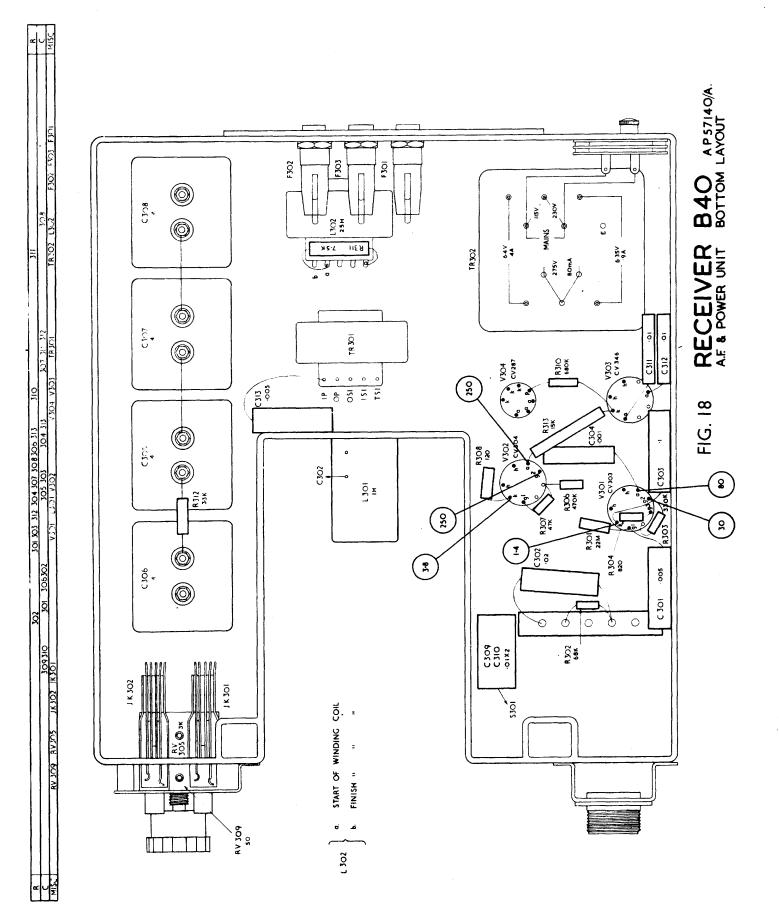
SWITCHES

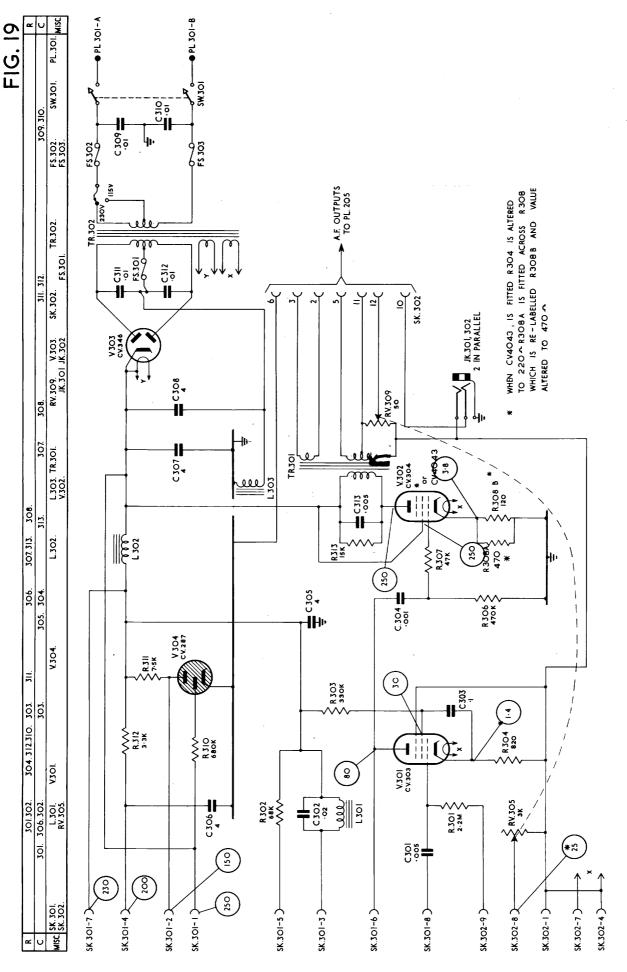
Ref.	A.P. or Joint-Service Cat. No.	Description			
SW201 SW202 SW203 SW204 SW206	A.P.206828 A.P.206830 972-8826 A.P.43699 972-8825	Switch, 3 position, Bandwidth Switch, 7 position, System Switch, 2 position, Limiter Switch, 2 position, Dummy Load Switch, 2 position, A.G.C.			

CRYSTALS

Ref.	A.P. or Joint-Service Cat. No.	Description
XL201 XL202	A.P.67864 A517389	Crystal, 500 kc/s - Calibrate Crystal, 500 kc/s - Crystal Filter Crystal Filter Unit







RECEIVER B 40 A.P. 57140/A A.F. & POWER UNIT :- CIRCUIT DIAGRAM

COMPONENTS LIST RECEIVER B40,

PATTERNS 57140/A

A.F. AND POWER UNIT

CAPACITORS

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C301 C302 C303 C304 C305 C306 C307 C308 C309	52162 Z115516 Z115506 Z115500 Z112521 Z112521 Z112521 Z112521 Z124409	0.005 pr 0.02 pr 0.1 pr 0.01 pr 4 pr 4 pr 4 pr 4 pr 4 pr 4 pr	20% 20% 20% 20% 20% 20%	1000V 750V 350V 1000V 400V 400V 400V	
C310 C311 C312 C313	Z124409 Z124409 Z124409 Z124409 Z115502	0.01 m 0.01 m 0.01 m 0.01 m 0.005 m	20% 20% 20% 20% 20%	750V 750V 750V 750V 1000V	

RESISTORS

				· · · · · · · · · · · · · · · · · · ·	
Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R301 1302 R303 R304 RV305	Z223207 Z223017 Z223101 Z221227 Z273001 Z223122	2.211 ohms 6811 ohms 330k ohms 820 ohms 3k ohms 470k ohms		347 147 147 148 148 148 148 148	Variable
R307 R308 RV309 R310 R311 R312	Z222215 Z221125 Z273001 Z223144 Z244085 Z222069	47k ohins 120 ohins 50 ohins 680k ohins 7.5k ohins 3.3k ohins	110%	12W 12W 34V 34V 4.5W	Variable
R313 R304 R308A R308B	Z244114 022-1148 022-1192 022-1192	15k ohms 220 ohms 470 ohms 470 ohms	% % %	6₩ 1 ₩ 1 ₩ 1 ₩	Alternatives to R304 and R308 when CV4043 is fitted.

TRANSFORMERS

Ref.	Pattern	Description
TR301	65689	Output Transformer
TR302	6556 1 B	Mains Transformer

INDUCTORS

Ref.	Pattern	Description		
L30 1 L302 L303	65560 65564	Choke 1H, Note Filter Choke 18H, Smoothing Choke 10H, Smoothing		

FUSES

Ref.	Pattern	Description
F301	Z590108	Fuse 0.5 Amp
F302	Z590110	Fuse 2 Amp
F303	Z590110	Fuse 2 Amp

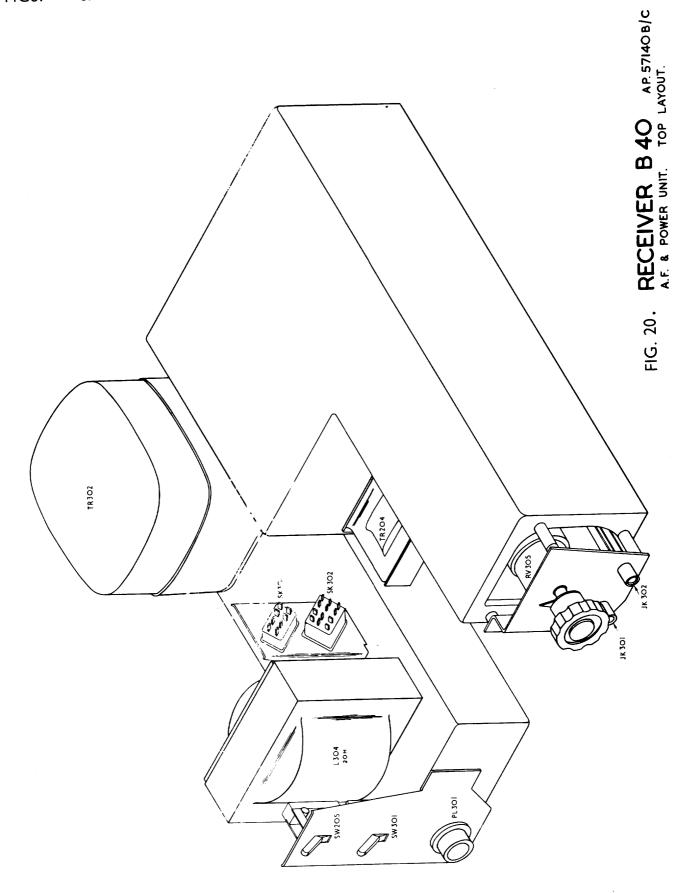
FLUGS AND SOCKETS

Ref.	A.P. or Joint Service Cat. No.	Descrip tion
PL301 SK301 SK302	Z 560050 ₩8369 60 1 56	Plug 2 Pin, Mains (Mark 4) Socket 8 Way, IF/AF and Power Unit Socket 12 Way, IF/AF and Power Unit

SWITCHES

Ref.	Pattern	Description
SW301	60448	Switch, Double Pole, Mains

Ref.	Pattern	Description
JK301/2	676A	Jacks, 3 Pole, Telephones



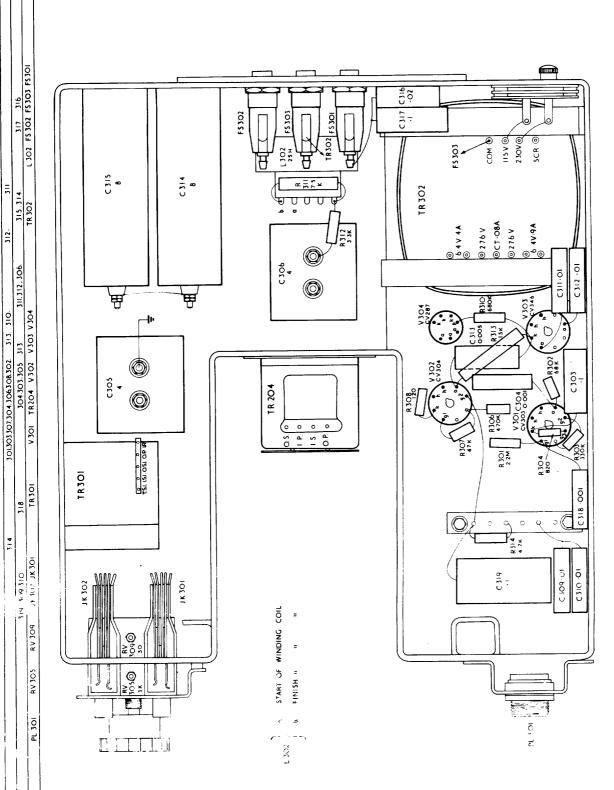
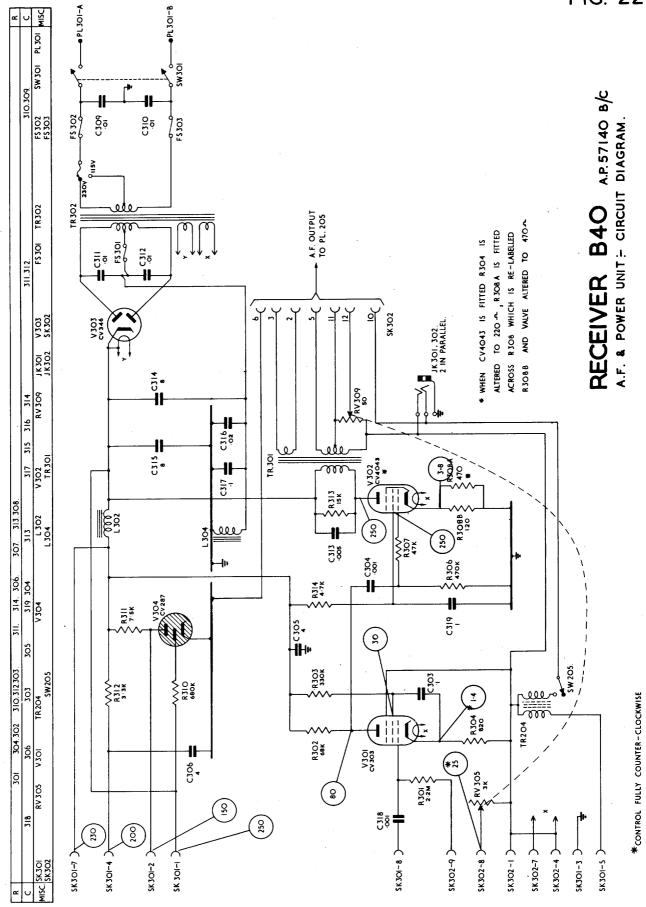


FIG. 21 RECEIVER B40 A.P. 57140 B/C A.F. & POWER UNIT. BOTTOM LAYOUT.



COMPONENTS LIST RECEIVER B40

PATTERNS 57140B/C

A.F. AND POWER UNIT

CAPACITORS

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C303 C304 C305 C306 C309 C310 C311 C312 C313 C314 C315 C316 C317	Z115506 Z115500 Z112521 Z112521 Z124409 Z124409 Z124409 Z124409 Z115502 Z112934 Z112934 Z115516 Z115574	0.1 JUF 0.001 JUF 4 JUF 0.01 JUF 0.01 JUF 0.01 JUF 0.005 JUF 8 JUF 8 JUF 0.02 JUF 0.1 JUF 0.1 JUF	20% 20% 20% 20% 20% 20% 20% 20% 20% 20%	350V 1000V 400V 400V 750V 750V 750V 1000V 400V 400V 350V	
C318 C319	Z115500 Z1 1 5632	0.001 JUF 1 JUF	20%	1000V 350V	

RESISTORS

L			,		,
Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R301 R302 R303 R304 RV305 R306 R307 R308 RV309 R310	Z223207 Z223017 Z223101 Z221227 Z273001 Z223122 Z222215 Z221123 Z273001 Z223144	2.2M ohms 68k ohms 330k ohms 820 ohms 3k ohms 470k ohms 470k ohms 47k ohms 120 ohms 50 ohms	10%	3W 12W 12W 12W 12W 12W 34W 34W	Variable Variable
R311 R312 R313 R314	Z244085 Z222069 Z244114 Z222090	7.5k ohms 3.3k ohms 15k ohms 4.7k ohms	10%	4•5₩ ૐ₩ 6₩ ૐ₩	
R304 R308A R308B	022-1148 022-1192 022-1192	220 ohms 470 ohms 470 ohm s	5% 5% 5%	14W 12W 12W)Alternatives to)R304 and R308 when)CV4043 is fitted.

TRANSFORMERS

Ref.	Pattern No.	Description
T R3 01	65689	Output Transformer
TR302	67763 A	Mains Transformer

INDUCTORS

Ref.	Pattern No.	Description
L302 L303	65560 65564	Choke, 18H, Smoothing Choke, 10H, Smoothing

FUSES

Ref.	Pattern No.	Description			
F301 F302 F303	Z590108 Z590110 Z590110	Fuse 0.5 Amp Fuse 2 Amp Fuse 2 Amp			

PLUGS AND SOCKETS

Ref.	A.P. or Joint Service Cat. No.	Description
PL301 SK301 SK302	z 560050 w 8369 60156	Plug, 2 Pin, Mains (Mark 4) Socket 8 way, IF/AF and Power Unit Socket 12 way, IF/AF and Power Unit

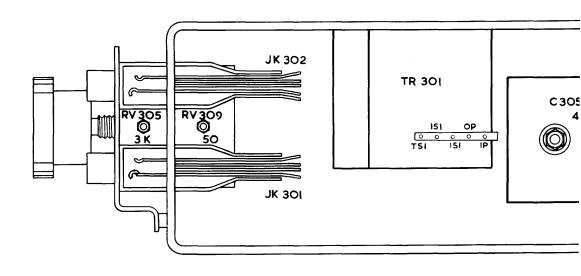
SWITCHES

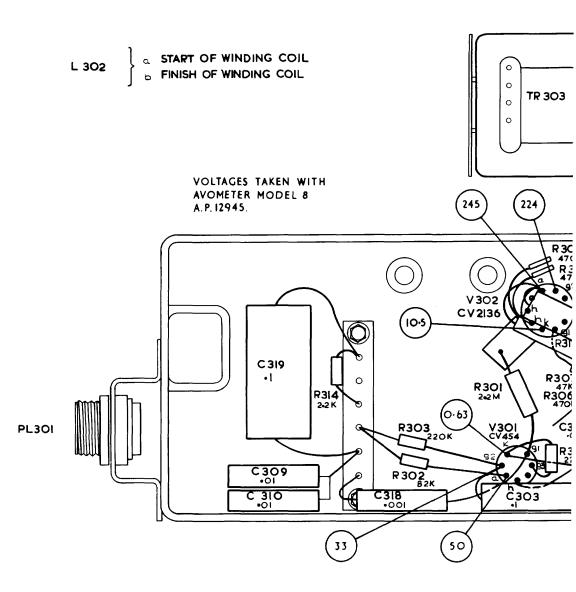
Ref.	Pattern No.	Description
SW205	52805	Monitor L.S. Switch
SW301	60448	Switch, Double Pole, Mains

Ref.	Pattern No.	Description
JK301/2	676A	Jacks, 3 Pole, Telephones

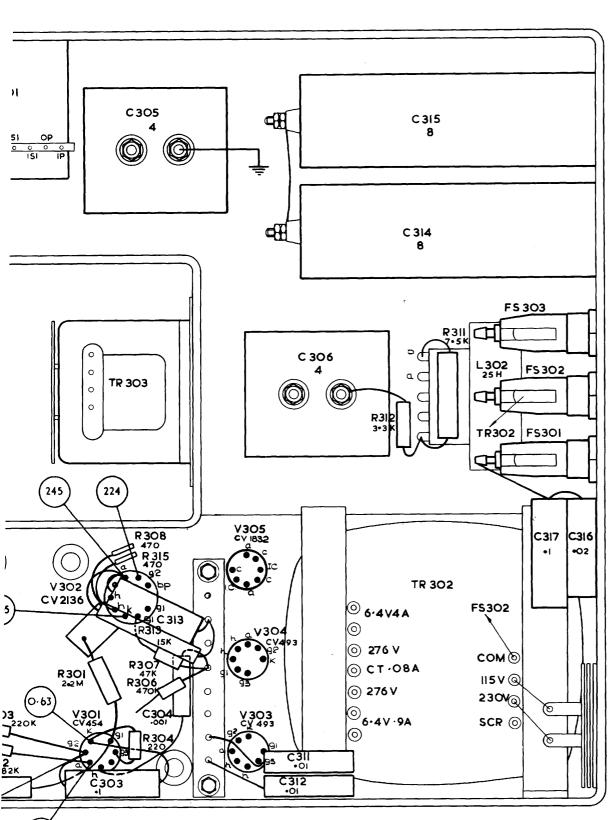
FIG. 23

RESISTORS.			*****		314	303	301	308 315	,
RESISTORS.					314	302	301		30
CAPACITORS.				319 309 310		318		385	
MISCELLANEOUS	PL 301	RV305	RV309	JK 302 JK 301		TR3OI	V30I	TR303 V 302	





301	308 315	313 307 304 306				312			
	305	313 304		311 312	306	315 314		317	316
V30I	TR 303 V 302		V305 V304 V303			TR302	L302	F \$ 30 F \$ 30 F \$ 30)3)2)I



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RECEIVER B 40 A.P. 57140 D. A.F. & POWER UNIT. BOTTOM LAYOUT.

