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Vocabulary of Army Ordnance Stores SECTION Z 6

ELECTRONIC GUN CONTROL EQUIPMENT 1965
(Supertredes Code No, 11344 )

By Command of the Defence Council.

MINISTRY OF DEFENCE
JUNE 1965


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VOCABULARY OF ARMY ORDNANCE STORES - SECTION 26
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| Cat. No. | Item name or designation | Item description or detail | I.S.P.L. Code No. |
| :---: | :---: | :---: | :---: |
| $\text { Z6/ZF/FV } 178514$ | AMPLIFIER, ELECTRONIC CONTROL Elevation, No, 1, Mk. 5 | Similar in function and dim. to Z6/ZF/FV 169253 except that the gun frequency network is tuned to $18.5 \mathrm{c} / \mathrm{s}$. | 12969 Pt. 2 |
| Z6/1290-99-200-9652 | Elevation Coupling, No. 1, Mk. 3 | This unit consists of an A.C. amplifier and associated Phase-Conscious Rectifier, and also a D.C. amplifier. The unit is contained within a steel prefabricated structure. Electrical connections are made through a 24 pole plug |  |
| 26/1290-99-200-9650 | Servo Output, No. 1, Mk. 2 | Electrical data <br> Supply Voltages:- $-300-0+300$ V., D.C. earth tapped to earth $115 \mathrm{~V} ., \mathrm{A} . \mathrm{C} .400 \mathrm{c} / \mathrm{s}$ 12.6 A.C. heater supply, centre tapped O/A. dims- <br> $12.11 / 16$ long $\times 6.1 / 32 \mathrm{high} \times 2.1 / 4 \mathrm{in}$. wide <br> The output currents of this unit (known as "output differential current") are for excitation of the variator windings of both elevation and traverse metadynes. The unit is contained within a steel prefabricated structure. Electrical connections are made through a 24 pole plug. |  |

26/1290-99-200-9651
Traverse Coupling, No. 1, Mk. 3

AMPLIFIER, Gun control, elevation
No. 1., Mk. 1

Electrical data
Supply Voltages:-600V. D.C. centre tapped to earth + 300 V., D.C. 12.6 V., A.C. heater supply, centre tapped
O/A. dim: -
12.11/16 long $\times 6.1 / 32$ high $\times 2.1 / 4$ in. wide

This unit is used in the turret traversing system
all other details as for:- Z6/1290-99-200-9652

A three stage 4 valve amplifter, its main function being:-
(a) Io allow A.C. input voltages to control the D.C. output currente which determine the speed and direction of movement of the gun in elevation motion
(b) I' amplify the A.C. input so that the D.C. output currents are aufficient to excite the control windings of the elevation metadyne
(c) I'o introduce stabilizing networks to prevent "hunting"
(d) 7'o limit automatically the value of tis D.C. output so that the elevation motor torque ia reduced when the gun reaches mechantcal stops Input voltage: 80V. at $1,920 \mathrm{c} / \mathrm{s}$.
O/A. dim.
$10.9 / 321 \mathrm{ng} \times 8.3 / 4 \mathrm{htgh} \times 4.15 / 16 \mathrm{in}$, wide weight:- 81bs. 120zs.

| Cat. No. | Item name or designation | Item description or detall | I.S.P.L. code No. |
| :---: | :---: | :---: | :---: |
| Z6/ZF/FV 169253 | AMPLIFIER, Gun control, elevation - continued No. 1, Mk. 3 | Similar to Z6/ZF/FV 128431. Provision is made in this unit to apply the signal from the commander's elevation controller, to the secondary windings of the imput grid transformer O/A. dim. <br> $10.9 / 32$ long $\times 8.3 / 4$ high $\times 4.15 / 16 \mathrm{in}$. wide | $\begin{aligned} & 11937, \\ & 12115 \end{aligned}$ |
| Z6/ZF/FV 178353 | No. 1, Mk. 3/1 | 10.9/32 long $\times 8.3 / 4$ high $\times 4.15 / 16$ in. wide Identical with Z6/ZF/FV 169253 except that this item is fitted with cast aluminium chassis. Weight reduced to 6 lb . | $\begin{aligned} & 11937, \\ & 12115 \end{aligned}$ |
| Z6/ZF/FV 180142 | No. 2, Mk. 1 | A three stage, 6 valve D.C. amplifier, plus one additional valve, used only in the stabilized condition of the equipment. Its main function is to variate the auxiliary variator winding of the metadyne output, thus slowing or speeding the elevation drive motor <br> Working voltages:- <br> Input 312 V., D.C. $260 \text { V., D.C. }$ <br> Supply voltage:- $115 \mathrm{~V} ., \mathrm{A} . \mathrm{C} ., 400 \mathrm{c} / \mathrm{s}$. | 12626 pt. 2 |