TRANSFORMERS

Ref.	Pattern No.	Description
TR301	65689	Output Transformer
TR302	67763 A	Mains Transformer

INDUCTORS

Ref.	Pattern No.	Description
L302 L303	65560 65564	Choke, 18H, Smoothing Choke, 10H, Smoothing

FUSES

Ref.	Pattern No.	Description
F301	Z590108	Fuse 0.5 Amp
F302	Z590110	Fuse 2 Amp
F303	Z590110	Fuse 2 Amp

PLUGS AND SOCKETS

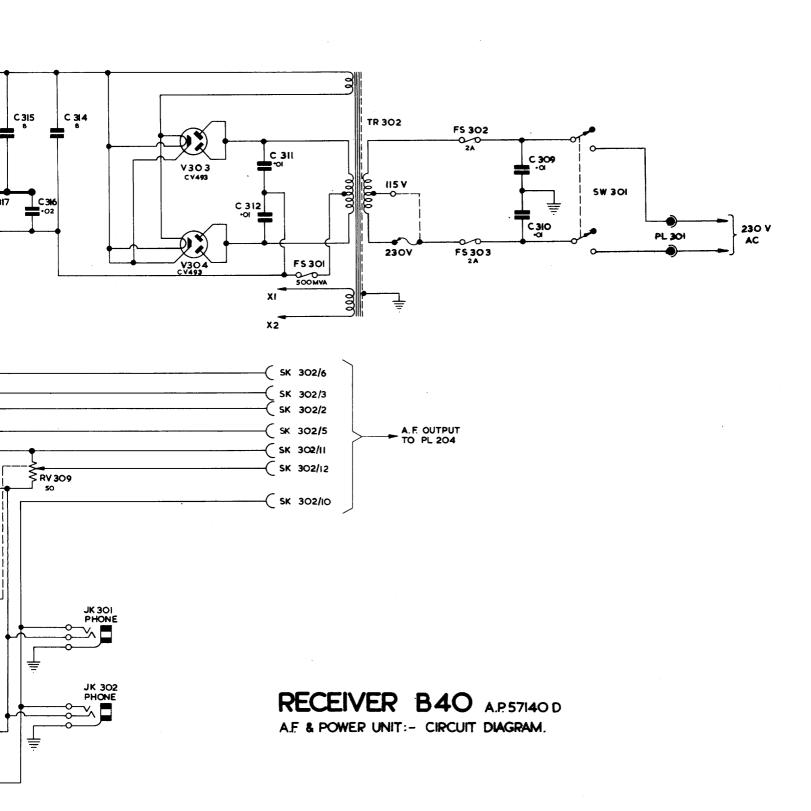
Ref.	A.P. or Joint Service Cat. No.	Description
PL301 SK301 SK302	z 560050 w 8369 60156	Plug, 2 Pin, Mains (Mark 4) Socket 8 way, IF/AF and Power Unit Socket 12 way, IF/AF and Power Unit

SWITCHES

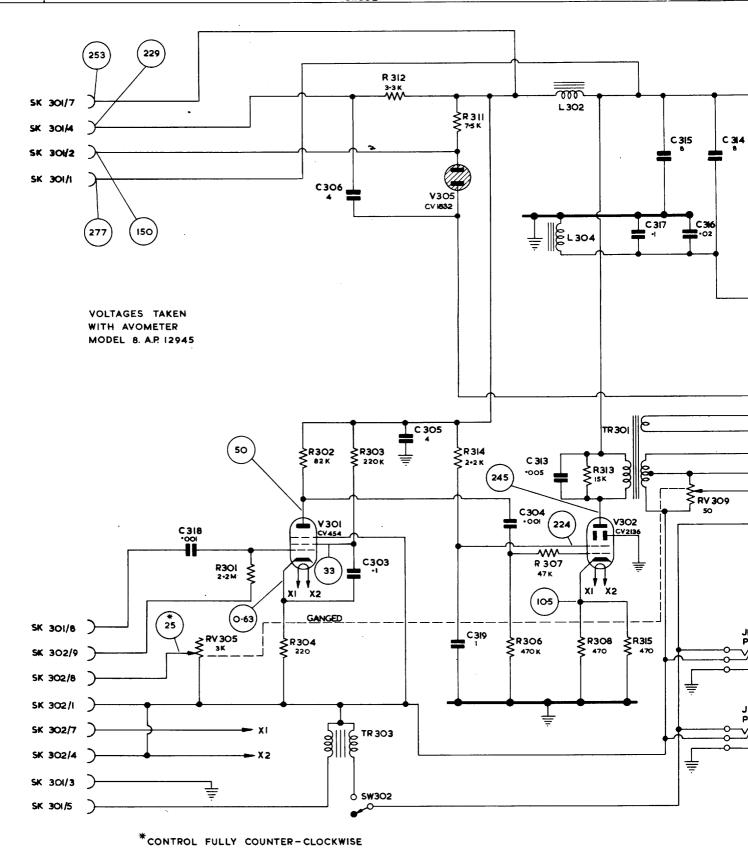
Ref.	Pattern No.	Description
SW205	52805	Monitor L.S. Switch
SW301	60448	Switch, Double Pole, Mains

Ref.	Pattern No.	Description
JK301/2	676A	Jacks, 3 Pole, Telephones

115	314 316			311 312			3IO 309	•	
	RV 309	JK 301 JK 302	V3O3 V3O4	SK302	FS 301	TR302	FS 302 FS 303	SW 301	PL 301



RESISTORS			301	302 304	303	312	3 3 4	306	307	313 308	315		,
CAPACITORS		318			306 303	305	319	304	313		317	15 316	314
MISCELLANEOUS	5K3OI 5K3O2	RV 305		V30I	TR303 SW302)	V305		L30	302 94	TR301 V 302	RV 3	309



COMPONENTS LIST, RECEIVER B40

PATTERN 57140D

CAPACITORS

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
C303 C304 C305 C306 C309 C310 C311 C312 C313 C314 C315 C316 C317 C318 C319	011-7818 011-5500 011-2926 011-2926 012-4409 012-4409 012-4409 012-4409 011-7827 932-2513 932-2513 932-2513 931-6793 011-5500 011-7821	0.1 /1F 0.001 /1F 0.001 /1F 4 /1F 0.01 /1F 0.01 /1F 0.005 /1F 0.005 /1F 8 /1F 0.02 /1F 0.01 /1F 0.001 /1F	20% 20% 20% 20% 20% 20% 20% 20% 20% 10% 20% 20%	350V 1000V 400V 400V 750V 750V 750V 1000V 400V 400V 350V 350V 1000V 350V	TCC Type 82 TCC Type 82 TCC Type 82 CP.45N

RESISTORS

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
R301 R302 R303 R304 R306	022-3206 022-3028 022-3079 022-1151 022-3121	2.2M ohms 82k ohms 220k ohms 220 ohms 470k ohms	10% 10% 10% 10% 10%	3W 1W 1W 12W 12W 12W 12W	
R307 R308 R311 R312 R313	022-2214 022-1195 011-3508 022-2069 011-3425	47k ohms 470 ohms 7.5k ohms 3.3k ohms 15k ohms	10% 10% 5% 10% 5%	12W 34W 4412W 34W 6W	Wirewound Wirewound
R314 R315	022 – 2048 022 – 1195	2.2k ohms 470 ohms	10% 10%	<u>3</u> ₩ 34₩	

VARIABLE RESISTORS

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
RV305/9	972-9485	3k/50 ohms	10%		Ganged RF/AF Gain

TRANSFORMERS

Ref.	A.P. or Joint-Service Cat. No.	Description
TR301	971-9621	Audio Output Transformer
TR302	971-9596	Mains Transformer
TR303	971-9513	Monitor Loudspeaker Transformer

INDUCTORS

Ref.	A.P. or Joint-Service Cat. No.	Description	
L 302	971 - 9618	Choke 18-25H - Smoothing	
L 304	9 71- 9595	Choke 20H - Smoothing	

FUSES

Ref.	A.P. or Joint-Service Cat. No.	Description	
F301	059 - 0108	500 mA Cartridge Fuse	
F302/3	059 - 0110	2A Cartridge Fuse	

PLUGS AND SOCKETS

Ref.	A.P. or Joint-Service Cat. No.	Description		
PL301 SK301 SK302	999-3528 972 - 8232 972 - 8233	Plug 2 Pin, Mark 4, Mains Input Socket 8 Pin, Interconnecting (IF/AF and Power Unit) Socket 12 Pin, Interconnecting (IF/AF and Power Unit)		

SWITCHES

Ref.	A.P. or Joint-Service Cat. No.	Description	
SW 301	933-0018	Switch, 2 position - Mains	
SW 302	972-5014	Monitor L.S. Switch	

Ref.	A.P. or Joint-Service Cat. No.	Description
JK301/2	972-9652	Jack - 3 Pole

FIG. 25

R	101 103 104	105 07 106 108	110 109 III I . 122	113 114 11 12 115 123 124	121 118	R
c	101 103 105 102 104 (1) 112 109 110	107 108 106 131 135	113 118 114 115 117 116 134 133 132	119 120 121 122 126 124 138 140 123 136 139 137	4 127 128 129 125 130	С
MISC		VIOI \$K1O2	TR 102 L 102	VIOZ TRIO3 SWIOZ6 XLIOI SWIOZ6	VIO3 VIO4 SKIQI TRIO4 PLIO3 LIOI SWIO2d	

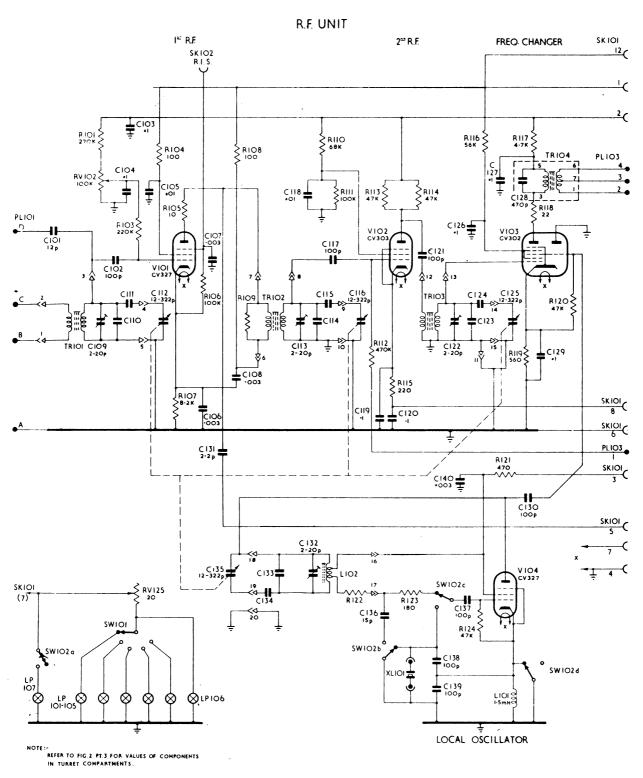
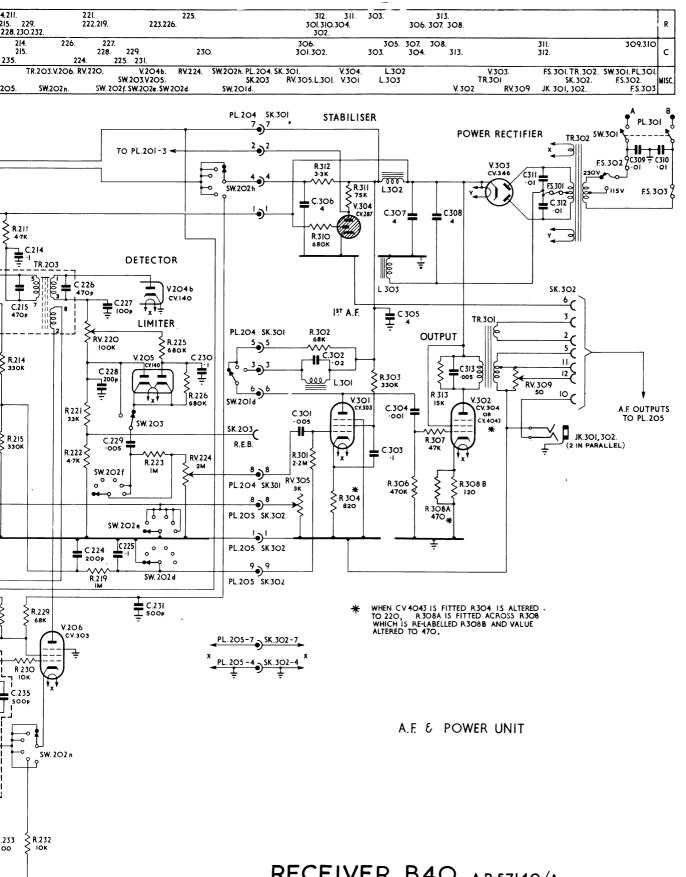
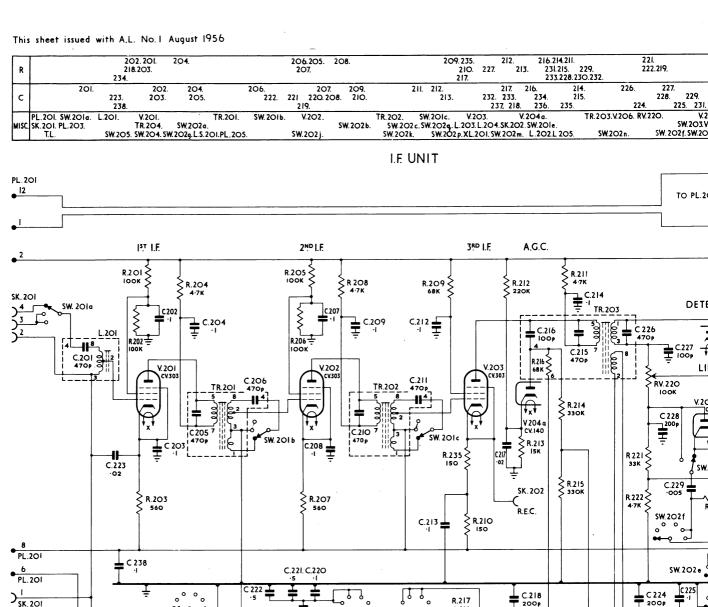
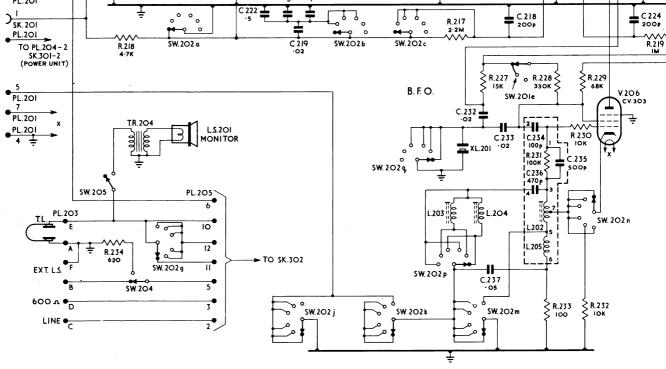