26/2F/FV 128432

26/ZF/FV 178348
No. 1, Mk. 1/1

Z6/ZF/FV 180140

AMPLIFIER, Gun control, traverse No. 1, Mk. 1

A three stage, 4 valve amplifier its main functions being:-
(a) To allow the A.C. voltage applied to the amplifier input to control its D.C. output currents to determine the speed and direction of movement of the turret
(b) To amplify the A.C. input so that its amplifier D.C. output currents are sufficient to excite the control windings of the traverse metadyne generator
(c) To provide a convenient stage in the servo system where by D.C. feed back voltages can be applied to prevent "hunting" and so improve its overall performance during stabilized control
Input voltage: 80V., A.C., $1,920 \mathrm{c} / \mathrm{s}$.
O/A. dim.:-
$10.1 / 8$ long $\times 8.3 / 4$ high $\times 4.15 / 16 \mathrm{in}$. wide Weight:- 6 lbs.
Identical with Z6/ZF/FV 128432 but prefabricated chassis replaced with a cast aluminium chassis

A four stage 7 valve D.C. amplifier. The main function of the output of the amplifier, is to variate the main turret variator windings of the metadyne, thus controlling the output of the main turret metadyne so controlling the speed and direction of the main turret
11937. 12115

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| Cat. No. | Item name or designation | Item description or detail | I.S.P.L. code No. |
| :---: | :---: | :---: | :---: |
| Z6/ZF/FV 180141 | AMPLIFIER, Gun control, traverse <br> - continued <br> No. 2, Mk. 2 | continued detail for Cat. No. Z6/ZF/FV 180140 Working voltages:- <br> Input 312V., D.C. 260V., D.C. <br> Supply voltage:-115V., A.C., $400 \mathrm{c} / \mathrm{s}$. <br> O/A. dim. <br> $10.1 / 2$ long $\times 12.1 / 16 \mathrm{high} \times 5.1 / 16 \mathrm{in}$. wide <br> A three stage 6 valve D.C. amplifier, with 1 extra valve for use in line-up conditions oniy output of amplifier is used to variate the control turret metadyne variator windings, controliling speed and direction of movement of control turret <br> Working voltagess- <br> Input 312V., D.C. $260 V_{.}, \text {D.C. }$ <br> Supply voltage s- $115 \mathrm{~V} .$, A.C. , $400 \mathrm{c} / \mathrm{s}$. <br> O/A. dimi- <br> $13.1 / 4$ long $\times 12.1 / 8 \mathrm{high} \times 5.1 / 16 \mathrm{in}$. wide | 12626 pt. 2 |

Z6/ZF/FV 179678
Z6/ZF/FV 179679

Z6/ZF/FV 180139

26/1290-99-200-9655

No. 2 Mk. 3
No. 2 Mk. 4

AMPLIFIER, Gun control, velocity No. 1, Mk. 1

Identical with Z6/ZF/FV 180141, but the germanium diode assy. deleted
Identical with Z6/ZF/FV 180140, but the Speed grading circuit has been deleted

Consists of a main frame, bearing 2 blower motors with their associated circuits, housing 3 complete plug-in amplifier units. Each amplifier unit is a 4 valve R.C. coupled amplifier, having an input stage, a paraphrase phase-splitter and a push-pull output stage. The values of components in the amplifier are so chosen that a phase shift of 90 deg . occurs at $400 \mathrm{c} / \mathrm{s}$.
Supply voltages:-
295V., D.C.
260V., D.C.
23V., D.C.
6.3V., A.C.