FIG. 25

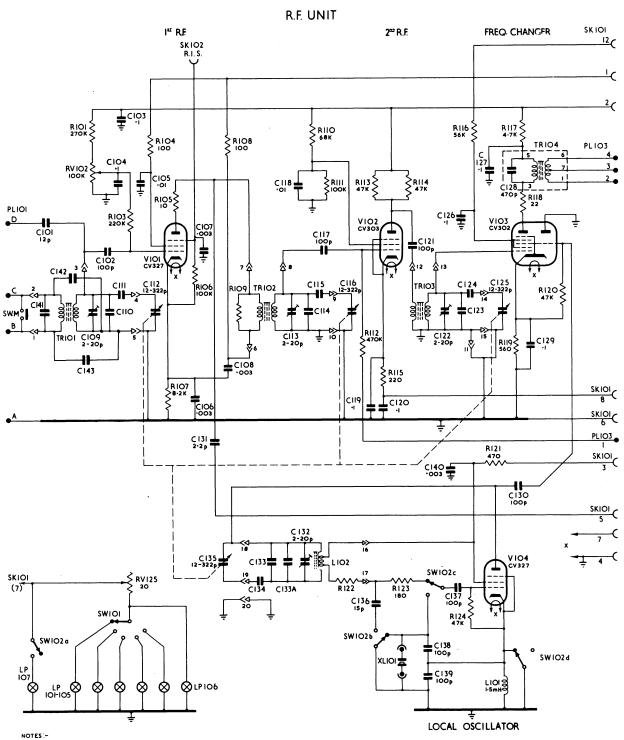


RECEIVER B40 A.P. 57140/A CIRCUIT DIAGRAM





	- -					
R	101 103 104		109 111	113 114 11 112 115 123 , 12-	121 1/18	R
c	101 103 105 141 142 102 104 111 112 112	107 108 106 131 135	113 118 114 115 117 116 134 133 133 a 132	119 120 121 122 120 12 138 140 123 136 139 137	4 127 128 129 125 130	С
	PLIOI RVIO2 SWM TRIOI SWIO) SWIO2a LPIOI-107 RVI25	VIOI SK 1O2	TRIO2	VIO2 TRIO3 SWIO26 XLIOI SWIO2c	VIO3 VIO4 SKIQI TRIO4 PLIO3 LIOI SWIO24	MISC

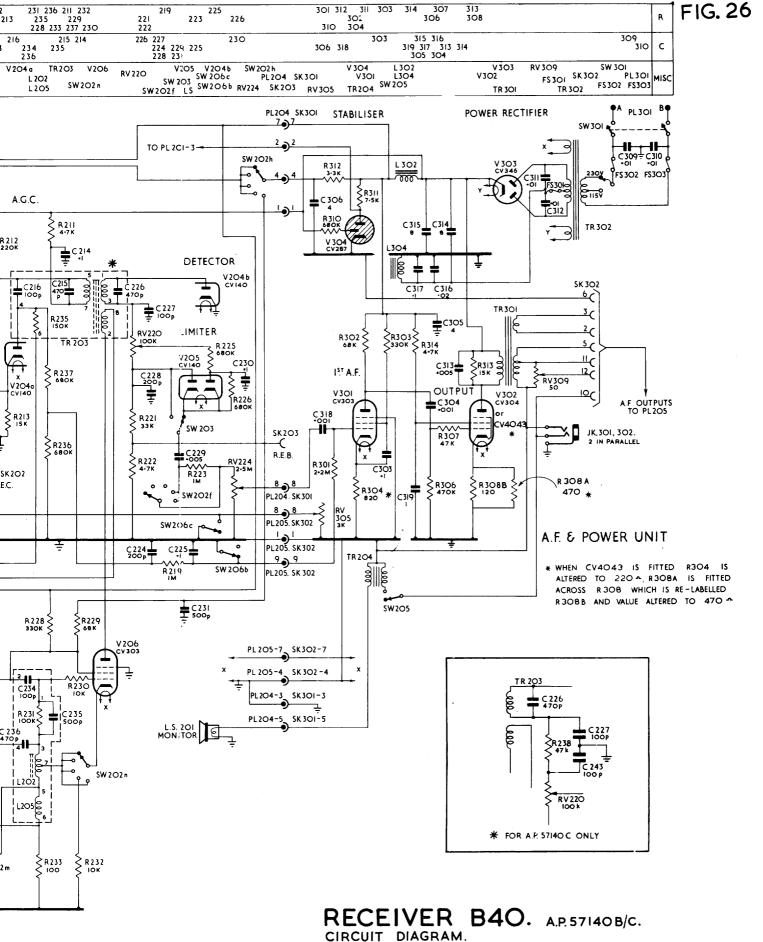


I. THE FOLLOWING COMPONENTS ARE ONLY FITTED TO PATT 57140C '- C141, C142, C143 AND SW M.

2. THE HICH IMPEDANCE AERIAL CONNECTION TO PLIOI D, INCLUDING CIOI, IS OMITTED IN PATT 57140C

3. C133A < FITTED ONLY IN PATT 57140B/C.

4. REFER TO FIG 2 PT3 FOR VALUES OF COMPONENTS
IN TURRET COMPARTMENTS



R			201 02 203 23 218	204 4						206	205 207	208			209 210a 210b	212 227	213 23	236 211 232 15 229 3 233 237 230	
С	201	223 238	202 203	205 204	206	240	2	41	242	221	207 208	209 220 2	10 218	212 3 213 211	232	217 233 237	216 234 236	215 214 235	2
MISC	SW 201a PL 201 SK 201	L 2OI TL	V2O1 PL2O3	TR 201 SW 206a SW 204	SW2016 V206d PI	SW 201f SW 201j 205	XL 2O2		SW 2019 SW 201h SW 202 L 206		V2O2		TR 20:		V2C XL2OI ^{.4.} L2O3	SK202	V2O4 a L2C L2C		KV 22

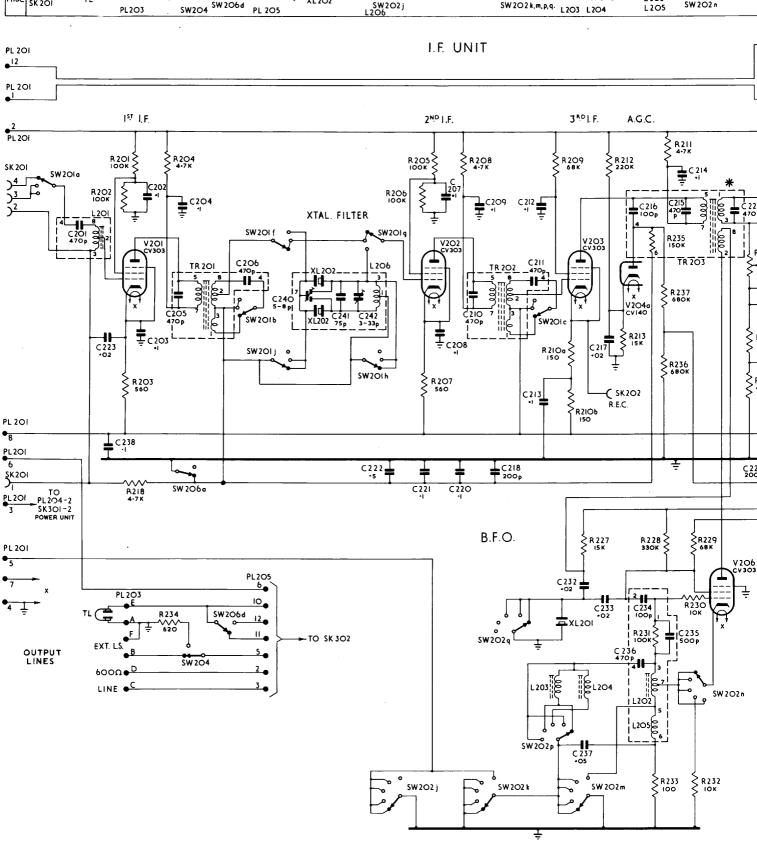
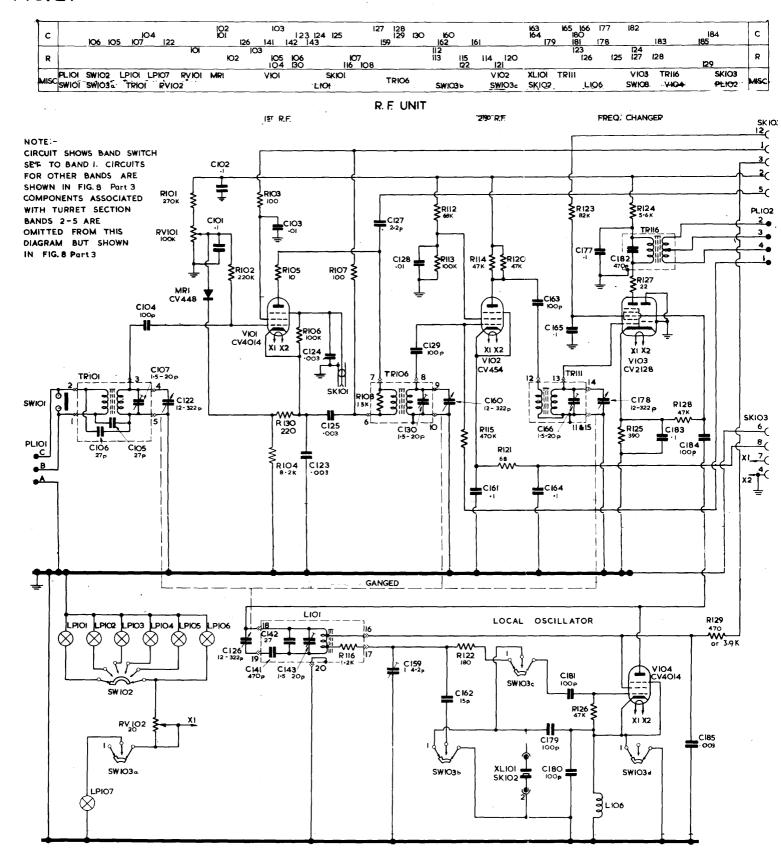
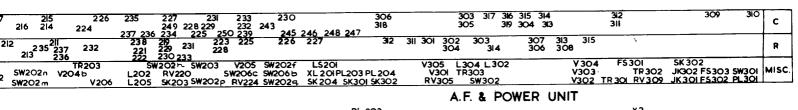
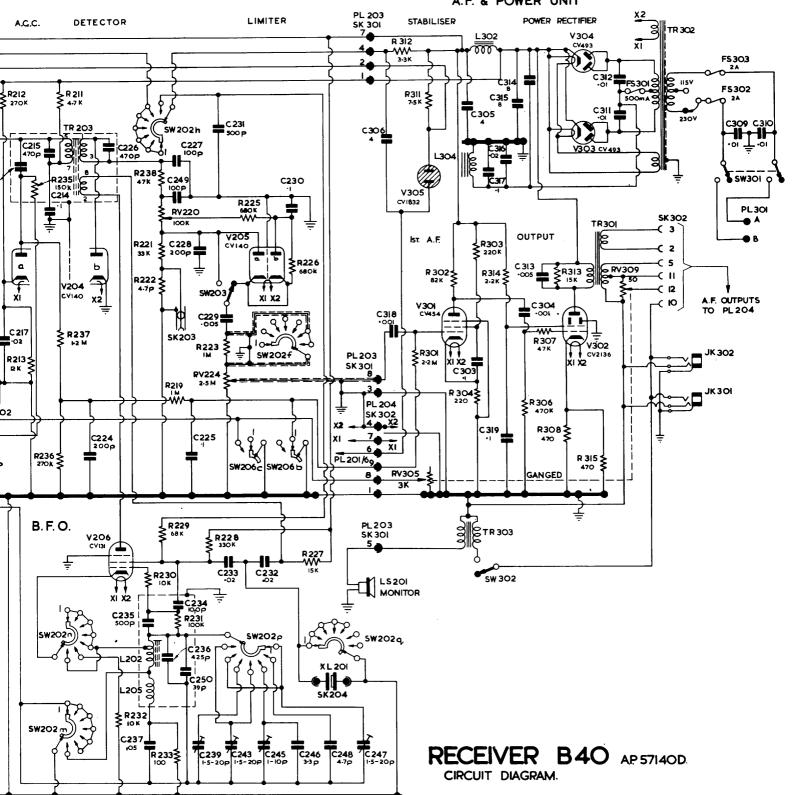
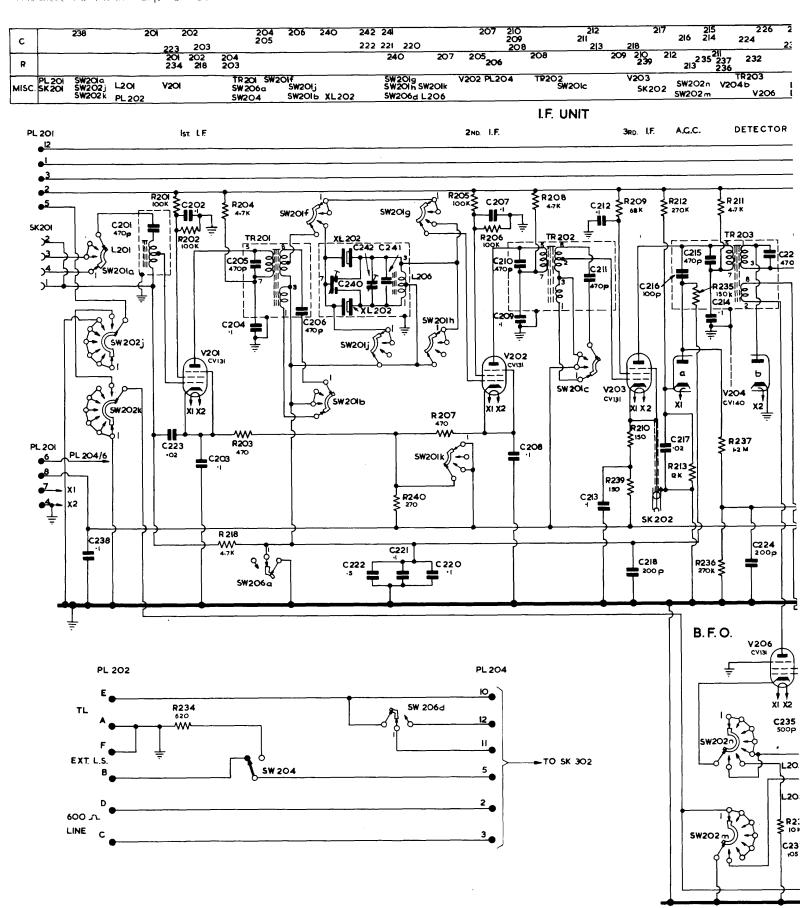


FIG. 27





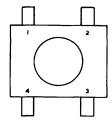




REPAIR AND WINDING DATA FOR COILS

The following pages give details concerning the coils for the various transformers, chokes and similar components through—out the receiver. All patterns are covered by this information. Winding data is not given for the later types of iron cored transformers and chokes, as these items are not repairable, it is important therefore, that spares of these items should be available. Details are given concerning the rating and general characteristics of these components so that in the case of a real emergency where no direct spare is available, a suitable substitute could be fitted.

when re-winding a coil, it should be noted that when a solenoid winding is to be started a given distance from the base of the former, the starting washer should be located along the former by wrapping two turns of 0.005" x 1/8" Lassothyl Tape on the former so that the top edge of the tape is 1/32" nearer the base of the former than the required starting point of the winding.



All references to direction of winding refer to this position.

coil from the base showing the tag positions (Refers to all turret coils)

Note. The circuit references quoted on the following diagrams relate to B40/A/B/C receivers. The corresponding B40D references can be obtained from the circuit diagram Fig. 27.

AERIAL COIL BAND I (TRIOI)

WINDING DATA

PRIMARY WINDING

Start Tag 4. Finish Tag 3.

92 turns anti-clockwise of 40 S.W.G. enamel wire.

Winding Type — Solenoid, close wound, anchored by

means of a washer put on to the former before

the main winding.

Finish — Start and finish held by one washer,

after the main winding.

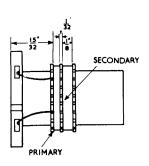
SECONDARY WINDING

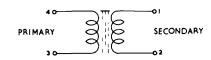
Start Tag 2. Finish Tag 1.

87½ turns clockwise, 3/42 enamel and S.F.C. wire.
Length of winding — 1/8".
Winding Type — Single Wave 51/54.
Wound on Douglas Gears — A.50, B.36, C.34,
D.50, E.60, F.60.
F nish — Two washers at the start and fin.sh.
Distrene Lacquered.

Vacuum impregnated and wax dipped.

colour Coding on Plate: - Red, Red, Blue.





B.R. 1617 Part

AERIAL COIL BAND I (.TRIOI) Patterns 57140C/D Only

WINDING DATA

PRIMARY WINDING (Wound after Secondary)

Winding to progress along former to base.

Start Tag 3. Finish Tag 4 (Start wirectly under secondary winding).

42 turns anti-clockwise, (direction of rotation of former, looking along the former towards the base) of 28 S.W.G. enamel S.S.C. wire.

Winding Type — Close wound solenoid anchored by a washer put on former before secondary winding.

Finish — Finish held with one washer.

SECONDARY WINDING

Start Tag 2. Finish Tag 1.

87½ turns clockwise (direction of rotation of former looking along the former towards the base), 3/42 S.W.G. enamel and S.F.C. wire.

Length of Winding - 1/8".

Winding Type - Single Wave 51:54.

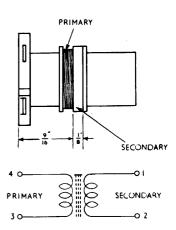
Wound on Douglas Gears A.50, B.36, C.34, D.50, E.60, F.60.

Finish - Finish held with 1/8" x 0.005" Lassothyl Tape 5, No. 3711/9.

First few turns to be secured to the former by a smear of thin Polystyrene varnish.

Vacuum impregnated and wax dipped.

Colour Code - Red, Red, Green.



AERIAL COIL BAND 2 (TRIOI)

WINDING DATA

PRIMARY WINDING

Start Tag 3. Finish Tag 4.

4½ turns anti-clockwise, 38 S.W.G. wire, D.F.C.

Winding Type - Solenoid, wound after Secondary winding.

SECONDARY WINDING

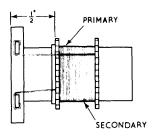
Start Tag 2. Finish Tag 1.

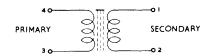
38% turns anti-clockwise, 38 S.W.G. enamel and
D.F.C. wire. Note that both windings start ½"
from the former base; the primary winding over—
lapping the secondary. Finish at the end washer.

Seal both start and finish with Distrene Lacquer.

The coil should then be vacuum impregnated and wax dipped.

Colour Code on Plate:- Red, Yellow, Blue.





AERIAL COIL BAND 2 (TRIOI) Patterns 57140C/D Only

WINDING DATA

PRIMARY WINDING (Wound before Secondary)

Start Tag 4. Finish Tag 3.

32 turns anti-clockwise (direction of rotation of the former, looking along the former towards the base) of 28 S.W.G. enamelled S.S.C. wire.

Winding Type — Solenoid.

Start and Finish — on washers holding winding.

Start 1/32" below secondary winding, i.e. there should only be the width of the spacing washer between windings.

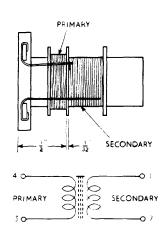
SECONDARY WINDING

Start Tag 2. Finish Tag 1. (Start ½" from the base of the former.) 38½ turns anti-clockwise (direction of rotation of the former, looking along the former towards the base) of 38 S.W.G. enamelled and S.F.C. wire. Finish - Tag 1, Anchor at washer. Winding Type - Close wound solenoid.

Start and Finish - Distrene Lacquer.

Vacuum impregnated and wax dipped.

Colour Code - Red, Yellow, Green.



AERIAL COIL BAND 3 (TRIOI)

WINDING DATA

PRIMARY WINDING

Start Tag 3. Finish Tag 4.

24 turns anti-clockwise.

Start 9/16" from the former base, using

38 S.W.G. wire, D.F.C.

Winding Type - Solenoid.

Finish - Two washers.

Distrene Lacquer.

SECONDARY WINDING

Start Tag 2. Finish Tag 1.

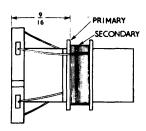
13% turns anti-clockwise of 32 S.W.G.wire, D.F.C. Start 9/16" from the former base.

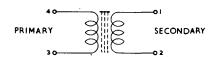
winding Type - Close wound solenoid.

Finish - Two Washers - Distrene Lacquer.

The coil should then be vacuum impregnated and wax dipped.

Colour Code on Plate:- Blue, Green, Red.





AERIAL COIL BAND 3 (TRIOI)

PATTERNS 57140C/D ONLY

WINDING DATA

PRIMARY WINDING (Wound after Secondary)

Start Tag 3. Finish Tag 4.

2½ turns clockwise (direction of rotation of the former looking along the former towards the base) of 28 S.W.G. enamelled S.S.C. wire.

Type of Winding — Solenoid.

Start and Finish — on washers holding the winding.

SECONDARY WINDING

Start Tag 2. Finish Tag 1.

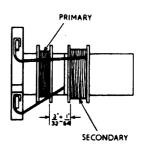
13½ turns anti-clockwise (direction of rotation of the former looking along the former towards the base) of 32 S.W.G., D.F.C. wire, start 9/16" from base.

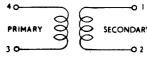
Type of Winding - Close wound solenoid.

Finish at the washers - Distreme Lacquer.

Vacuum impregnated and wax dipped.

Colour Code - Red, Green, Green.





AERIAL COIL BAND 4 (TRIOI)

WINDING DATA

PRIMARY WINDING

Start Tag 4. Finish Tag 3.

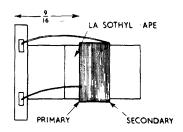
Start 9/16" from the former base.

1½ turns clockwise of 38 S.W.G. wire, D.F.C.

½ turn interwound with the secondary winding at the end nearest to the base of the former.

Winding Type - Solenoid.

Finish - Ends held with .005" x ½' Lassothy: Tape.



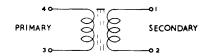
SECONDARY WINDING

Start Tag 2. Finish Tag 1.

7½ turns clockwise of 24 S.W.G. enamel wire, starting 9/16" from the former base. winding Type — Solenoid.

Fin'sh — Self supporting on tags.

Distrene Lacquer.



Colour Code on Plate:- Red, Blue, Blue.

AERIAL COIL BAND 5 (TRIOI)

WINDING DATA

PRIMARY WINDING (Wound after the Secondary)

Start Tag 4. Finish Tag 3.

Start 19/32" from the former base.

turn anti-clockwise of 38 S.W.G. wire, D.F.C.

turn inter-wound with the secondary winding at the end nearer to the base of the former.

Winding Type - Solenoid.

Finish - Ends held with .005" x 2" Lassothyl Tape.

SECONDARY WINDING

Start Tag 2. Finish Tag 1.

Start 5/8" from the former base.

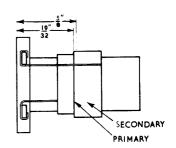
3½ turns anti-clockwise of 20 S.W.G. wire, enamel.

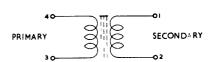
Length of winding - 0.290"

Finish - Self supporting on tags.

Vacuum impregnated and wax dipped.

Colour Code on Plate:- Red, White, Blue.





FIRST R.F. COIL BAND I (TRIO2)

WINDING DATA

PRIMARY WINDING (Wound before Secondary)

Start Tag 3. Finish Tag 4.

Start #" from the former base.

600% turns clockwise of 39 S.W.G. wire, D.F.C. winding Type — Half wave 31:63.

Wound on Douglas Gears A.31, B.48, C.32, D.42, E.60, F.60.

Finish — Held with Lassothyl Tape.

SECONDARY WINDING

Start Tag 2. Finish Tag.1.

Start 13/32" from the Primary Coil

87½ turns clockwise of 39 S.W.G. wire, D.F.C.

Winding Type — Single wave 51:54.

Wound on Douglas Gears A.50, B.36 C.34 D 50,

E.60 F.60.

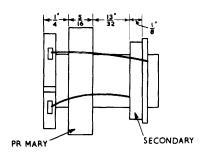
Finish — One washer and Distrene Lacquer.

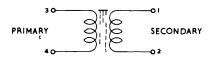
Both ends of the winding sleeved with art

silk sleev ng 2 m/m.

Vacuum impre nated and wax dipped.

Colour Code on Plate: - White, Red, Blue.





FIRST R.F. COIL BAND 2 (TRIO2)

WINDING DATA

PRIMARY WINDING

Start Tag 4. Finish Tag 3.

300½ turns clockwise of 39 S.W.G. wire, D.F.C.

Start ½" from the former base.

Winding Type - Half wave 31:63.

Douglas Gears A.31, B.48, C.32, D.42, E.60, F.60.

Finish - Ends held with .005" x ½" Lassothyl Tape.

SECONDARY WINDING

Start Tag 2. Finish Tag 1.

38 turns anti-clockwise of 38 S.W.G. wire enamel and D.F.C.

Start 7/32" from the Primary Coil.

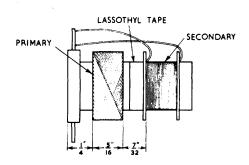
Winding Type - Close wound solenoid.

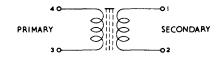
Finish - Two washers, one at the start and one at the finish.

Distrene Lacquer.

Vacuum impregnated and wax dipped.

Colour Code on Plate:- Red, Yellow, Blue.





FIRST R.F. COIL BAND 3 (TRIO2)

WINDING DATA

PRIMARY WINDING

Start Tag 4. Finish Tag 3.

120½ turns clockwise of 36 S.W.G. wire D.F.C.

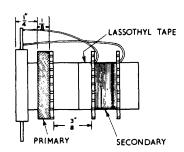
Start ½" from the former base.

Winding Type — Single wave 51:54.

Length of winding — 1/8"

Douglas Gears — A.50, B.36, C.34, D.50, E.60, F.60.

Finish — One washer.



SECONDARY WINDING

Start Tag 2, Finish Tag 1.

13% turns anti-clockwise of 32 S.W.G. wire, D.F.C.

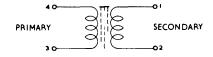
Start 3/8" from the Primary Winding.

Winding Type - Close wound solenoid.

Finish - Two washers one at the start and one at the finish.

Distrene Lacquer.

Both ends of this winding to be sleeved with 2 m/m art silk sleeving to insulate them from the Primary Winding.



Colour Code on Plate: - White, Green, Blue.

FIRST R.F. COIL BAND 4 (TRIO2)

WINDING DATA

PRIMARY WINDING

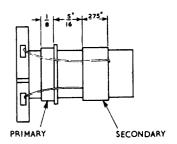
Start Tag 3. Finish Tag 4.

Start ½" from the former base.

50½ turns clockwise of 36 S.W.G. wire, D.F.C. Winding Type — Single Wave — 51:54.

Wound on Douglas Gears — A.50, B.36, C.34, D.50, E.60, F.60.

Finish — Held with one washer.



SECONDARY WINDING

Start Tag 2, Finish Tag 1.

Start 5/16" from the Secondary Coil.

7½ turns clockwise of 24 S.W.G. enamel wire.

Winding Type — Solenoid, turns spaced evenly.

Length of winding — 0.275".

Finish — Self supporting on tags.

Distrene Lacquer.



Vacuum impregnated and wax d pped.

Colour Code on Plate: - White, Blue, Blue.

FIRST R.F. COIL BAND 5 (TRIO2)

WINDING DATA

PRIMARY WINDING

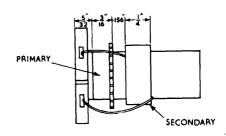
Start Tag 3. Finish Tag 4.

Start 5/32" from the former base.

28½ turns anti-clockwise of 41 S.W.G. wire, D.F.C. Winding Type - Close wound solenoid.

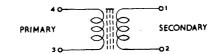
Length of winding - 3/16".

Finish - Held with one washer.



SECONDARY WINDING

Start Tag 2. Finish Tag 1.
Start 0.156" from the Primary Coil.
3½ turns anti-clockwise. Turns spaced evenly,
of 20 S.W.G. enamel wire.
Winding Type — Solenoid.
Length of winding — 0.25".
Finish — Self supporting on tags.
Distrene Lacquer.



Vacuum impregnated and wax dipped.

Colour Code on Plate: - White, White, Blue.

SECOND R.F. COIL BAND I (TRIO3)

WINDING DATA

PRIMARY WINDING (Wound after Secondary)

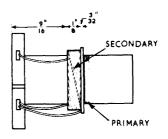
Start Tag 2. Finish Tag 3.

Start 23/32* from the former base.

2½ turns anti-clockwise of 38 S.W.G. wire, D.F.C. Winding Type - Solenoid.

Wound just above the finishing washer of the Secondary Winding.

Finish - At washer holding the finish of the Secondary Winding.



SECONDARY WINDING

Start Tag 2. Finish Tag 1.

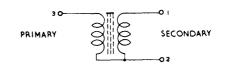
87½ turns clockwise of 3/42 S.W.G. wire, D.F.C. Winding Type — Single Wave 51:54.

Wound on Douglas Gears — A.50, B.36, C.34, D.50, E.60, F.60.

Length of Winding — 1/8".

Finish — Washer.

Distrene Läcquer.



Vacuum impregnated and wax dipped.

Colour Code on Plate:- Blue, Red, Blue.

SECOND R.F. COIL BAND 2 (TRIO3)

WINDING DATA

PRIMARY WINDING (Wound after Secondary)

Start Tag 2. Finish Tag 3.
2½ turns anti-clockwise of 38 S.W.G. wire, D.F.C. Winding Type — Solenoid.
Wound on top of the Secondary Winding, at the end nearest to the base of the former.
Finish — Washer holding the start of the Secondary Winding.

SECONDARY WINDING

Start Tag 2. Finish Tag 1.

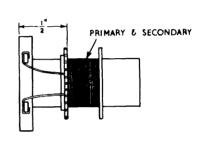
Start ½ " from the former base.

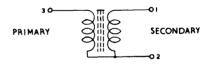
38% turns anti-clockwise of 38 S.W.G. wire, enamel D.F.C.

Winding Type — Close wound solenoid.

Vacuum impregnated and wax dipped.

Colour Code on Plate: - Blue, Yellow, Blue.





SECOND R.F. COIL BAND 3 (TRIO3)

WINDING DATA

PRIMARY WINDING (Wound after Secondary)

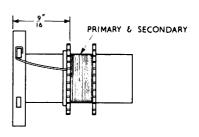
Start Tag 2. Finish Tag 3.

Start 9/16" from the former base.

2½ turns anti-clockwise of 38 S.W.G.
wire, D.F.C.

Winding Type — Solenoid, wound on top of the
Secondary Winding at the end nearest to the
former base.

Finish — Washer holding the start of the
Secondary Winding.



SECONDARY WINDING

Start Tag 2. Finish Tag 1.

Start 9/16" from the former base.

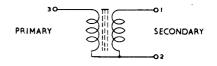
13¾ turns anti-clockwise of 32 S.W.G.

wire, D.F.C.

Winding Type — Close wound solenoid.

Finish — Start and finish at the washers.

Distrene Lacquer.



Vacuum impregnated and wax dipped.

Colour Code on Plate:- Blue, Green, Blue.

SECOND R.F. COIL BAND 4 (TRIO3)

WINDING DATA

PRIMARY WINDING (Wound after Secondary)

Start Tag 2. Finish Tag 3.

Start 19/32" from the former base.

22 turns clockwise of 38 S.W.G. wire D.F.C.

Winding Type - Solenoid, interwound with the

Secondary Winding at the end nearest to the
base of the former.

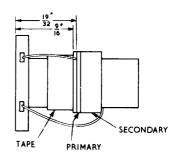
Finish - Ends held with 0.005" x & Lassothy Tape.

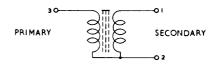
SECONDARY WINDING

Start Tag 2. Finish Tag 1.
Start 9/16" from the former base.
7½ turns clockwise of 24 S.W.G. enamel wire.
Winding Type — Solenoid with the turns
spaced evenly.
Length of Winding 0.275".
Finish — Self supporting on tags.

Vacuum impregnated and waxed dipped.

Colour Code on Plate:- Blue, Blue, Blue.





SECOND R.F. COIL BAND 5 (TRIO3)

WINDING DATA

WINDING

Start Tag 2. Finish Tag 1.

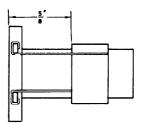
Start 5/8" from the former base.

3% turns of 20 S.W.G. enamel wire.

Winding Type — Solenoid with evenly spaced turns.

Length of Winding — 0.29"

Finish — Self supporting on tags.



Vacuum impregnated and wax dipped.



Colour Code on Plate:- Blue, White, Blue.

OSCILLATOR COIL BAND I (LIO2)

WINDING DATA

WINDING

Start Tag 1. Finish Tag 2.

All turns wound anti-clockwise of
40 S.W.G. enamel wire

Start 3/8" from the base of the former.
30½ turns to Tap 1, Tag 3.

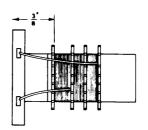
52½ turns to Tap 2, Tag 4.

74¼ turns, finish at Tag 2.

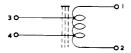
Winding Type - Close wound solenoid.

Finish - Four washers, on each at the start and finish and one at each tap.

Distrene Lacquer.



Vacuum impregnated and wax dipped.



Colour Code on Plate: - Green, Red, Blue.

OSCILLATOR COIL BAND 2 (LIO2)

WINDING DATA

WINDING

Start Tag 1. Finish Tag 2.

All turns are wound anti-clockwise
of 38 S.W.G. wire.

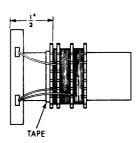
Start ½" from the base of the former.
6½ turns to Tap 1, Tag 3.

18½ turns to Tap 2, Tag 4.

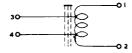
31½ turns, Finish Tag 2.

Winding Type - Close wound solenoid.

Finish - Four washers, one each at the
start and finish and one at each of the taps.



Vacuum impregnated and wax dipped.



Colour Code on Plate: - Green, Yellow, Blue.

OSCILLATOR COIL BAND 3 (LIO2)

WINDING DATA

AUXILLIARY WINDING

Start Tag 3. Finish Tag 1. ½ turn anti-clockwise of 23 S.W.G. wire T/C. Winding Type - Link. Finish - Wire taut, solder to the tags.

MAIN WINDING

Start Tag 1. Finish Tag 2.

Start 9/16" from the base of the former.

All turns anti-clockwise of 34 S.W.G. wire enamel and S.F.C.

5½ turns Tap 1, Tag 4.

13½ turns, finish Tag 2.

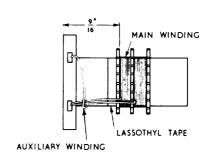
Winding Type - Close wound solenoid.

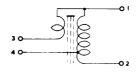
Finish - Three washers, one at start, one at tap and one at finish.

Distrene Lacquer.

Vacuum impregnated and wax dipped.

Colour Code on Plate:- Green, Green, Blue.





OSCILLATOR COIL BAND 4 (LIO2)

WINDING DATA

AUXILLIARY WINDING (Wound First)

Start Tag 3. Finish Tag 1.

Start 5/32" from the former base.

½ turn anti-clockwise, of 23 S.W.G. wire T/C.

Winding Type - Link.

Finish - Taut wire, solder tags.

MAIN WINDING

Start Tag 1. Finish Tag 2.

Start 5/8" from the former base.

All turns anti-clockwise of 26 S.W.G. wire enamel, S.F.C.

21 turns Tap 1, Tag 4.

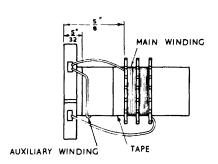
71 turns, finish Tag 2.

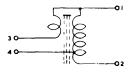
Winding Type - Close wound solenoid.

Finish - Three washers, one at the start, one at the tap and one at the finish.

Vacuum impregnated and wax dipped.

Colour Code on Plate:- Green, Green, Blue.





OSCILLATOR COIL BAND 5 (LIO2)

WINDING DATA

AUXILLIARY WINDING (Wound First)

Start Tag 1. Finish Tag 3.

Start 5/32" from the former base.

½ turn anti-clockwise of 23 S.W.G. T/C wire.

Winding Type - Link.

Finish - Wire taut, and solder to tags.

MAIN WINDING

Start Tag 1. Finish Tag 2.

Start 5/8" from the former base.

4.95 turns clockwise of 20 S.W.G. enamel wire.