Signal voltages are derived from $115 \mathrm{~V} ., 400 \mathrm{c} / \mathrm{s}$. supply
O/A. dim.:$7.1 / 2$ long $\times 11.1 / 8$ high $\times 18.13 / 16$ in. wide

Synthetic rubber, $3 / 4$ dia. $\times 7 / 16 \mathrm{in}$. high, used on Field Test equipment
This unit provides facilities for testing and "setiting up" the complete fire control electronic equipment. It has provision for external test supply voltages. Testing and "setting up" procedures are carried out by switched circuits within the unit visual indications of test and "setting up" voltages and currents, are "read of" on two micro-ammeters

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(a) Control Cubicle, No. 1, Mk. 3
(b) Amplifier, Gun Control, Traverse, No. 1, Mk. 1 or Mk, $1 / 1$
(c) Amplifier, Gun Control, Elevation, No. 1, Mk. 3
(d) Power Pack, Gun Control, No. $1 \mathrm{Mk} .1 / 1$ or Mk. $1 / 2$
(e) Junction and Control Unit, No. 1, Mk. 3

O/A. dims-
$25.1 / 2$ long $\times 18 \mathrm{high} \times 6.1 / 2$ in. wide
Welght: 148 lbs,


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26/ZF/FV 318997

26/2F/FY 319068

Z6/2P/FV 180636

26/ZF/FV 180136

Z6/ZR/PV 318971

No . 1, Mk, 6

No. 1 Mk. 7

## LIMIT SWITCH

No. 1, Mk. 4

No, 3, Mk. 1

No. 5. Mk.

This unit is identical with No. 1 MK. 3, but provision has been made for the power feed to the Ventilating fan, No. 3 Mk. 1, centre baffle has been removed
This unit is identical with No, 1 Mk . 6, except for re-orientation of Unitor plugs and sockets

This switch is identical with the Deoression stop and limit switch No. 1, Mk. 2, except for the addition of 1 extra plug, and only controls travarsing motion
This unit is used to control elevation motion of gun. It consists of 3 identical micro-switches and their associated operating mechanisms
The switches operate to control the rate of motion of the gun as follows;-
(a) Elevation course
(b) Elevation fine
(c) Depression course
$0 / A$. dim -
8 long $\times 3.1 / 8 \mathrm{high} \times 3 \mathrm{in}$. wide
This unit is used in conjunction with the commander'e traverse controller. Consists of 1 miniature
micro-switch and its associated operating mechanisms.
The micro-switch is operated by a spring loaded plunger
$0 / \mathrm{A}, \mathrm{dim}$ -
$8,3 / 8$ long $\times 2$ high $\times 3 \mathrm{in}$. wide

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| Cat. No. | Item name or designation | Item description or detall | I.S.P.L. code No. |
| :---: | :---: | :---: | :---: |
| 26/ZF/FV 319065 | LIMIT SWITCH - continued No. 7, Mk. 1 | This unit is identical with Z6/ZF/FV 180136, except that elevation micro-switch has been replaced by a relay | 12626 pt. 2 |
| Z6/ZF/FV 179884 | $\begin{aligned} & \text { MAGSLIP RESETTER UNIT } \\ & \text { No. } 1, \mathrm{Mk.} 1 \end{aligned}$ | This unit supplies the signal voltages to the velocity amplifier and main and control turret traverse amplifiers. Contained in the unit are 2 magslips:- one 3 in. follow - through transmitter and one $1.1 / 2$ in. coincidence transmitter. The magslips gear train and a magslip substitute transformer Input voltage s- $115 \mathrm{~V} ., \mathrm{A} . \mathrm{C} ., 400 \mathrm{c} / \mathrm{s}$. $0 /$ A. dim. ${ }^{\text {- }}$ <br> $8.15 / 16$ long $\times 9.11 / 16$ high $\times 4.1 / 8$ in: wide | 12626 pt. 2 |
| Z6/ZF/FV 319004 | No. 1, Mk, 2 | This unit is identical with No. 1, Mk. 1 but has cam plate fitted to cover | 12626 pt. 2 |
| Z6/2F/FV 180146 | No. 2, Mk. 1 | This unit supplies the signal voltages to the velocity amplifier and elevation amplifier. Contained in <br> the unit are 2 identical magslips and their gear train Input voltage :-115V., A.C., $400 \mathrm{c} / \mathrm{s}$. <br> O/A. dim:- <br> $7.5 / 8$ long $\times 9.5 / 16$ high $\times 7.13 / 16 \mathrm{in}$, wide | 12626 pt. 2 |