1.20 turns to Tap 1, Tag 4. The tap is brought out by soldering on 23 S.W.G. T/C wire to the Main Winding.

3½ turns to the finish at Tag 2.

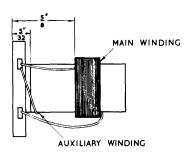
Winding Type — Solenoid, with evenly spaced turns.

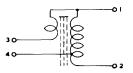
Length of winding — 0.290"

Finish — Self supporting on tags.

Vacuum impregnated and wax dipped.

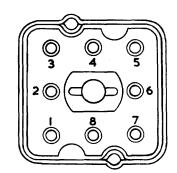
Colour Code on Plate:- Green, White, Blue.





FIGS. 52 & 53

I.F. COILS



View of the I.F. Coil Assembly from the base, showing tag positions. Refers to all I.F. Assemblies.

Fig. 52

All windings are anchored to washers and securely soldered to the stated spills and tags.

I.F. TRANSFORMER TRIO4

WINDING DATA

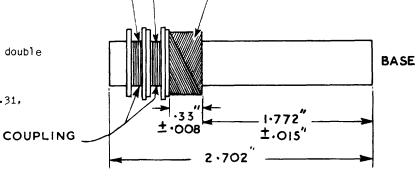
PRIMARY WINDING

Start Tag 3. Finish Tag 5.

114½ turns of 30/48 S.W.G. enamel and double fused wire C/A, 0.005 lb weight.

Two turns of Lassothyl Tape.

wound on Douglas Gears, A.50, B.32, C.31, D.50, E.40, F.80.



PRIMARY

COUPLING COILS

Coil "A" Start Tag 7. Finish Tag 6.

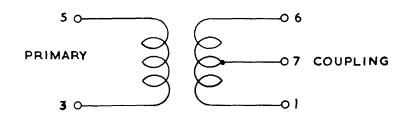
13 turns of 40 S.W.G. Eureka
enamel wire (0.0001 lb).

Coil "B" Start Tag 1. Finish Tag 7.

1½ turns of 36 S.W.G. wire,

D.F.C. (0.0001 lb).

Finish - wax impregnate and dip



I.F. INPUT COIL (L201)

WINDING DATA

Start Tag 3. Finish Tag 8.

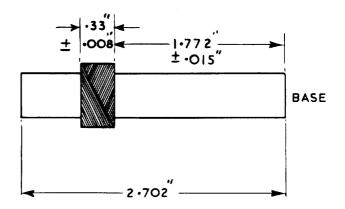
76½ turns to the tap (Tag 2)

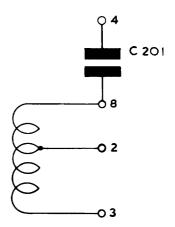
Total Turns - 11½ of 30/48 S.W.G. enamel and double fused wire (0.005 lb).

Two turns of Lassothyl Tape.

Wound on Douglas Gears - A.50, B.32, C.31, D.50, E.40, F.80.

Finish - Wax impregnate and dip.





I.F. TRANSFORMERS (TR201 AND TR202) PATTERNS 57140/A

WINDING DATA

PRIMARY WINDING

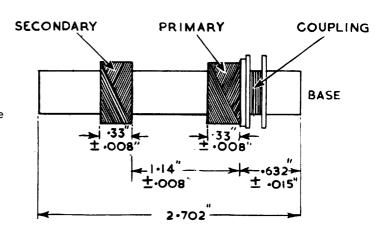
Start Tag 5. Finish Tag 7.

114½ turns of 30/48 S.W.G. enamel and double fused C/A wire (0.005 lb).

Two turns of Lassothyl Tape.

Wound on Douglas Gears A.50, B.32, C.31,

D.50, E.40, F.80.



SECONDARY WINDING

Start Tag 8. Finish Tag 3.

82½ turns to tap (Tag 2).

Total turns — 11½ of 30/48 S.W.G. and double fused C/A wire.

Two turns of Lassothyl Tape.

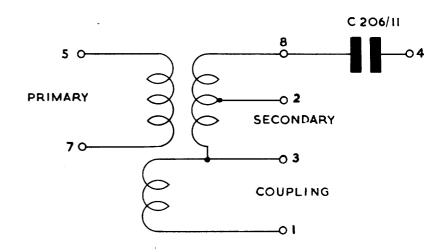
Wound on Douglas Gears — A.50, B.31, C.31, D.50, E.40. F.80.

COUPLING WINDING

Start Tag 3. Finish Tag 1.

1½ turns of 40 S.W.G. Eureka enamel wire (0.0001 lb).

Finish Wax impregnation and Dip.



I.F. TRANSFORMERS (TR201 AND TR202) PATTERNS 57140B/C/D

WINDING DATA

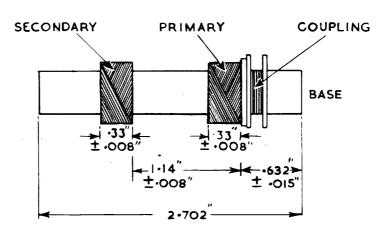
PRIMARY WINDING

Start Tag 5. Finish Tag 7.

114½ turns of 30/48 S.W.G. enamel and double fused C/A wire (0.005 lb).

Two turns of Lassothyl Tape.

wound on Douglas Gears — A.50, B.32, C.31, D.50, E.40, F.80.



SECONDARY WINDING

Start Tag 8. Finish Tag 3.

82½ turns to tap (Tag 2).

Total turns - 11½ of 30/48 s.w.G. enamel and double fused C/A wire (0.005 lb).

Wound on Douglas Gears - A.50, B.32, C.31, D.50, E.40, F.80.

Two turns of Lassothyl Tape.

PRIMARY O 2 SECONDARY 70 O 3 COUPLING

COUPLING WINDING

Start Tag 3. Finish Tag 1.
3½ turns of 40 S.W.G. Eureka enamel
wire (0.0001 lb).

Finish - Wax impregnate and dip

I.F. TRANSFORMER (TR203)

WINDING DATA

PRIMARY WINDING

Start Tag 5. Finish Tag 7.

117½ turns of 30/48 S.W.G. enamel and double fused C/A wire (0.005 lb)

Two turns of Lassothyl Tape.

Wound on Douglas Gears — A.50, B.32,

C.31, D.50, E.40, F.80.

SECONDARY WINDING

Start Tag 1. Finish Tag 3.

117½ turns of 30/48 S.W.G. enamel and double fused C/A wire (0.005 lb)

Two turns of Lassothyl Tape.

Wound on Douglas Gears A.50. B.32, C.31, D.50, E.40, F.80.

B.F.O. COUPLING WINDING

Start Tag 2. Finish Tag 8.

99½ turns of 36 S.W.G. wire D.F.C. (0.003 lb).

Two turns of Lassothyl Tape.

Wound on Douglas Gears — A.50, B.36, C.34,

D.50, E.60, F.60.

7 3 8

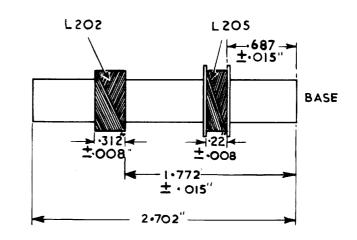
Finish - Wax impregnate and dip.

BEAT FREQUENCY OSCILLATOR COILS (L202 AND L205)

WINDING DATA

L202

Start Tag 3. Finish Tag 5. 49½ turns to tap (Tag 7). Total turns $99\frac{1}{2}$ of 30/48 S.W.G. enamel and D.F.C.A. wire (0.004 1b). Two turns of Lassothyl Tape. . Wound on Douglas Gears - A.50, B.32, C.31, D.50, E.40, F.80.

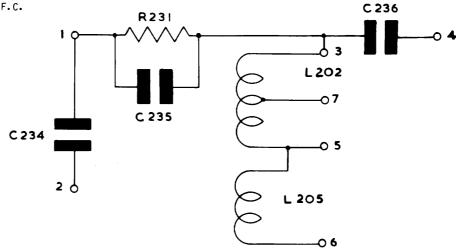


L205

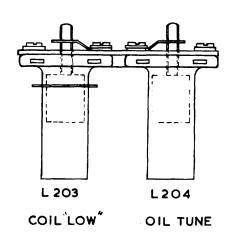
Start Tag 5. Finish Tag 6. 12½ turns of 26 S.W.G. enamel and S.F.C. wire (0.002 lb). Two turns of Lassothyl Tape.

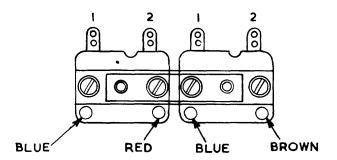
Single layer winding.

Finish - Wax impregnate and dip.



PITCH COILS (L203 AND L204)





WINDING DATA

COIL LOW (L203)

19∄ turns of 26 S.W.G. enamel C.U. wire. Start Tag 2 (Near shoulder of the former) Finish Tag 1.

COIL TUNE (L204)

7½ turns of 24 S.W.G. enamel C.U. wire. Start Tag 2 (Near shoulder of the former) Finish Tag 1.

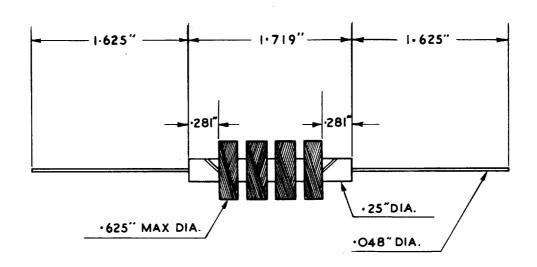
NOTE

When winding the rotation of both formers is clockwise looking from the top.

Vacuum impregnate and wax dip

CHOKE R.F. (LIOI)

1.5 mH



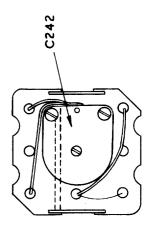
WINDING This may be split into four or five sections.

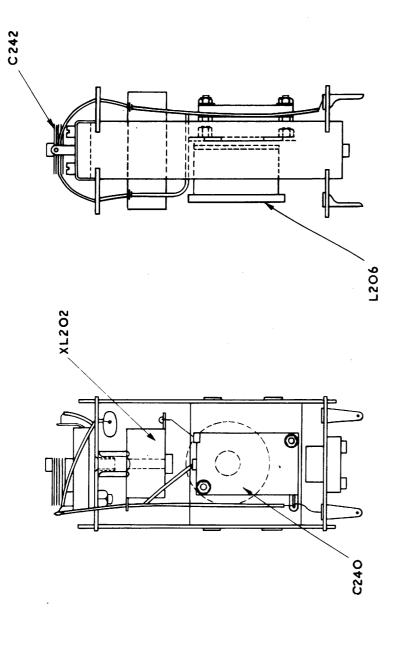
INDUCTANCE 1.5 millihenries ± 10%.

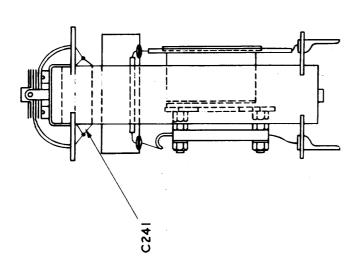
D.C. RESISTANCE 10% ohms ± 25%.

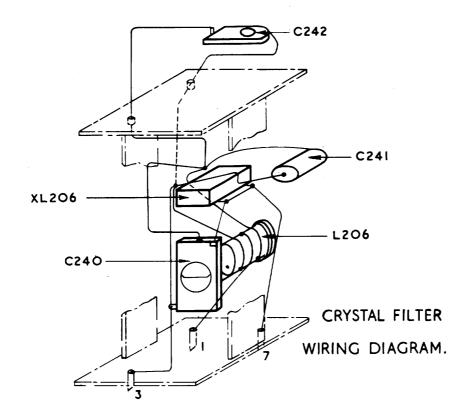
FIG. 61

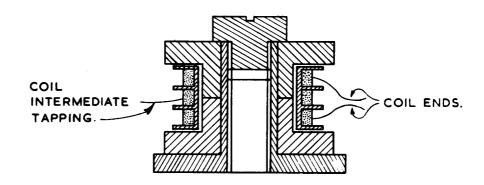












CRYSTAL FILTER COIL (L206)

Patterns 57140B/C/D

WINDING DATA

183 turns 30/48 Litz wire; sectionalised thus:-•

1st Section

61 turns.

30½ turns to tap lead.

2nd Section

Tap lead to be 2" long.

30½ turns to finish.

3rd Section

61 turns.

Secured with Chattertons Compound.

Leave the ends two inches long, tinned for about 1½" of their length.

Start lead has Red 2 m/m art silk sleeving.

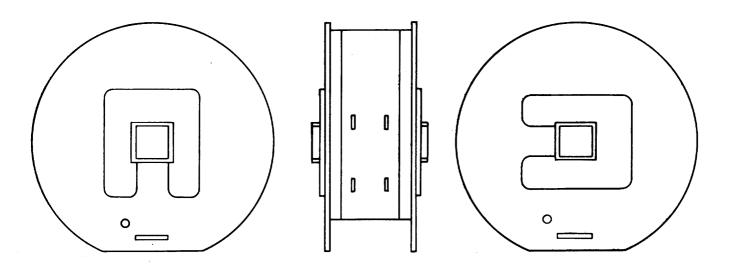
Finish lead has white 2 m/m art silk sleeving.

Wind the bobbin and dip in Messrs Campbells LPRM.3 wax.

when reassembled to be tested electrically and then dipped in Messrs Campbells LPRM.3 wax, and Messrs Berry Wiggins Compound 1202.

NOTE FILTER (L301)

PATTERNS 57140/A



WINDING DATA

6,800 turns of enamel copper wire, 36 s.w.G. (0.0076"), the ends looped and twisted into three way cable for the lead outs and sleeved with 1 m/m silk sleeving.

The two tag panel and becking piece is fixed by means of two turns of white tape 7/8" wide, secured by Chattertons compound where the tape is cut off. The tags are pushed through holes in the tape. Alternatively $\frac{1}{2}$ " wide tape can be used, half lapped and secured in the same manner employing one layer.

The lead outs are soldered to the tags above the tape, they are anchored by $\frac{1}{4}$ " adhesive tape and insulated from the windings by 0.002" x 0.75" paper.

The inductance is adjusted to 10% of standard by moving the core. This is fixed with adhesive and the coil impregnated.

D.C. Resistance - 390 ohms.

0 - 18.5.

Inductance - 1 Henry.

IRON CORED TRANSFORMERS AND CHOKES

DATA

As these components are not considered repairable, the information given is limited to that necessary to provide a suitable substitute for emergency use.

1. Choke A.P. 65560

Circuit Reference - L302
Fitted to all patterns of the receiver.

Inductance - 25 Henrys at 7 mA d.c. - 18 Henrys at 20 mA d.c.

D.C. Resistance - 690 ohms

Distance between fixing centres - 1-25/32 in.

Tags (a and b) - See Figs. 18, 21 and 23.

2. Choke A.P. 65564

Circuit Reference - L303. Fitted on Patterns 57140/A only.

Inductance - 10 Henrys at 100 mA D.C.

D.C. Resistance - 260 ohms + 10%

Distance between fixing centres - $2\frac{1}{8}$ in, x $1\frac{3}{4}$ in, $\pm 3/16$ in,

3. Choke A.P. 67762

Circuit Reference - L304. Fitted on Patterns 57140B/C/D only.

Inductance - 20 Henrys at 100 mA d.c.

Distance between fixing centres - 2 in, x 3 in,

D.C. Resistance 325 ohms.

4. Output Transformer A. P. 65689

Circuit Reference - TR301
Fitted to all patterns of the receiver.

Primary Inductance - 5.6 Henrys at 10V 50 c/s and 40 mA d.c.

$D_{\bullet}C_{\bullet}$	Resistance	- Primary -	240	ohms				2,200	Turns
		Secondary	1.	is/ts	_	61	ohms	650	11
		-		OS/TS)	-	1.67	ohms	62	11
		Secondary	2-	(On si	de)	_)	-9 ohms	69	**

4. (Continued)

Distance between fixing centres - 2-13/16 in.

Tags - See Figs. 18, 21 and 23.

5. Output Transformer, Monitor Loudspeaker, A.P. 65690

Circuit Reference - TR204 (TR303 B40D). Fitted to all patterns of the receiver.

Primary Turns - 107 Secondary Turns - 34.

D.C. Resistance - Primary - 1.0 ohm + 10% Secondary - 0.15 " "

Tags - See Figs. 11, 21 and 23.

Distance between fixing centres - 1-27/32 in, x 1 in,

6. Mains Transformer A. P. 65561/A/B

Circuit Reference TR302.

A.P. 65561 open core type fitted to Receiver A.P. 57140. A.P. 65561A oil filled type fitted to A.P. 57140A Receiver. In case of trouble from either type (especially oil leaks from the latter pattern) the replacement transformer should be A.P. 65561B.

Primary Winding

Voltage - Common 115 230 Volts D. C. Resistance 4.7 4.9 Ohms

Secondary Winding

Voltage 276-0-276 Volts Current 78 Milliamps D.C. Resistance 89-CT-100 Ohms

Heater Winding

Voltage 6.4 Volts Current 4 Amps. D.C. Resistance 0.078 Ohms.

Rectifier Heater Winding

Voltage 6.35 Volts Current 0.9 Amps. D.C. Resistance 0.315 Ohms.

Tags - See Fig. 18.

Distance between fixing centres - 3.875 in. x 3.375 in.

7. Mains Transformer A.P. 67763A (C Core)

Circuit Reference TR302. Fitted to Patterns 57140B/C/D only.

Primary Winding

Voltage - Common 115 230 Volts 40/60 c/s a.c. D.C. Resistance 20 Ohms over-all.

Secondary Winding

Voltage 276-0-276 Volts
Current 80 Milliamps
D. C. Resistance 320 Ohms overall.

Heater Winding

Voltage 6.4 Volts Current 4 Amps. D. C. Resistance less than 0.5 Ohms

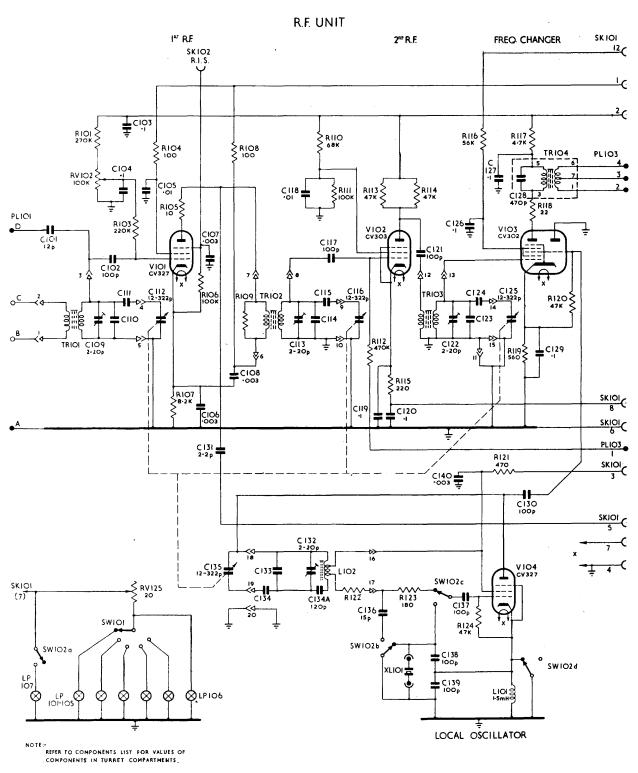
Rectifier Heater Winding

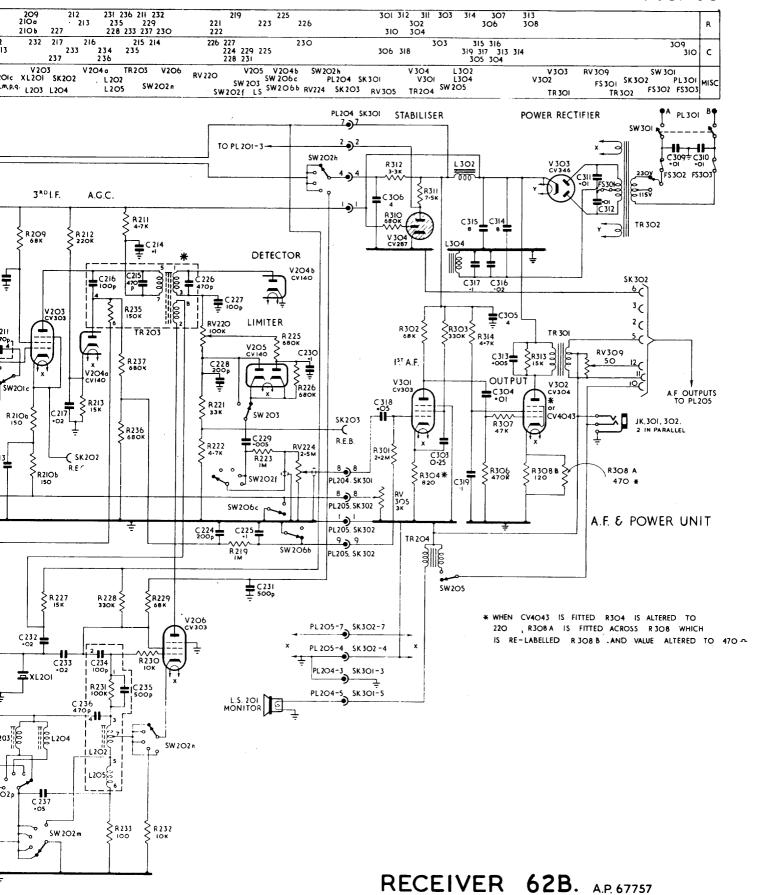
Voltage 6.4 Volts Current 0.9 Amps. D.C. Resistance less than 0.75 Ohms.

Tags - See Figs. 21 and 23.

FIG. 65

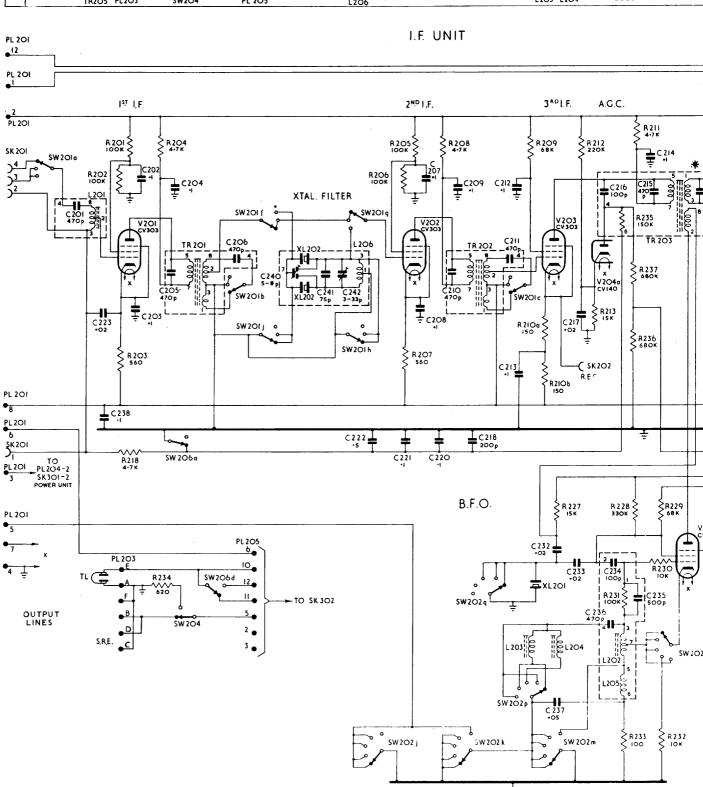
R		101	103	104	105 07 106	108	109	110 111 122	113 112 115	114	116 124	117 21 118 119	120	R
С	101	102 10	M III)5 12		07 108 3 131 135	134 133	118 114 115 117 116 132 134a	136	138 140	26 124 127 123 137	128 129 125 130		С
MISC	PLIOI SWIO2a	RV 102 TR 101 LP 101-107	SWIOI RVI25		VIOI SKIC	02	TR IO2	L 1O2	VIC SWIOZE X	D2 TRIO3 LIOI SWIO2c	VIC LIC	TRIO4	SKIQI PLIO3	MISC





CIRCUIT DIAGRAM.

R				201 02 203 23- 218	204						205 207	208	3			209 210a 210b	227	212 · 213	3 23	236 211 5 229 3 233 237	9
С	229	201 239	223 238	202 203	205 204	206	240	241	242	221	207 208	209 220		218	212 213 211	232	217 237	233	234 236	215 2 235	.14
MISC	PL 20 SK 20	201a Ol Ol	L 2OI TL TR2O5	V2O1 PL2O3	TR 201 SW 206a SW 204	SW2OI6	SW 2015 SW 2015 L 205	XL 2O2	SW 2019 SW 201 h SW 202 L 206	1	V2O2			SW 2	SW2Oic	V2O XL2OI , ^{q.} L2O3	SKZ	202	/ 204 a L 20: L 20		V2O6 V2O2 n



COMPONENTS LIST RECEIVER 62B PATTERNS 67757

CAPACITORS

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C101 C102 C103 C104 C105	Z131175 Z123194 Z115095 Z115095 Z124407	12 pF 100 pF 0.1 uF 0.1 uF 0.01 uF	10% 20% 20% 20% 20% 20%	500V 350V 350V 350V 350V	
C106 C107 C108 C109 C110	Z124477 Z124477 Z124477 ± AP•52437 Z131191	0.003 pF 0.003 pF 0.003 pF 2-20 pF 39 pF	20% 20% 20% 10%	350V 350V 350V 500V	Variable Band 1
C110 C110 C111 C111 C112	Z131178 Z131194 Z125666 Z125664 AP• 60189	15 pF 47 pF 600 pF 450 pF 12-322 pF	10% 5% 5% 5%	500V 500V 350V 350V	Band 4 Band 5 Band 4 Band 5 Ganged Capacitor Section
C113 C114 C114 C114 C114	# AP.52437 Z131191 Z131169 Z131058 Z131186	2=20 pF 39 pF 6.8 pF 10 pF 27 pF	10% 10% 10% 10%	500V 500V 500V 500V	Variable Band 1 Band 2 Band 3 Band 4
C114 C115 C115 C116	Z131197 Z125666 Z125664 AP•60189	56 pF 600 pF 450 pF 12 - 322 pF	% % %	500V 350V 350V	Band 5 Band 4 Band 5 Ganged Capacitor Section
C117	Z123 1 94	100 pF	20%	350₹	
C118 C119 C120 C121 C122	Z124407 Z115095 Z115095 Z123194 № AP•52437	0.01 ref 0.1 ref 0.1 ref 100 pF 2-20 pF	20% 20% 20% 20% 10%	350V 350V 350V 350V	Variable
C123 C123 C123 C123 C123	Z131191 Z131169 Z131058 Z131184 Z131194	39 pF 6.8 pF 10 pF 22 pF 47 pF	5% 10% 10% 10% 10%	500V 500V 500V 500V 500V	Band 1 Band 2 Band 3 Band 4 Band 5
C124 C124 C125	Z125664 Z125666 AP• 60189	450 pF 600 pF 12 - 322 pF	% %	350 v 350 v	Band 5 Band 4 Ganged Capacitor Section
C126 C127	Z115 095 Z11 5095	0.1 p.F 0.1 p.F	20% 20%	350 V 350 V	Dec (101)

^{*} Replacement component to be Z160009

CAPACITORS (Continued)

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
C128 C129 C130 C131 C132	Z125665 Z115095 Z131206 Z131165 # AP•52437	470 pF 0.1 juf 100 pF 2.2 pF 2-20 pF	5% 20% 10% 0•5 pF 10%	350V 350V 500V 500V 500V	Cal. Input Variable
C133 C133 C133 C133 C133	Z1311 40 Z131184 Z132244 Z132276 Z1 25608	68 pF 22 pF 12 pF 22 pF 33 pF	5% 10% 10% 5%	500V 500V 500V 350V 500V	Band 1 Band 2 Band 3 Band 4 Band 5
C133A C133A C133A C133A C133A	Z132268 Z125704 Z132279	Not fitted Not fitted 6.8 pF 10 pF 27 pF	10% 5% 5%	500V 500V 350V	Band 1 Band 2 Band 3 Band 4 Band 5
C134 C134A C134 C134 C134	Z125476 Z125270 Z125448 Z126351 W6424	470 pF 120 pF 390 pF 2200 pF 500 pF	5% 5% 2% 10% 5%	350V 350V 350V 350V 350V	Band 1 Band 1 Band 2 Band 3 Band 4
C134 C135	Z125450 60189	390 pF 12-322 pF	5%	350V	Band 5 Ganged Cap. Sect.
C136 C137 C138	Z131178 Z131206 Z123194	15 pF 100 pF 100 pF	10% 10% 20%	500V 350V 350V	3,000
C139 C140 C201 C202 C203	Z123194 Z124477 Z125665 Z115506 Z115095	100 pF 0.003 nF 470 pF 0.1 nF 0.1 nF	20% 20% 5% 20% 20%	350V 350V 350V 350V 350V	
C204 C205 C206 C207 C208	Z115095 Z125665 Z125665 Z115095 Z115095	0.1 µF 470 pF 470 pF 0.1 µF 0.1 µF	20% 5% 5% 20% 20%	350V 350V 350V 350V 350V	
C209 C210 C211 C212 C213	Z115095 Z125665 Z125665 Z11 5 09 5 Z1 1 5095	0.1 µF 470 pF 470 pF 0.1 µF	20% 5% 5% 20% 20%	350V 350V 350V 350V 350V	

[#] Replacement component Z160009

CAPACITORS (Continued)

	4				
Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
0214	Z115095	0.1 JUF	20%	350V	
0215	Z125665	470 pF	5%	350V	
0216	Z123194	100 pF	20%	350V	
0217	Z115504	0.02 JUF	20%	750V	
0218	Z123274	200 pF	20%	350V	
C220 C221 C222 C223 C224	Z115095 Z115095 Z115148 Z115504 Z123274	0.1 AF 0.1 AF 0.5 AF 0.02 AF 200 FF	20/3 20/6 20/6 20/3	350V 350V 350V 750V 350V	
C225	Z115095	0.1 pr	20%	350V	
C226	Z125665	470 pr	5%	350V	
C227	Z123194	100 pr	20%	350V	
C228	Z123274	200 pr	20%	350V	
C229	Z115502	0.005 pr	20%	1000V	
C230	Z115 095	0.1 juF	20%	350V	
C231	Z12345 6	500 pF	20%	350V	
C232	Z115504	0.02 juF	20%	750V	
C233	Z11 5504	0.02 juF	20%	750V	
C234	Z1 23194	100 pF	20%	350V	
C235 C236 C237 C238 C240	Z123456 Z125665 Z115505 Z115095	500 pF 470 pF 0.05 uF 0.1 uF 5-8 pF	20% 5% 20% 20%	350V 350V 500V 350V	Variable
C241 C242 C303 C304 C305	Z12 5 199 Z115565 Z115546 Z112521	75 pF 3-33 pF 0-25 nF 0-01 nF 4 nF	256 256 206 206	350V 500V 400V	Variable
0306	Z112521	4 JUF	20/3	400V	
0309	Z124409	0.01 JUF	20/3	750V	
0310	Z124409	0.01 JUF	20/3	750V	
0311	Z124409	0.01 JUF	20/6	750V	
0312	Z124409	0.01 JUF	20/3	750V	
0313	Z115502	0.005 /UF	20/3	1000V	
0314	Z112934	8 /UF	20/6	400V	
0315	Z112934	8 /UF	20/6	400V	
0316	Z115516	0.02 /UF	10/6	750V	
0317	Z115574	0.1 /UF	10/6	350V	
C318	Z115596	0.05 MF	20%	500V	
C319	Z115632	1 MF	20%	350V	

RESISTORS

Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R101 RV102 R103 R104 R105	Z223092 AP•51464A Z223080 Z221110 Z221002	270k ohms 100k ohms 220k ohms 100 ohms 10 ohms		1 W 1 W 1 W 1 W 1 W 1 W 1 W 1 W 1 W 1 W	Variable
R106 R107 R108 R109 R109	Z223038 Z222123 Z221110 Z222005 Z222026	100k ohms 8.2k ohms 100 ohms 1k ohm 1.5k ohms		12W 24W 12W 12W 12V 24W	Band 1 Band 2
R109 R109 R110 R111 R112	Z222038 Z222080 Z223018 Z223038 Z223122	1.8k ohms 3.9k ohms 68k ohms 100k ohms 470k ohms		1W 12W 12W 12W 12W 12W	Band 3 Band 4
R113 R114 R115 R116 R117	Z2222 1 6 Z222216 Z221152 Z223009 Z222089	47k ohms 47k ohms 220 ohms 56k ohms 4.7k ohms		34 W 34 W 34 W 34 W	·
R118 R119 R120 R121 R122	Z221026 Z221206 Z2222 1 5 Z221194 Z222069	22 ohms 560 ohms 47k ohms 470 ohms 3.3k ohms	10%	1W 1W 1W 1W 12W 12W 34W	Band 1
R122 R122 R122 R123 R124	Z222005 Z221143 Z221068 Z221143 Z222215	1k ohm 180 ohms 47 ohms 180 ohms 47k ohms		34W 12W 12W 12W 12W	Band 2 Band 3 Band 4
RV125 R201 R202 R203 R204	AP. 60480A Z223039 Z223038 Z221206 Z222090	20 ohms 100k ohms 100k ohms 560 ohms 4.7k ohms		2•5W <u>3</u> W 1 2 1 2 3 4 W	Variable
R205 R206 R207 R208 R209	Z223039 Z223038 Z221206 Z222090 Z223018	100k ohms 100k ohms 560 ohms 4.7k ohms 68k ohms		34 V 12 V 2 V 34 V 34 V	
R210A/B R211 R212 R213 R218	Z221131 Z222090 Z223081 Z222152 Z222090	150 ohms 4.7k ohms 220k ohms 15k ohms 4.7k ohms		12W 3W 43W 34W 34W 34W 34W	

RESISTORS (Continued)

		TUBLICION	Continued	2	RECEIVER 62B
Ref.	A.P. or Joint Service Cat. No.	Value	Tol.	Rating	Remarks
R219 R220 RV221 R222 R223	Z223164 Z262183 Z222195 Z222090 Z223164	1 Megohm 100k ohms 33k ohms 4.7k ohms 1 Megohm	105 105 105 106 106	10 % 10 % 10 % 10 % 10 % 10 %	Variable
RV224 R225 R226 R227 R228	Z262948 Z223143 Z223143 Z222153 Z223102	2.5 Megohms 680k ohms 680k ohms 15k ohms 330k ohms	10% 10% 10% 10% 10%	1 W 12 Y 12 W 14 M 14	Variable
R229 R230 R231 R232 R233	Z223018 Z222131 Z223038 Z222132 Z221111	68k ohms 10k ohms 100k ohms 10k ohms 100 ohms	10% 10% 10% 10%	34 12 W 12 W 12 W 24 W 24 W	
R234 R235 R236 R237 R301	Z243173 Z223059 Z223143 Z223143 Z223207	620 ohms 150k ohms 680k ohms 680k ohms 2.2 Megohm	5% 10% 10% 10%	4•5W 12W 12W 12W 2W 2W	
R302 R303 R304 RV305 R306	Z223017 Z223101 Z221227 Z273001 Z223122	68k ohms 330k ohms 820 ohms 3k ohms 470k ohms	10% 10% 10% 10% 10%	17W 12W 12W 12W	Variable
R307 R308 RV309 R310 R311	Z222215 Z221123 Z273001 Z223144 Z244085	47k ohms 120 ohms 50 ohms 680k ohms 7.5k ohms	10% 10% 10% 10% 10%	12₩ 34₩ 34₩ 4•5₩	Variable
R312 R313 R314	Z222069 Z244114 Z222090	3.3k ohms 15k ohms 4.7k ohms	10% 10% 10%	≛ ₩ 6₩ ≩ ₩	