Z6/ZF/FV 180147

KANGE ADJUSTMENT MOTOR UNIT
No. 1. Mk. 1

Three power transformers.
The components, are enclosed in a cast aluminium alloy box
Electrical data:-
Input:- $28 \mathrm{~V} ., \mathrm{D} . \mathrm{C}$.
Outputs-600V., D.C. centre tapped with
respect to earth.
300 V . D.C.
115V. $400 \mathrm{c} / \mathrm{s} .3$ phase
$42.5 \mathrm{~V}, 400 \mathrm{c} / \mathrm{s}$. Synchro excitation
$30 \mathrm{~V}, 400 \mathrm{c} / \mathrm{s}$-Synchro excitation 12.6 V , A.C. heater supply

Dim:-
15.25 long $\times 13.27$ high $\times 5.416 \mathrm{in}$. wide used with FV/GCE No. 7, Mk. 4

Commander's Sight-range adjustment motor unit consists of a D.C. electric motor, 2 limit switches operating clockwise and anti-clockwise. and associated gearing
Normal working loadi- 25 1bs. - ins.
Maximum working loads- 40 lbs. - ins.
Working Voltages- 22-29V., D.C.
Weight:-2 lbs 10 ozs
This unit is suppressed for radio interference


This unit provides the control - switching circuits, used to control the turret traverse movements, in both stabilized and non-stabilized conditions.
The components are contained in a prefabricated steel structure, and consist of the following:Traverse safety relay, stabilized and non-stabilized change over relay, lift relay, commander's over-ride relays and line-up relays, also one spare relay
O/A. dim:-
12.35 long $\times 2.74$ high $\times 4.59$ in. wide

The motor is the drive motor for the power elevation and traverse gear boxes. It is complete with built-in tacho - generator
Normal ratings
(a) Motor unit:-
(i) Field voltage - $26 \mathrm{~V} .$, D.C.
(ii) Field current - 4.6A.
(iii) Armature voltage - $48 \mathrm{~V} .$, D.C.
(iv) Armature current - 25A.
(v) Speed-1,250 r.p.m.
(vi) Rated load - 1.25 h.p.
(b) Tacho-generator unit :-
(i) output - between 72.6 V . and 73.2 V . at
$1,000 \mathrm{r} . \mathrm{p} . \mathrm{m}$. for both directions of rotation
0/A. dim:-
$17.5 / 32$ long $\times 6.1 / 4$ in. dia.
3/4 in. splined shaft, $1.9 / 16 \mathrm{in}$. long

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Z6/1290-99-200-9590 TRIMMING UNIT, NO. 2, MK. 3

This unit provides trimming facilities to the electronic system for both elevation and traverse movements. Also provided is a trimming network for the gyro unit. The variable resistors in the gyro trimming network are pre-set. The circuit and components are enclosed in an aluminium alloy box
Electrical data
Trim supplys- $-6.3 V-0-+6.3 V$. D.C.
"Straight through" supplys-
115 V . A.C., 3 phase, $400 \mathrm{c} / \mathrm{s}$. gyro supply
OV., 30V., $42.5 \mathrm{~V} .$, synchro excitation
$0 / \mathrm{A}$. dim :-
7.993 max. length $\times 5.125$ max.height $\times 4.720$ in.wide

This unit consists of a cast aluminium box in which are mounted the gyro-isolation switch the gunner's el evation and traverse stabilized trimmers, alternator start/stop switch, metadyne on/off switc stabilized and non-stabilized switch and gunner's non-stabilized trimmer
O/A. dim:-
16 long $\times 5$ high $\times 2.3 / 16$ in. wide
Weights- 5 lbs.


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index to catalogue numbers