TRANSFORMERS

Ref.	Pattern No.	Description	
TR101 to TR103) TR104 TR201 to TR203) TR204 TR301 TR302	65690 64686 67763A	Transformers RF Transformers IF Transformer AF Transformer AF - Output Transformer Power - Mains -	

INDUCTORS

Ref.	Pattern No.	Description	
L101 L102 L201 L202 L203 L204 L205 L206 L302 L304	65560 67 7 62	Choke 1.5 mH, Oscillator Coil tuned, Oscillator Coil IF., IF Input Coil tuned, B.F.O. Coil Pitch, B.F.O. "Tune" Coil Pitch, B.F.O. "Law" Coil, Calibration coupling Coil tuned, Crystal filter Choke, 18H, Smoothing Choke, 20H, Smoothing	

FUSES

Ref.	J.S. Cat. No.	Description
F301	Z 590108	Fuse 0.5 Amp
F302	Z 590110	Fuse 2 Amp
R303	Z 590110	Fuse 2 Amp

LOUDSPEAKERS

Ref.	Pattern No.	Description	
LS201	66922	Loudspeaker 3 ohms, Monitor	

PLUGS AND SOCKETS

c		
Ref.	A.P. or Joint Ser vic e Cat. No.	Description
FL101 FL103 FL201 FL203 FL204	Z560070 AP.57771 AP.60157 Z560080 AP.60158	Plug 4 Pin, Aerial (Mk. 4) Plug 4 Pin, IF Output Plug 12 Pin, IF Unit/RF Unit Plug 6 Pin, Outputs (Mk. 4) Plug 8 Pin, IF/Power Unit
PL205 PL301 SK101 SK102 SK201	AP. 60157 256 0050 AP. 60156 AP. 60451 AP. 57772	Plug 12 Pin, IF/Power Unit Plug 2 Pin, Mains (Mk. 4) Socket 12 Way, RF/IF Unit Socket Coaxial, R.I.S. Socket 4 Way, IF Input
SK202 SK203 SK301 SK302	AP. 60451 AP. 60451 AP. W8369 AP. 60156	Socket Single, REC Socket Single, REB Socket 8 Pin, IF/AF and Power Unit Socket 12 Pin, IF/AF and Power Unit

LAMPS

Ref.	J.S. Cat. No.	Description		
LP101- 107	16130 X 951225	Lamp Pilot 6.5V 0.3A		

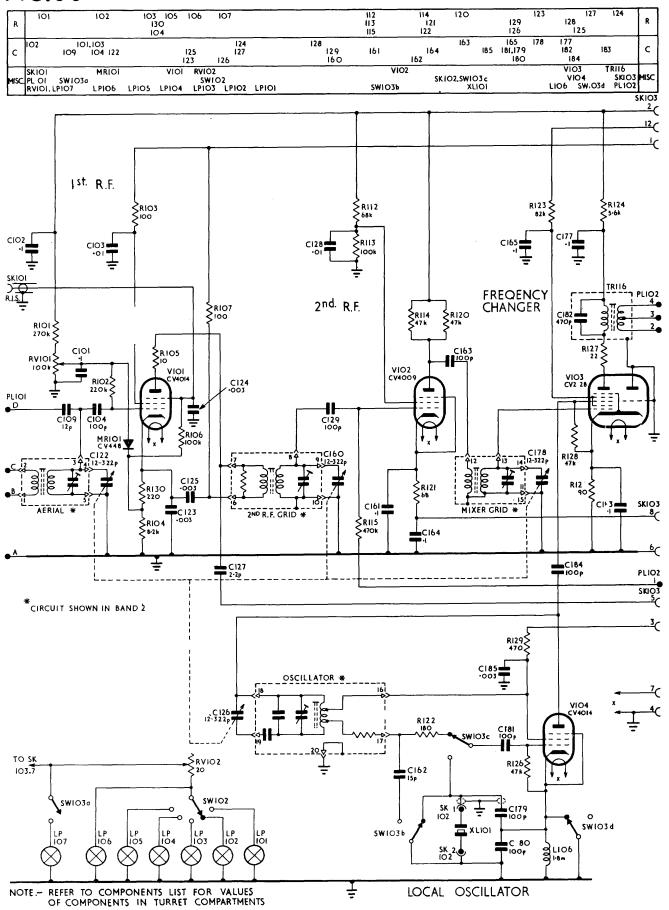
SWITCHES

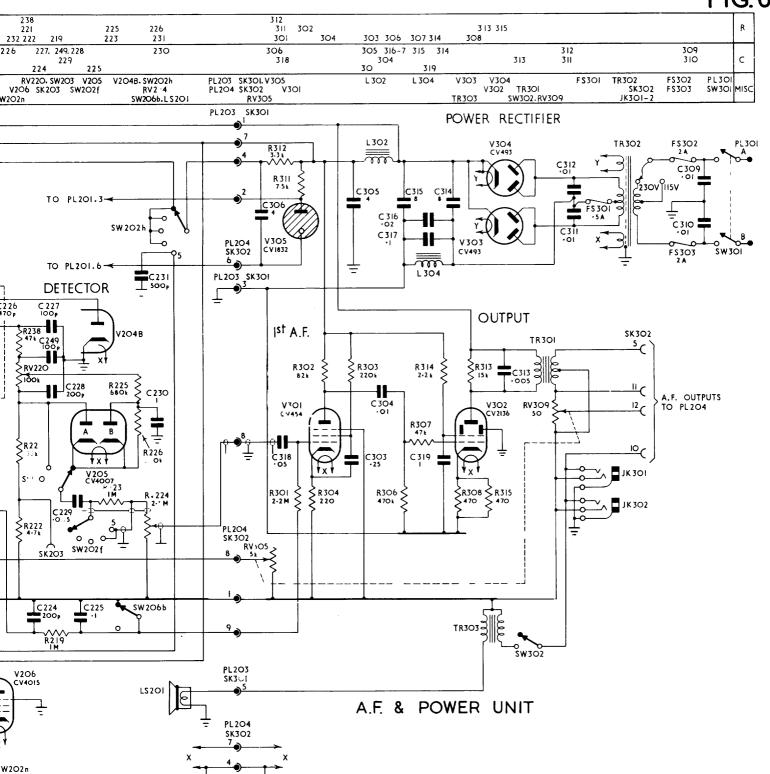
Ref.	A.P. or Joint Service Cat. No.	Description
SW101 SW102 SW201 SW202 SW203	- 65638 - - -	Switch Lamps, Band Indication Wafer Crystal, Crystal Switch Switch 3 Position, Bandwidth Switch 5 Position, System Switch Single Pole, Limiter
SW204 SW205 SW206 Sw301	W9836A - 60448 or 50068	Switch Single Pole, Dummy Load Switch Single Pole, Monitor L.S. Switch 2 Position, A.G.C. Switch Double Pole, Mains

LISCELLANEOUS

Ref.	Pattern No.	Description
XL201 XL101 XL202 JK301 JK302	67864 - 676A 676A	Crystal 500 kc/s, Calibrate Crystal 2 Pin, Local Oscillator Crystal, Crystal Filter Jack 3 Pole, Phones Jack 3 Pole, Phones

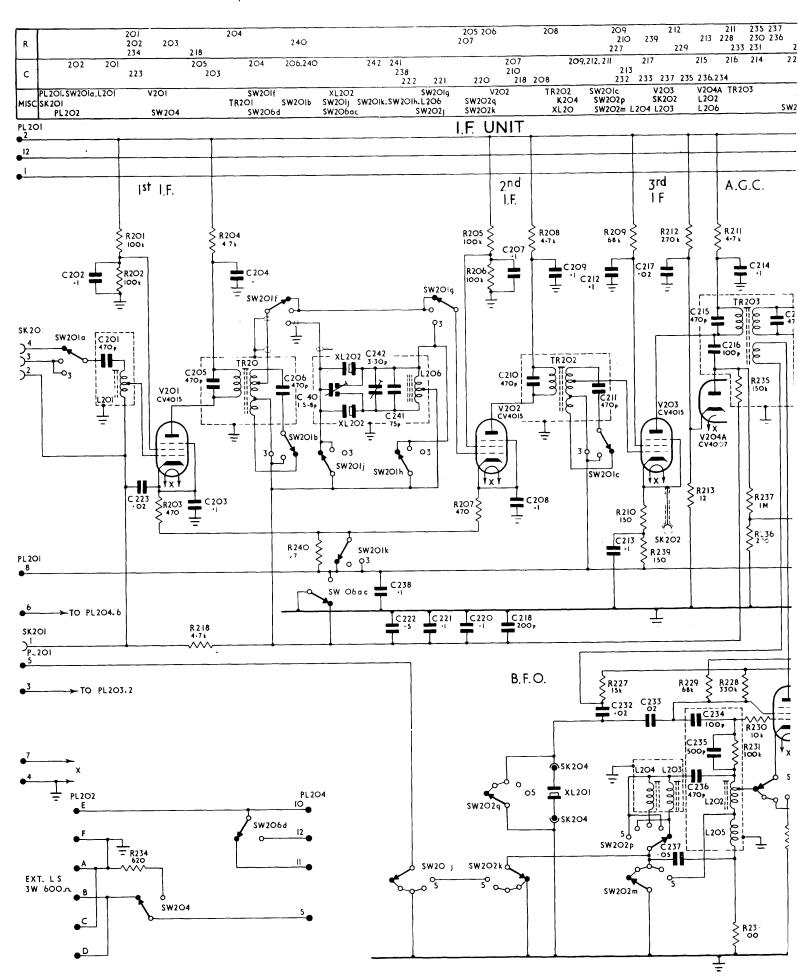
FIG.66

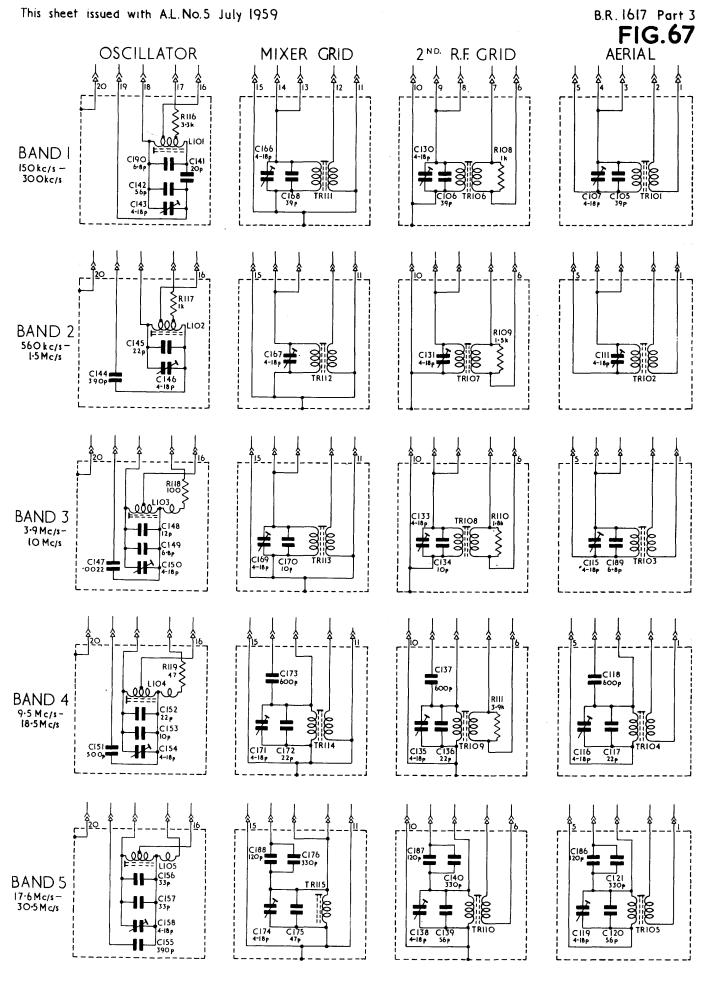




RECEIVER 62B
CIRCUIT DIAGRAM

A.P 67757 A





RECEIVER 62B A.P. 67757 A.
TURRET SWITCH COMPONENTS. CIRCUIT DIAGRAM

COMPONENTS LIST - RECEIVER 62B A.P.67757A

CAPACITORS

	T			,	
Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
C101 ·	011-5095	0.1 /UF	20%	350 v	
C102	011-5095	0.1 /uF	20%	350V	
C103	012-4407	0.01 /uF	20%	350V	İ
C104	012-3165	100 pF	20%	350 v	.
C105	012-7103	39 p F	5%	750V	
C106	012-7103	39 pF	5%	750 v	
C107	016-0009	4-18 pF	7,0	1,500	Trimmer
C108	010000	4 10 P1			
C109	012-7091	12 p F	5%	750V	
C110		, 12 12		150.	
C111	016-0009	4-18 pF		-	Trimmer
C112		, , , _F _			
C113				}	
C114					
C 115	016-0009	4-18 pF			Trimmer
C116	016-0009	4-18 p F			Trimmer
C117	012-7097	22 p F	5%	750 v	
C118	972-9507	600 p F	5% 5%	350 v	
C119	016-0009	4-18 pF	2,		Trimmer
C120	012-7107	56 p F	2%	750 v	
C121	012-3941	330 p F	2% 1% 20% 20%	750 v	
C122	A.P.60189	12 - 32 p F	10%		Trimmer
C123	911-5674	0.003 /uF	20%	350 v	
C124	911-5674	0.003/uF	20%	350V	
C 125	911-5674	0.003 uf	20%	350V	
C126	A.P.60189	12-322 pF	10%		
C127	012-7081	2.2 p F	0.5 pF	500 V	
C128	012-4407	0.01 /uF	20%	350V	
0129	012 –31 65	100′p F	20%	350 v	
C130	016-0009	4 –1 8 p F	10%		
C131	016-0009	4-18 pF	10%		Trimmer
C132	.				
C133	016-0009	4-18 pF	10%		Trimmer
C134	012-7089	10 pF	0.5 pF	750 V	
C135	016-0009	4-18 p F	10%		Trimmer
		-			

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
C136 C137 C138 C139 C140	012-7097 972-9507 016-0009 012-7107 012-3941	22 pF 600 pF 4-18 pF 56 pF 330 pF	5% 5% 10% 2%	750 v 350 v 750 v 750 v	Trimmer
C141 C142 C143 C144 C145	012-3927 012-7107 016-0009 012-3944 012-7097	120 pF 56 pF 4-18 pF 390 pF 22 pF	5% 2% 1 0% 2% 5%	350V 750V 350V 750V	Trimmer
C146 C147 C148 C149 C150	016-0009 972-2143 012-7091 011-8276 016-0009	4-18 pF 2200 pF 12 pF 6.8 pF 4-18 pF	10% 5% 5% 20% 10%	350 v 750 v 500 v	Trimmer Trimmer
C151 C152 C153 C154 C155	911-4646 012-7097 911-4958 016-0009 012-3945	500 pF 22 pF 10 pF 4-18 pF 390 pF	5% 2% 5% 1 0% 5%	350V 750V 350V 350V	Trimmer
C156 C157 C158 C159 C160	012-7101 012-3908 016-0009	33 pF 33 pF 4-18 pF 12-322 pF	5% 5% 10%	750V 350V	Trimmer
C161 C162 C163 C164 C165	011-5095 012-7093 012-3165 011-5095 011-5095	0.1 /UF 15 pF 100 pF 0.1 /UF 0.1 /UF	20% 5% 20% 20% 20%	350V 750V 350V 350V 350V	
C166 C167 C168 C169 C170	016-0009 016-0009 012-7103 016-0009 012-7089	4-18 pF 4-18 pF 39 pF 4-18 pF 10 pF	20% 20% 5% 20% 0•5 pF	750 v 750 v	Trimmer Trimmer Trimmer
C171 C172 C173 C174 C175	016-0009 012-7097 972-9507 016-0009 012-7105	4-18 pF 22 pF 600 pF 4-18 pF 47 pF	20% 5% 5% 20% 2%	750V 350V 750V	Trimmer Trimmer

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
C176 C177 C178 C179 C180	012-3941 011-5095 A.P.60189 012-3165 012-3165	330 pF 0.1 /uF 12-322 pF 100 pF 100 pF	2% 20% 20% 20% 20%	750 v 350 v 350 v 350 v	Ganged Capacitor
C181	012-7113	100 pF	2%	750V	
C182	012-3948	470 pF	5%	350V	
C183	011-5095	0.1 /uF	20%	350V	
C184	012-71 13	100 pF	2%	750V	
C185	911-5674	0.003 /uF	20%	350V	
C186	012-3926	120 pF	2%	750 v	
C187	012-3926	120 pF	2%	750 v	
C188	012-3926	120 pF	2%	750 v	
C189	012-7087	6.8 pF	0.5 pF	750 v	
C190	012-6772	6.8 pF	0.5 pF	750 v	
C201	012-3948	470 pF	5%	350V	
C202	011-7818	0.1 /uF	20%	350V	
C203	011-5095	0.1 /uF	20%	350V	
C204	011-5095	0.1 /uF	20%	350V	
C205	012-3948	470 pF	5%	350V	
C206	012-3948	470 pF	5%	350V	
C207	011-5095	0.1 /uF	20%	350V	
C208	011-5095	0.1 /uF	20%	350V	
C209	011-5095	0.1 /uF	20%	350V	
C210	012-3948	470 pF	5%	350V	
C211	012-3948	470 pF	5%	350V	·
C212	011-5095	0.1 /uF	20%	350V	
C213	011-5095	0.1 /uF	20%	350V	
C214	011-5095	0.1 /uF	20%	350V	
C215	012-3948	470 pF	5%	350V	
C216 C217 C218 C219 C220	012-3165 011-7826 012-3292 011-5095	100 pF 0.02/uF 220 pF 0.1/uF	20% 20% 20% 20%	350 v 750 v 350 v 350 v	
C221 C222 C223 C224 C225	011-5095 011-5148 011-7826 012-3292 011-5095	0.1 AF 0.5 AF 0.02 AF 220 PF 0.1 AF	20% 20% 20% 20% 20% 20%	350V 350V 750V 350V 350V	

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remerks
C226 C227 C228 C229 C230	012-3948 012-3165 012-3292 011-7827 011-5095	470 pF 100 pF 220 pF 0.005 uF 0.1 uF	5% 20% 10% 20% 20%	350 V 350 V 750 V 1000 V 350 V	
C 231 C 232 C 233 C 234 C 235	012-3412 011-7826 011-7826 012-3165 012-3412	470 pF 0.02 uF 0.02 uF 100 pF 470 pF	10% 20% 20% 20% 1 0%	750 v 750 v 750 v 350 v 350 v	
C 236 C 237 C 238 C 239	012-3948 011-7822 011-5095	470 p F 0.05 µF 0.1 µF	5% 20% 20%	350 v 500 v 350 v	
C240	945–4604	1.5/8 pF	1.5-8p		Trimmer (OXLEY differential)
C 241 C 242 C 243 C 244 C 245	972-2071 016-0047	75 p r 3-30 p r	2% 5%	350 V	I.F.M. Co. 1510 Trimmer W & R C30/01
C246 C247 C248 C249	012 -3 165	100 pF	20%	750 V	
C302 C303 C304 C305	011-9832 011-5525 011-2926	0.25 µF 0.01 µF 4 µF	20% 20% 20%	350 V 500 V 400 V	
C306 C307 C308	011-2926	4 /u F	20%	40 0V	
C3 09	01 2-44.09 01 2-44.09	0.01 /uF 0.01 /uF	20% 20%	750 v 750 v	
C311 C312 C313 C314 C315	012-4409 012-4409 011-7827 932-2513 932-2513	0.01 /UF 0.01 /UF 0.004 /UF 8 /UF 8 /UF	20% 20% 20% 20% 20%	750 V 750 V 1000 V 40 0V 400 V	Type 82 Type 82

Ref.	A.P. or Joint-Service Cat. No.	Val ue	Tol.	Rating	Remarks
C316	580-1816	0.02 JUF	10%	350 v	
C317	911-6793	0.1 JUF	10%	350 v	
C318	011-5554	0.05 JUF	20%	350 v	
C319	011-7821	1 JUF	20%	350 v	

RESISTORS

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
R101 R102 R103 R104 R105	022-3091 022-3079 022-1109 022-2123 022-1002	270k ohms 220k ohms 100 ohms 8.2k ohms 10 ohms	10% 10% 10% 10% 10%	12W 12W 12W 23W 44W 12W	
R106 R107 R108 R109 R110	022-3037 022-1109 022-2004 022-2025 022-2037	100k ohms 100 ohms 1k ohm 1.5k ohms 1.8k ohms	10% 10% 10% 10% 10%	12W 12W 12W 12W 12W 12W	
R111 R112 R113 R114 R115	022-2079 022-3018 022-3037 022-2216 022-3121	3.9k ohms 68k ohms 100k ohms 47k ohms 470k ohms	10% 10% 10% 10% 10%	12W 34W 12W 24W 12W	
R116 R117 R118 R119 R120	022-2067 022-2004 022-1142 022-1067 022-2216	3.3k ohms 1k ohm 180 ohms 47 ohms 47k ohms	10% 10% 10% 10% 10%	12W 12W 12W 12W 12W 24W	
R1 21 R1 22 R1 23 R1 24 R1 25	022-1088 022-1142 022-3030 022-2100 022-1184	68 ohms 180 ohms 82k ohms 5.6k ohms 390 ohms	10% 10% 10% 10% 10%	12W 12W 34W 4 12W 12W	
R126 R127 R128 R129 R130	022-2214 022-1026 022-2214 022-2079 022-1151	47k ohms 22 ohms 47k ohms 3.9k ohms 220 ohms	10% 10% 10% 10% 10%	12W 12W 12W 12W 12W 12W	

RESISTORS (Cont'd.)

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
R201 R202 R203 R204 R205	022-3039 022-3037 022-1193 022-2090 022-3039	100k ohms 100k ohms 470 ohms 4.7k ohms 100k ohms	10% 10% 10% 10% 10%	3W 1 W 1 2W 1 2W 2 34W 34W	
R206 R207 R208 R209 R210	022-3037 022-1193 022-2090 022-3018 022-1130	100k ohms 470 ohms 4.7k ohms 68k ohms 150 ohms	10% 10% 10% 10% 10%	12W 12W 234W 34W 412W	
R211 R212 R213 R214 R215	022-2090 022-3093 022-2142	4.7k ohms 270k ohms 12k ohms	10% 10% 10%	3W 34W 12W	
R218 R219 R221 R222 R223 R225	022-2090 022-3164 022-2195 022-2090 022-3164 022-3143	4.7k ohms 1M ohm 33k ohms 4.7k ohms 1M ohm	10% 10% 10% 10% 10%	34W 12W 34W 34W 34W 12W 12W	
R226 R227 R228 R229 R230	022-3143 022-2153 022-3102 022-3018 022-2130	680k ohms 15k ohms 330k ohms 68k ohms 10k ohms	10% 10% 10% 10% 10%	10W 3W 34W 34W 34W 2W	
R231 R232 R233 R234 R235	022-3037 022-2132 022-1111 011-3482 022-3058	100k ohms 10k ohms 100 ohms 620 ohms 150k ohms	10% 10% 10% 5% 10%	12W 34W 34W 4•5W 12W	Wirewound
R236 R237 R238 R239 R240	022-3091 022-3176 022-2214 022-1130 022-1163	270k ohms 1.2M ohms 4.7k ohms 150 ohms 270 ohms	10% 10% 10% 10% 10%	12W 12W 12W 12W 212W 12W	
R301 R302 R303 R304 R305	022-3206 022-3028 022-3079 022-1151	2.2M ohms 82k ohms 220k ohms 220 ohms	10% 10% 10% 10%	34W 12W 12W 12W 12W 12W	

RESISTORS (Cont'd.)

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
R306 R307 R308 R309 R310	022-3121 022-2214 022-1195	470k ohms 47k ohms 470 ohms	10% 10% 10%	1 W 1 W 3 W	
R311 R312 R313 R314 R315	011-3508 022-2069 011-3425 022-2048 022-1195	7.5k ohms 3.3k ohms 15k ohms 2.2k ohms 470 ohms	5% 1 0% 5% 1 0% 1 0%	4.5W 3W 6W 3W 3W	Wirewound Wirewound

VARIABLE RESISTORS

Ref.	A.P. or Joint-Service Cat. No.	Value	Tol.	Rating	Remarks
RV101 RV102 RV220 RV224 RV305) RV309)	900-4942 580-3198 972-9484 972-9482 580-0482	100k ohms 20 ohms 100k ohms 2.5M ohms (3k ohms (50 ohms	20% 10% 20% 20% 10%	14W 2.5W 0.1W 0.1W	

VALVES

Ref.	A.P. or Joint-Service Cat. No.	Description
V 101	000-4014	
V102	000-4009	
V103	000-2128	
V104	000-4014	
V201	000-4015	
V 202	000-4015	
V 203	000-4015	
V204	000-4007	
V205	000-4007	
V 206	000-4015	

<u>VALVES</u> (Cont'd.)

Ref.	A.P. or Joint-Service Cat. No.	Description
V301 V302 V303 V304 V305	000-4009 000-4043 000-4005 000-4005 000-4100	

INDUCTORS

Ref.	A.P. or Joint-Service Cat. No.	Description
L101 L102 L103 L104 L105 L106 L201 L202 L203 L204 L205 L206 L302 L303 L304	A.P.106096 A.P.106097 A.P.106114 A.P.106115 A.P.106151 A.P.106151 A.P.106121 A.P.106123 A.P.106124 A.P.106098 A.P.106124 971-9618	Coil Tuned Osc. Band 1 Coil Tuned Osc. Band 2 Coil Tuned Osc. Band 3 Coil Tuned Osc. Band 4 Coil Tuned Osc. Band 5 Choke 1.5 mH Coil I.F. Coil Tuned Coil Pitch (Low) Coil Pitch (Tune) Coil B.F.O. Coil Wound Choke 18H Choke 20H

LOUDSPEAKER

Ref.	A.P. or Joint-Service Cat. No.	Description
LS 201	972-9307	Loudspeaker

TRANSFORMERS

Ref.	A.P. or Joint-Service Cat. No.	Description
TR101 TR102 TR103 TR104 TR105 TR106 TR107	A.P.106090 A.P.106091 A.P.184028 A.P.184029 A.P.184030 A.P.106092 A.P.106093	Transformer R.F. Aerial Band 1 Transformer R.F. Aerial Band 2 Transformer R.F. Aerial Band 3 Transformer R.F. Aerial Band 4 Transformer R.F. Aerial Band 5 Transformer R.F. 1st R.F. Aerial Band 1 Transformer R.F. 1st R.F. Aerial Band 2
TR107 TR108 TR109 TR110	A.P.106108 A.P.106109 A.P.106110	Transformer R.F. 1st R.F. Aerial Band 3 Transformer R.F. 1st R.F. Aerial Band 4 Transformer R.F. 1st R.F. Aerial Band 5
TR111 TR112 TR113 TR114 TR115	A.P.106094 A.P.106095 A.P.106111 A.P.106112 A.P.106113	Transformer R.F. 2nd R.F. Aerial Band 1 Transformer R.F. 2nd R.F. Aerial Band 2 Transformer R.F. 2nd R.F. Aerial Band 3 Transformer R.F. 2nd R.F. Aerial Band 4 Transformer R.F. 2nd R.F. Aerial Band 5
TR116 TR201 TR202 TR203	A.P.106117 A.P.106119 A.P.106119 A.P.106120	Transformer I.F. Transformer I.F. Transformer I.F. Transformer I.F.
TR301 TR302 TR303	972-0053 971-9596 971-9513	Transformer Output Transformer Mains Transformer Output Monitor Loudspeaker

SWITCHES

Ref.	A.P. or Joint-Service Cat. No.	Description
SW102 SW103 SW201 SW202 SW203 SW204	48976 A808202 A.P.206828 A.P.206830 972-8826 A.P.43669	Switch Band Indicator Switch Crystal Switch Bandwidth (wafer as for B40) Switch System (wafer as for B40) Switch Limiter Switch Single Pole
SW206 SW301 SW302	972-8825 933-0018 972-5014	Switch A.G.C. Switch Two Pole Switch Single Pole

PLUGS AND SOCKETS

Ref.	A.P. or Joint-Service Cat. No.	Description
PL101	999-3526	Plug 4 Pin Fixed
PL102	972 - 818 3) 972 - 8214)	Plug Painton 4 way
PL201	972 - 8185) 972 - 8210)	Plug Painton 12 way
PL202	972-9112	Plug 6 Pin Fixed
PL203	911 –6 428) 972 – 8208)	Plug Painton 8 way
PL204	972 - 8185) 972 - 8210)	Plug Painton 12 way
PL301	999 –3 528	Plug 2 Pin Fixed
SK101 SK102 SK103 SK201 SK202	580 –3 620 972 – 82 33 972 – 82 3 0 580 – 3620	Socket Coaxial Socket (Crystal) Socket Painton 12 way Socket Painton 4 way Socket Coaxial
SK203 SK204 SK301 SK302	580 –3 620 972 – 8232 972 – 82 33	Socket Coaxial Socket (Crystal) Socket Painton 8 way Socket Painton 12 way

FUSES

Ref.	A.P. or Joint-Service Cat. No.	Value	Description
FS301	059-0108	0.5A	Fuse Cartridge
FS302	059-0110	2 A	Fuse Cartridge
FS303	059-0110	2 A	Fuse Cartridge

LAMPS

Ref.	A.P. or Joint-Service Cat. No.	Value	Description
LP1C1 LP102 LP103 LP104 LP1C5 LP106 LP107	995-1225 995-1225 995-1225 995-1225 995-1225 995-1225	6.5V 3A 6.5V 3A 6.5V 3A 6.5V 3A 6.5V 3A 6.5V 3A 6.5V 3A	Lamp Pilot

MISCELLANEOUS

Ref.	A.P. or Joint-Service Cat. No.	Description
MR101	037-2373	CV7130 Germanium Rectifier
XL201	A.P.67684	Crystal 500 kc/s - b.f.o.
XL202	-	Crystal 50 kc/s - Filter
JK301	972 – 9652	Jack 3 Pole
JK302	972 – 9652	Jack 3 Pole

The following sheets contain details of the Pattern numbers of Transformers, Coils and Switches for units of A.P.57140/A/B/C/D and A.P.67757/A Receivers. The relevant items in the component lists in B.R.1617 should be annotated to the effect that further information is available at the rear of the book.

Receiver A.P.	Circuit Ref.	Description	A.P.No.	nsn
5714 0/A/ B/C	TR1Q1	Aerial Transformer, Band 1 Band 2 Band 3 Band 4 Band 5	184026 184027 184028 184029 184030	
5714 0/A/ B/C	TR102	R.F. Grid Coil (1st r.f.) Band 1 Band 2 Band 3 Band 4 Band 5	106099 106100 106108 106109 106110	
57140/ A /B/C	TR103	Mixer Grid Coil (2nd r.f.) Band 1 Band 2 Band 3 Band 4 Band 5	106101 106102 106111 106112 106113	
57140/A/B/C	L102	Oscillator Coil Band 1 Band 2 Band 3 Band 4 Band 5	106103 106104 106114 106115 106116	
5714 0/A/ B/C	TR104 L201	I.F. Assembly I.F. Assembly	106117 106118	
57140/ A /B/C	L202/5 L203 L204	B.F.O. Assembly Pitch Coil (Low) Pitch Coil (Tune)	106121 106123 106122	
57140/ A	TR201/2 TR203 L301	I.F. Assembly I.F. Assembly Choke 1H (Filter)	106105 106106 106152	
57140B/C	TR201/2 TR203 L206 L101	Crystal Filter I.F. Assembly I.F. Assembly Coil Tuned (500 kc/s) Choke 1.5 mH	106107 106119 106120 106124 106151	
57140D	TR101 TR102 TR103 TR104 TR105	Aerial Transformer, Band 1 Band 2 Band 3 Band 4 Band 5	184026 184027 184028 184029 184030	

Receiver A.P. No.	Circuit Ref.	Description	A.P.No.	NSN
57140D	TR106	R.F. Grid Coil (1st r.f.) Band 1	106099	
21 · 1 ·	TR107	Band 2	106100	
	TR108	Band 3	106108	
	TR109	Band 4	106109	
	TR110	Band 5	106110	
5714 0 10	TR111	Mixer Grid Coil (2nd r.f.) Band 1	106101	
2 1 · 1 · 1 · 1 · 1	TER112	Band 2	106102	-
	TR413	Band 3	106111	
	TR114	Band 4	106112	
	TR115	Band 5	106113	
5714 0 D	L101	Oscillator Coil Band 1	106103	
	L102	Band 2	106104	
	L103	Band 3	106114	
	L104	Band 4	106115	
	L105	Band 5	106116	
57140D	TR116	I.F. Assembly	106117	
	L201	-	106118	
	TR201/2	· ·	106119	
	TR203	·	1.061.20	
5714OD	L202/5	B.F.O. Assembly	106121	
- •	L206	Coil Tuned (500 kc/s)	106124	
	L106	Chokee 1.5 mH	106151	
		Crystal Filter	106107	

Receiver A.P.	Circuit Ref.	Description	A.P. No.	nsn
57140/ A	SW201	SWITCHES Switch 3 Position, Bandwidth		
		4 Items (i) Wafer (ii) Wafer (iii) Wafer (iv) Mechanism	65631 65632 65633 65639	
57140B/C	SW201	Switch 3 Position, Bandwidth 5 Items (i) Wafer (ii) Wafer (iii) Wafer	65631 65632 65633	
		(iv) Wafer (v) Mechanism	5930-A.P. 206820 5930-A.P. 206828	
57140D	SW201	Switch 3 Position, Bandwidth 5 Items (i) Wafer (ii) Wafer (iii) Wafer	65631 65632 5930-A.P. 206820	
		(iv) Wafer (v) Mechanism	5930-A.P. 206821 5930-A.P. 206828	
57140/ A	SW202	Switch 6 Position, System 4 Items (i) Wafer (ii) Wafer (iii) Wafer (iv) Mechanism	65634 65635 65636 65640	
57140B/C	SW2 02	Switch 5 Position, System 4 Items (i) Wafer (ii) Wafer (iii) Wafer (iv) Mechanism	65634 65635 65636 5930-A.P. 206829	
57140Д	SW202	Switch 7 Position, System 5 Items		
		(i) Wafer (ii) Wafer	5930-A.P. 206824 5930-A.P.	
	:	(iii) Wafer	206825 5930-A.P. 206822	
		(iv) Wafer	5930-A.P. 206823	
	1	(v) Mechanism	5930-A.P. 206830	

Circ. Ref. A.P.67757	Circ. Ref. A.P.67757A	Description		A.P. No.	nsn
TR101	TR101 TR102 TR103 TR104 TR105	Aerial Transformer	Band 1 Band 2 Band 3 Band 4 Band 5	184028 184029 184030	
TR102	TR106 TR107 TR108 TR109 TR110	R.F. Grid Coil (1st r.f.)	Band 1 Band 2 Band 3 Band 4 Band 5	106108 106109 106110	
TR103	TR111 TR112 TR113 TR114 TR115	Mixer Grid Coil (2nd r.f.)	Band 1 Band 2 Band 3 Band 4 Band 5	106111 106112 106113	·
L102	L101 L102 L103 L104 L105	Oscillator Coil	Band 1 Band 2 Band 3 Band 4 Band 5	106114 106115 106116	
TR104 1201 TR201/2 TR203	TR116 L201 TR201/2 TR203	I.F. Assembly		106117 106118 106119 106120	
1202/5		B.F.O. Assembly		106121	
1204 1203 1206 1101	1204 1203 1206 1106	Pitch Coil (Tune) Pitch Coil (Low) Coil Tuned (500 kc/s) Choke 1.5 mH		106122 106123 106124 106151	